



 1994 Service Manual  
First Edition

Global

Downloaded from Canadian Prelude Club

PRELUDE  
INFAMOUZ

# INTRODUCTION

## How to Use This Manual

This supplement contains information for the 1994 Prelude. Refer to following shop manual for service procedures and data not included in this supplement.

Description	Code No.
PRELUDE MAINTENANCE, REPAIR and CONSTRUCTION 92	62SS000
PRELUDE SUPPLEMENT 93	62SS020

The first page of each section is marked with a black tab that lines up with one of the thumb index tabs on this page. You can quickly find the first page of each section without looking through a full table of contents. The symbols printed at the top corner of each page can also be used as a quick reference system.

## Special Information

**▲ WARNING** Indicates a strong possibility of severe personal injury or loss of life if instructions are not followed.

**CAUTION:** Indicates a possibility of personal injury or equipment damage if instructions are not followed.

**NOTE:** Gives helpful information.

**CAUTION:** Detailed descriptions of *standard workshop* procedures, safety principles and service operations are not included. Please note that this manual contains warnings and cautions against some specific service methods which could cause **PERSONAL INJURY**, damage a vehicle or make it unsafe. Please understand that these warnings cannot cover all conceivable ways in which service, whether or not recommended by HONDA, might be done, or of the possible hazardous consequences of every conceivable way, nor could HONDA investigate all such ways. Anyone using service procedures or tools, whether or not recommended by HONDA, *must satisfy himself thoroughly* that neither personal safety nor vehicle safety will be jeopardized.

All information contained in this manual is based on the latest product information available at the time of printing. We reserve the right to make changes at any time without notice. No part of this publication may be reproduced, stored in retrieval system, or transmitted, in any form by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of the publisher. This includes text, figures and tables.

 marked sections are not included in this manual.

As sections with \* include SRS components; special precautions are required, when servicing.

First Edition 11/93 210 pages  
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HONDA MOTOR CO., LTD.  
Service Publication Office

\* General Info



Special Tools



Specifications

specs

Maintenance



Engine



Cooling



Fuel and Emissions



Transaxle



\* Steering



Suspension



Brakes  
(Including )



\* Body



\* Heater and  
Air Conditioning



\* Electrical  
(Including )



# Outline of Model Changes

ITEM	DESCRIPTION	93 MODEL	94 MODEL	REFERENCE SECTION
Engine	Added • H22A2 engine	○		—
	Added • H22A1 engine (KQ model) • Recommended engine oil SH grade		○	8
PGM-FI	Added • H22A2 engine	○		—
	Added • H22A1 engine (KQ model) Changed • Main wire harness		○	11
Manual Transmission	Added • M2F5 manual transmission for H22A2 engine	○		—
Automatic Transmission	Modified • Circuit diagram Changed • Reverse idler gear shaft and holder • Main valve body assembly • Secondary shaft assembly • Clutch discs and pistons • Throttle control cable inspection and adjustment Discontinued • Right side cover protector		○	14
Steering (4WS)	Changed • Blinking interval of problem code indication patterns Deleted • No. 70 (IG1) of problem code		○	17
Body	Changed • Center console • Door construction Added • Rear emblem • Trunk spoiler with high mount brake light (KQ model VTEC)		○	20
Air Conditioning	Changed • Refrigerant: Refrigerant HFC-134a (R-134a)		○	22

ITEM	DESCRIPTION	93 MODEL	94 MODEL	REFERENCE SECTION
Electrical	Added <ul style="list-style-type: none"> <li>• H22A2 engine</li> <li>• Inter lock system (KQ model)</li> <li>• Power door lock actuator (KQ model)</li> <li>• SRS type I</li> </ul> Changed <ul style="list-style-type: none"> <li>• Power supply circuit</li> <li>• Dash lights brightness control unit (European model)</li> <li>• Integrated control unit (KY model)</li> </ul>	○		—
	Added <ul style="list-style-type: none"> <li>• H22A1 engine (KQ model)</li> <li>• New indicator light (some models)</li> <li>• Ceiling/Spot light (KQ, KY models)</li> <li>• SRS type III</li> </ul> Changed <ul style="list-style-type: none"> <li>• Shift lever position indicator (luminescent gauges)</li> <li>• Inter lock system connector (KQ model)</li> <li>• Brake/High mount brake light failure sensors</li> <li>• Turn signal/Hazard flasher system circuits</li> <li>• Dash lights brightness control controller locations (some models)</li> <li>• Power windows driver's switch assembly</li> <li>• Head light adjuster switch location</li> <li>• Seat heater switch location</li> <li>• Power mirror switch location</li> <li>• Headlight washer switch location</li> </ul> Adopted <ul style="list-style-type: none"> <li>• New main gauge (luminescent gauges)</li> </ul>		○	23



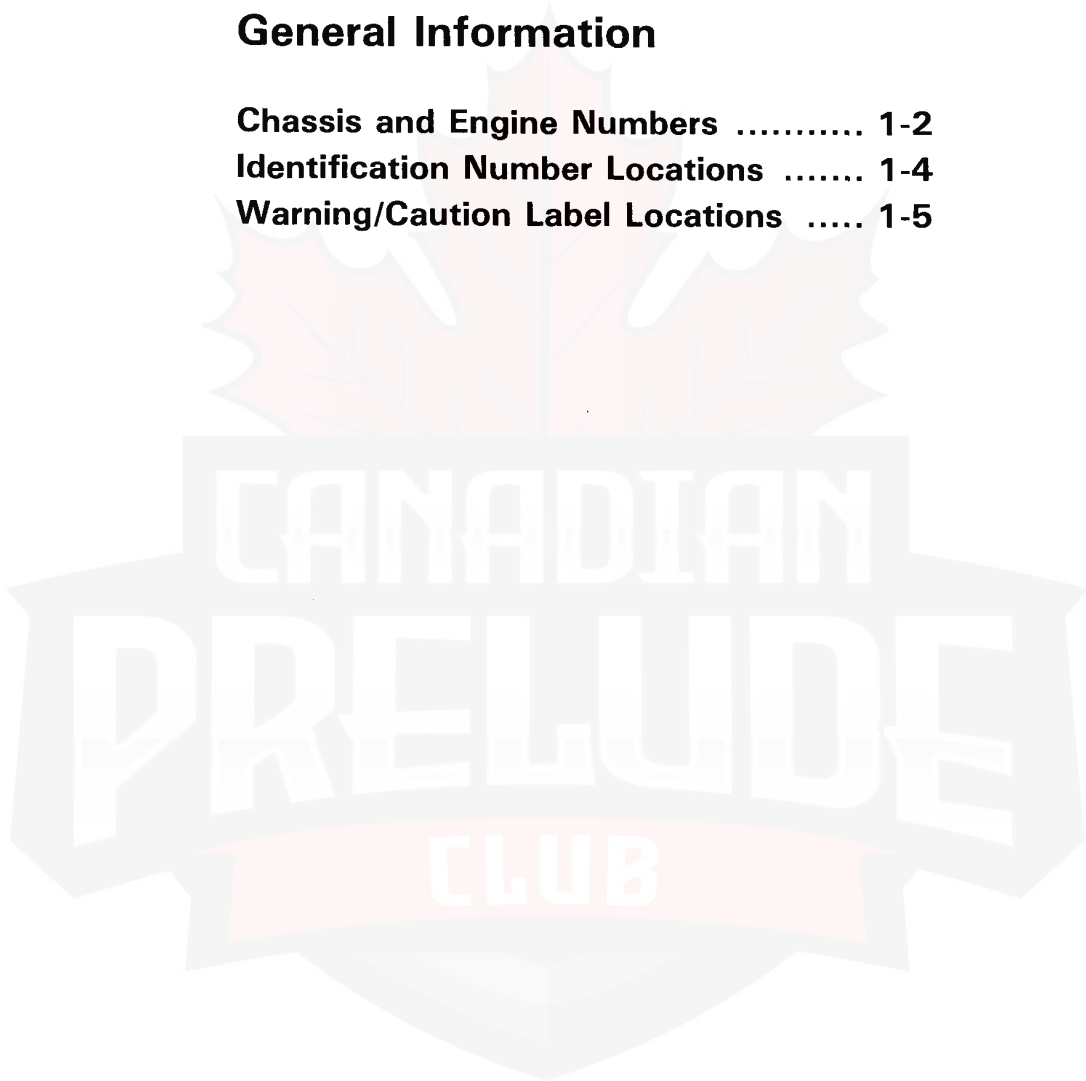


## **General Information**

**Chassis and Engine Numbers ..... 1-2**

**Identification Number Locations ..... 1-4**

**Warning/Caution Label Locations ..... 1-5**



# Chassis and Engine Numbers

## European Model

### Vehicle Identification Number

JHMBB11700C100001

#### Manufacturer, Make and

#### Type of Vehicle

JHM: HONDA MOTOR CO., LTD.  
HONDA Passenger car

#### Line, Body and Engine Type

BB1: Prelude/H22A2  
BB2: Prelude/H23A2  
BB3: Prelude/F20A4

#### Body Type and Transmission Type

1: 2-door Coupe/5-speed Manual  
2: 2-door Coupe/4-speed Automatic

#### Vehicle Grade (Series)

4: 2.0i  
5: 2.3i  
6: 2.3i with driver's and a front  
passenger's SRS airbag system  
7: 2.2i-VTEC  
8: 2.2i-VTEC with driver's and a front  
passenger's SRS airbag system

#### Fixed Code

#### Auxiliary Number

#### Factory Code

C: Saitama Factory in Japan (Sayama)

#### Model Year

1: 1994 (BB1)  
2: 1994 (BB2, BB3)

#### Serial Number

### Engine Number

F20A4-9300001

#### Engine Type

F20A4: 2.0 l SOHC Sequential Multi-  
port Fuel-injected engine with  
catalytic converter  
H22A2: 2.2 l DOHC VTEC Sequential  
Multi-port Fuel-injected engine  
with catalytic converter  
H23A2: 2.3 l DOHC Sequential Multi-  
port Fuel-injected engine with  
catalytic converter

#### Serial Number

F20A4: 9300001 ~  
H22A2: 2000001 ~  
H23A2: 3000001 ~

### Transmission Number

M2F5-2000001

#### Transmission Type

M2F5: Manual with H22A2 engine  
M2J4: Manual with F20A4 engine  
M2K4: Manual with H23A2 engine  
MP1A: Automatic

#### Serial Number

M2F5: 2000001 ~  
Except M2F5: 3000001 ~



## Except European Model

### Vehicle Identification Number

JHMBA81400C200001

#### Manufacturer, Make and

#### Type of Vehicle

JHM: HONDA MOTOR CO., LTD.  
HONDA, Passenger car

#### Line, Body and Engine Type

BA8: Prelude/F22A1, F22A2

BB1: Prelude/H22A1

BB2: Prelude/H23A1

#### Body Type and Transmission Type

1: 2-door Coupe/5-speed Manual

2: 2-door Coupe/4-speed Automatic

#### Vehicle Grade (Series)

4: S (KQ), Si (KT, KY)

5: Si (KQ) and Si-SPECIAL (KQ)

7: VTi-R (KQ)

#### Fixed Code

#### Auxiliary Number

#### Factory Code

C: Saitama Factory in Japan (Sayama)

#### Model Year

1: 1994 (BB1)

2: 1994 (BA8, BB2)

#### Serial Number

### Engine Number

F22A1-9390001

#### Engine Type

F22A1: 2.2 l SOHC Sequential Multi-  
port Fuel-injected engine with  
catalytic converter (KQ)

F22A2: 2.2 l SOHC Sequential Multi-  
port Fuel-injected engine without  
catalytic converter (KT/KY)

H22A1: 2.2 l DOHC VTEC Sequential  
Multi-port Fuel-injected engine  
with catalytic converter (KQ)

H23A1: 2.3 l DOHC Sequential Multi-  
port Fuel-injected engine with  
catalytic converter (KQ)

#### Serial Number

F22A1: 9390001 ~

F22A2: 9300001 ~

H22A1: 1900001 ~

H23A1: 3800001 ~

### Transmission Number

M2C4-3000001

#### Transmission Type

M2C4: Manual with F22A2 engine (KT/KY)

M2F5: Manual with H22A1 engine (KQ)

M2J4: Manual with F22A1 engine (KQ)

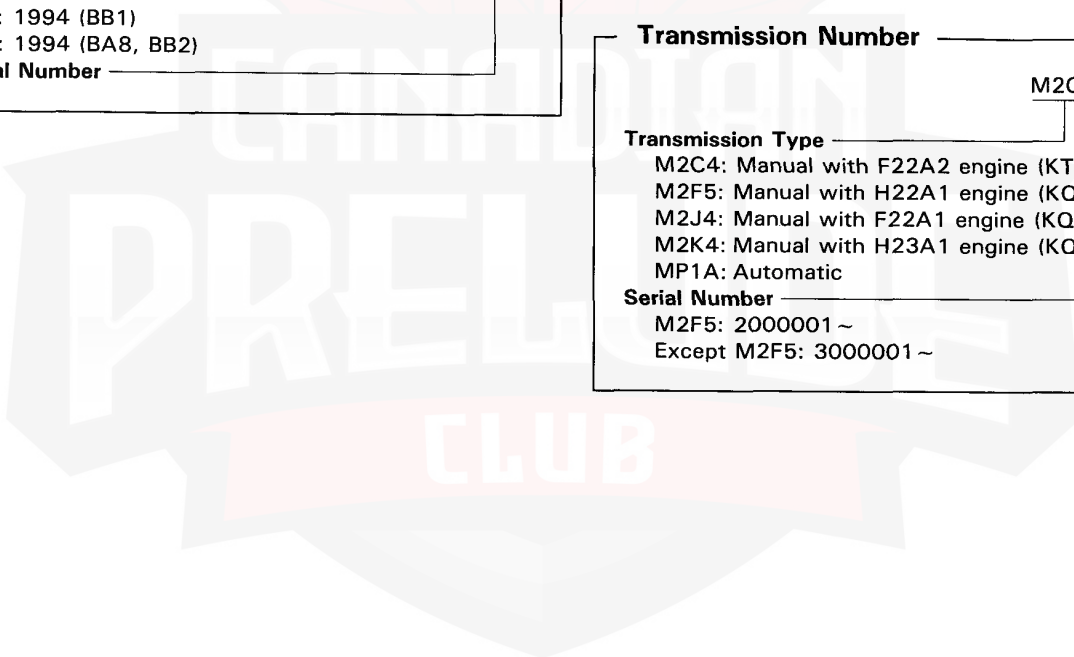
M2K4: Manual with H23A1 engine (KQ)

MP1A: Automatic

#### Serial Number

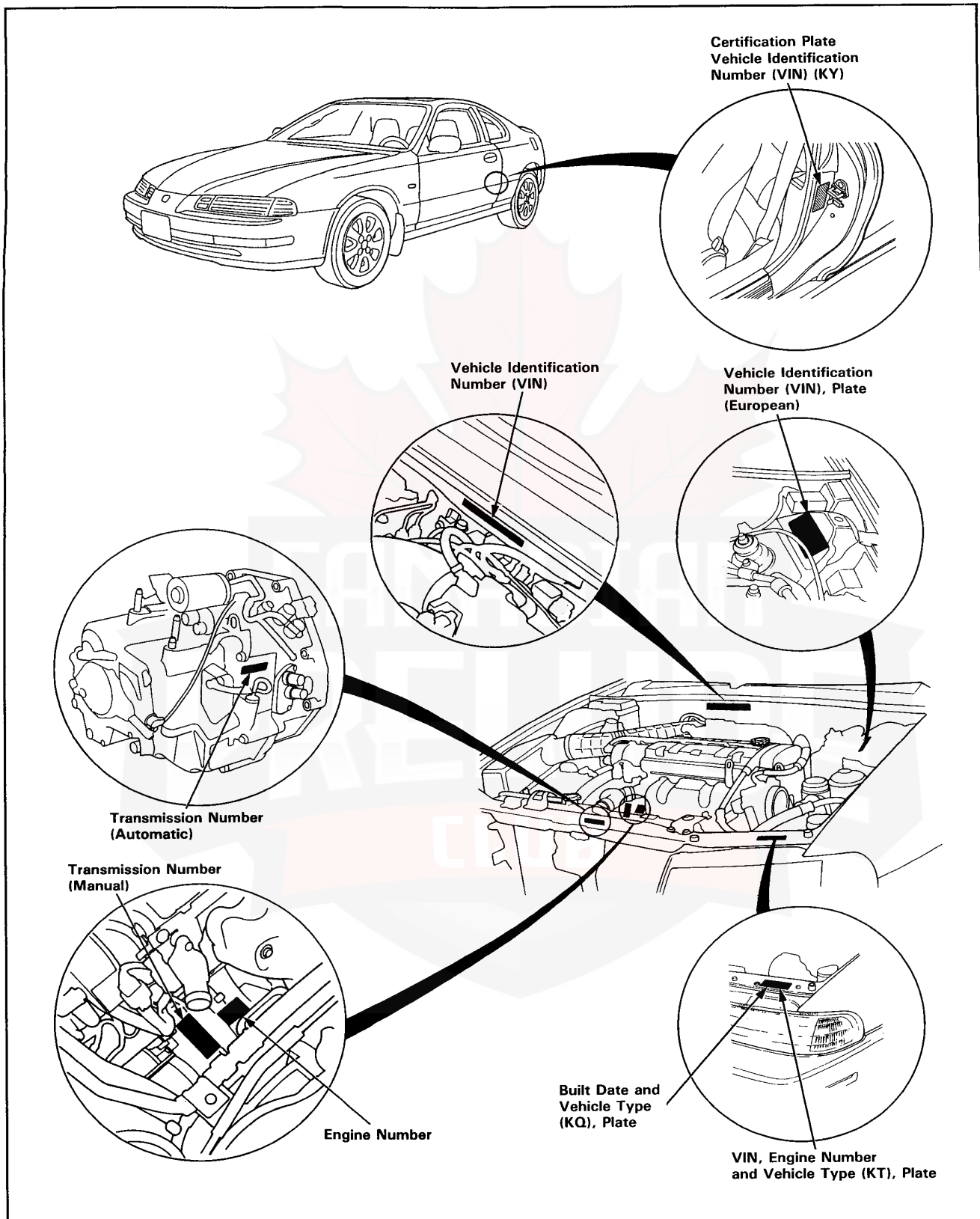
M2F5: 2000001 ~

Except M2F5: 3000001 ~





# Identification Number Locations

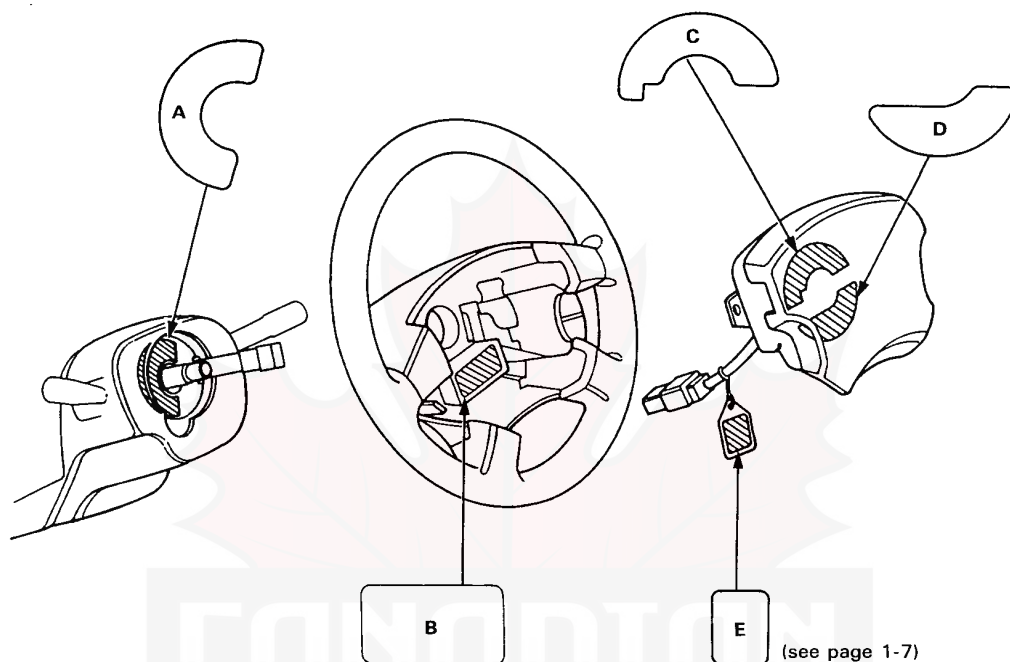






# Warning/Caution Label Locations

SRS Airbag System Type III:



## A: CABLE REEL CAUTION A

**SRS**

REFER TO SERVICE (SHOP) MANUAL FOR DETAILED INSTRUCTIONS.

POUR LES INSTRUCTIONS DETAILLÉES, SE REPORTER AU MANUEL DE REPARATIONS.

取扱い、保管はホンダサービスマニュアルを参照してください。

AUSF HRLICHE ANMEISUNGEN SIND DEM ZU ENTINEMEN.

RAAD PLEEG HET WERKPLAATSHANDBOEK VOOR NADERE AANWIJZINGEN.

## B: STEERING WHEEL WARNING

**WARNING**

**SRS**

- REFER TO THE SHOP MANUAL
- SE REPORTER AU MANUEL D'ATELIER.
- WERKSTATT HANDBUCH LESEN.
- LEES HET WERKPLAATSHANDBOEK.

## C: DRIVER MODULE DANGER

**SRS**

- DANGER EXPLOSIVE/FLAMMABLE POISON REFER TO SHOP MANUAL.
- DANGER EXPLOSIF ET INFLAMMABLE POISON SE REPORTER AU MANUEL D'ATELIER.
- GEFAHR EXPLOSIV/ENTZUNDBAR GIFT WERKSTATT HANDBUCH LESEN.
- GEVAAR EXPLOSIEGEVAAR/BRANDBAAR GIFTIG LEES HET WERKPLAATSHANDBOEK.

## D: DRIVER MODULE WARNING

**WARNING**

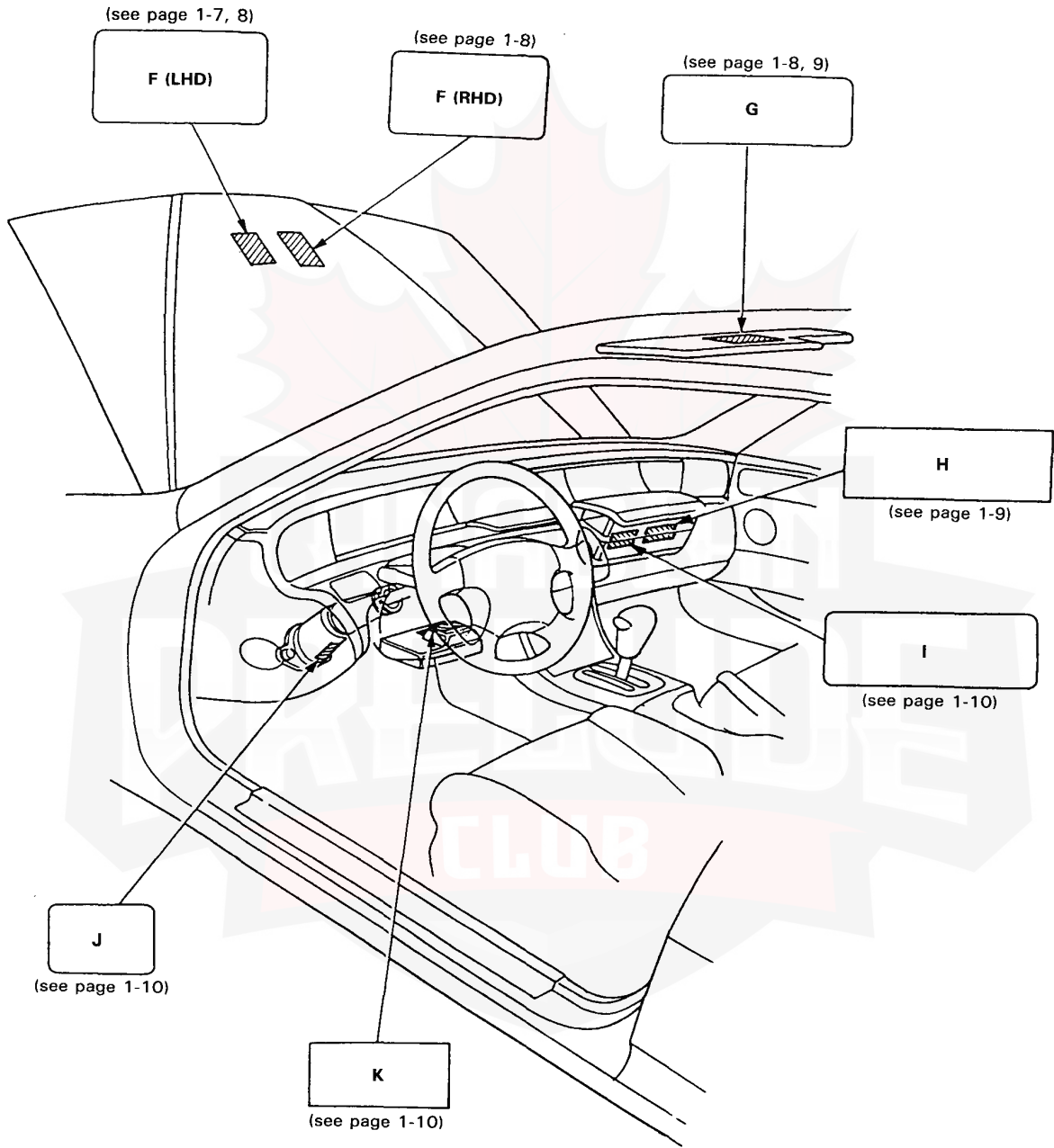
**SRS**

- REFER TO THE SHOP MANUAL.
- SE REPORTER AU MANUEL D'ATELIER.
- WERKSTATT HANDBUCH LESEN.
- LEES HET WERKPLAATSHANDBOEK.

(cont'd)

# Warning/Caution Label Locations

(cont'd)





**E: BAM INFLATOR LABEL (European Model only)**  
Morton International, Inc. manufactured inflator:

AIR BAG GAS GENERATOR UT11600  
MORTON INTERNATIONAL, INC.  
OGDEN UT. USA  
HERSTELLUNGSJAHR: 1992  
EINFÜHRER: HONDA DEUTSCHLAND  
GMBH/OFFENBACH  
BAM PT1-0388

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DER GASGENERATOR DARF NUR FÜR INSASSEN-  
RÜCKHALTESYSTEME MIT LUFTSACK IN KRAFTFAHR-  
ZEUGE MONTIERT WERDEN.  
DIE MONTAGE UND DEMONTAGE DES GASGENERATORS  
DARF NUR VON DAFÜR GESCHULTEM PERSONAL VOR-  
GENOMMEN WERDEN.

-----

CAUTION CONTAINS FLAMMABLE SOLIDS US DOT-E-8214	THE GAS GENERATOR SHOULD ONLY BE INSTALLED IN VEHICLES EQUIPPED WITH THE AIRBAG SYSTEM. THE GAS GENERATOR IS TO BE IN- STALLED AND/OR DISASSEMBLED ONLY BY TRAINED PERSONNEL.
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ATTENTION CONTENT DE SOLIDES FLAMMABLE US DOT-E-8214	LE GENERATEUR DE GAZ NE PEUT ETRE INSTALLE QUE SUR DES VE- HICULES EQUIPES D'UN SYSTEME AIR- BAG. LE MONTAGE ET LE DEMONTAGE DU GENERATEUR DE GAZ NE PEUT ETRE EFFECTUE QUE PAR UN PERSONNEL QUALIFIE.
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**NIPPON KOKI manufactured inflator**

AIR BAG GAS GENERATOR NK8  
NIPPON KOKI, SHIRAKAWA JAPAN  
HERSTELLUNGSJAHR: 1991  
EINFÜHRER: HONDA DEUTSCHLAND  
GMBH/OFFENBACH  
BAM PT1-0379

-----

DER GASGENERATOR DARF NUR FÜR INSASSEN-  
RÜCKHALTESYSTEME MIT LUFTSACK IN KRAFTFAHR-  
ZEUGE MONTIERT WERDEN.  
DIE MONTAGE UND DEMONTAGE DES GASGENERATORS  
DARF NUR VON DAFÜR GESCHULTEM PERSONAL VOR-  
GENOMMEN WERDEN.

-----

CAUTION CONTAINS FLAMMABLE SOLIDS	THE GAS GENERATOR SHOULD ONLY BE INSTALLED IN VEHICLES EQUIPPED WITH THE AIRBAG SYSTEM. THE GAS GENERATOR IS TO BE INSTALLED AND/OR DISASSEMBLED ONLY BY TRAINED PERSONNEL.
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ATTENTION CONTENT DE SOLIDES FLAMMABLES	LE GENERATEUR DE GAZ NE PEUT ETRE INSTALLE QUE SUR DES VE- HICULES EQUIPES D'UN SYSTEME AIR- BAG. LE MONTAGE ET LE DEMONTAGE DU GENERATEUR DE GAZ NE PEUT ETRE EFFECTUE QUE PAR UN PERSONNEL QUALIFIE.
--	--

**F: SRS WARNING (HOOD)**  
(KS model)

**WARNING** SRS  
THIS VEHICLE IS EQUIPPED WITH AN AIRBAG SYSTEM AS  
A SUPPLEMENTAL RESTRAINT SYSTEM. (SRS)  
ALL S.R.S. ELECTRICAL WIRING AND CONNECTORS ARE  
COLORED YELLOW.  
DO NOT USE ELECTRICAL TEST EQUIPMENT ON THESE  
CIRCUITS.  
TAMPERING WITH OR DISCONNECTING THE S.R.S. WIR-  
ING COULD RESULT IN ACCIDENTAL FIRING OF THE IN-  
FLATOR OR MAKE THE SYSTEM INOPERATIVE, WHICH  
MAY RESULT IN SERIOUS INJURY.

**VARNING** SRS  
DETTA FORDON HAR EN LUFTKUDDE FÖR FÖRARSÄTET  
SOM ETT KOMPLETTERANDE SKYDDSSYSTEM (SRS).  
SAMTLIGA ELLEDNINGAR OCH KONTAKTER I SRS-  
SYSTEMET ÄR GULFÄRGADE. ANVÄND INTE ELEKTRISK  
PROVUTRUSTNING FÖR DESSA KRETSAR. OM DU ÄN-  
DRAR ELLER LOSSAR EN SRS-LEDNING KAN DET  
RESULTERA I EN OAVSIKTLIG UTLÖSNING AV TRYCKPUM-  
PEN ELLER GÖRA ATT SYSTEMET SLUTAR FUNGERA. DÄ  
KAN EN ALLVARLIG OLYCKA UPPSTÄ.

**VAROITUS** SRS  
TÄSSÄ AUTOSSA ON YLIMÄÄRÄISENÄ TUKIJÄRJESTEL-  
MÄNÄ AJAJAN ILMATYÖNY. (SRS)  
KAIKKI SRS-SÄHKÖJOHDOT JA -LIITTIMET OVAT KEL-  
TAISET.  
ÄLÄ KÄYTÄ SÄHKÖKOEALITTEITA NÄISSÄ VIRTAPI-  
IREISÄÄ. SRS-JOHTOJEN TUKKEAMINEN TAI IRROTTAMI-  
NEN SAATTAA SYTYTTÄÄ VAHINGOSSA PUMPUN TAI  
TEHDÄ JÄRJESTELMÄN KÄYTTÖKELVOTTOMAKSI.  
TÄSTÄ-TAAS SAATTAA AIHEUTUA VAKAVIA VAURIOITA.

(cont'd)

# Warning/Caution Label Locations

(cont'd)

F: SRS WARNING (HOOD)  
(Except KS model)

**WARNING:** **[SRS]**  
THIS VEHICLE IS EQUIPPED WITH AN AIRBAG SYSTEM AS A SUPPLEMENTAL RESTRAINT SYSTEM. (SRS)  
ALL S.R.S. ELECTRICAL WIRING AND CONNECTORS ARE COLORED YELLOW.  
DO NOT USE ELECTRICAL TEST EQUIPMENT ON THESE CIRCUITS.  
TAMPERING WITH OR DISCONNECTING THE S.R.S. WIRING COULD RESULT IN ACCIDENTAL FIRING OF THE INFLATOR OR MAKE THE SYSTEM INOPERATIVE WHICH MAY RESULT IN SERIOUS INJURY.

**ATTENTION** **[SRS]**  
CE VEHICULE EST EQUIPE D'UN COUSSIN D'AIR DU COTE CONDUCTEUR QUI CONSTITUE UN SYSTEME DE RETENUE COMPLEMENTAIRE (S.R.S.).  
TOUS LES FILS ET CONNECTEURS ELECTRIQUES DU SYSTEME DE RETENUE COMPLEMENTAIRE (S.R.S.) SONT DE COULEUR JAUNE. N'UTILISEZ PAS UN EQUIPMENT D'ESSAIS ELECTRIQUES SUR CES CIRCUITS. NE TOUCHEZ PAS ET NE DEBRANCHEZ PAS LES FILS DU SYSTEME S.R.S. CAR CECI POURRAIT DE TRADUIRE PAR LE DECLENCHEMENT ACCIDENTEL DU GONFLEUR OU RENDRE LE SYSTEME INOPERANT ET VOUS EXPOSER AINSI A DE GRAVES BLESSURES.

**WARNUNG** **[SRS]**  
DIESES FAHRZEUG IST MIT EINEM FAHRER-AIRBAG (SRS) ALS ZUSÄTZLICHEM RÜCKHALTESYSTEM AUSGERÜSTET.  
ALLE ELEKTRISCHEN KABEL, SOWIE DIE ZUGEHÖRIGEN STECKVERBINDER DES S.R.S.-SYSTEMS SIND IN GELBER FARBE AUSGEFÜHRT.  
KEINE ELEKTRISCHEN PRÜFGERÄTE AN DIE S.R.S.-VERKABELUNG ANSCHLIEßEN.  
VERÄNDERN ODER UNTERBRECHEN DER S.R.S.-VERKABELUNG KANN UNKONTROLLIERTES ZÜNDEN DES GASGENERATORS AUSLÖSEN. ODER DAS SYSTEM AUBER FUNKTION SETZEN WAS ZU ERNSTHAFTEN VERLETZUNGEN FÜHREN KANN.

**WAARSCHUWING** **[SRS]**  
DIT VOERTUIG IS UITGERÜST MET EEN LUCHTKUSSEN AAN DE BESTUURDESKANT ALS EXTRA BESCHERMING (S.R.S.).  
ALLE ELEKTRISCHE LEIDINGEN EN AANSLUITINGEN VAN DE S.R.S. ZIJN GEEL GEKLEURD. GEBRUIK GEEN ELEKTRISCHE TESTAPPARATUUR VOOR DEZE CIRCUITS. KNOEIEN MET OF LOSKOPPELEN VAN DE S.R.S. LEIDINGEN KAN LEIDEN TOT BRAND IN DE VULINRICHTING OF TOT UITSCHAKELLEN VAN HET SYSTEEM DIT KAN TOT ERNSTIGE ONGELUKKEN LEIDEN.

G: DRIVER INFORMATION (SUNVISOR)  
(Except KS, KE models)

**[SRS]** ALWAYS WEAR YOUR SEAT BELT

- THIS CAR IS EQUIPPED WITH A DRIVER AIRBAG AND FRONT SEAT PASSENGER AIRBAG AS A SUPPLEMENTAL RESTRAINT SYSTEM (S.R.S.).
- IT IS DESIGNED TO SUPPLEMENT THE SEAT BELT.
- IF YOUR SRS INDICATOR LIGHTS WHILE DRIVING SEE YOUR AUTHORIZED HONDA DEALER.

**[SRS]** ATTACHEZ TOUJOURS VOTRE CEINTURE

- CE VEHICULE EST EQUIPE D'UN COUSSIN D'AIR POUR LE PASSAGER AVANT, QUI CONSTITUE UN SYSTEME DE RETENUE COMPLEMENTAIRE (S.R.S.)
- CE COUSSIN D'AIR COMPLETE LA FONCTION DE LA CEINTURE DE SECURITE.
- SI LE TEMOIN SRS S'ALLUME PENDANT LA CONDUITE, ADRESSEZ-VOUS A VOTRE CONCESSIONNAIRE HONDA OFFICIEL.

**[SRS]** SICHERHEITSGURTE BEI JEDER FAHRT ANLEGEN

- DIESES FAHRZEUG BESITZT JE EINEN AIRBAG FÜR FAHRER UND BEIFÄHRER ALS ZUSÄTZLICHES RÜCKHALTESYSTEM (S.R.S.).
- DAS RÜCKHALTESYSTEM IST EINE ERGÄNZUNG ZUM SICHERHEITSGURT.
- SOLLTE WAHREND DER FAHRT DIE SRS-KONTROLLEUCHE AUFLEUCHTEN SUCHEN SIE BITTE UMGEHEND EINEN HONDA-HÄNDLER SUF.

**[SRS]** DRAAG ALTIJD UW VEILIGHEIDSGORDEL

- DIT VOERTUIG IS UITGERUST MET AIRBAG (SRS) AAN BESTUURDESKANT EN PASSAGIERSKANT VOOR EXTRA VEILIGHEID.
- ONTWORPEN ALS EXTRA BESCHERMING NAAST DE VEILIGHEIDSGORDEL.
- ALS HET SRS-WAARSCHUWINGSLAMPJE GAAT BRANDEN ONDER HET RIJDEN, NEEM DAN CONTACT OP MET EEN HONDA DEALER.



(KE model)

**SRS** ALWAYS WEAR YOUR SEAT BELT

- THIS CAR IS EQUIPPED WITH A DRIVER AIRBAG AND FRONT SEAT PASSENGER AIRBAG AS A SUPPLEMENTAL RESTRAINT SYSTEM (S.R.S.).
- IT IS DESIGNED TO SUPPLEMENT THE SEAT BELT.
- IF YOUR SRS INDICATOR LIGHTS WHILE DRIVING SEE YOUR AUTHORIZED HONDA DEALER.

(KS model)

**SRS** ALWAYS WEAR YOUR SEAT BELT

- THIS CAR IS EQUIPPED WITH A DRIVER AIRBAG AND FRONT SEAT PASSENGER AIRBAG AS A SUPPLEMENTAL RESTRAINT SYSTEM (S.R.S.).
- IT IS DESIGNED TO SUPPLEMENT THE SEAT BELT.
- IF YOUR SRS INDICATOR LIGHTS WHILE DRIVING SEE YOUR AUTHORIZED HONDA DEALER.

**SRS** ANVÄND ALLTID BILBÄLTET

- DETTA FORDON ÄR FÖRSETT MED EN LUFTKUODDE FÖR FÖRARSÄTET OCH EN LUFTKUODDE FÖR PASSENGERSÄTET FRAM SOM ETT KOMPLEMENTERANDE SKYDDSSYSTEM (S.R.S.).
- DET ÄR ÄMNAT ATT KOMPLEMENTERA BILBÄLTET.
- OM SRS-INDIKATORN TÄNDS UNDER KÖRNING SKALL DU KONTAKTA EN AUKTORISERAD HONDA-ÅTERFÖRSÄLJARE.

**SRS** KÄYTÄ AINA TURVAVÖITÄ

- TÄMÄ AUTO ON VARUSTETTU AJAJAN ILMATYNYLLÄ JA ETUMATKUSTAJAN ILMATYNYLLÄ, JOTKA TOIMIVAT YLMÄÄRÄISENÄ TUKIJÄRJESTELMÄNÄ (S.R.S.).
- SE ON SUUNNITELTU TÄYDENTÄMÄÄN TURVAVÖITÄ.
- JOS SRS-MERKKIVALO SYTTYY AJON AIKANA, OTTAKAA YHTEYS VALTUUTETTUUN HONDA-MYYJÄÄN.

H: BAM INFLATOR LABEL

AIRBAG-GASGENERATOR UT11873  
 MORTON INTERNATIONAL, INC. OGDEN, USA  
 HERSTELLUNGS: (JAHR)  
 EINFÜHRER: HONDA DEUTSCHLAND  
 GMBH 6050 OFFENBACH  
 BAM PT1-0437

DER GASGENERATOR DARF NUR FÜR INSASSEN-RÜCKHALTESYSTEME MIT LUFTSACK IN KRAFTFAHRZEUGE MONTIERT WERDEN.  
 DIE MONTAGE UND DEMONTAGE DES GASGENERATORS DARF NUR VON DAFÜR GESCHULTEM PERSONAL VORGENOMMEN WERDEN.

CAUTION CONTAINS FLAMMABLE SOLIDS	THE GAS GENERATOR SHOULD ONLY BE INSTALLED IN VEHICLES EQUIPPED WITH THE AIRBAG SYSTEM. THE GAS GENERATOR IS TO BE INSTALLED AND/OR DISASSEMBLED ONLY BY TRAINED PERSONNEL.
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ATTENTION CONTENT DE SOLIDES FLAMMABLES	LE GENERATEUR DE GAZ NE PEUT ETRE INSTALLE QUE SUR DES VEHICULES EQUIPES D'UN SYSTEME AIRBAG. LE MONTAGE ET LE DEMONTAGE DU GENERATEUR DE GAZ NE PEUT ETRE EFFECTUE QUE PAR UN PERSONNEL QUALIFIE.
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(cont'd)

# Warning/Caution Label Locations

(cont'd)

## I: FRONT SEAT PASSENGER AIRBAG MODULE DANGER

- DANGER  
EXPLOSIVE/FLAMMABLE
- POISON
- WARNING  
REFER TO SHOP MANUAL.
- DANGER  
EXPLOSIF ET INFLAMMABLE
- POISON
- ATTENTION  
SE REPORTER AU MANUEL D'ATELIER.
- GEFAHR  
EXPLOSIV/ENTZUNDBAR
- GIFT
- WARNUNG  
WERKSTATTHANDBUCH LESEN.
- GEVAAR  
EXPLOSIEGEVAAR/BRANDBAAR
- GIFTIG
- WAARSCHUWING  
LEES HET WERKPLAATSHANDBOEK.

SRS

## J: STEERING COLUMN NOTICE

**NOTICE**  
TO PREVENT SRS DAMAGE, REMOVE STEERING WHEEL BEFORE REMOVING STEERING SHAFT CONNECTING BOLT.

**REMARQUE**  
POUR EVITER TOUT DOMMAGE DU SRS, RETIRER LE VOLANT AVANT DE RETIRER LE BOULON DE RECCORDMENT DE L'ARBRE DE DIRECTION.

## K: SRS MONITOR NOTICE

**NOTICE**  
● NO SERVICEABLE PARTS INSIDE.  
● REFER TO SERVICE (SHOP) MANUAL FOR DETAILED INSTRUCTIONS.

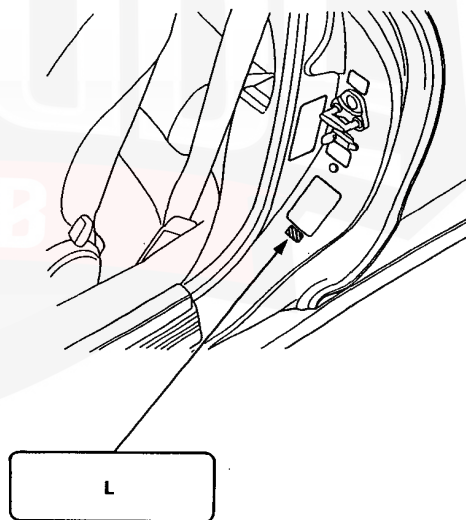
お願い  
● 分解しないで下さい。  
● 取扱い、保管はサービスマニュアルを参照してください。

**REMARQUE**  
● AUCUNE PIECE REPARABLE A L'INTERIEUR.  
● POUR LES INSTRUCTIONS DETAILL'EES, SE REPORTER AU MANUEL DE REPARATIONS.

**LET UP!**  
● GEEN ONDERDELEN BINNEN DEZE UNIT WAARAAN WERKZAAMHEDEN KUNNEN WORDEN VERRICHT.  
● RAADPLEEG HET WERKPLAATSHANDBOEX VOOR NADERE AANWIJZINGEN.

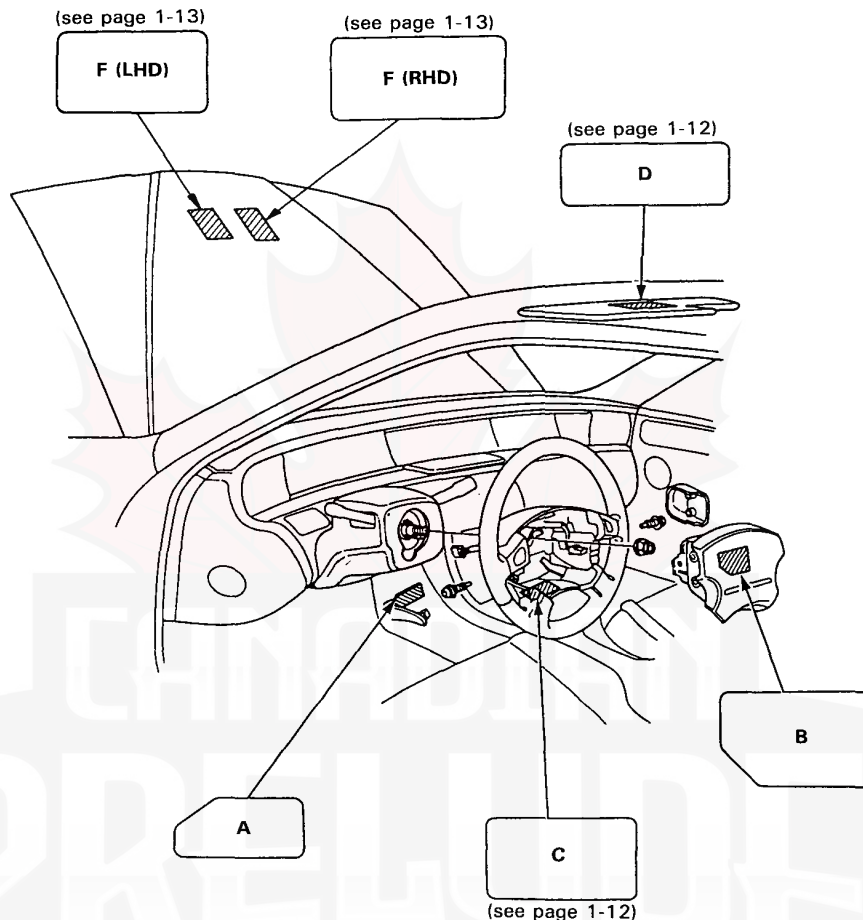
**ACHTUNG**  
● DIE INNENTILE BEDÜRFEN KEINER WARTUNG.  
● AUSFÜHRICHE ANWEISUNGEN SIND DEM WERKSTATTHANDBUCH ZU ENTNEHMEN.

L: LABEL **AIRBAG**





### SRS Airbag System Type II:



#### A: MAINTENANCE LID CAUTION

注意

**SRS**

SRSメンテナンスは、イグニッションスイッチを切ってから行うこと。

**CAUTION**  
BEFORE MAINTENANCE, SWITCH OFF THE IGNITION.

**ATTENTION**  
AVANT TOUT ENTRETIEN, COUPER LE CONTACT.

**ACHTUNG**  
VOR WARTUNG ZÜNDUNG AUSSCHALTEN.

**LET OP**  
ZET HET KONTAKTSLOT AF ALVORENS MET HET ONDERHOUD TE BEGINNEN.

#### B: MONITOR NOTICE

NOTICE

**SRS**

● REFER TO SERVICE (SHOP) MANUAL FOR DETAILED INSTRUCTIONS.

REMARQUE

● POUR LES INSTRUCTIONS DETAILLÉES, SE REPORTER AU MANUEL DE REPARATIONS.

LET UP!

● RAADPLEEG HET WERKPLAATSHANDBOEK VOOR NADERE AANWIJZINGEN.

ACHTUNG

● AUSFÜHRLICHE ANWEISUNGEN SIND DEM WERKSTATTHANDBUCH ZU ENTNEHMEN.

(cont'd)



# Warning/Caution Label Locations

(cont'd)

## C: BODY COVER CAUTION

注意 CAUTION ACHTUNG: **SRS**

- SRSメンテナンス時はサービスマニュアルを参照すること。
- REFER TO THE SHOP MANUAL
- SE REPORTER AU MANUEL D'ATELIER.
- WERKSTATTHANDBUCH LESEN.
- LEES HET WERKPLAATSHANDBOEK.

## D: DRIVER INFORMATION (SUNVISOR) (Except KE, KQ, KS models)

- SRS** ALWAYS WEAR YOUR SEAT BELT
- THIS CAR IS EQUIPPED WITH A DRIVER AIRBAG AS A SUPPLEMENTAL RESTRAINT SYSTEM (S.R.S.).
  - IT IS DESIGNED TO SUPPLEMENT THE SEAT BELT.
  - IF YOUR SRS INDICATOR LIGHTS WHILE DRIVING, SEE YOUR AUTHORIZED HONDA DEALER.

- SRS** ATTACHEZ TOUJOURS VOTRE CEINTURE
- CE VEHICULE EST EQUIPE D'UN COUSSIN D'AIR POUR LE CONDUCTEUR QUI CONSTITUE UN SYSTEME DE RETENUE COMPLEMENTAIRE (S.R.S.).
  - CE COUSSIN D'AIR COMPLETE LA FONCTION DE LA CEINTURE DE SECURITE.
  - SI LE TEMOIN SRS S'ALLUME PENDANT LA CONDUITE, ADRESSEZ-VOUS A VOTRE CONCESSIONNAIRE HONDA OFFICIEL.

- SRS** SICHERHEITSGURTE  
BEI JEDER FAHRT ANLEGEN
- DIESES FAHRZEUG BESITZT EINEN FAHRER-AIRBAG ALS ZUSÄTZLICHES RÜCKHALTESYSTEM (S.R.S.).
  - ES IST EINE ERGÄNZUNG ZUM SICHERHEITGURT.
  - WENN DIE SRS-KONTROLLEUCHE WÄHREND DER FAHRT AUFLEUCHTET, UMGEHEND FINEN HONDA HÄNDLER AUFsuchen.

- SRS** DRAAG ALTIJD UW VEILIGHEIDSGORDEL
- DIT VOERTUIG IS UITGERUST MET EEN LUCHTKUSSEN AAN DE BESTUURDESKANT ALTS EXTRA BESCHERMING (S.R.S.).
  - DIT IS ONTWORPEN ALS EXTRA BESCHERMING BIJ DE VEILIGHEIDSGORDEL.
  - ALS HEL SRS-WAARSCHUWINGSLAMPJE GAAT BRANDEN ONDER HET RIJDEN. NEEM DAN KONTAKT OP MET EEN HONDA DEALER.

(KE, KQ models)

- SRS** ALWAYS WEAR YOUR SEAT BELT
- THIS CAR IS EQUIPPED WITH A DRIVER AIRBAG AS A SUPPLEMENTAL RESTRAINT SYSTEM (S.R.S.).
  - IT IS DESIGNED TO SUPPLEMENT THE SEAT BELT.
  - IF YOUR SRS INDICATOR LIGHTS WHILE DRIVING SEE YOUR AUTHORIZED HONDA DEALER.

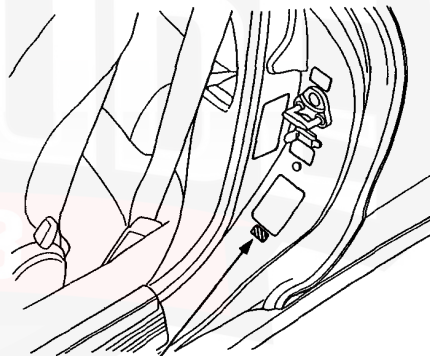
(KS model)

- SRS** ALWAYS WEAR YOUR SEAT BELT
- THIS CAR IS EQUIPPED WITH A DRIVER AIRBAG AS A SUPPLEMENTAL RESTRAINT SYSTEM (S.R.S.).
  - IT IS DESIGNED TO SUPPLEMENT THE SEAT BELT.
  - IF YOUR SRS INDICATOR LIGHTS WHILE DRIVING SEE YOUR AUTHORIZED HONDA DEALER.

- SRS** ANVÄND ALLTID BILBÄLTET
- DETTA FORDON HAR EN LUFTKUODDE FÖR FÖRARSÄTET SOM ETT KOMPLEMENTERANDE SKYDDSYSTEM (S.R.S.).
  - DET ÄR ÄMNAT ATT KOMPLEMENTERA BILBÄLTET.
  - OM SRS-INDIKATORN TÄNDS UNDER KÖRNING SKALL DU KONTAKTA EN AUKTORISERAD HONDA-ÅTERFÖRSÄLJARE.

- SRS** KÄYTÄ AINA TURVAVÖITÄ
- TÄMÄ AUTO ON VARUSTETTU AJAJAN ILMATYNYLLÄ JOKA ON YLMÄÄRÄINEN TUKIJÄRJESTELMÄ (S.R.S.).
  - SE ON SUUNNITELTU TÄYDENTÄMÄÄN TURVAVYÖTÄ.
  - JOS SRS-MERKKIVALO SYTTYY AJON AIKANA, OTTAKAA YHTEYS VALTUUTETTUUN HONDA-MYYJÄÄN.

E: LABEL **AIRBAG**



E



**F: SRS WARNING (HOOD)**  
(Except KS model)

**WARNING: [SRS]**  
THIS VEHICLE IS EQUIPPED WITH A DRIVER AIRBAG AS A SUPPLEMENTAL RESTRAINT SYSTEM (SRS). ALL S.R.S. ELECTRICAL WIRING AND CONNECTORS ARE COLORED YELLOW. DO NOT USE ELECTRICAL TEST EQUIPMENT ON THESE CIRCUITS. TAMPERING WITH OR DISCONNECTING THE S.R.S. WIRING COULD RESULT IN ACCIDENTAL FIRING OF THE INFLATOR OR MAKE THE SYSTEM INOPERATIVE, WHICH MAY RESULT IN SERIOUS INJURY.

**ATTENTION [SRS]**  
CE VEHICULE EST ÉQUIPE D'UN COUSSIN D'AIR DU CÔTÉ CONDUCTEUR QUI CONSTITUE UN SYSTÈME DE RETENUE COMPLÉMENTAIRE (S.R.S.)  
TOUS LES FILS ET CONNECTEURS ÉLECTRIQUES DU SYSTÈME DE RETENUE COMPLÉMENTAIRE (S.R.S.) SONT DE COULEUR JAUNE. N'UTILISEZ PAS UN ÉQUIPEMENT D'ESSAIS ÉLECTRIQUES SUR CES CIRCUITS. NE TOUCHEZ PAS ET NE DEBRANCHEZ PAS LES FILS DU SYSTÈME S.R.S. CAR CECI POURRAIT DE TRADUIRE PAR LE DÉCLENCHEMENT ACCIDENTEL DU GONFLEUR OU RENDRE LE SYSTÈME INOPÉRANT ET VOUS EXPOSER AINSI À DE GRAVES BLESSURES.

**WARNUNG [SRS]**  
DIESES FAHRZEUG IST MIT EINEM FAHRER-AIRBAG (SRS) ALS ZUSÄTZLICHEM RÜCKHALTESYSTEM AUSGERÜSTET.  
ALLE ELEKTRISCHEN KABEL, SOWIE DIE ZUGEHÖRIGEN STECKVERBINDER DES S.R.S. -SYSTEMS SIND IN GELBER FARBE AUSGEFÜHRT.  
KEINE ELEKTRISCHEN PRÜGERÄTE AN DIE S.R.S. -VERKABELUNG ANSCHLIEßEN.  
VERÄNDERN ODER UNTERBRECHEN DER S.R.S. -VERKABELUNG KANN UNKONTROLLIERTES ZÜNDEN DES GASGENERATORS AUSLÖSEN. ODER DAS SYSTEM AUF FUNKTION SETZEN. WAS ZU ERNSTHAFTEN VERLETZUNGEN FÜHREN KANN.

**WAARSCHUWING [SRS]**  
DIT VOERTUIG IS UITGERÜST MET EEN LUCHTKUSSEN AAN DE BESTUURDESKANT ALS EXTRA BESCHERMING (S.R.S.).  
ALLE ELEKTRISCHE LEIDINGEN EN AANSLUITINGEN VAN DE S.R.S. ZIJN GEEL GEKLEURD. GEBRUIK GEEN ELEKTRISCHE TESTAPPARATUUR VOOR DEZE CIRCUITS. KNOEIE MET OF LOSKOPPELEN VAN DE S.R.S. LEIDINGEN KAN LEIDEN TOT BRAND IN DE VULINRICHTING OF TOT UITSCHAKELLEN VAN HET SYSTEEM DIT KAN TOT ERNSTIGE ONGELUKKEN LEIDEN.

(KS model)

**WARNING [SRS]**  
THIS VEHICLE IS EQUIPPED WITH A AIRBAG SYSTEM AS A SUPPLEMENTAL RESTRAINT SYSTEM. (SRS)  
ALL S.R.S. ELECTRICAL WIRING AND CONNECTORS ARE COLORED YELLOW.  
DO NOT USE ELECTRICAL TEST EQUIPMENT ON THESE CIRCUITS.  
TAMPERING WITH OR DISCONNECTING THE S.R.S. WIRING COULD RESULT IN ACCIDENTAL FIRING OF THE INFLATOR OR MAKE THE SYSTEM INOPERATIVE, WHICH MAY RESULT IN SERIOUS INJURY.

**VARNING [SRS]**  
DETTA FORDON HAR EN LUFTKUDDE FÖR FÖRARSÄTET SOM ETT KOMPLETTERANDE SKYDDSSYSTEM (SRS). SAMTLIGA ELLEDNINGAR OCH KONTAKTER I SRS-SYSTEMET ÄR GULFÄRGADE. ANVÄND INTE ELEKTRISK PROVUTRUSTNING FÖR DESSA KRETSAR. OM DU ÄNDRAR ELLER LOSSAR EN SRS-LEDNING KAN DET RESULTERA I EN OAVSIKTIG UTLÖSNING AV TRYCKPUMPEN ELLER GÖRA ATT SYSTEMET SLUTAR FUNGERA. DÄR KAN EN ALLVARLIG OLYCKA UPPSTÄ.

**VAROITUS [SRS]**  
TÄSSÄ AUTOSSA ON YLIMÄÄRÄISENÄ TUKIJÄRJESTELMÄNÄ AJAJAN ILMATYÖNNY. (SRS)  
KAIKKI SRS-SÄHKÖJOHDOT JA -LIITTIMET OVAT Keltaiset.  
ÄLÄ KÄYTÄ SÄHKÖKOELAITTEITA NÄISSÄ VIRTAPIIREISSÄ. SRS-JOHTOJEN TUKKEAMINEN TAI IRROTTAMINEN SAATTAA SYTYTTÄÄ VAHINGOSSA PUMPUN TAI TEHDÄ JÄRJESTELMÄN KÄYTTÖKELVOTTOMAKSI. TÄSTÄ-TAAS SAATTAA AIHEUTUA VAKAVIA VAURIOITA.



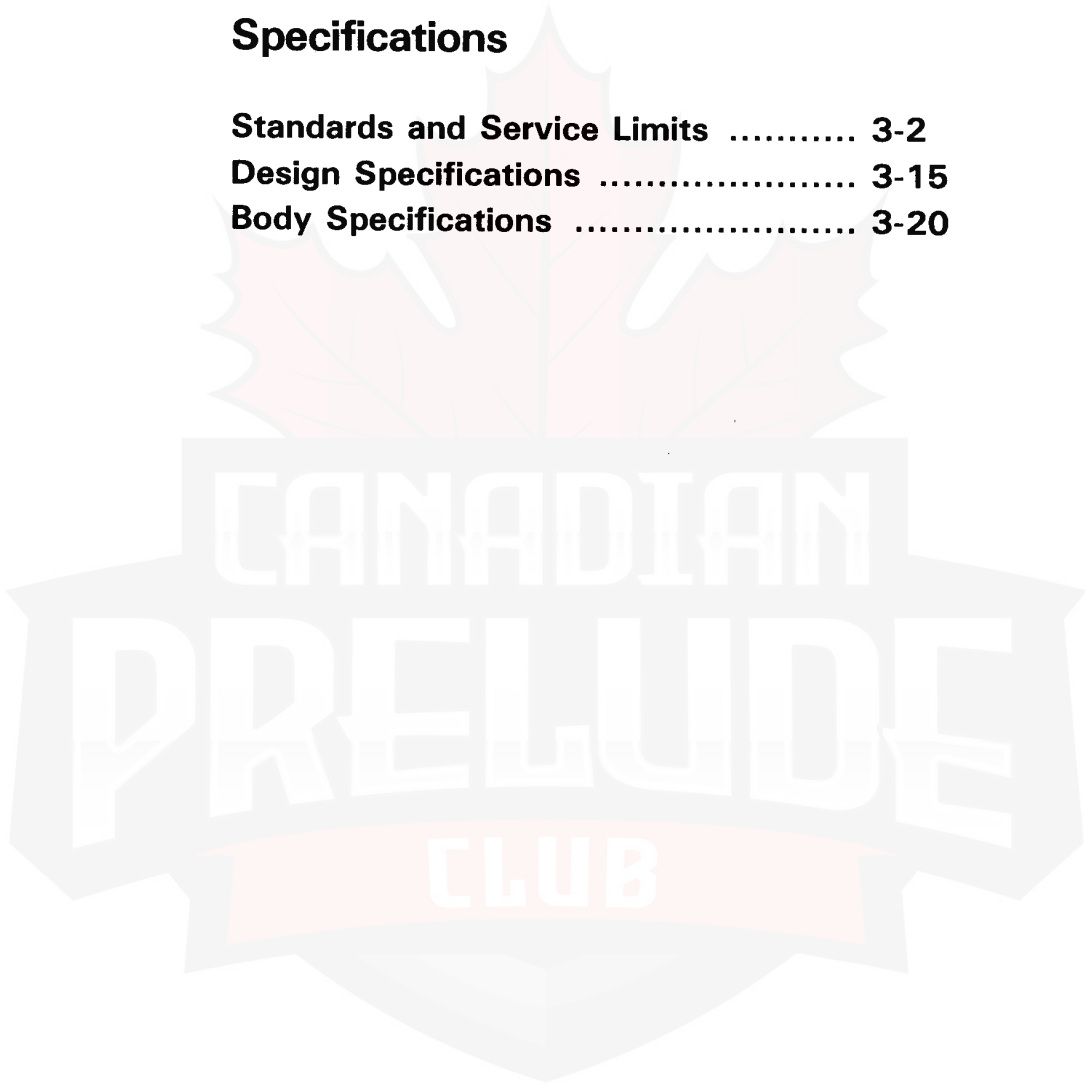
## Special Tools

Individual tool lists are located at the front of each section.



## Specifications

<b>Standards and Service Limits .....</b>	<b>3-2</b>
<b>Design Specifications .....</b>	<b>3-15</b>
<b>Body Specifications .....</b>	<b>3-20</b>



# Standards and Service Limits

## Cylinder Head/Valve Train (F20A4, F22A1, F22A2 engines) – Sections 6

		MEASUREMENT		STANDARD (NEW)		SERVICE LIMIT	
Compression	250 min <sup>-1</sup> (rpm) and wide open throttle kPa (kg/cm <sup>2</sup> , psi)	Nominal Minimum Maximum variation		1,250 (12.5, 178) 950 (9.5, 135) 200 (2.0, 28)			
Cylinder head	Warpage Height			— 99.95-100.05 (3.935-3.939)		0.05 (0.002) —	
Camshaft	End play			0.05-0.15 (0.002-0.006)		0.50 (0.02)	
	Camshaft-to-holder oil clearance			0.050-0.089 (0.002-0.004)		0.15 (0.006)	
	Runout			0.03 (0.001) max.		0.04 (0.002)	
	Cam lobe Height	F20A4, F22A2 engines	IN		38.741 (1.5252)		—
			EX		38.972 (1.5343)		—
	F22A1 engine	IN		38.526 (1.5167)		—	
		EX		38.778 (1.5266)		—	
Valve	Valve clearance	IN		0.23-0.28 (0.009-0.011)		—	
		EX		0.27-0.32 (0.011-0.013)		—	
	Valve stem O.D.	IN		5.485-5.495 (0.2159-0.2163)		5.455 (0.2148)	
		EX		5.450-5.460 (0.2146-0.2150)		5.420 (0.2134)	
	Stem-to-guide clearance	IN		0.020-0.045 (0.0008-0.0018)		0.08 (0.003)	
EX			0.055-0.080 (0.0021-0.0031)		0.12 (0.005)		
Valve seat	Width	IN		1.25-1.55 (0.049-0.061)		2.0 (0.079)	
		EX		1.25-1.55 (0.049-0.061)		2.0 (0.079)	
	Stem installed height	IN		48.245-48.715 (1.8994-1.9179)		—	
		EX		50.315-50.785 (1.9809-1.9994)		—	
Valve spring	Free length	F20A4, F22A2 engines	IN		53.16 (2.0929)*1	—	
			EX		53.15 (2.0925)*2	—	
	F22A1 engine	IN		55.80 (2.1968)*1	—		
				55.78 (2.1960)*2	—		
		EX		54.81 (2.1578) *1	—		
				54.82 (2.1582) *2	—		
	EX		56.26 (2.2150) *1	—			
			56.28 (2.2157) *2	—			
Valve guide	I.D.	IN		5.515-5.530 (0.2171-0.2177)		5.55 (0.219)	
		EX		5.515-5.530 (0.2171-0.2177)		5.55 (0.219)	
	Installed height	IN		23.75-24.25 (0.935-0.955)		—	
		EX		15.05-15.55 (0.593-0.612)		—	
Rocker arm	Arm-to-shaft clearance	IN		0.017-0.050 (0.0007-0.0020)		0.08 (0.003)	
		EX		0.018-0.054 (0.0007-0.0021)		0.08 (0.003)	

\*1: CHUO HATSUJO manufactured valve spring

\*2: NIHON HATSUJO manufactured valve spring

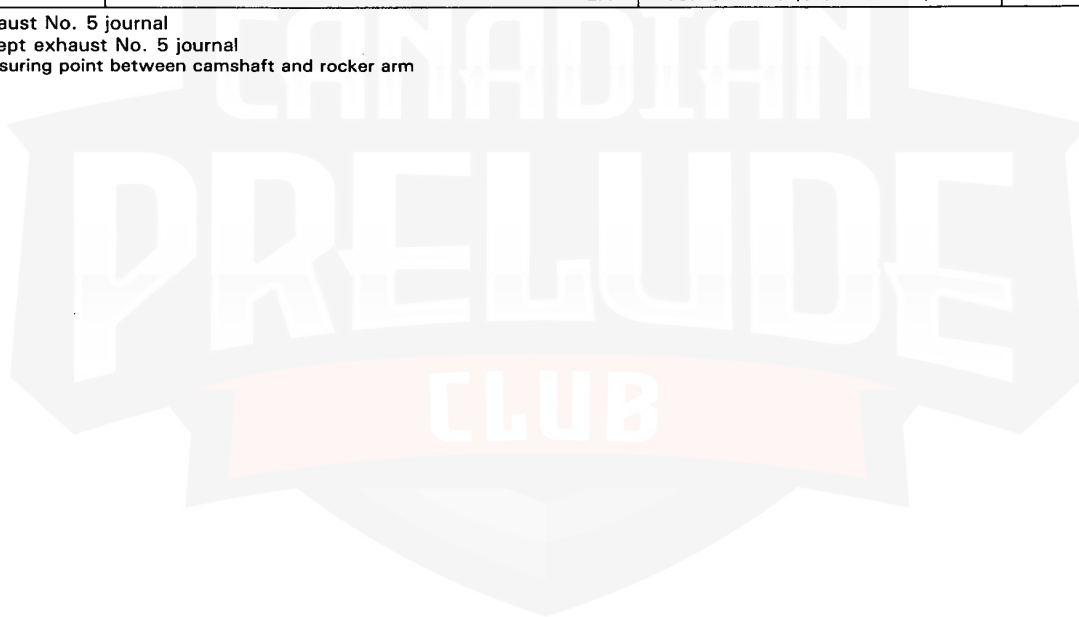
**Cylinder Head/Valve Train (H23A1, H23A2 engine) — Sections 6**

		MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Compression	250 min <sup>-1</sup> (rpm) and wide open throttle kPa (kg/cm <sup>2</sup> , psi)	Nominal Minimum Maximum variation	1,250 (12.5, 178) 950 (9.5, 135) 200 (2.0, 28)	
Cylinder head	Warpage Height		— 131.95-132.05 (5.195-5.199)	0.05 (0.002) —
Camshaft	End play		0.05-0.15 (0.002-0.006)	0.5 (0.02)
	Camshaft-to-holder oil clearance		0.050-0.089 (0.0020-0.0035)* <sup>1</sup> 0.100-0.139 (0.0039-0.0055)* <sup>2</sup>	0.15 (0.006)* <sup>1</sup> 0.20 (0.008)* <sup>2</sup>
	Total runout		0.03 (0.001) max.	0.04 (0.002)
	Cam lobe height	IN EX	33.661 (1.3252) 33.725 (1.3278)	— —
Valve	Valve clearance	IN EX	0.07-0.11 (0.003-0.004)* <sup>3</sup> 0.15-0.19 (0.006-0.007)* <sup>3</sup>	— —
	Valve stem O.D.	IN EX	6.580-6.590 (0.2591-0.2594) 6.550-6.560 (0.2579-0.2583)	6.55 (0.258) 6.52 (0.257)
	Stem-to-guide clearance	IN	0.02-0.05 (0.001-0.002)	0.08 (0.003)
		EX	0.05-0.08 (0.002-0.003)	0.11 (0.004)
Valve seat	Width	IN	1.25-1.55 (0.049-0.061)	2.0 (0.08)
		EX	1.25-1.55 (0.049-0.061)	2.0 (0.08)
	Stem installed height	IN	39.365-39.835 (1.5498-1.5683)	40.085 (1.5781)
		EX	39.165-39.635 (1.5419-1.5604)	39.885 (1.5703)
Valve spring	Free length	IN	47.14 (1.856)	
		EX	47.14 (1.856)	
Valve guide	I.D.	IN	6.61-6.63 (0.260-0.261)	6.70 (0.264)
		EX	6.61-6.63 (0.260-0.261)	6.70 (0.264)
	Installed height	IN	13.25-13.75 (0.522-0.541)	—
		EX	13.75-14.25 (0.541-0.561)	—

\*1: Exhaust No. 5 journal

\*2: Except exhaust No. 5 journal

\*3: Measuring point between camshaft and rocker arm



(cont'd)

# Standards and Service Limits

## Cylinder Head/Valve Train (H22A1, H22A2 engines) — Section 6

	MEASUREMENT			STANDARD (NEW)	SERVICE LIMIT
Compression	250 min <sup>-1</sup> (rpm) and wide open throttle kPa (kg/cm <sup>2</sup> , psi)	Nominal Minimum Maximum variation		1,300 (13.0, 185) 950 (9.5, 135) 200 (2.0, 28)	
Cylinder head	Warpage Height			— 146.95-147.05 (5.785-5.789)	0.05 (0.002) —
Camshaft	End play Camshaft-to-holder oil clearance Total runout Cam lobe height	IN   EX	Primary Mid Secondary Primary Mid Secondary	0.05-0.15 (0.002-0.006) 0.050-0.089 (0.0020-0.0035) 0.03 (0.001) max. 34.041 (1.3402) 36.856 (1.4510) 34.971 (1.3768) 33.745 (1.3285) 36.323 (1.4300) 34.683 (1.3655)	0.5 (0.02) 0.15 (0.006) 0.04 (0.002) — — — — — —
Valve	Valve clearance Valve stem O.D. Stem-to-guide clearance	IN EX IN EX IN EX		0.15-0.19 (0.006-0.007)* <sup>3</sup> 0.17-0.21 (0.007-0.008)* <sup>3</sup> 5.475-5.485 (0.2156-0.2159) 5.475-5.485 (0.2156-0.2159) 0.025-0.055 (0.0010-0.0022) 0.050-0.080 (0.0020-0.0031)	— — 5.445 (0.2144) 5.445 (0.2144) 0.08 (0.003) 0.11 (0.004)
Valve seat	Width Stem installed height	IN EX IN EX		1.30-1.50 (0.051-0.059) 1.25-1.55 (0.049-0.061) 37.465-37.935 (1.4750-1.4935) 37.165-37.635 (1.4632-1.4817)	2.0 (0.079) 2.0 (0.079) 38.185 (1.5033) 37.885 (1.4915)
Valve spring	Free length	IN  EX	Outer  Inner Outer Inner	45.16 (1.778) * <sup>1</sup> 45.76 (1.802) * <sup>2</sup> 41.78 (1.645) * <sup>1</sup> 41.75 (1.644) * <sup>2</sup> 46.72 (1.839) * <sup>1</sup> 46.74 (1.840) * <sup>2</sup> 39.32 (1.548) * <sup>1</sup> 39.28 (1.546) * <sup>2</sup>	— — — — — — — —
Valve guide	I.D. Installed height	IN EX IN EX		5.510-5.530 (0.2169-0.2177) 5.535-5.555 (0.2179-0.2187) 14.55-15.05 (0.573-0.593) 14.95-15.45 (0.589-0.608)	5.55 (0.219) 5.60 (0.220) — —
Rocker arm	Arm-to-shaft clearance	IN EX		0.025-0.052 (0.0010-0.0020) 0.025-0.052 (0.0010-0.0020)	0.08 (0.003) 0.08 (0.003)

\*1: CHUO HATSUJO manufactured valve spring

\*2: NIHON HATSUJO manufactured valve spring

\*3: Measuring point between camshaft and rocker arm



**Engine Block — Section 7**

Unit of length: mm (in)

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT	
Cylinder block	Warpage of deck surface	0.07 (0.003) max	0.10 (0.004)	
	Bore diameter F20A4, F22A1, F22A2 engines	A 85.010-85.020 (3.3468-3.3472) B 85.000-85.010 (3.3465-3.3468)	} 85.07 (3.349)	
	H23A1, H23A2, H22A1, H22A2 engines	A 87.010-87.020 (3.4256-3.4260) B 87.000-87.010 (3.4252-3.4256)		} 87.07 (3.428)
	Bore Taper	—	0.05 (0.002)	
Reboring limit F20A4, F22A1, F22A2 engines	—	0.50 (0.020)		
	H23A1, H23A2, H22A1, H22A2 engines	—	0.25 (0.010)	
Piston	Skirt O.D.* <sup>1</sup> F20A4, F22A1, F22A2 engines	No Letter (A) 84.980-84.990 (3.3457-3.3461) Letter (B) 84.970-84.980 (3.3453-3.3457)	84.970 (3.3453) 84.960 (3.3449)	
	H23A1, H23A2, H22A1, H22A2 engines	No Letter (A) 86.990-87.003 (3.4248-3.4253) Letter (B) 86.980-86.993 (3.4244-3.4249)	86.980 (3.4244) 86.970 (3.4240)	
	Clearance in cylinder F20A4, F22A1, F22A2 engines	0.020-0.040 (0.0008-0.0016)	0.05 (0.002)	
	H23A1, H23A2, H22A1, H22A2 engines	0.007-0.030 (0.0003-0.0012)	0.04 (0.002)	
	Groove width (for ring) F20A4, F22A1, F22A2 engines	Top 1.220-1.230 (0.0480-0.0484)	1.25 (0.049)	
		Second 1.220-1.230 (0.0480-0.0484)	1.25 (0.049)	
		Oil 2.805-2.825 (0.1104-0.1112)	2.85 (0.112)	
	H23A1, H23A2, H22A1, H22A2 engines	Top 1.230-1.245 (0.0484-0.0490)	1.265 (0.0498)	
		Second 1.230-1.245 (0.0484-0.0490)	1.265 (0.0498)	
		Oil 2.805-2.820 (0.1104-0.1110)	2.85 (0.112)	
Piston ring	Ring-to-groove clearance	Top 0.035-0.060 (0.0014-0.0024) Second 0.030-0.055 (0.0012-0.0022)	0.13 (0.005) 0.13 (0.005)	
	Ring end gap F20A4, F22A1, F22A2 engines	Top 0.20-0.35 (0.008-0.014)	0.60 (0.024)	
		Second 0.40-0.55 (0.016-0.022)	0.70 (0.028)	
		Oil 0.20-0.70 (0.008-0.028)	0.80 (0.031)	
	H23A1, H23A2, H22A1, H22A2 engines	Top 0.25-0.35 (0.010-0.014)	0.60 (0.024)	
		Second 0.60-0.75 (0.024-0.030)	0.90 (0.035)	
Oil 0.20-0.50 (0.008-0.020)* <sup>2</sup> 0.20-0.70 (0.008-0.028)* <sup>3</sup>		0.60 (0.024)* <sup>2</sup> 0.80 (0.031)* <sup>3</sup>		
Piston pin	O.D.	21.994-22.000 (0.8659-0.8661)	—	
	Pin-to-piston clearance F20A4, F22A1, F22A2 engines	0.012-0.024 (0.0005-0.0009)	—	
	H23A1, H23A2, H22A1, H22A2 engines	0.012-0.026 (0.0005-0.0010)	—	
Connecting rod	Pin-to-rod interference	0.013-0.032 (0.0005-0.0013)	—	
	Small end bore diameter	21.968-21.981 (0.8649-0.8654)	—	
	Large end bore diameter	Nominal Except F20A4 engine	51.0 (2.01)	—
		F20A4 engine	48.0 (1.89)	—
End play installed on crankshaft	0.15-0.30 (0.006-0.012)	0.40 (0.016)		
Crankshaft	Main journal diameter			
	No. 1 journal Except H22A1, H22A2 engines	49.984-50.008 (1.9679-1.9688)	—	
	H22A1, H22A2 engines	49.976-50.000 (1.9676-1.9685)	—	
	No. 2 journal	49.976-50.000 (1.9676-1.9685)	—	
	No. 3 journal	49.972-49.996 (1.9674-1.9683)	—	
	No. 4 journal	49.984-50.008 (1.9679-1.9688)	—	
	No. 5 journal	49.988-50.012 (1.9680-1.9690)	—	
	Rod journal diameter	Except F20A4 engine 47.976-48.000 (1.8888-1.8898) F20A4 engine 44.976-45.000 (1.7707-1.7717)	—	
	Taper	0.005 (0.0002) max.	0.006 (0.0002)	
	Out-of-round	Except H22A1, H22A2 engines 0.005 (0.0002) max. H22A1, H22A2 engines 0.004 (0.0002) max.	0.006 (0.0002) 0.006 (0.0002)	
End play	0.10-0.35 (0.004-0.014)	0.45 (0.018)		
Total runout	0.03 (0.001) max	0.04 (0.002)		
Bearings	Main bearing-to-journal oil clearance			
	No. 1 journal Except H22A1, H22A2 engines	0.013-0.037 (0.0005-0.0015)	0.050 (0.0020)	
	H22A1, H22A2 engines	0.021-0.045 (0.0008-0.0018)	0.050 (0.0020)	
	No. 2 journal	0.021-0.045 (0.0008-0.0018)	0.050 (0.0020)	
	No. 3 journal	0.025-0.049 (0.0010-0.0019)	0.055 (0.0022)	
	No. 4 journal	0.013-0.037 (0.0005-0.0015)	0.050 (0.0020)	
	No. 5 journal	0.009-0.033 (0.0004-0.0013)	0.040 (0.0016)	
	Rod bearing-to-journal oil clearance			
	F20A4 engine	0.015-0.049 (0.0006-0.0017)	0.050 (0.0020)	
	H22A1, H22A2 engines	0.027-0.055 (0.0011-0.0022)	0.060 (0.0024)	
Except F20A4, H22A1, H22A2 engines	0.021-0.049 (0.0008-0.0019)	0.055 (0.0022)		

\* 1: Measured at 21.0 mm (0.83 in) on F20A4, F22A1, F22A2 engines and 15.0 mm (0.59 in) on H23A1, H23A2, H22A1, H22A2 engines both from bottom of skirt.

\* 2: TEIKOKU PISTON RING manufactured piston ring.

\* 3: RIKEN manufactured piston ring.

# Standards and Service Limits

## Engine Block — Section 7 (cont'd)

		MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Balancer shaft	Journal diameter	No. 1 journal (front)	42.722-42.734 (1.6820-1.6824)	42.71 (1.689)
		No. 1 journal (rear)	20.938-20.950 (0.8243-0.8248)	20.92 (0.824)
		No. 2 journals (front, rear)	38.712-38.724 (1.5241-1.5246)	38.70 (1.524)
	Journal taper	No. 3 journals (front, rear)	34.722-34.734 (1.3670-1.3675)	34.71 (1.367)
			0.005 (0.0002)	—
	End play	Front	0.10-0.35 (0.004-0.014)	—
		Rear	0.06-0.18 (0.002-0.007)	—
Total runout		0.02 (0.001)	0.03 (0.001)	
Oil clearance		0.050-0.075 (0.0020-0.0030)	0.09 (0.004)	
	No. 1 journal (rear)			
	No. 1 journal (front) and No. 3 journals (front, rear)	0.066-0.098 (0.0026-0.0039)	0.12 (0.005)	
	No. 2 journals (front, rear)	0.076-0.108 (0.0030-0.0043)	0.13 (0.005)	
Balancer shaft bearing	I.D.	No. 1 journal (front)	42.800-42.820 (1.6850-1.6958)	42.83 (1.686)
		No. 1 journal (rear)	21.000-21.013 (0.8268-0.8273)	21.02 (0.828)
		No. 2 journals (front and rear)	38.800-38.820 (1.5276-1.5283)	38.83 (1.529)
		No. 3 journals (front and rear)	34.800-34.820 (1.3701-1.3709)	34.83 (1.371)

## Engine Lubrication — Section 8

		MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Engine oil	Capacity ℓ (US qt, Imp qt)	F20A4, F22A1, F22A2 engines	4.9 (5.2, 4.3) for engine overhaul 3.8 (4.0, 3.3) for oil change, including filter 3.5 (3.7, 3.1) for oil change without filter	
		H23A1, H23A2 engines	5.4 (5.7, 4.8) for engine overhaul 4.3 (4.5, 3.8) for oil change, including filter 4.0 (4.2, 3.5) for oil change without filter	
		H22A1, H22A2 engines	5.9 (6.2, 5.2) for engine overhaul 4.8 (5.1, 4.2) for oil change including filter 4.5 (4.8, 4.0) for oil change without filter	
Oil pump	Inner-to-outer rotor radial clearance Pump housing-to-outer rotor radial clearance Pump housing-to-rotor axial clearance		0.02-0.16 (0.001-0.006)	0.20 (0.008)
			0.10-0.19 (0.004-0.007)	0.21 (0.008)
			0.02-0.07 (0.001-0.003)	0.12 (0.005)
Relief valve	Pressure setting at oil temperature 80°C (176°F) kPa (kg/cm <sup>2</sup> , psi)	at idle	70 (0.7, 10) min.	
		at 3,000 min <sup>-1</sup> (rpm)	350 (3.5, 50) min.	

## Cooling — Section 10

		MEASUREMENT	STANDARD (NEW)	
Radiator	Engine coolant capacity (including engine, heater, cooling line and reservoir) ℓ (US qt, Imp qt)	F20A4, F22A1, F22A2 engines	M/T: 7.1 (7.5, 6.2) for overhaul 3.5 (3.7, 3.1) for coolant change A/T: 7.0 (7.4, 6.2) for overhaul 3.4 (3.6, 3.0) for coolant change	
		H23A1, H23A2 engines	M/T: 7.6 (8.0, 6.7) for overhaul 4.0 (4.2, 3.5) for coolant change A/T: 7.3 (7.7, 6.4) for overhaul 3.7 (3.9, 3.3) for coolant change	
		H22A1, H22A2 engines	M/T: 7.8 (8.2, 6.9) for overhaul 4.2 (4.4, 3.7) for coolant change	
			Reservoir capacity ℓ (US qt, Imp qt)	0.6 (0.6, 0.5)
Radiator cap	Opening pressure kPa (kg/cm <sup>2</sup> , psi)	95-125 (0.95-1.25, 14-18)		
Thermostat	Start to open	°C (°F)	76-80 (169-176)	
	Fully open	°C (°F)	90 (194)	
	Valve lift at fully open		8.0 (0.31) min.	
Radiator fan	Coolant temperature switch A "ON" °C (°F) Except H22A1, H22A2 engines H22A1, H22A2 engines Coolant temperature switch A "OFF" °C (°F) Coolant temperature switch B "ON" °C (°F) Coolant temperature switch B "OFF" °C (°F)		90-96 (194-205) 92-98 (198-208) Subtract 2-7 (4-13) from actual "ON" temperature 103-109 (217-228) Subtract 4-9 (7-16) from actual "ON" temperature	

**Fuel and Emissions — Section 11**

	MEASUREMENT	STANDARD (NEW)	
Fuel Pump	Relief valve opening pressure kPa (kg/cm <sup>2</sup> , psi)	450-600 (4.5-6.0, 64.0-85.3)	
Pressure regulator	Pressure with regulator vacuum hose disconnected kPa (kg/cm <sup>2</sup> , psi)	F22A1, H23A1, H23A2 engines: 255-305 (2.55-3.05, 36-43) F20A4, F22A2, H22A1, H22A2 engines: 245-285 (2.45-2.85, 35-41)	
Fuel tank	Capacity ℓ (US gal, Imp gal)	60 (15.9, 13.2)	
Engine	Fast idle min <sup>-1</sup> (rpm)	1,400 ± 200	
	Idle speed min <sup>-1</sup> (rpm) (with headlights and cooling fan off)	F20A4, F22A2 engines	M/T: 770 ± 50 A/T: 770 ± 50 (N or P position)
		F22A1, H23A1 engines	M/T: 700 ± 50 A/T: 700 ± 50 (N or P position)
		H23A2 engine	M/T: 780 ± 50 A/T: 780 ± 50 (N or P position)
H22A1 engine H22A2 engine		M/T: 700 ± 50 M/T: 790 ± 50	
	Idle CO %	With CATA: 0.1% max. Without CATA: 1.0 ± 1.0%	

**Clutch — Section 12**

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Clutch pedal	Pedal height to floor	LHD: 190 (7.48) RHD: 206 (8.11)	— —
	Stroke	135-145 (5.31-5.71)	—
	Free play	9-15 (0.35-0.59)	—
	Pedal play	1.0-7.0 (0.04-0.28)	—
	Disengagement height to floor	LHD: 93 (3.66) min. RHD: 109 (4.29) min.	— —
Flywheel	Clutch surface runout	0.05 (0.002) max	0.15 (0.006)
Clutch disc	Rivet head depth	1.3 (0.05) min.	0.2 (0.01)
	Thickness	8.4-9.1 (0.33-0.36)	6.0 (0.24)
Pressure plate	Warpage	0.03 (0.001) max.	0.15 (0.06)
	Diaphragm spring fingers alignment	0.6 (0.02) max.	0.8 (0.03)

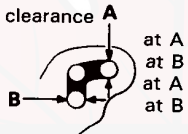
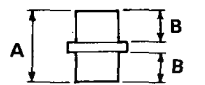
**Manual Transmission — Section 13**

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT	
Transmission oil	Capacity ℓ (US qt, Imp qt)	1.9 (2.0, 1.7) for oil change 2.0 (2.1, 1.8) for overhaul		
Mainshaft	End play	0.10-0.16 (0.0039-0.0063)	Adjust	
	Diameter of ball bearing contact area	27.977-27.990 (1.1015-1.1020)	27.94 (1.100)	
	Diameter of 3rd gear contact area	37.984-38.000 (1.4954-1.4961)	37.93 (1.493)	
	Diameter of ball bearing contact area	27.987-28.000 (1.1018-1.1024)	27.94 (1.100)	
	Runout	0.02 (0.0008) max.	0.05 (0.002)	
Mainshaft 3rd and 4th gears	I.D.	43.009-43.025 (1.6933-1.6939)	43.080 (1.6961)	
	End play	0.06-0.21 (0.0024-0.0083)	0.30 (0.012)	
	Thickness	3rd gear M2J4, M2C4, M2K4 M2F5	32.42-32.47 (1.276-1.278) 34.92-34.97 (1.375-1.377)	32.3 (1.27) 34.8 (1.37)
		4th gear M2J4, M2C4, M2K4 M2F5	30.92-30.97 (1.217-1.219) 31.42-31.47 (1.237-1.239)	30.8 (1.21) 31.3 (1.23)
	Mainshaft 5th gear	I.D.	43.009-43.025 (1.6933-1.6939)	43.080 (1.6961)
End play		0.60-0.21 (0.0024-0.0083)	0.30 (0.012)	
Thickness		30.92-30.97 (1.217-1.219)	30.8 (1.213)	
Countershaft	Diameter of needle bearing contact area	38.000-38.015 (1.4961-1.4967)	37.95 (1.494)	
	Diameter of ball bearing and needle bearing contact area	24.987-25.000 (0.9837-0.9845)	24.94 (0.982)	
	Diameter of 1st gear contact area	39.984-40.000 (1.5742-1.5748)	39.93 (1.572)	
	Runout	0.02 (0.0008) max.	0.05 (0.002)	
Countershaft 1st gear	I.D.	46.009-46.025 (1.8114-1.8120)	46.08 (1.814)	
	End play	0.04-0.10 (0.002-0.004)	Adjust	
Countershaft 2nd gear	I.D.	47.009-47.025 (1.8507-1.8514)	47.08 (1.854)	
	End play	0.04-0.10 (0.002-0.004)	Adjust	
	Thickness	28.92-28.97 (1.139-1.141)	28.8 (1.13)	

# Standards and Service Limits

## Manual Transmission — Section 13 (cont'd)

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Spacer collar (Countershaft 2nd gear)	I.D. O.D. Length	36.48-36.49 (1.4362-1.4366) 41.989-42.000 (1.6531-1.6535) 29.02-29.04 (1.1425-1.1433) 29.07-29.09 (1.144-1.145)	36.50 (1.437) 41.94 (1.652) — —
Spacer collar (Mainshaft 4th and 5th gear)	I.D. O.D. Length	31.002-31.012 (1.2205-1.2209) 37.989-38.000 (1.4956-1.4961) 56.45-56.55 (2.222-2.226) 26.03-26.08 (1.0248-1.0268)	31.06 (1.223) 37.94 (1.494) — 26.01 (1.024)
Reverse idler gear	I.D. Gear-to-reverse gear shaft clearance	20.016-20.043 (0.7880-0.7891) 0.036-0.084 (0.0014-0.0033)	20.09 (0.7909) 0.160 (0.0006)
Syncro ring	Ring-to-gear clearance (ring pushed against gear)	0.85-1.10 (0.034-0.0433)	0.40 (0.016)
Dual cone synchro	Clearance (ring pushed against gear) Outer synchro ring-to-synchro cone Synchro cone-to-gear Outer synchro ring-to-gear	0.5-1.0 (0.02-0.04) 0.5-1.0 (0.02-0.04) 0.95-1.68 (0.037-0.066)	0.3 (0.01) 0.3 (0.01) 0.6 (0.024)
Shift fork	Finger thickness M2J4,M2C4,M2K4 M2F5 Fork-to-synchro sleeve clearance	6.2-6.4 (0.244-0.252) 7.4-7.6 (0.291-0.299) 0.35-0.65 (0.014-0.026)	— — 1.0 (0.039)
Reverse shift fork	Pawl groove width Fork-to-reverse idle gear clearance Groove width Fork-to-fifth/ reverse shift shaft clearance	13.0-13.3 (0.51-0.52) 0.5-1.1 (0.02-0.43) 7.05-7.25 (0.278-0.2854) 7.4-7.7 (0.29-0.30) 0.05-0.35 (0.002-0.014) 0.4-0.8 (0.02-0.03)	— 1.8 (0.07) — — 0.5 (0.02) 1.0 (0.04)
Shift arm	I.D. Shift arm-to-shaft clearance Shift fork diameter at contact area Shift-arm-to-shift fork shaft clearance	15.973-16.000 (0.6289-0.6299) 0.005-0.059 (0.0002-0.0023) 12.9-13.0 (0.508-0.512) 0.2-0.5 (0.01-0.02)	— — — 0.6 (0.2)
Select lever	Pin size of contact area Select lever-to-shift peice clearance Shaft outer diameter Shift arm cover clearance	7.9-8.0 (0.311-0.315) 0.05-0.25 (0.002-0.010) 15.41-15.68 (0.607-0.617) 0.032-0.102 (0.003-0.0040)	— 0.5 (0.020) — —
Shift arm lever	O.D. Transmission housing clearance	15.941-15.968 (0.6276-0.6287) 0.027-0.139 (0.0011-0.0055)	— —
Interlock	Bore diameter Shift arm lever clearance	16.00-16.05 (0.630-0.632) 0.032-0.109 (0.0013-0.0043)	— —



**Automatic Transmission — Section 14**

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT	
Transmission fluid	Capacity ℓ (US qt, Imp qt)	6.0 (6.3, 5.3) for overhaul 2.4 (2.5, 2.1) for fluid change		
Hydraulic pressure (F20A4/F22A1/ F22A2 engines)  kPa (kg/cm <sup>2</sup> , psi)	Line pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>N</b> ) or ( <b>P</b> ) position)	800 (8.0, 114) throttle fully-closed   850 (8.5, 121) throttle more than 3/16 open	750 (7.5, 107) throttle more than 3/16 open	
	4th clutch pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>D4</b> ) position)	530 (5.3, 75) throttle fully-closed   850 (8.5, 121) throttle more than 3/16 open	480 (4.8, 68) throttle fully-closed   750 (7.5, 107) throttle more than 3/16 open	
	3rd and 2nd clutch pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>D4</b> ) position)	500 (5.0, 71) throttle fully-closed   850 (8.5, 121) throttle more than 3/16 open	450 (4.5, 64) throttle fully-closed   750 (7.5, 107) throttle more than 3/16 open	
	2nd clutch pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>2</b> ) position)	800-850 (8.0-8.5, 114-121)	750 (7.5, 107)	
	1st and 1st-hold clutch pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>1</b> ) position)	800-850 (8.0-8.5, 114-121)	750 (7.5, 107)	
	Throttle B pressure	Throttle fully closed Throttle fully open	0 (0, 0) 800-850 (8.0-8.5, 114-121)	— 750 (7.5, 107)
	Hydraulic pressure (H23A1/H23A2 engines)  kPa (kg/cm <sup>2</sup> , psi)	Line pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>N</b> ) or ( <b>P</b> ) position)	850 (8.5, 121) throttle fully-closed   900 (9.0, 128) throttle more than 3/16 open	800 (8.0, 114) throttle more than 3/16 open
4rd clutch pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>D4</b> ) position)		530 (5.3, 75) throttle fully-closed   900 (9.0, 128) throttle more than 3/16 open	480 (4.8, 68) throttle fully-closed   800 (8.0, 114) throttle more than 3/16 open	
3rd and 2nd clutch pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>D4</b> ) position)		500 (5.0, 71) throttle fully-closed   900 (9.0, 128) throttle more than 3/16 open	450 (4.5, 64) throttle fully-closed   800 (8.0, 114) throttle more than 3/16 open	
2nd clutch pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>2</b> ) position)		850-900 (8.5-9.0, 121-128)	800 (8.0, 114)	
1st and 1st-hold clutch pressure at 2,000 min <sup>-1</sup> (rpm) ( <b>1</b> ) position)		850-900 (8.5-9.0, 121-128)	800 (8.0, 114)	
Throttle B pressure		Throttle fully closed Throttle fully open	0 (0, 0) 850-900 (8.5-9.0, 121-128)	— 800 (8.0, 114)
Stall speed min <sup>-1</sup> (rpm) (Check with car on level ground)		F20A4/F22A1/F22A2 engines H23A1/H23A2 engines	2,500 2,750	2,350-2,650 2,600-2,900



# Standards and Service Limits

Unit of Length: mm (in)

## Automatic Transmission – Section 14 (Cont'd)

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Clutch	Clutch initial clearance 1st-hold 1st, 2nd 3rd, 4th Clutch return spring free length 1st, 2nd, 3rd, 4th Clutch disc thickness Clutch plate thickness 1st, 1st-hold 2nd F20A4/F22A1/F22A2 engines H23A1/H23A2 engines 3rd, 4th	0.80-1.00 (0.031-0.039) 0.65-0.85 (0.026-0.033) 0.4-0.6 (0.016-0.024) 33.5 (1.32) 1.88-2.00 (0.074-0.079) 1.95-2.05 (0.077-0.081) 2.55-2.65 (0.089-0.093) 1.95-2.05 (0.077-0.081) 2.25-2.35 (0.089-0.093)	— — — 31.5 (1.24) Until grooves worn out. Discoloration ↑ ↓ Discoloration
	Clutch end plate thickness Mark 1 Mark 2 Mark 3 Mark 4 Mark 5 Mark 6 Mark 7 Mark 8 Mark 9	2.05-2.10 (0.081-0.083) 2.15-2.20 (0.085-0.087) 2.25-2.30 (0.089-0.091) 2.35-2.40 (0.093-0.094) 2.45-2.50 (0.096-0.098) 2.55-2.60 (0.100-0.102) 2.65-2.70 (0.104-0.106) 2.75-2.80 (0.108-0.110) 2.85-2.90 (0.112-0.114)	Discoloration ↑ ↓ Discoloration
Valve body	Stator shaft needle bearing contact I.D. Torque converter side Oil pump side Oil pump gear thrust clearance Oil pump gear-to-body clearance Oil pump driven gear I.D. Oil pump shaft O.D.	27.000-27.021 (1.0630-1.0638) 29.000-29.013 (1.1417-1.1422) 0.03-0.05 (0.001-0.002) 0.210-0.265 (0.0083-0.0104) 0.070-0.125 (0.0028-0.0049) 14.016-14.034 (0.5518-0.5525) 13.980-13.990 (0.5504-0.5508)	Wear or damage — 0.07 (0.003) — — Wear or damage Wear or damage
	Reverse shift fork finger thickness Parking brake pawl Parking brake gear Throttle cam stopper height	5.90-6.00 (0.232-0.236) — — 17.0-17.1 (0.669-0.673)	5.40 (0.213) Wear or other defect Wear or other defect —
Servo body	Shift fork shaft bore I.D. Shift fork shaft valve bore I.D.	14.000-14.010 (0.5512-0.5516) 37.000-37.039 (1.4567-1.4582)	— 37.045 (1.4585)
	Sealing ring contact I.D.	35.000-35.025 (1.3780-1.3789)	35.05 (1.3799)
Accumulator body	Sealing ring contact I.D.	32.000-32.013 (1.2598-1.2604)	32.050 (1.2618)
Stator shaft	Sealing ring contact I.D.	29.000-29.013 (1.1417-1.1422)	29.050 (1.1437)
Transmission	Diameter of needle bearing contact area On mainshaft of stator shaft On mainshaft of 3rd gear collar On mainshaft of 4th gear collar On countershaft of 1st gear collar On countershaft of 4th gear On countershaft of parking gear On countershaft of reverse gear On secondary shaft of 1st gear On secondary shaft of 2nd gear On reverse idler gear shaft Inside diameter Mainshaft 3rd gear Mainshaft 4th gear Countershaft 1st gear Countershaft 4th gear Countershaft reverse gear Countershaft idler gear Secondary shaft 1st gear Secondary shaft 2nd gear Reverse idler gear shaft holder	22.984-23.000 (0.9049-0.9055) 45.984-46.000 (1.8104-1.8110) 31.984-32.000 (1.2592-1.2598) 40.984-41.000 (1.6135-1.6142) 31.975-31.991 (1.2589-1.2595) 39.984-40.000 (1.5742-1.5748) 35.979-36.000 (1.4165-1.4173) 31.975-31.991 (1.2589-1.2595) 31.975-31.991 (1.2589-1.2595) 13.990-14.000 (0.5508-0.5512) 52.000-52.019 (2.0472-2.0480) 38.005-38.021 (1.4963-1.4969) 47.000-47.016 (1.8504-1.8510) 38.000-38.016 (1.4961-1.4967) 42.000-42.016 (1.6535-1.6542) 48.000-48.016 (1.8898-1.8904) 36.000-36.016 (1.4173-1.4179) 37.000-37.016 (1.4567-1.4573) 14.800-14.824 (0.5827-0.5836)	Wear or damage ↑ ↓ Wear or damage

**Automatic Transmission — Section 14**

	MEASUREMENT	STANDARD (NEW)			SERVICE LIMIT
		Wire Dia.	O.D.	Free Length	
Transmission (cont'd)	Mainshaft 3rd gear collar length	19.50-19.55 (0.768-0.770)			—
	Mainshaft 4th gear collar length	47.50-47.55 (1.870-1.872)			Wear or damage
	Countershaft 1st gear collar length	27.50-27.55 (1.083-1.085)			Wear or damage
	Thrust washer thickness	1.45-1.50 (0.057-0.059)			Wear or damage
	Countershaft 1st gear	3.45-3.55 (0.136-0.140)			Wear or damage
	Countershaft idler gear	25.030-25.048 (0.9854-0.9861)			Wear or damage
	Countershaft parking gear length	4.95-5.00 (0.195-0.197)			Wear or damage
	Secondary shaft 1st gear distance collar length	4.02-4.05 (0.158-0.159)			—
	Secondary shaft 2nd gear spline washer thickness 35 × 53 mm	4.07-4.10 (0.160-0.161)			—
		4.12-4.15 (0.162-0.163)			—
4.17-4.20 (0.164-0.165)			—		
4.22-4.25 (0.166-0.167)			—		
4.27-4.30 (0.168-0.169)			—		
4.32-4.35 (0.170-0.171)			—		
4.37-4.40 (0.172-0.173)			—		
4.42-4.45 (0.174-0.175)			—		
	MEASUREMENT	STANDARD (NEW)			
		Wire Dia.	O.D.	Free Length	No. of Coils
Spring	Regulator valve spring A	1.8 (0.071)	14.7 (0.579)	86.5 (3.406)	16.5
	F20A4/F22A1/F22A2 engines	1.8 (0.071)	14.7 (0.579)	88.6 (3.488)	16.5
	H23A1/H23A2 engines	1.8 (0.071)	9.6 (0.378)	44.0 (1.732)	12.7
	Regulator valve spring B	4.5 (0.177)	26.4*(1.039)	30.3 (1.193)	1.92
	Stator reaction spring	1.1 (0.043)	8.4 (0.331)	38.2 (1.504)	14.0
	Torque converter check valve spring	1.0 (0.039)	8.4 (0.331)	39.1 (1.539)	15.1
	Relief valve spring	1.1 (0.043)	8.4 (0.331)	46.8 (1.843)	17.0
	Cooler relief valve spring	0.6 (0.024)	6.6 (0.260)	58.3 (2.295)	15.8
	2nd orifice control valve spring	0.8 (0.031)	6.6 (0.260)	52.5 (2.067)	33.0
	Orifice control valve spring	0.9 (0.035)	7.1 (0.280)	60.8 (2.394)	28.9
	4th exhaust valve spring	0.8 (0.031)	6.2 (0.244)	30.0 (1.181)	8.0
	Throttle valve B adjusting spring	1.4 (0.055)	8.5 (0.335)	41.5 (1.634)	10.5
	Throttle valve B spring	1.4 (0.055)	8.5 (0.335)	41.5 (1.634)	11.2
		1.4 (0.055)	8.5 (0.335)	41.6 (1.638)	12.4
	1-2 shift valve spring	1.0 (0.039)	8.6 (0.339)	41.3 (1.626)	16.9
	2-3/3-4 shift valve spring	0.9 (0.035)	7.6 (0.299)	57.0 (2.244)	26.8
	1st-hold accumulator spring	4.0 (0.157)	25.0 (0.984)	64.7 (2.547)	7.3
	1st accumulator spring	1.8 (0.071)	16.3 (0.642)	115.4 (4.543)	18.6
	4th accumulator spring	2.9 (0.114)	22.0 (0.866)	90.1 (3.547)	10.9
	2nd accumulator spring	3.5 (0.138)	22.0 (0.866)	77.1 (3.035)	10.0
	3rd accumulator spring	2.8 (0.110)	17.5 (0.689)	94.2 (3.709)	16.1
	Lock-up shift valve spring	0.9 (0.035)	7.6 (0.229)	73.7 (2.902)	32.0
	Lock-up timing valve spring	0.8 (0.031)	6.6 (0.260)	51.1 (2.012)	14.7
	Servo control valve spring	1.0 (0.039)	8.1 (0.319)	52.6 (2.071)	22.4
	CPC valve spring	1.4 (0.055)	9.4 (0.370)	33.0 (1.299)	10.5
	Modulator valve spring	1.4 (0.055)	9.4 (0.370)	33.0 (1.299)	10.5
	Lock-up control valve spring	0.7 (0.028)	6.6 (0.260)	38.0 (1.496)	14.1
	3rd kick-down spring	1.1 (0.043)	7.6 (0.299)	48.3 (1.902)	23.3
	3-2 kick-down spring	1.2 (0.047)	7.1 (0.280)	46.9 (1.846)	20.6

\*: I.D.



# Standards and Service Limits

## Differential (Manual transmission) — Section 15

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Differential carrier	Pinion shaft contact area I.D.	18.000-18.018 (0.7087-0.7094)	—
	Carrier-to-pinion clearance	0.013-0.047 (0.0005-0.0019)	0.10 (0.004)
	Driveshaft contact area I.D.	28.005-28.025 (1.1026-1.1033)	—
	Carrier-to-driveshaft clearance	0.025-0.066 (0.0010-0.0026)	0.12 (0.005)
		R L	0.15 (0.006)
Differential	Backlash I.D.	0.05-0.15 (0.002-0.006)	Adjust
	Pinion gear-to-pinion shaft clearance	18.042-18.066 (0.7103-0.7113)	—
		0.055-0.095 (0.0022-0.0037)	0.15 (0.006)
Tapered roller bearing preload	Starting torque N•m (kg-cm, lb-in)	1.4-2.6 (14-26, 12-23)	Adjust

## Differential (Automatic transmission) — Section 15

	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Differential carrier	Pinion shaft contact area I.D.	18.000-18.018 (0.7087-0.7094)	—
	Carrier-to-pinion clearance	0.017-0.047 (0.0007-0.0019)	0.10 (0.004)
	Driveshaft contact area I.D.	28.005-28.025 (1.1026-1.1033)	—
	Carrier-to-driveshaft clearance	0.025-0.066 (0.0010-0.0026)	0.12 (0.005)
Differential	Backlash I.D.	0.05-0.15 (0.002-0.006)	Adjust
	Pinion gear-to-pinion shaft clearance	18.042-18.066 (0.7103-0.7113)	—
		0.059-0.095 (0.0023-0.0037)	0.12 (0.005)
Tapered roller bearing preload	Starting torque N•m (kg-cm, lb-in)	New bearings	Adjust
		Reused bearings	2.8-4.0 (28-40, 24-35) 2.5-3.7 (25-37, 22-32)

## Steering — Section 17

	MEASUREMENT	STANDARD (NEW)
Steering wheel	Play at steering wheel circumference	0-1.0 (0-0.4)
	Starting load at steering wheel circumference N (kg, lbs)	30 (3.0, 6.6)
	Engine running When the hydraulic system to the speed sensor is cut off.	50 (5.0, 11.0)
Gearbox	Angle of rack-guide-screw loosened from locked position	20° + 5° 0
Pump	Pump pressure with shut-off valve closed (speed: idle. Do not run for more than 5 seconds). kPa (kg/cm <sup>2</sup> , psi)	7,000-8,000 (70-80, 995-1,138)
Power steering fluid	Recommended fluid	Honda power steering fluid-V
	Fluid capacity ℓ (US qt, Imp qt)	System Reservoir 1.7 (1.80, 1.50) 0.5 (0.53, 0.44)
Power steering belt*	Deflection with 100 N (10 kg, 22 lbs) between pulleys	13.5-16.5 (0.53-0.65) with used belt 9.5-11.5 (0.37-0.45) with new belt
	Belt tension N (kg, lbs) Measured with belt tension gauge	350-500 (35-50, 77-110) with used belt 700-900 (70-90, 154-198) with new belt

\* When using a new belt, adjust deflection or tension to new values. Run the engine for 5 minutes then turn it off. Readjust deflection or tension to used belt values.

**Suspension — Section 18**

		MEASUREMENT	STANDARD (NEW)
Wheel alignment (2WS)	Camber	Front	0° 00' ± 1°
		Rear	-0° 45' ± 1°
	Caster	Front	2° 40' ± 1°
		Rear	0 ± 2.0 (0 ± 0.08)
Total toe	Front	IN 2.0 ± 2.0 (0.08 ± 0.08)	
	Rear	36° 20' ± 2°	
Front wheel turning angle	Inward wheel	29° 40' (reference)	
	Outward wheel		
Wheel alignment (4WS)	Camber	Front	0° 00' ± 1°
		Rear	-0° 45' ± 30'
	Caster	Front	2° 40' ± 1°
		Rear	0 ± 2.0 (0 ± 0.08)
	Total toe	Front	IN 2.0 ± 2.0 (0.08 ± 0.08)
		Rear	36° 20' ± 2°
Wheel turning angle	Inward wheel	Front	6° 00' ± 1°
		Rear	29° 40' (reference)
	Outward wheel	Front	6° 20' (reference)
		Rear	
Wheel	Rim runout (Aluminum wheel)	Axial	0-0.7 (0-0.03)
		Radial	0-0.7 (0-0.03)
	Rim runout (Steel wheel)	Axial	0-1.0 (0-0.04)
		Radial	0-1.0 (0-0.04)
Wheel bearing	End play	Front	0-0.05 (0-0.002)
		Rear	0-0.05 (0-0.002)

**Brakes — Section 19**

		MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Parking brake lever	Play in stroke 200 N (20 kg, 44 lbs) lever force		To be locked when pulled 6-10 notches	—
Foot brake pedal	Pedal height (with floor mat removed)	M/T	LHD: 165 (6.50)	—
		A/T	RHD: 180 (7.09)	—
	Free play		186 (7.32)	—
Master cylinder	Piston-to-pushrod clearance	Without ABS	1-5 (1/16-13/64)	—
		With ABS	0-0.4 (0-0.02)	—
Disc brake	Disc thickness	Front	0-0.4 (0-0.02)	—
		Rear	0-0.2 (0-0.01)	—
	Disc runout	Front	23.0 (0.91)	21.0 (0.83)
		Rear	10.0 (0.39)	8.0 (0.31)
	Disc parallelism	Front	—	0.10 (0.004)
		Rear	—	0.10 (0.004)
	Pad thickness	Front and rear	—	0.015 (0.0006)
		Front	12.5 (0.49)	1.6 (0.06)
		Rear	11.0 (0.43)*	1.6 (0.06)*
			9.0 (0.35)	1.6 (0.06)
	Characteristics	Vacuum mmHg	Pedal Pressure kg (lbs)	Line Pressure kPa (kg/cm <sup>2</sup> , psi)
	Without ABS	0	20 (44)	1,030 (10.3, 146) min.
		300	20 (44)	5,690 (56.9, 809) min.
		500	20 (44)	8,030 (8.03, 1,142) min.
	With ABS	0	20 (44)	790 (7.9, 112) min.
		300	20 (44)	6,320 (63.2, 899) min.
		500	20 (44)	7,880 (78.8, 1,121) min.

\* Cars with H23A2, H22A1 and H22A2 engines

# Standards and Service Limits

## Air Conditioning — Section 22

	MEASUREMENT	STANDARD (NEW)
Air conditioning system	Lubricant type: SP-10 (P/N 38899-P13-003) (For refrigerant: HFC-134a (R-134a)) Lubricant capacity mℓ (fl oz, Imp oz)	Condenser Evaporator Line or hose Receiver 10 (1/3, 0.4) 30 (1, 1.1) 10 (1/3, 0.4) 10 (1/3, 0.4)
Compressor	Lubricant type: SP-10 (P/N 38899-P13-003) (For refrigerant: HFC-134a (R-134a)) Lubricant capacity mℓ (fl oz, Imp oz) Stator coil resistance at 20°C (68°F) Ω Pulley-to-pressure plate clearance	120-140 (4-4-2/3, 4.2-4.9) 3.05-3.35 0.5 ± 0.15 (0.02 ± 0.006)
Compressor belt*1	Deflection with 100 N (10 kg, 22 lbs) between the pulleys	10.0-12.0 (0.39-0.47) with used belt 4.5-7.0 (0.18-0.28) with new belt
	Belt tension N (kg, lbs) Measured with belt tension gauge Except H22A1, H22A2 engines H22A1, H22A2 engines	450-600 (45-60, 99-132) with used belt 950-1,150 (95-115, 209-254) with new belt 1,000-1,150 (100-115, 220-254) with new belt

\*1: When using a new belt, adjust deflection or tension to new values. Run the engine for 5 minutes then turn it off. Readjust deflection or tension to used belt values.

## Electrical — Section 23

	MEASUREMENT	STANDARD (NEW)	
Ignition coil	Rated voltage V Primary winding resistance Ω at 25°C (77°F) Secondary winding resistance kΩ at 25°C (77°F)	12 0.6-0.8 12.9-19.2*2, 14.4-21.6*3	
Spark plug	Type Gap	See section 23 (Base manual code No. 62SS000 and this supplement) 1.0-1.1 (0.039-0.043)	
Ignition timing	At idling	15° ± 2° (Red) BTDC	
Alternator belt*1	Deflection with 100 N (1.0 kg, 22 lbs) between pulleys	Except H22A1, H22A2 engines: 10.0-12.0 (0.39-0.47) with used belt H22A1, H22A2 engines: 10.5-12.5 (0.42-0.51) with used belt Except H22A1, H22A2 engines: 8.5-11.0 (0.33-0.43) with new belt H22A1, H22A2 engines: 8.0-10.0 (0.32-0.40) with new belt	
	Belt tension N (kg, lbs) Measured with belt tension gauge	300-450 (30-45, 66-99) with used belt Except H22A1, H22A2 engines: 500-700 (50-70, 110-154) with new belt H22A1, H22A2 engines: 550-750 (55-75, 121-165) with new belt	
	MEASUREMENT	STANDARD (NEW)	SERVICE LIMIT
Alternator (NIPPONDENSO)	Output 13.5 V at hot A	80/85*4, 90/98*5, 95/102*6	—
	Coil resistance (rotor) Ω	2.1-2.5	—
	Slip ring O.D.	14.4 (0.57)	12.8 (0.50)
	Brush length	10.5 (0.41)	5.5 (0.22)
Starter motor (MITSUBA 1.4 kW)	Brush spring tension g (oz)	300-360 (10.6-12.7)	—
	Type	Spur gear reduction, Permanent magnet	
	Mica depth	0.4-0.5 (0.016-0.020)	0.15 (0.006)
	Commutator runout	0-0.02 (0-0.001)	0.05 (0.002)
Starter motor (MITSUBA 1.6 kW)	Commutator O.D.	28.0-28.1 (1.102-1.106)	27.5 (1.083)
	Brush length	15.8-16.2 (0.62-0.64)	11.0 (0.43)
	Brush spring tension (new) N (kg, lb)	16.0 18.0 (1.60-1.80, 3.53-3.93)	—
	Type	Spur gear reduction, Permanent magnet	
Starter motor (MITSUBA 1.6 kW)	Mica depth	0.4-0.5 (0.016-0.020)	0.15 (0.006)
	Commutator runout	0-0.02 (0-0.001)	0.05 (0.002)
	Commutator O.D.	28.0-28.1 (1.102-1.106)	27.5 (1.083)
	Brush length	15.8-16.2 (0.62-0.64)	11.0 (0.43)
Starter motor (MITSUBA 1.6 kW)	Brush spring tension (new) N (kg, lb)	16.0 18.0 (1.60-1.80, 3.53-3.93)	—

\*1: When using a new belt, adjust deflection or tension to new values. Run the engine for 5 minutes then turn it off. Readjust deflection or tension to used belt values.

\*2: F20A4, F22A2, H23H2, H22A2 engines

\*5: H23A1, H23A2 engines

\*3: F22A1, H23A1, H22A1 engines

\*6: H22A1, H22A2 engines

\*4: F20A4, F22A1, F22A2 engines

# Design Specifications

	ITEM	METRIC	ENGLISH	NOTES
DIMENSIONS	Overall Length Overall Width Overall Height Wheelbase Track Front/Rear Ground Clearance Seating Capacity	4,440 mm 1,765 mm 1,290 mm 2,550 mm 1,525/1,515 mm 145 mm	174.8 in 69.5 in 50.8 in 100.4 in 60.0/59.6 in 5.7 in	
WEIGHT	See page 3-18 to 3-19	Four		
ENGINE	Type F20A4, F22A1, F22A2 engines H23A1, H23A2 engines H22A1, H22A2 engines  Cylinder Arrangement Bore and Stroke F20A4 engine F22A1, F22A2 engines H23A1, H23A2 engines H22A1, H22A2 engines Displacement F20A4 engine F22A1, F22A2 engines H23A1 engine H23A2 engine H22A1, H22A2 engines Compression Ratio F20A4 engine F22A1 engine F22A2 engine H23A1, H23A2 engines H22A1, H22A2 engines Valve Train F20A4, F22A1, F22A2 engines H23A1, H23A2 engines H22A1, H22A2 engines Lubrication System Oil Pump Displacement at 6,000 min <sup>-1</sup> (rpm) F20A4, F22A1, F22A2 engines Except F20A4, F22A1, F22A2 engines Water Pump Displacement at 6,000 min <sup>-1</sup> (rpm) F20A4, F22A1, F22A2 engines H23A1, H23A2 engines H22A1, H22A2 engines Recommended Gasoline F20A4, H23A1, H23A2, H22A1, H22A2 engines F22A1 engine  F22A2 engine*1	Water-cooled, 4-stroke SOHC gasoline engine Water-cooled, 4-stroke DOHC gasoline engine Water-cooled, 4-stroke DOHC VTEC gasoline engine Inline 4-cylinder, transverse 85.0 x 88.0 mm 85.0 x 95.0 mm 87.0 x 95.0 mm 87.0 x 90.7 mm 1,997 cm <sup>3</sup> (mℓ) 2,156 cm <sup>3</sup> (mℓ) 2,258 cm <sup>3</sup> (mℓ) 2,259 cm <sup>3</sup> (mℓ) 2,157 cm <sup>3</sup> (mℓ)  9.5 : 1 8.8 : 1 8.9 : 1 9.8 : 1 10.0 : 1  Belt driven, SOHC 4 valve per cylinder Belt driven, DOHC 4 valve per cylinder Belt driven, DOHC VTEC 4 valve per cylinder Forced and wet sump, trochoid pump  54.3 ℓ (56.7 US qt, 47.3 Imp qt)/minute 59.1 ℓ (62.5 US qt, 52.0 Imp qt)/minute  165 ℓ (174 US qt, 145 Imp qt)/minute 159 ℓ (168 US qt, 140 Imp qt)/minute 163 ℓ (172 US qt, 143 Imp qt)/minute  Premium UNLEADED grade gasoline with 95 Research Octane Number (RON) or higher UNLEADED grade gasoline with 91 Research Octane Number (RON) or higher LEADED grade gasoline with 91 Research Octane Number (RON) or higher		F22A2 engines*1: UNLEADED grade gasoline with 91 RON or higher may also be used.
STARTER	Type Normal Output Normal Voltage Hour Rating Direction of Rotation Weight	Gear reduction 1.4 kW, 1.6 kW 12 V 30 seconds Clockwise as viewed from gear end 3.7 kg   8.2 lbs		
CLUTCH	Clutch Type M/T A/T Clutch Facing Area M/T	Single plate dry, diaphragm spring Torque converter 203 cm <sup>2</sup>   31 sq-in		

(cont'd)

# Design Specifications

(cont'd)

		ITEM	METRIC	ENGLISH	NOTES		
TRANSMISSION	Type	M/T A/T	Synchronized 5-speed forward, 1 reverse Electronically controlled 4-speed automatic, 1 reverse Direct 1 : 1				
	Primary Reduction						
	Manual transmission		F20A4, F22A1 engines	F22A2 engine		H23A1, H23A2 engines	H22A1, H22A2 engines
	Gear Ratio	1st	3.307	3.307		3.307	3.307
		2nd	1.809	1.809		1.809	1.950
		3rd	1.269	1.230		1.269	1.360
		4th	0.966	0.933		0.966	1.071
		5th	0.787	0.757		0.757	0.870
	Reverse	3.000	3.000	3.000		3.000	
	Final Reduction Gear	Type Ratio	Single helical gear 4.266			4.266*1 4.062*2	*1: H22A1 engine *2: H22A2 engine
Automatic transmission		F20A4, F22A1, H23A1 H23A2 engines		F22A2 engine			
Gear Ratio	1st	2.705		2.705			
	2nd	1.366		1.428			
	3rd	1.028		1.028			
	4th	0.750		0.731			
	Reverse	2.047		2.047			
Final Reduction Gear	Type Ratio	Single helical gear 4.285					
AIR CONDITIONING	Cooling Capacity		3,700 Kcal/h	14,680 BTU/h			
	Compressor	Type/Make No. of Cylinder Capacity Max. Speed Lubricant Capacity Lubricant Type	Scroll/SANDEN 85.7 cm <sup>3</sup> (mℓ)/rev   5.23 cu-in/rev 10,000 min <sup>-1</sup> (rpm) 120 mℓ   4 fl oz, 4.2 Imp oz SP-10 (P/N 38899-P13-003)				
	Condenser	Type	Corrugated fin				
	Evaporator	Type	Corrugated fin				
	Blower	Type Motor Input Speed Control Max. Capacity	Sirocco fan 220 W/12 V 4-speed 460 m <sup>3</sup> /h   16,247 cu-ft/h				
	Temperature Control		Air-mix type				
	Compressor Clutch	Type Power Consumption	Dry, single plate, poly-V-belt drive 42 W max./12 V at 20°C (68°F)				
	Refrigerant	Type	HFC-134a (R-134a)				
		Quantity	LHD	650 <sub>-50</sub> <sup>0</sup> g	22.9 <sub>-1.8</sub> <sup>0</sup> oz		
			RHD	700 <sub>-50</sub> <sup>0</sup> g	24.7 <sub>-1.8</sub> <sup>0</sup> oz		
STEERING SYSTEM	Type	Power assisted, rack and pinion					
	Overall Ratio	2WS: 15.86, 4WS: 15.1					
	Turns, Lock-to-Lock	2WS: 2.91, 4WS: 2.77					
	Steering Wheel Diameter	380 mm   15.0 in					

	ITEM		METRIC	ENGLISH	NOTES	
SUSPENSION	Type	Front	Independent double wishbone, coil spring with stabilizer			
		Rear	Independent double wishbone, coil spring with stabilizer			
	Shock Absorber	Front and Rear	Telescopic, hydraulic nitrogen gas-filled			
WHEEL ALIGNMENT	Camber	Front	0°00'			
		Rear	-0°45'			
	Caster	Front	2°40'			
		Rear				
Total Toe	Front	0 mm	0 in			
	Rear	In 2.0 mm	In 0.08 in			
BRAKE SYSTEM	Type	Front	Power-assisted self-adjusting ventilated disc			
		Rear	Power assisted self-adjusting solid disc			
	Pad Surface Area	Front	58.0 cm <sup>2</sup> x 2	8.99 sq-in x 2		
		Rear	49.4 cm <sup>2</sup> x 2	7.66 sq-in x 2		
Parking Brake	Type	27.9 cm <sup>2</sup> x 2	4.32 sq-in x 2			
			Mechanical actuating, rear two wheel brakes			
TIRE	Size and Pressure		See tire information label on the driver's door jamb.			
ELECTRICAL	Battery		12 V-55 AH/5HR*1, 12 V-52 AH/5HR*2 12 V-38 AH/5HR*3			
	Starter		12 V-1.6 kW*4, 12 V-1.4 kW*5			
	Alternator		12 V-95 A*6, 12 V-90 A*7, 12 V-80 A*8			
	Fuses	In Under-dash Fuse/Relay Box	7.5 A, 10 A, 15 A, 20 A, 30 A			
		In Under-hood Fuse/Relay Box	7.5 A, 10 A, 15 A, 20 A, 30 A, 40 A, 50 A, 60 A, 100 A			
	Headlights	Inside	12 V-55 W*9, 12 V-65 W*10			
		Outside	12 V-60/55 W*9, 12 V-55 W*10			
	Front Turn Signal Lights		12 V-21 W			
	Front Position Lights		12 V-5 W			
	Side Turn Signal Lights		12 V-5 W			
	Rear Turn Signal Lights		12 V-21 W			
	Brake/Taillights		12 V-21/5 W			
	Back-up Lights		12 V-21 W			
	Rear Fog Light*11		12 V-21 W			
	License Plate Lights		12 V-5 W*12, 12 V-8 W*13			
	High Mount Brake Light*14		12 V-21 CP			
	Interior Light		12 V-8 W			
Trunk Lights		12 V-3.4 W				
Gauge Lights		12 V-1.4 W, 1.7 W, 3.0 W				
Indicator Lights		12 V-1.12 W, 1.4 W, 1.7 W, 3.0 W, 3.2 W				
Illumination and Pilot Lights		12 V-0.56 W, 0.84 W, 0.91 W, 1.12 W, 1.4 W, LED				
Heater Illumination Lights		12 V-1.4 W				

\*1: H23A2 (KS model), H22A1, H22A2 engines  
 \*2: H23A2 (except KS model), F20A4, H23A1 engines  
 \*3: F22A1, F22A2 engines  
 \*4: Except F20A4 (M/T), F22A1 (M/T), F22A2 engines  
 \*5: F20A4 (M/T), F22A1 (M/T), F22A2 engines  
 \*6: H22A1, H22A2 engines  
 \*7: H23A1, H23A2 engines

\*8: F20A4, F22A1, F22A2 engines  
 \*9: Except KY model  
 \*10: KY model  
 \*11: Except KQ, KY, KT models  
 \*12: Except KY, KT models  
 \*13: KY, KT models  
 \*14: KQ, KY models

# Design Specifications

## European Models

	ITEM	METRIC	ENGLISH	NOTES	
WEIGHT	Curb Weight				
	2.0 ℓ M/T	1,220 kg 1,195 kg	2,690 lbs 2,634 lbs	KF, KG*1, KS, KE KG*2	
	2.0 ℓ A/T	1,245 kg 1,220 kg	2,745 lbs 2,689 lbs	KF, KG*1, KS, KE KG*2	
	2.0 ℓ M/T with ABS	1,235 kg 1,210 kg	2,723 lbs 2,668 lbs	KF, KG*1, KS, KE KF*2	
	2.0 ℓ A/T with ABS	1,260 kg 1,235 kg	2,778 lbs 2,723 lbs	KF, KG*1, KS, KE KG*2	
	2.3 ℓ M/T with ABS	1,250 kg 1,225 kg	2,756 lbs 2,701 lbs	KF, KG*1, KS, KE KG*2	
	2.3 ℓ A/T with ABS	1,275 kg 1,250 kg	2,811 lbs 2,756 lbs	KF, KG*1, KS, KE KG*2	
	2.3 ℓ M/T with ABS, 4WS	1,270 kg 1,245 kg	2,800 lbs 2,745 lbs	KF, KG*1, KS, KE KG*2	
	2.3 ℓ A/T with ABS, 4WS	1,295 kg 1,270 kg	2,855 lbs 2,800 lbs	KF, KG*1, KS, KE KG*2	
	2.2 ℓ VTEC M/T	1,305 kg 1,280 kg	2,877 lbs 2,822 lbs	KF, KG*1, KS, KE KG*2	
	Weight Distributions (Front/Rear)				
	2.0 ℓ M/T	760/460 kg —	1,675/1,014 lbs —	KF, KG*1, KS, KE KG*2	
	2.0 ℓ A/T	785/460 kg —	1,731/1,014 lbs —	KF, KG*1, KS, KE KG*2	
	2.0 ℓ M/T with ABS	773/462 kg —	1,704/1,019 lbs —	KF, KG*1, KS, KE KG*2	
	2.0 ℓ A/T with ABS	798/462 kg —	1,759/1,018 lbs —	KF, KG*1, KS, KE KG*2	
	2.3 ℓ M/T with ABS	785/465 kg —	1,731/1,025 lbs —	KF, KG*1, KS, KE KG*2	
	2.3 ℓ A/T with ABS	810/465 kg —	1,786/1,025 lbs —	KF, KG*1, KS, KE KG*2	
	2.3 ℓ M/T with ABS, 4WS	785/485 kg —	1,731/1,069 lbs —	KF, KG*1, KS, KE KG*2	
	2.3 ℓ A/T with ABS, 4WS	810/485 kg —	1,786/1,069 lbs —	KF, KG*1, KS, KE KG*2	
	2.2 ℓ VTEC M/T	808/497 kg —	1,781/1,096 lbs —	KF, KG*1, KS, KE KG*2	
	Max. Permissible Weight (MPW)		1,720 kg	3,792 lbs	

KG\*1: KG type except Netherlands, KG\*2: KG type for Netherlands (half tank of gasoline).



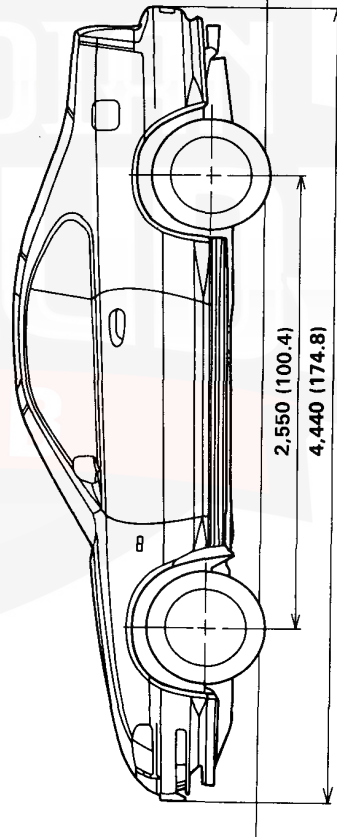
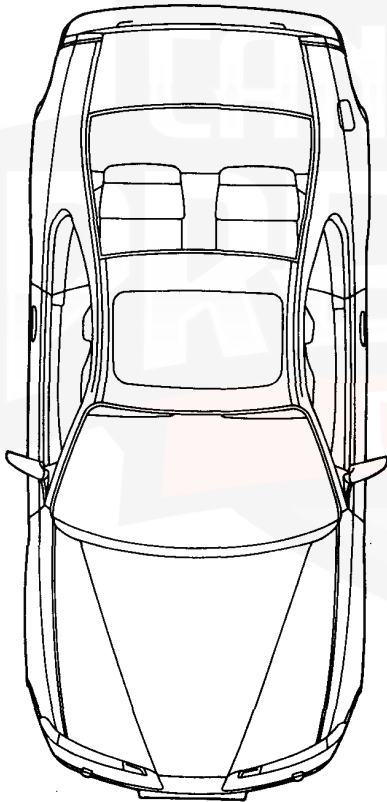
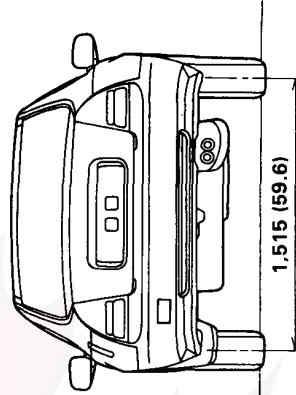
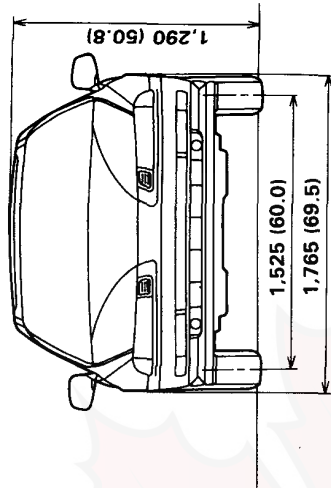
**Except European Models**

	ITEM	METRIC	ENGLISH	NOTES
WEIGHT	Curb Weight			
	2.2 ℓ M/T	1,220 kg 1,260 kg	2,690 lbs 2,778 lbs	KQ KY
	2.2 ℓ A/T	1,245 kg 1,285 kg	2,745 lbs 2,833 lbs	KQ KY
	2.3 ℓ M/T	1,265 kg	2,789 lbs	KQ
	2.3 ℓ A/T	1,290 kg	2,844 lbs	KQ
	2.3 ℓ M/T with ABS, SRS	1,300 kg	2,866 lbs	KQ
	2.3 ℓ A/T with ABS, SRS	1,325 kg	2,921 lbs	KQ
	2.2 ℓ VTEC M/T	1,325 kg	2,921 lbs	KQ
	Weight Distributions (Front/Rear)			
	2.2 ℓ M/T	750/470 kg 775/485 kg	1,653/1,036 lbs 1,709/1,069 lbs	KQ KY
	2.2 ℓ A/T	775/470 kg 800/485 kg	1,709/1,036 lbs 1,764/1,069 lbs	KQ KY
	2.3 ℓ M/T	770/495 kg	1,698/1,091 lbs	KQ
	2.3 ℓ A/T	795/495 kg	1,753/1,091 lbs	KQ
	2.3 ℓ M/T with ABS, SRS	805/495 kg	1,775/1,091 lbs	KQ
	2.3 ℓ A/T with ABS, SRS	830/495 kg	1,830/1,091 lbs	KQ
	2.2 ℓ VTEC M/T	815/510 kg	1,797/1,124 lbs	KQ
	Max. Loaded Vehicle Weight (ADR)	1,653 kg	3,644 lbs	KQ
	Max. Vehicle Weight (MVW)	1,720 kg	3,792 lbs	KY



# Body Specifications

Unit: mm (in)

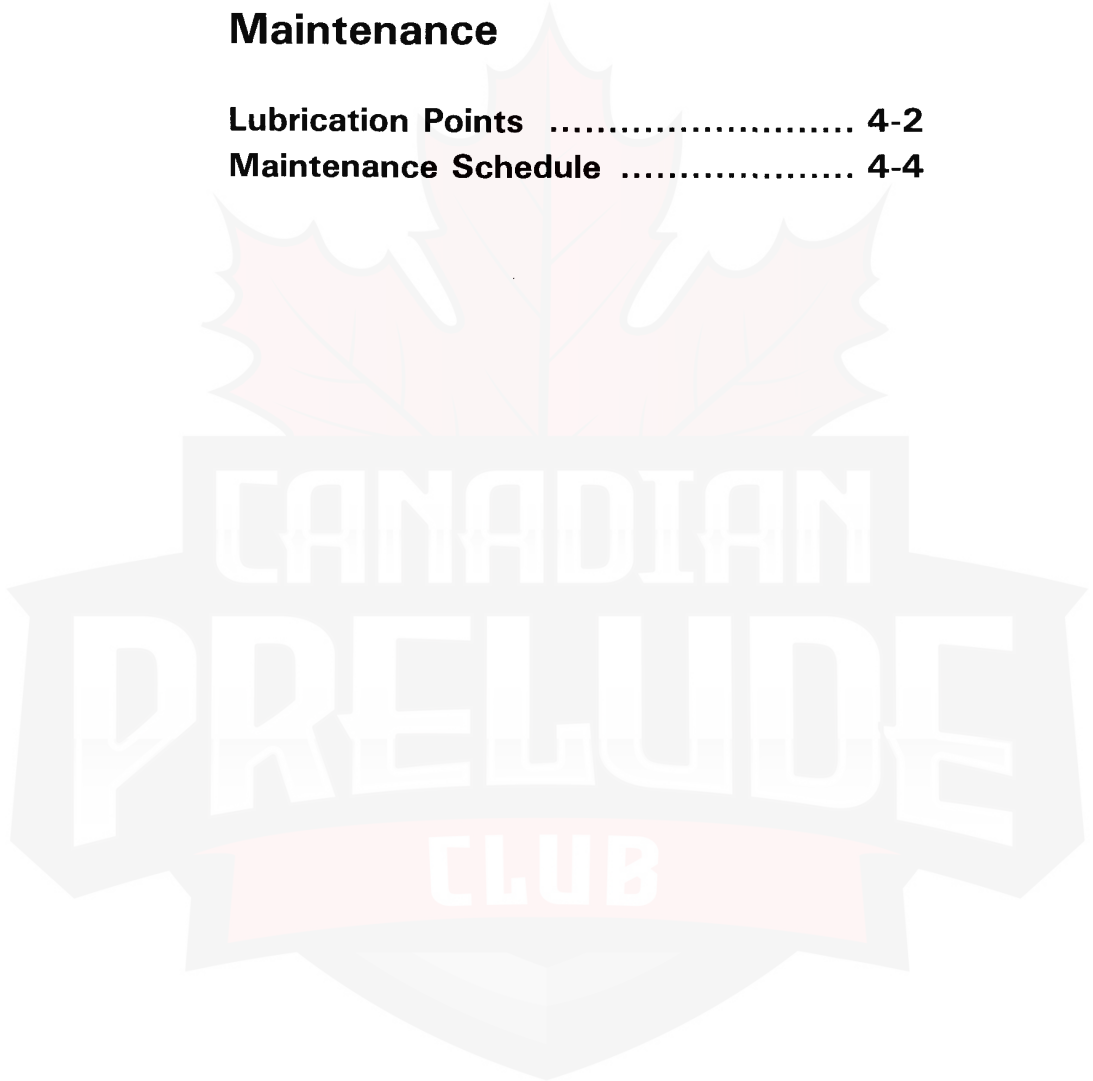




## Maintenance

Lubrication Points ..... 4-2

Maintenance Schedule ..... 4-4

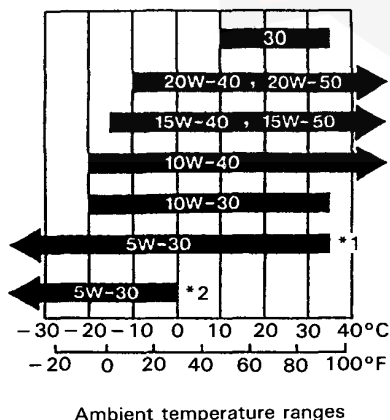


# Lubrication Points

For the details of lubrication points and types of lubricants to be applied, refer to the Illustrated Index and various work procedures (such as Assembly/Reassembly, Replacement, Overhaul, Installation, etc.) contained in each section.

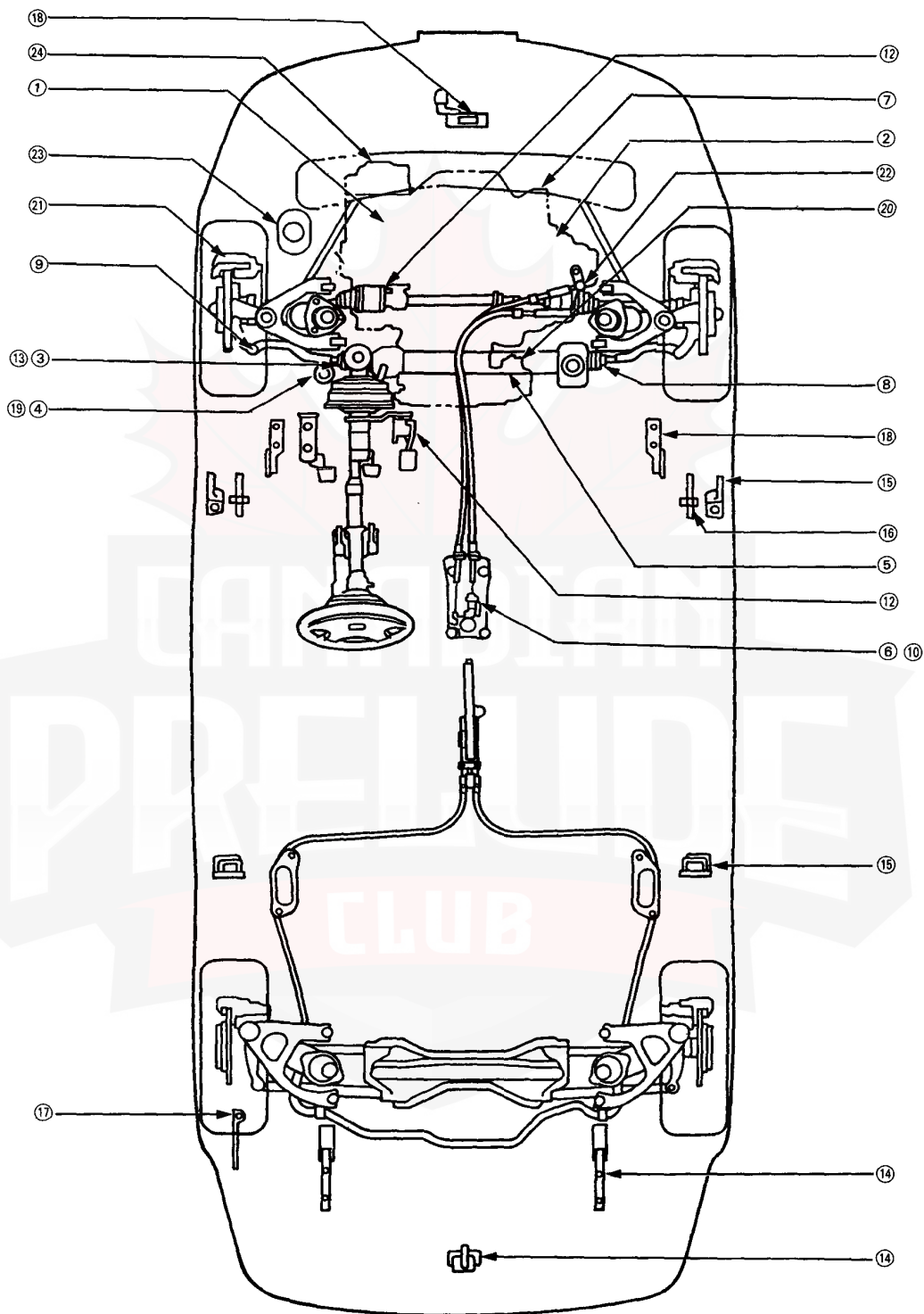
No.	LUBRICATION POINTS	LUBRICANT
1	Engine	Always use a fuel-efficient oil is that says "API Service SF, SG or SH." SAE Viscosity: See chart below.
2	Transmission	Manual API Service Grade: SF or SG SAE Viscosity: 10 W-30 or 10 W-40
		Automatic Honda Premium Formula Automatic Transmission Fluid or an equivalent DEXRON® II Automatic transmission fluid
3	Brake Line	Brake fluid DOT3 or DOT4
4	Clutch Line	Brake fluid DOT3 or DOT4
5	Power steering gearbox	Steering grease P/N 08733-B070E
6	Shift lever pivots (Manual transmission)	Grease with molybdenum disulfide
7	Release fork (Manual transmission)	Urea Grease UM264 P/N 41211-PY5-305
8	Steering boots	Multi-purpose grease
9	Steering ball joints	
10	Select lever (Automatic transmission)	
11	Pedal linkage	
12	Intermediate shaft	
13	Brake master cylinder pushrod	
14	Trunk hinges and latches	
15	Door hinges upper/lower and latches	
16	Door opening detents	
17	Fuel filler lid	
18	Hood hinges and hood latch	
19	Clutch master cylinder pushrod	
20	Throttle cable end	
21	Caliper Piston seal, Dust seal, Caliper pin, Piston	Silicone grease
22	Shift and select cable ends	
23	Power steering system	Honda power steering fluid-V
24	Air conditioner compressor	Compressor oil: SP-10 P/N 38899-P13-003 (For Refrigerant: HFC-134a (R-134a))

Select the oil for the car according to this chart:



**CAUTION:** Used engine oil may cause skin cancer if repeatedly left in contact with the skin for prolonged periods. Although this is unlikely unless you handle used oil on a daily basis, it is still advisable to thoroughly wash your hands with soap and water as soon as possible after handling used oil.

\*1: Except cars with H22A1, H22A2 engines.  
\*2: Cars with H22A1, H22A2 engines.



# Maintenance Schedule

R—Replace I—Inspect: After inspection, clean, adjust, fill up, repair or replace if necessary.

Service at the interval listed x 1,000 km (or miles) or after that number of months, whichever comes first.	x 1,000 km		20	40	60	80	100	120	140	160	180	200
	x 1,000 miles		12	24	36	48	60	72	84	96	108	120
	months		12	24	36	48	60	72	84	96	108	120
• Engine oil and oil filter	For European models											
	For other than European models											
• Transmission oil	For European models			R				R				R
	For other than European models					R			R			
Valve clearance	For European models			I		I		I		I		I
	For other than European models			I		I		I		I		I
Belt tension and conditions (Alternator, Power steering, A/C compressor)												
Timing belt and timing balancer belt												
Water pump								R				R
Cooling system hoses and connections												
• Engine coolant												
Spark plugs	For H22A1, H22A2 engines											
	Except for H22A1, H22A2 engines							R*				R*
	For cars with catalytic converter							R		R		R
	For cars without catalytic converter											
Ignition timing (For other than European models)												
Air cleaner element												
	For cars with catalytic converter											
	For cars without catalytic converter											
Tank, fuel lines and connections												
Fuel filter												
Positive crankcase ventilation valve												
Idle speed and idle CO												
			I*	I*	I*	I*	I*	I*	I*	I*	I*	I*

\*: Day to day care (engine oil, ATF and coolant level) should be done practically according to the owner's manual by the customer.

\*1: Replace every 6 years or 100,000 km (60,000 miles), whichever comes first.

\*2: For KS model, recommended by manufacturer only; except for KS model, it is required.



R—Replace I—Inspect: After inspection, clean, adjust, fill up, repair or replace if necessary.

Service at the interval listed x 1,000 km (or miles) or after that number of months, whichever comes first.	x 1,000 km		x 1,000 miles		x 1,000 km (or miles) or after that number of months, whichever comes first.		x 1,000 km (or miles) or after that number of months, whichever comes first.		x 1,000 km (or miles) or after that number of months, whichever comes first.		x 1,000 km (or miles) or after that number of months, whichever comes first.		x 1,000 km (or miles) or after that number of months, whichever comes first.		x 1,000 km (or miles) or after that number of months, whichever comes first.		x 1,000 km (or miles) or after that number of months, whichever comes first.			
	20	40	60	80	100	120	140	160	180	200	12	24	36	48	60	72	84	96	108	120
Evaporative emission control system (For other than European models)																				
Distributor cap and rotor (For other than European models)		I		I		I		I		I		I		I		I		I		I
Ignition wiring (For other than European models)		I		I		I		I		I		I		I		I		I		I
Front brake pads	Inspect every 10,000 km (6,000 miles) or 12 months																			
Front brake discs and calipers	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Rear brake discs, calipers and pads	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Parking brake operation	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Brake fluid (Including ABS)		R		R		R		R		R		R		R		R		R		R
Brake hoses and lines	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Anti-lock brake system operation (For cars with ABS)	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Anti-lock brake system high pressure hose (For cars with ABS)			R			R														
Exhaust system and condition	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Catalytic converter heat shield (For cars with catalytic converter)																				
Suspension components	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Steering function, tie-rod ends, gear box and boots (Including rear actuator for 4WS model)	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Power steering function, hoses and connections	Except for 4WS model																			
	For 4WS model																			
All fluid levels	Inspect every 10,000 km (6,000 miles) or 12 months																			
Battery condition	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Tyres condition, wear and pressure (Including spare)	Inspect every 10,000 km (6,000 miles) or 12 months																			
Lights operation and headlight beam	Inspect every 10,000 km (6,000 miles) or 12 months																			
Paint damages and body work	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Test drive (Noise, stability, dashboard operations)	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Cleanliness of controls, door handles etc.	Inspect after every Service																			
Supplemental Restraint System	Inspect system and replace slip ring*3 10 years after first registration.																			

\*3: Except for cars with passenger's airbag

(cont'd)



# Maintenance Schedule

(cont'd)

## Severe Driving Conditions

The following items must be serviced more frequently on cars normally used under severe driving conditions. Refer to the chart below for the appropriate maintenance intervals.

Severe driving conditions include:

- A: Repeated short distance driving.
- B: Driving in dusty conditions.
- C: Driving in severe cold weather.
- D: Driving in areas using road salt or other corrosive materials.
- E: Driving on rough and/or muddy roads.
- F: Towing a trailer.

R = Replace C = Clean I = Inspect: After inspection, clean, adjust, fill up, repair or replace if necessary.

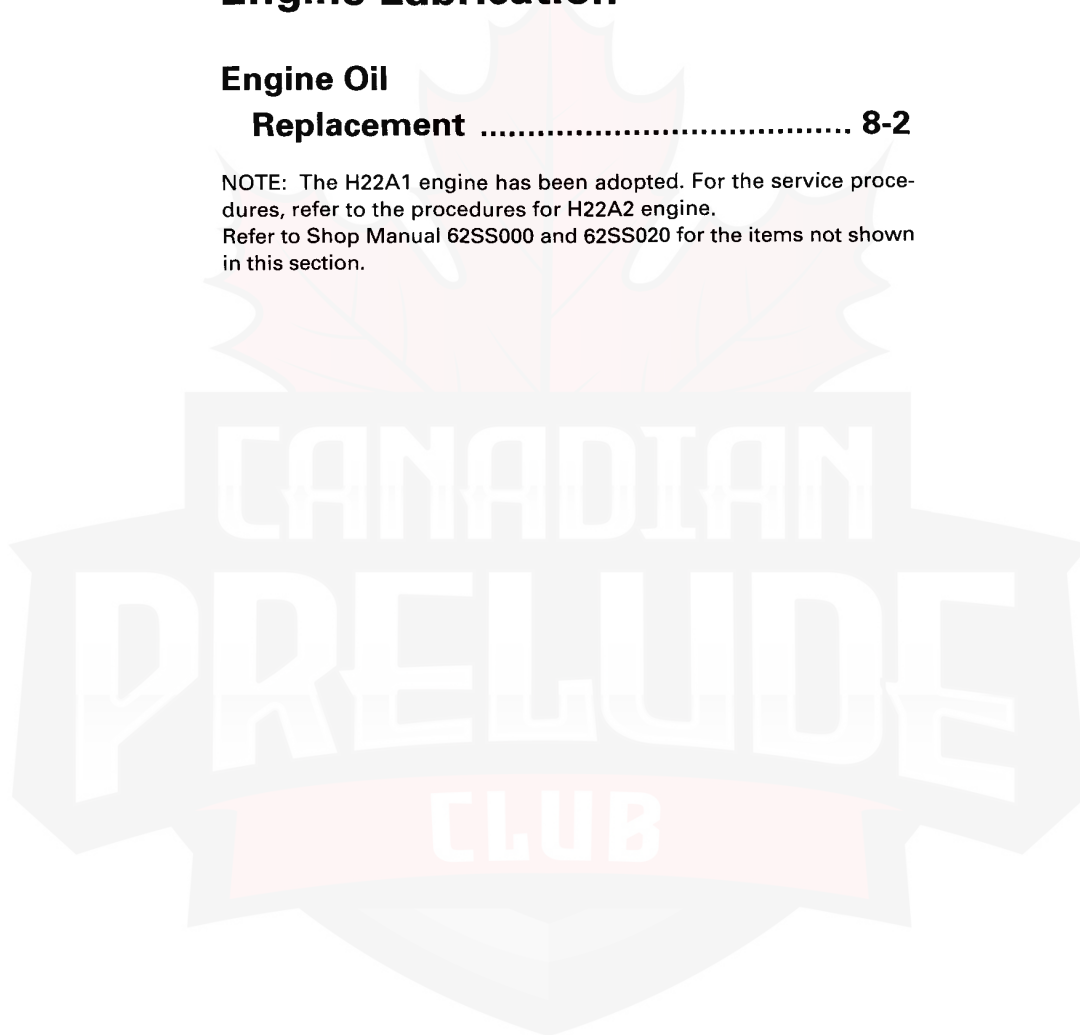
Condition	Maintenance	Operation	Interval
A B • • • F	Engine oil and oil filter	R	Every 5,000 km (3,000 miles) or 6 months
• • • • • F	Transmission oil	R	Every 5,000 km (3,000 miles) or 3 months
• B • • • E •	Air cleaner element	R	Every 20,000 km (12,000 miles) or 12 months
	For cars with catalytic converter	C	Every 20,000 km (12,000 miles) or 12 months
	For cars without catalytic converter	R	Every 40,000 km (24,000 miles) or 24 months
A B • D E F	Front brake discs and calipers	C	Every 10,000 km (6,000 miles) or 6 months
A B • D E F	Rear brake discs, calipers and pads	R	Every 20,000 km (12,000 miles) or 12 months
• B C • • E •	Power steering system	I	Every 20,000 km (12,000 miles) or 6 months

## Engine Lubrication

### Engine Oil

#### Replacement ..... 8-2

NOTE: The H22A1 engine has been adopted. For the service procedures, refer to the procedures for H22A2 engine. Refer to Shop Manual 62SS000 and 62SS020 for the items not shown in this section.



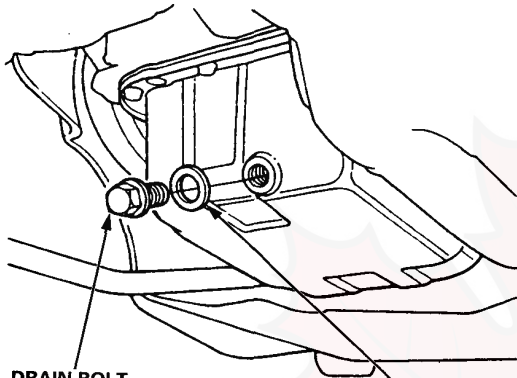
#### Outline of Model Changes

- The SH grade oil has been added.

# Engine Oil

## Replacement

1. Warm up the engine.
2. Drain the engine oil.



**DRAIN BOLT**  
Do not overtighten.

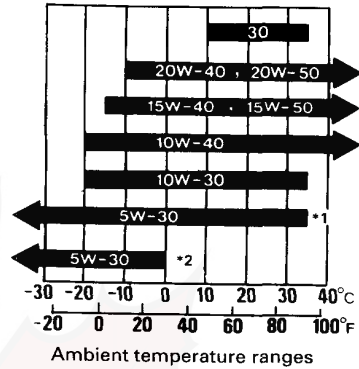
**WASHER**  
Replace.

3. Reinstall the drain bolt with a new washer, and refill with the recommended oil.

Requirement	Always use a fuel-efficient oil is that says "API Service SF, SG or SH". SAE Viscosity: See chart right column.
Capacity	F20A4, F22A1, F22A2 engines: 3.8 l (4.0 US qt, 3.3 Imp qt) at change, including filter. 4.9 l (5.2 US qt, 4.3 Imp qt) after engine overhaul. H23A1, H23A2 engines: 4.3 l (4.5 US qt, 3.8 Imp qt) at change, including filter. 5.4 l (5.7 US qt, 4.8 Imp qt) after engine overhaul. H22A1, H22A2 engines: 4.8 l (5.1 US qt, 4.2 Imp qt) at change, including filter. 5.9 l (6.2 US qt, 5.2 Imp qt) after engine overhaul.
Change	Every 10,000 km (6,000 miles) or 6 (12 <sup>*3</sup> ) months.

\*3: European models

### Engine Oil SAE Viscosity for Outside Temperature Ranges.



\*1: Except H22A1, H22A2 engines

\*2: H22A1, H22A2 engines

4. Fill the engine with oil up to the specified level, run the engine for more than 3 minutes, then check for oil leakage.

## Fuel and Emissions

### Component Locations

Index ..... 11-2

### System Description

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Electrical Connections ..... 11-4

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Self-diagnostic Procedures ..... 11-7

### PGM-FI Control System

Ignition Output Signal ..... 11-8

### Fuel Supply System

Fuel Injectors ..... 11-10

PGM-FI Main Relay ..... 11-12

### Idle Control System

Idle Speed Setting ..... 11-14

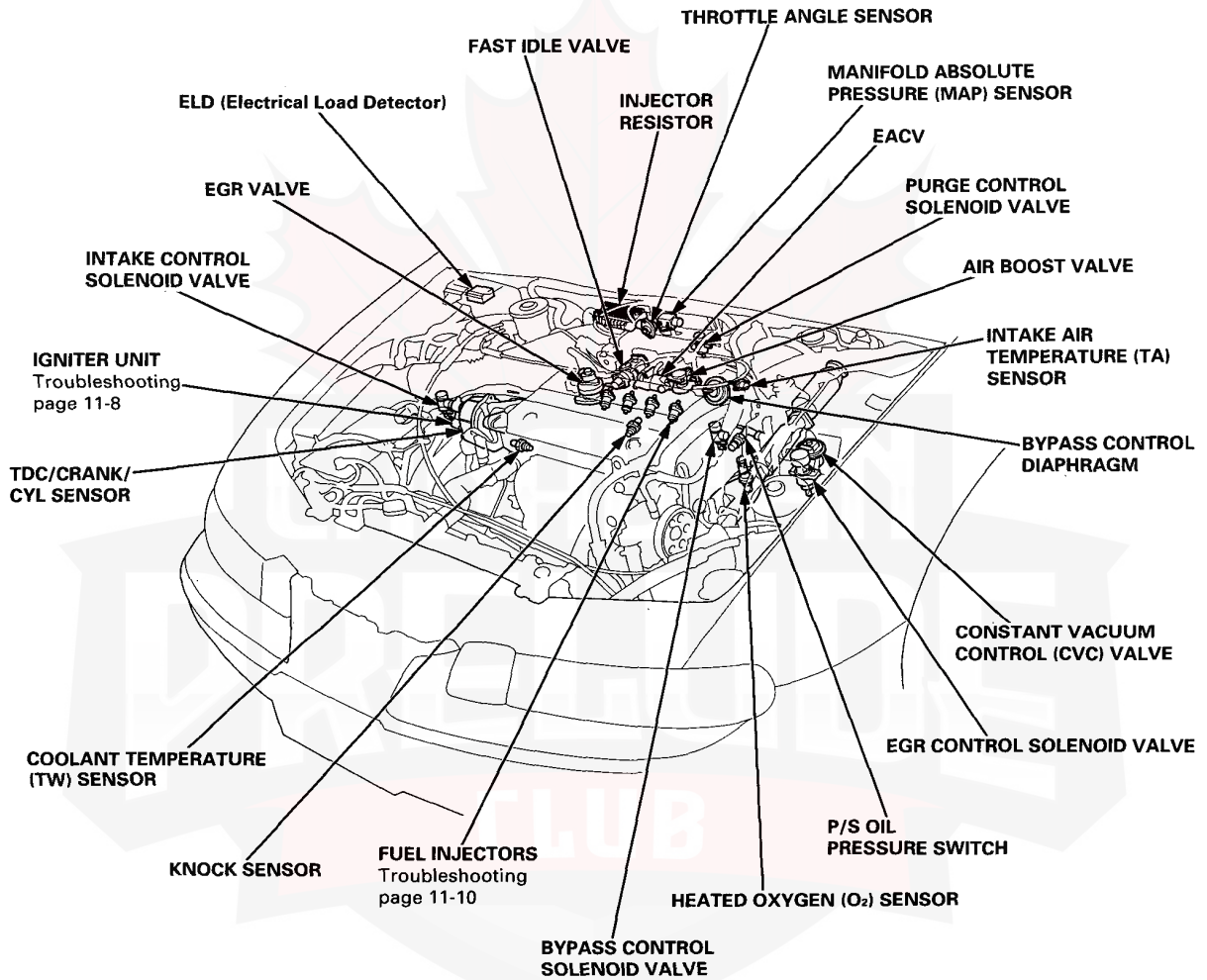


### Outline of Model Changes

- H22A1 engine has been added for KQ model.
- The main wire harness (Ignition Output Signal, PGM-FI Main Relay circuit) has been changed.

# Component Locations

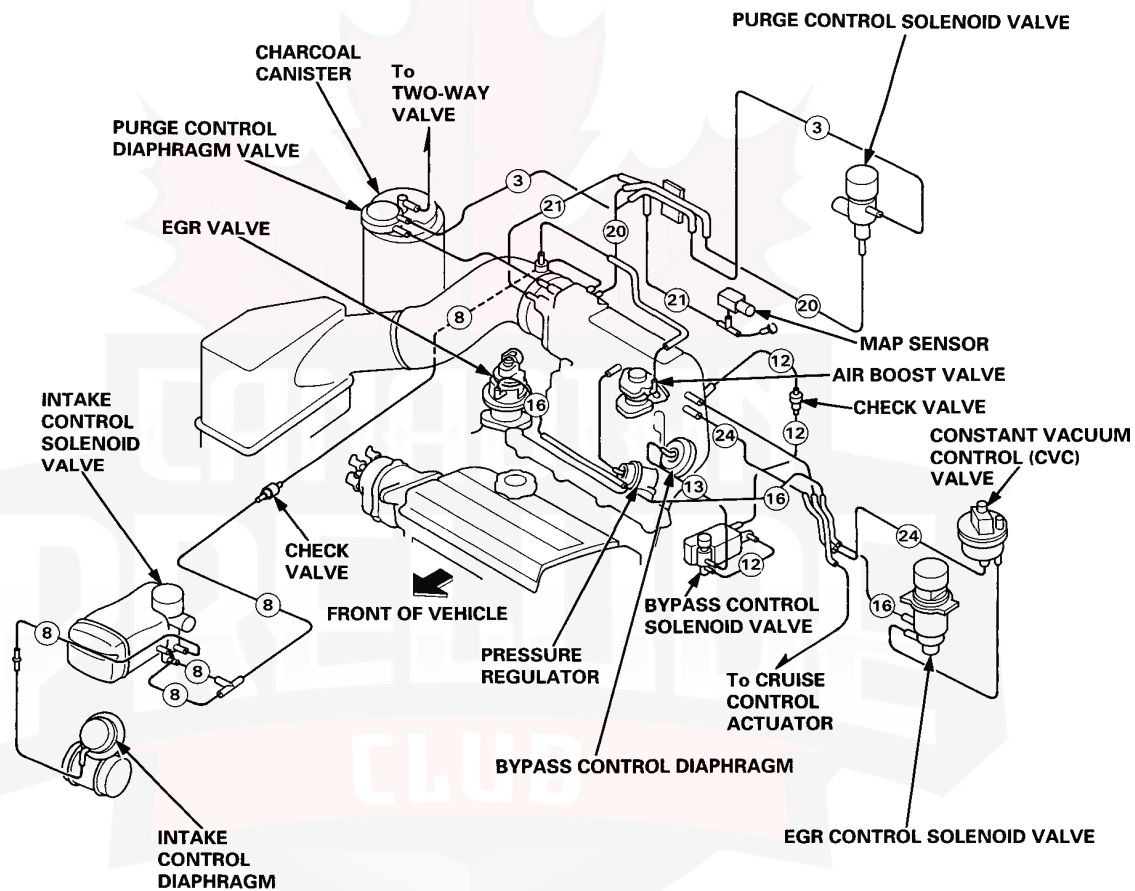
## Index (H22A1 engine)





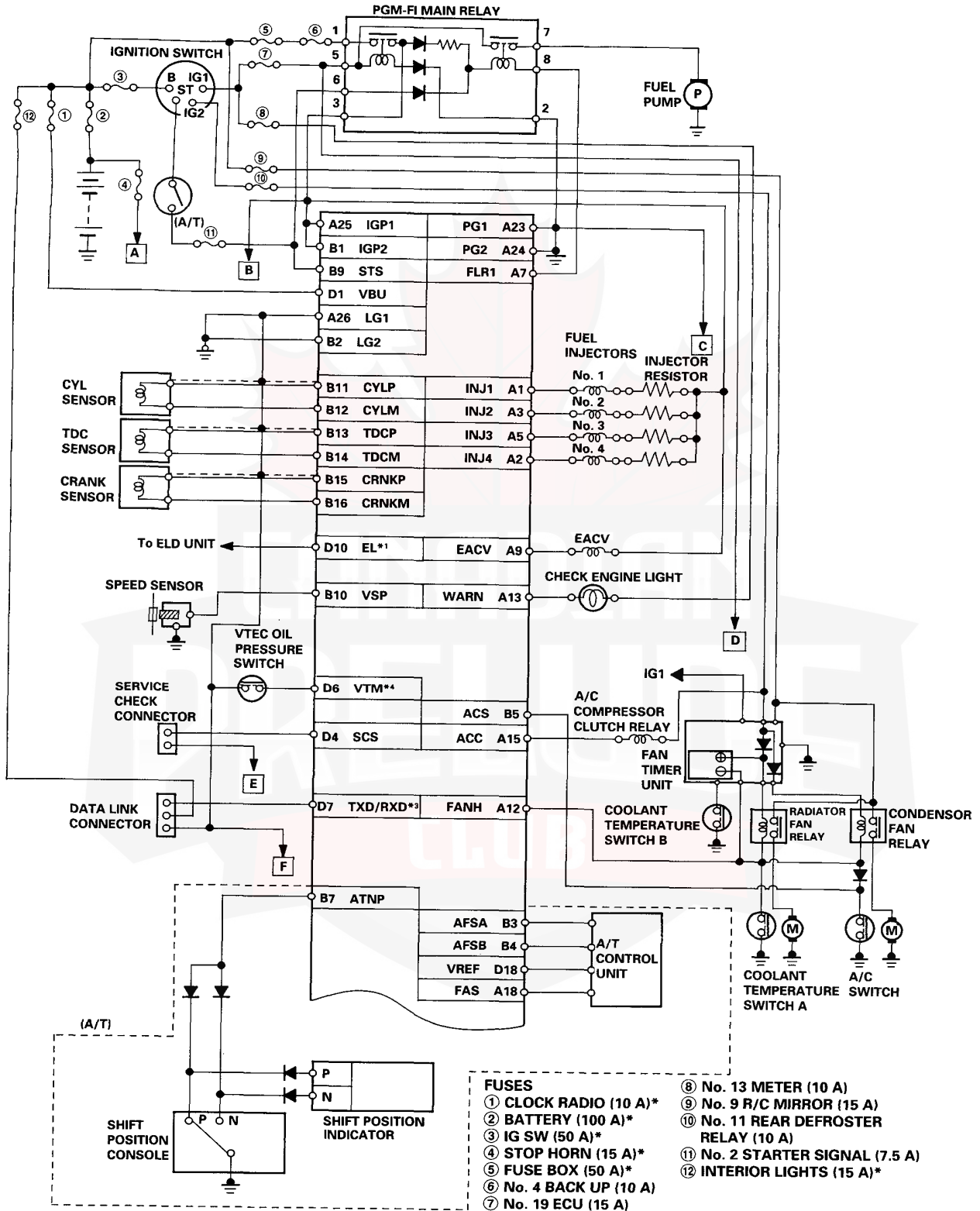
# System Description

## Vacuum Connections (H22A1 engine)

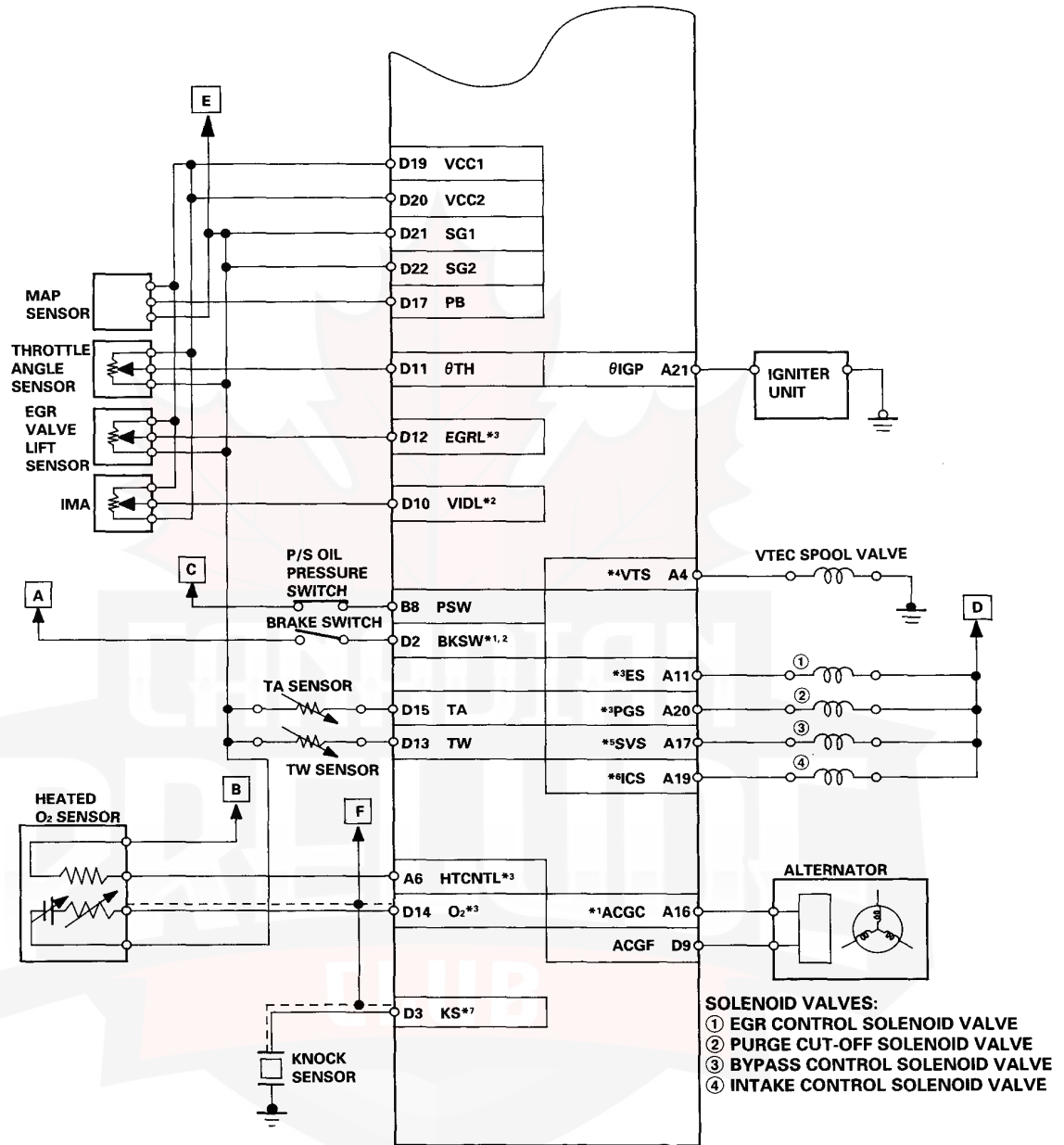


# System Description

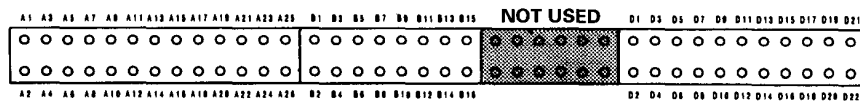
## Electrical Connections







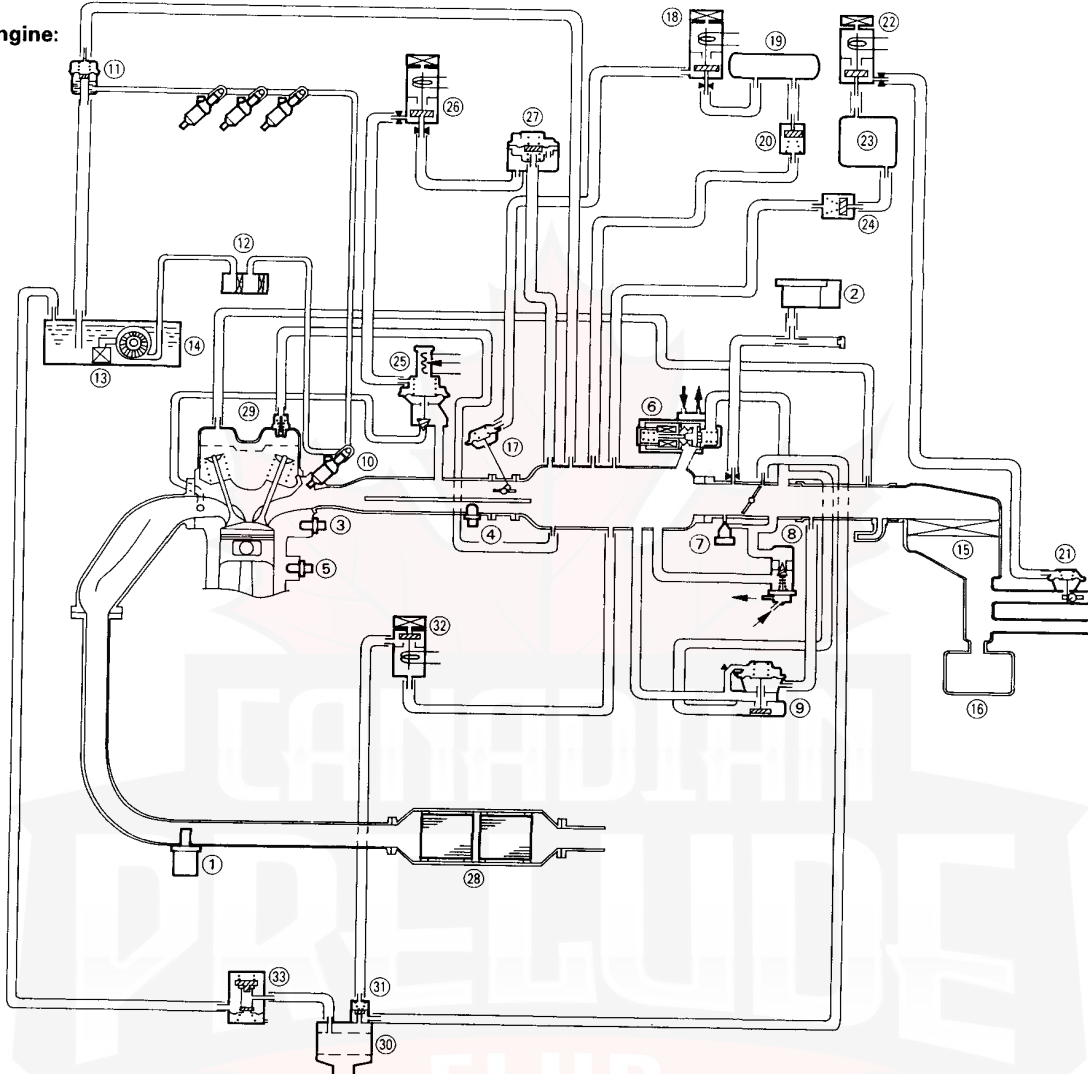
- \*1: KQ model only
- \*2: KY, KT model only (F22A2 engine)
- \*3: Except KY, KT model
- \*4: H22A1, H22A2 engine
- \*5: H22A1, H22A2, H23A1, H23A2 engine
- \*6: Except F22A1 engine
- \*7: H22A1, H23A1 engine



TERMINAL LOCATIONS

# System Description

H22A1 engine:



- |   |  |
|---|--|
| ① HEATED OXYGEN (O <sub>2</sub> ) SENSOR  | ①⑦ BYPASS CONTROL DIAPHRAGM            |
| ② MANIFOLD ABSOLUTE PRESSURE (MAP) SENSOR | ①⑧ BYPASS CONTROL SOLENOID VALVE       |
| ③ COOLANT TEMPERATURE SENSOR              | ①⑨ VACUUM TANK                         |
| ④ INTAKE AIR TEMPERATURE SENSOR           | ①⑩ CHECK VALVE                         |
| ⑤ KNOCK SENSOR                            | ①⑪ INTAKE CONTROL DIAPHRAGM            |
| ⑥ ELECTRONIC AIR CONTROL VALVE (EACV)     | ①⑫ INTAKE CONTROL SOLENOID VALVE       |
| ⑦ IDLE ADJUSTING SCREW                    | ①⑬ VACUUM TANK                         |
| ⑧ FAST IDLE VALVE                         | ①⑭ CHECK VALVE                         |
| ⑨ AIR BOOST VALVE                         | ①⑮ EGR VALVE                           |
| ⑩ FUEL INJECTOR                           | ①⑯ EGR CONTROL SOLENOID VALVE          |
| ⑪ PRESSURE REGULATOR                      | ①⑰ CONSTANT VACUUM CONTROL (CVC) VALVE |
| ⑫ FUEL FILTER                             | ①⑱ CATALYTIC CONVERTER                 |
| ⑬ FUEL PUMP                               | ①⑲ PCV VALVE                           |
| ⑭ FUEL TANK                               | ①⑳ CHARCOAL CANISTER                   |
| ⑮ AIR CLEANER                             | ①㉑ PURGE CONTROL DIAPHRAGM VALVE       |
| ⑯ RESONATOR                               | ①㉒ PURGE CONTROL SOLENOID VALVE        |
|   | ①㉓ TWO-WAY VALVE                       |



# Troubleshooting



## Self-diagnostic Procedures

SELF-DIAGNOSIS INDICATOR BLINKS	SYSTEM INDICATED	H22A1 ENGINE	H22A2 ENGINE	F20A4 H23A2 ENGINE	F22A1 ENGINE	F22A2 ENGINE	H23A1 ENGINE
0	ECU	○	○	○	○	○	○
1	OXYGEN SENSOR	○	○	○	○	x	○
3	MANIFOLD ABSOLUTE PRESSURE (MAP SENSOR)	○	○	○	○	○	○
5							
4	CRANK ANGLE (CRANK SENSOR)	○	○	○	○	○	○
6	COOLANT TEMPERATURE (TW SENSOR)	○	○	○	○	○	○
7	THROTTLE ANGLE	○	○	○	○	○	○
8	TDC POSITION (TDC SENSOR)	○	○	○	○	○	○
9	No. 1 CYLINDER POSITION (CYL SENSOR)	○	○	○	○	○	○
10	INTAKE AIR TEMPERATURE (TA SENSOR)	○	○	○	○	○	○
11	IMA	x	x	x	x	○	x
12	EXHAUST GAS RECIRCULATION SYSTEM (EGR)	○	○	○	○	x	○
13	ATMOSPHERIC PRESSURE (PA SENSOR)	○	○	○	○	○	○
14	ELECTRONIC AIR CONTROL (EACV)	○	○	○	○	○	○
15	IGNITION OUTPUT SIGNAL	11-8	11-8	11-8	11-8	11-8	11-8
16	FUEL INJECTOR	11-10	x	x	x	x	x
17	VEHICLE SPEED SENSOR	○	○	○	○	○	○
20	ELECTRICAL LOAD DETECTOR (ELD)	○	x	x	○	x	○
21	VARIABLE VALVE TIMING & VALVE LIFT ELECTRONIC CONTROL (VTEC) SPOOL VALVE	⊙	⊙	x	x	x	x
22	VARIABLE VALVE TIMING & VALVE LIFT ELECTRONIC CONTROL (VTEC) PRESSURE SWITCH	⊙	⊙	x	x	x	x
23	KNOCK SENSOR	○	x	x	x	x	○
30	A/T FI SIGNAL A	x	x	○	○	○	○
31	A/T FI SIGNAL B	x	x	○	○	○	○
41	OXYGEN SENSOR HEATER	○	○	○	○	x	○
43	FUEL SUPPLY SYSTEM	○	○	○	○	x	○

○: Refer to 62SS000

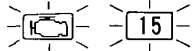
⊙: Refer to 62SS010

x: Not Indicated

- If codes other than those listed above are indicated, verify the code. If the code indicated is not listed above, replace the ECU.
- The Check Engine Light may come on, indicating a system problem when, in fact, there is a poor or intermittent electrical connection. First, check the electrical connections, clean or repair connections if necessary.
- The Check Engine Light and  light may light simultaneously when the self-diagnosis indicator blinks 6, 7 and 17. Check the PGM-FI system according to the PGM-FI control system troubleshooting, then recheck the  light.
- The Check Engine Light does not come on when there is a malfunction in the A/T FI signal or Electrical Load Detector circuits. However, it will indicate the codes when the Service Check Connector is jumped.

# PGM-FI Control System

## Troubleshooting Flowchart — Ignition Output Signal



Self-diagnosis Check Engine Light indicates code 15: A problem in the Ignition Output Signal circuit.

- Check Engine Light has been reported on.
- With service check connector jumped CODE 15 is indicated.

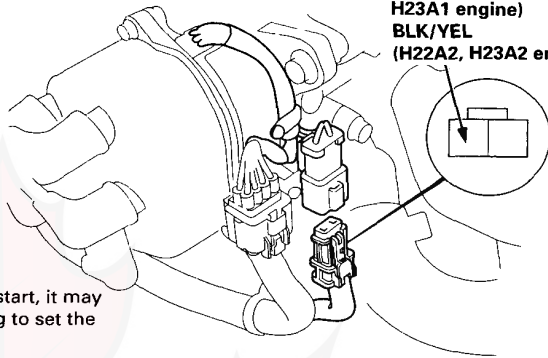
Do the ECU Reset Procedure.

Start the engine.

NOTE: If the engine won't start, it may take 20 seconds of cranking to set the code.

H22A1  
H22A2  
H23A1  
H23A2  
engine:

YEL (H22A1,  
H23A1 engine)  
BLK/YEL  
(H22A2, H23A2 engine)



Is Check Engine Light on and does it indicate CODE 15?

NO

Intermittent failure, system is OK at this time (test drive may be necessary).  
Check for poor connections or loose wires at igniter unit and ECU.

F20A4, F22A1, F22A2  
engine:

YES

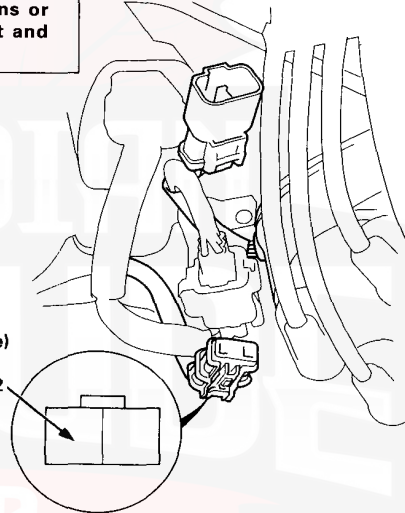
Turn the ignition switch OFF.

Disconnect the 2P connector at the distributor.

Turn the ignition switch ON.

Measure voltage between YEL or BLK/YEL\* (+) terminal and body ground.

YEL (F22A1 engine)  
BLK/YEL (F20A4, F22A2 engine)



Is there battery voltage?

NO

(H22A1, F22A1, H23A1 engine)

Test the ignition coil.

Is the ignition coil OK?

NO

Replace the ignition coil.

YES

(To page 11-9)

\*: F20A4, F22A2, H22A2,  
H23A2 engine

- Repair open in YEL wire between the 2P connector and ignition coil (H22A1, F22A1, H23A1 engine).
- Repair open in BLK/YEL wire between the ignition coil and ignition switch (Except H22A1, F22A1, H23A1 engine).



(From page 11-8)

Turn the ignition switch OFF.

Reconnect the 2P connector.

Connect the test harness between the ECU and connectors.

Turn the ignition switch ON.

Measure voltage between A21 (+) terminal and A26 (-) terminal.

Is there approx. 10 V?

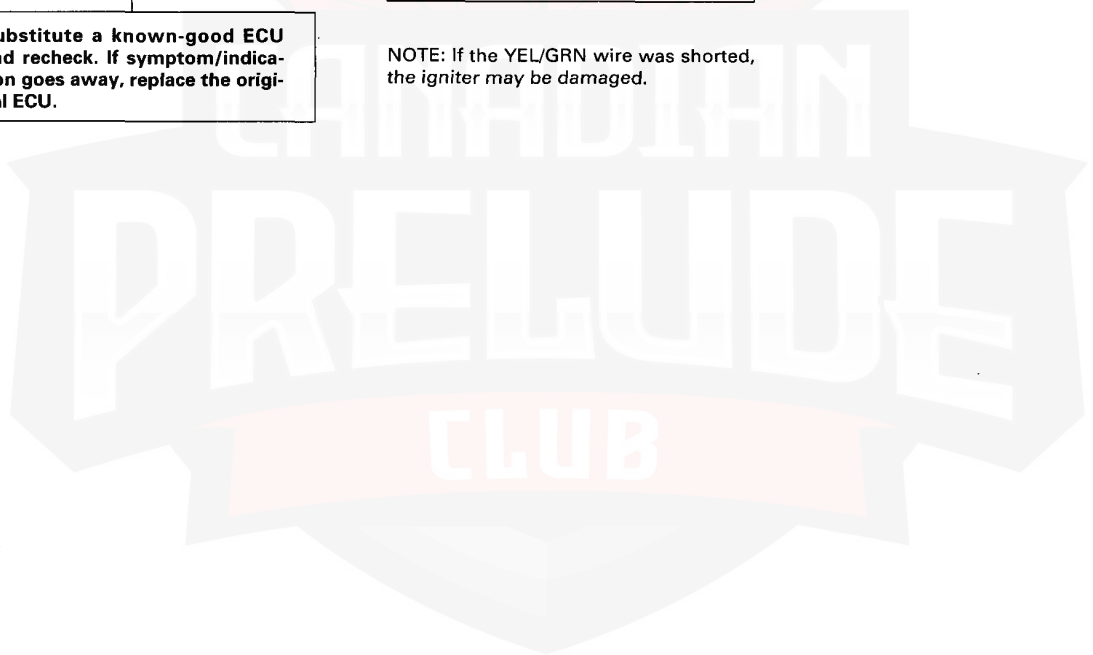
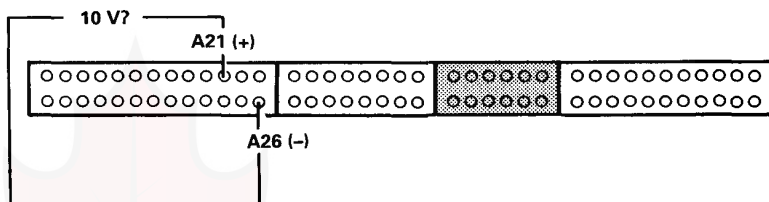
NO

YES

Substitute a known-good ECU and recheck. If symptom/indication goes away, replace the original ECU.

- Replace the igniter unit.
- Repair open or short YEL/GRN wire between igniter unit and ECU (A21).

NOTE: If the YEL/GRN wire was shorted, the igniter may be damaged.



# Fuel Supply System

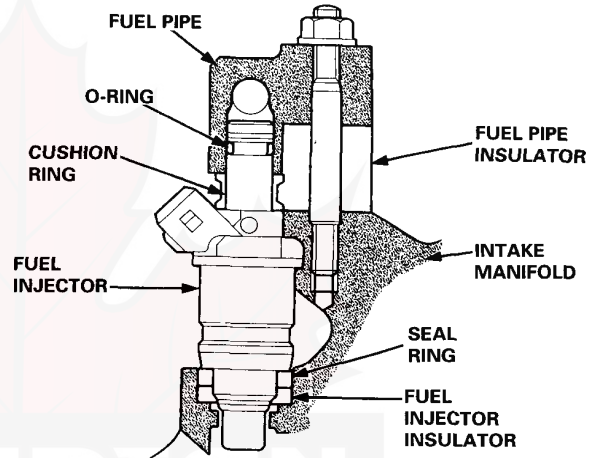
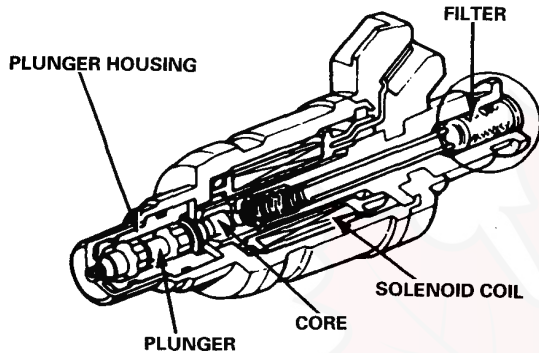
## Troubleshooting Flowchart — Fuel Injectors



16

Self-diagnosis Check Engine Light indicates code 16: A problem in the Fuel Injector circuit.

The Fuel Injectors are a solenoid-actuated constant-stroke pintle type consisting of a solenoid, plunger needle valve and housing. When current is applied to the solenoid coil, the valve lifts up and pressurized fuel is injected. Because the needle valve lift and the fuel pressure are constant, the injection quantity is determined by the length of time that the valve is open (i.e., the duration the current is supplied to the solenoid coil). The Fuel Injector is sealed by an O-ring and seal ring at the top and bottom. These seals also reduce operating noise.



16

- Check Engine Light has been reported on.
- With service check connector jumped CODE 16 is indicated.

Do the ECU Reset Procedure.

Start the engine and allow it to idle.

NOTE: If engine will not start, it may take 10 seconds of cranking to set the code.

Is Check Engine Light on and does it indicate CODE 16?

NO

**Intermittent failure, system is OK at this time (test drive may be necessary). Check for poor connections or loose wires between fuel injectors and ECU.**

YES

Start engine and listen at each fuel injector for a clicking sound.

Turn the ignition switch OFF.

Disconnect the 2P connector from the fuel injector that does not click.

(To page 11-11)



(From page 11-10)

Measure resistance between the 2 terminals of fuel injector.

Is there 1.5 – 2.5 Ω?

NO  
**Replace the fuel injector/injectors that are not 1.5 – 2.5 Ω.**

YES

Turn the ignition switch ON.

Measure voltage between RED/BLK (+) terminal in the 2P connector and body ground.

Is there battery voltage?

NO  
Turn the ignition switch OFF.

YES

Turn the ignition switch OFF.

Disconnect 6P connector from the injector resistor.

Reconnect the 2P connector to the fuel injector.

Turn the ignition switch ON.

Connect the test harness between the ECU and connectors.

Measure voltage between YEL/BLK (+) terminal and body ground.

Turn the ignition switch ON.

Is there battery voltage?

NO  
**Repair open in the YEL/BLK wire between the injector resistor and the PGM-FI main relay.**

YES

Test the injector resistor.

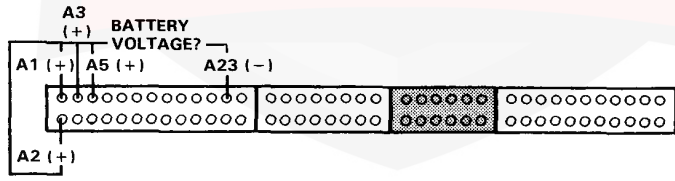
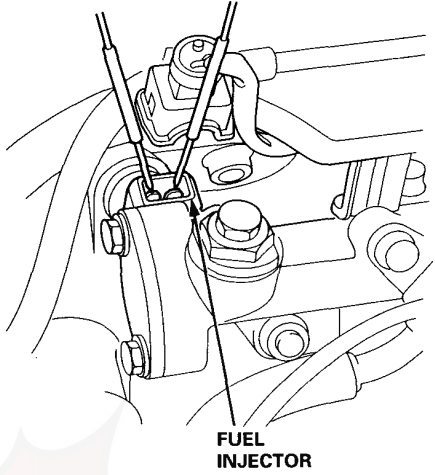
Measure voltage between A23 (-) terminal and following terminal:  
• No. 1 fuel injector: A1 (+) terminal.  
• No. 2 fuel injector: A3 (+) terminal.  
• No. 3 fuel injector: A5 (+) terminal.  
• No. 4 fuel injector: A2 (+) terminal.

Does the injector resistor test OK?

NO  
**Replace the injector resistor.**

YES

**Repair open RED/BLK wire between the 2P connector and injector resistor.**



Is there battery voltage?

NO  
**Repair open in the wire between the ECU and the fuel injector.**

YES

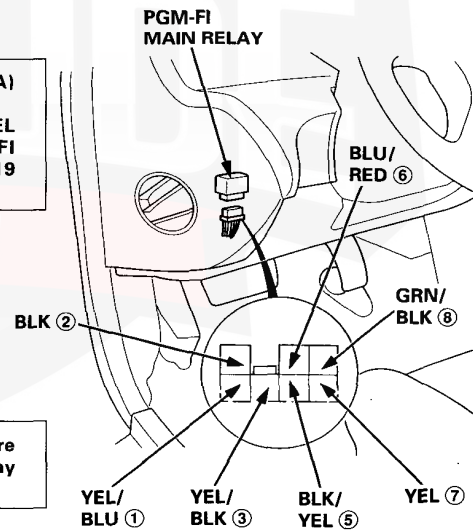
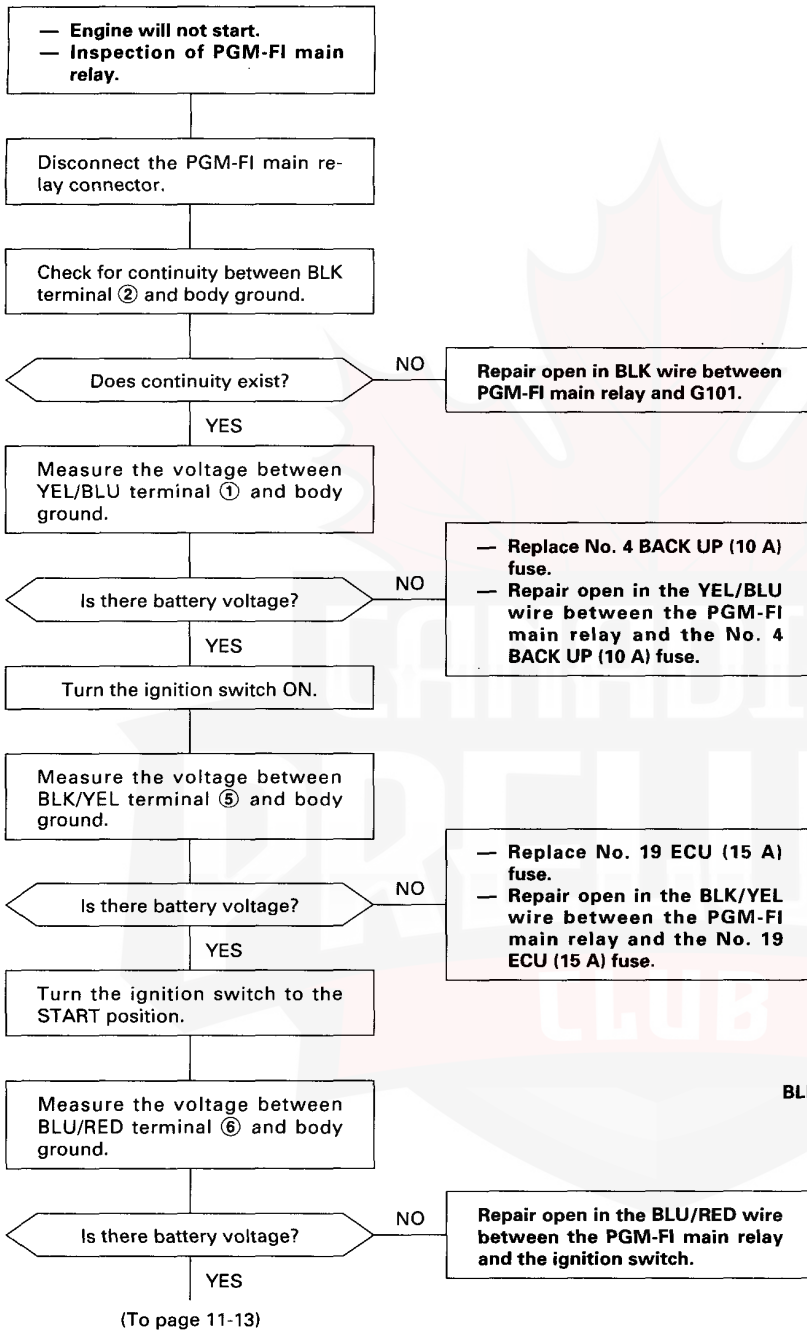
**Substitute a known-good ECU and recheck. If symptom/indication goes away, replace the original ECU.**



# Fuel Supply System

## PGM-FI Main Relay

### Troubleshooting Flowchart





(From page 11-12)

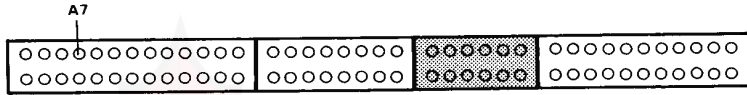
Turn the ignition switch off.

Connect the test harness between the ECU and connectors. Disconnect "A" connector from the ECU only, not the main wire harness.

Check for continuity between GRN/BLK terminal ③ and A7 terminal.

Does continuity exist?

NO  
**Repair open in GRN/BLK wire between ECU (A7) and PGM-FI main relay.**



YES

Reconnect "A" connector to the ECU.

Connect the PGM-FI main relay connector.

Turn the ignition switch ON.

Measure the voltage between A23 (-) terminal and the following terminals: A25 (+) B1 (+).

Is there battery voltage?

NO  
— Repair open in the YEL/BLK ③ wire between the ECU (A25, B1) and PGM-FI main relay.  
— Replace PGM-FI main relay.



YES

Turn the ignition switch OFF.

Measure the voltage between A7 (+) terminal and A23 (-) terminal during the first two seconds after the ignition switch is turned ON.

Is there 1.0 V or less?

NO  
**Substitute a known-good ECU and recheck. If prescribed voltage is now available, replace the original ECU.**



YES

Check the PGM-FI main relay.

# Idle Control System

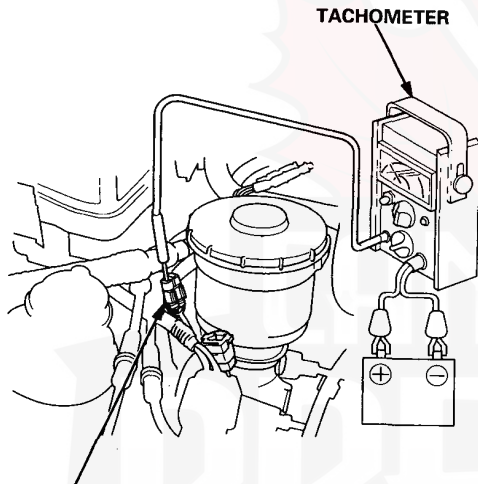
## Idle Speed Setting (H22A1 engine)

### Inspection/Adjustment

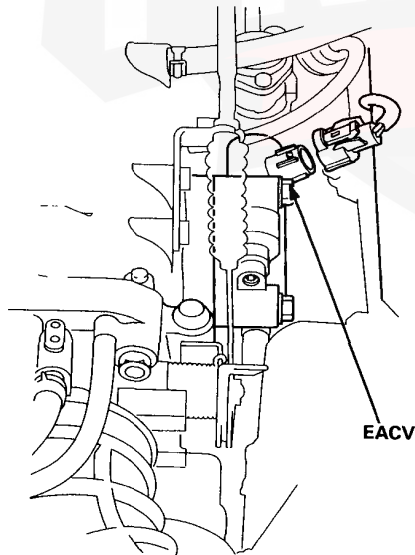
#### NOTE:

- When the idle speed set, check the following items:
  - The Check Engine Light has not been reported on.
  - Ignition timing
  - Spark plugs
  - Air cleaner
  - PCV system

1. Connect a tachometer.
2. Start the engine. Hold the engine at 3,000 rpm ( $\text{min}^{-1}$ ) with no load (M/T in neutral) until the radiator fan comes on, then let it idle.



3. Disconnect the 2P connector from the EACV.

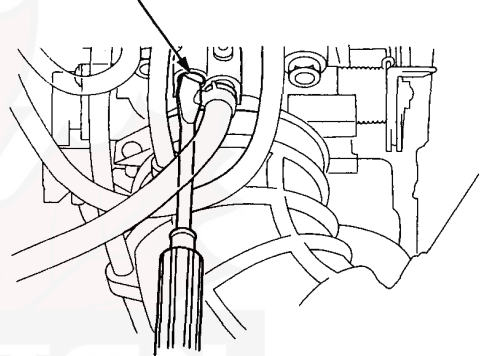


4. Start the engine with the accelerator pedal slightly depressed. Stabilize the engine speed at 1,000, then slowly release the pedal until the engine idles.
5. Check idling in no-load conditions: headlights, blower fan, rear defogger, cooling fan, and air conditioner are not operating.

#### Idle speed should be:

$550 \pm 50 \text{ min}^{-1} \text{ (rpm)}$

#### IDLE ADJUSTING SCREW



NOTE: After adjust the idle speed in this step, check the ignition timing. If it is out of spec., go back to step 4.

6. Turn the ignition switch OFF.
7. Reconnect the 2P connector on the EACV, then remove CLOCK RADIO (10 A) fuse in the underhood fuse/relay box for 10 seconds to reset the ECU.
8. Restart and idle the engine with no-load conditions for one minute, then check the idle speed.

#### Idle speed should be:

$700 \pm 50 \text{ min}^{-1} \text{ (rpm)}$

9. Idle the engine for one minute with headlights (Hi) and rear defogger ON and check the idle speed.

#### Idle speed should be:

$790 \pm 50 \text{ min}^{-1} \text{ (rpm)}$

10. Turn the headlights and rear defogger off. Idle the engine for one minute with heater fan switch at HI and air conditioner on, then check the idle speed.

#### Idle speed should be:

$790 \pm 50 \text{ min}^{-1} \text{ (rpm)}$

NOTE: If the idle speed is not within specification, see System Troubleshooting Guide.

## Automatic Transmission

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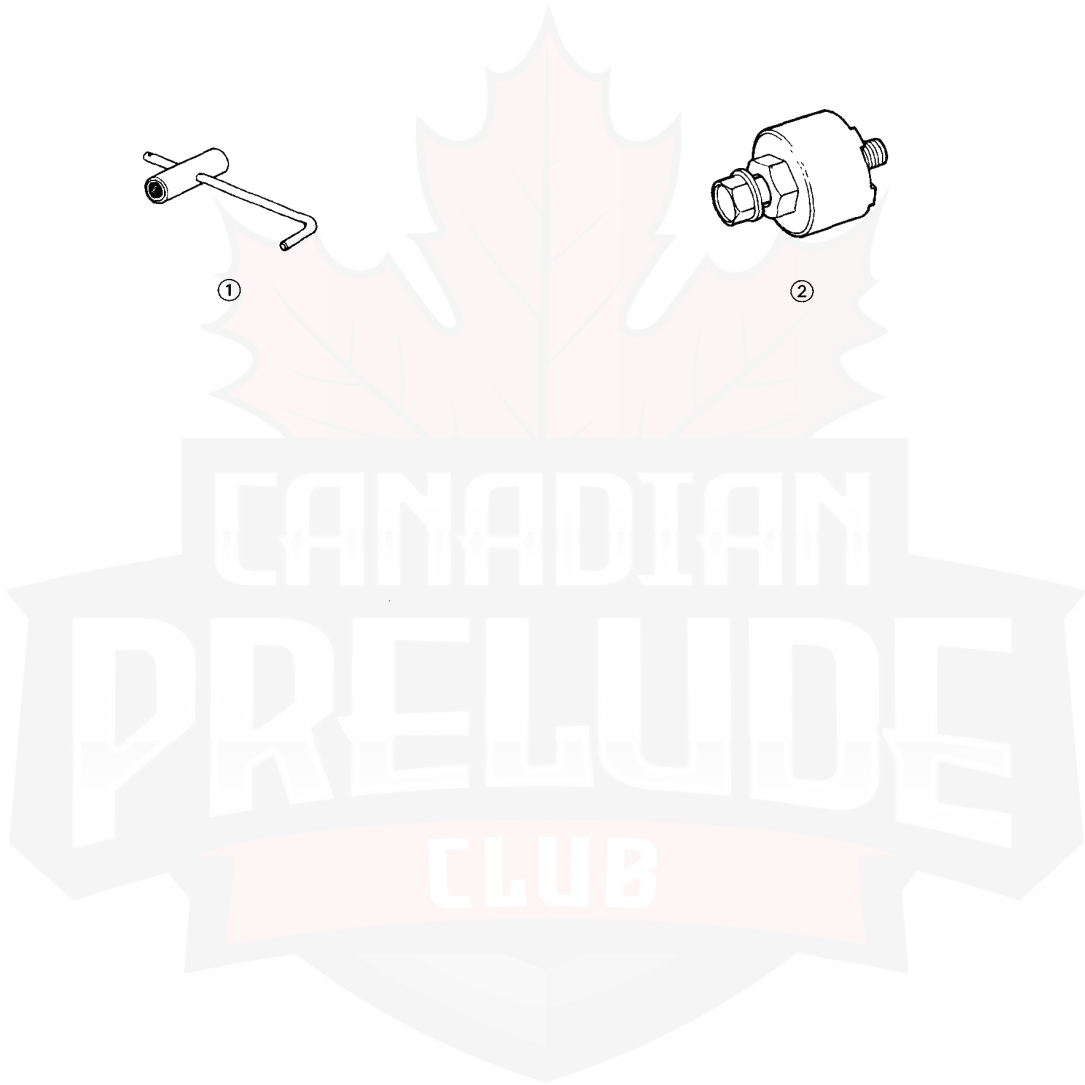
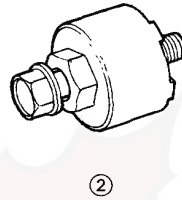
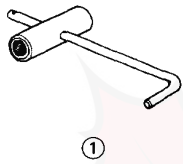


### Outline of Model Changes

- Circuit diagram has been modified.
- The following items of the transmission have been changed.
  - Reverse idler gear shaft and holder
  - Main valve body assembly
  - Secondary shaft assembly
  - Clutch discs and pistons
- Right side cover protector has been discontinued.
- Throttle control cable inspection and adjustment have been changed.

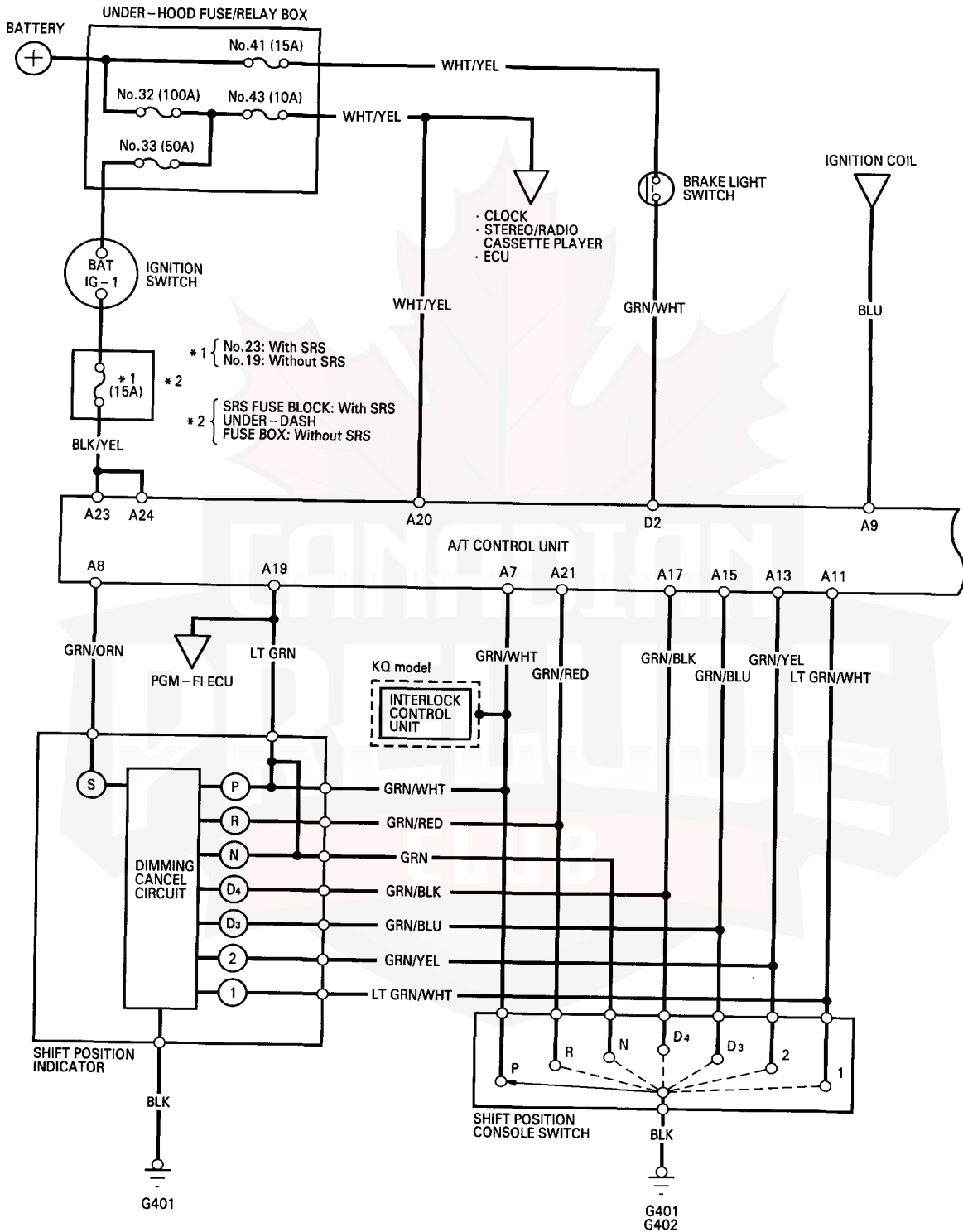
# Special Tools

Ref. No	Tool Number	Description	Qty	Page Reference
①	07GAB—PF50101	Mainshaft Holder	1	14-12, 26
②	07HAF—PK40100	Gear Installer	1	14-28

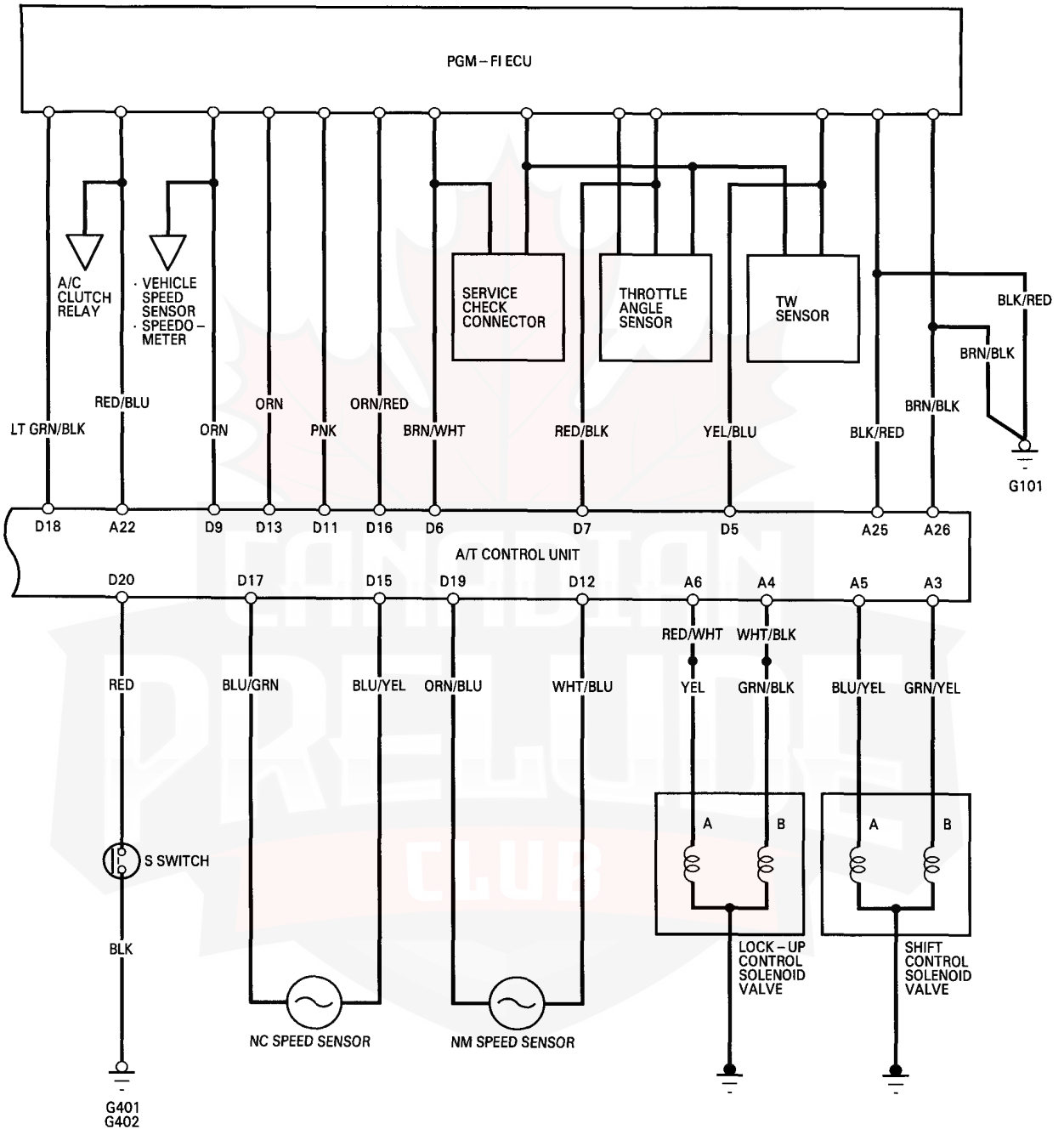




# Circuit Diagram







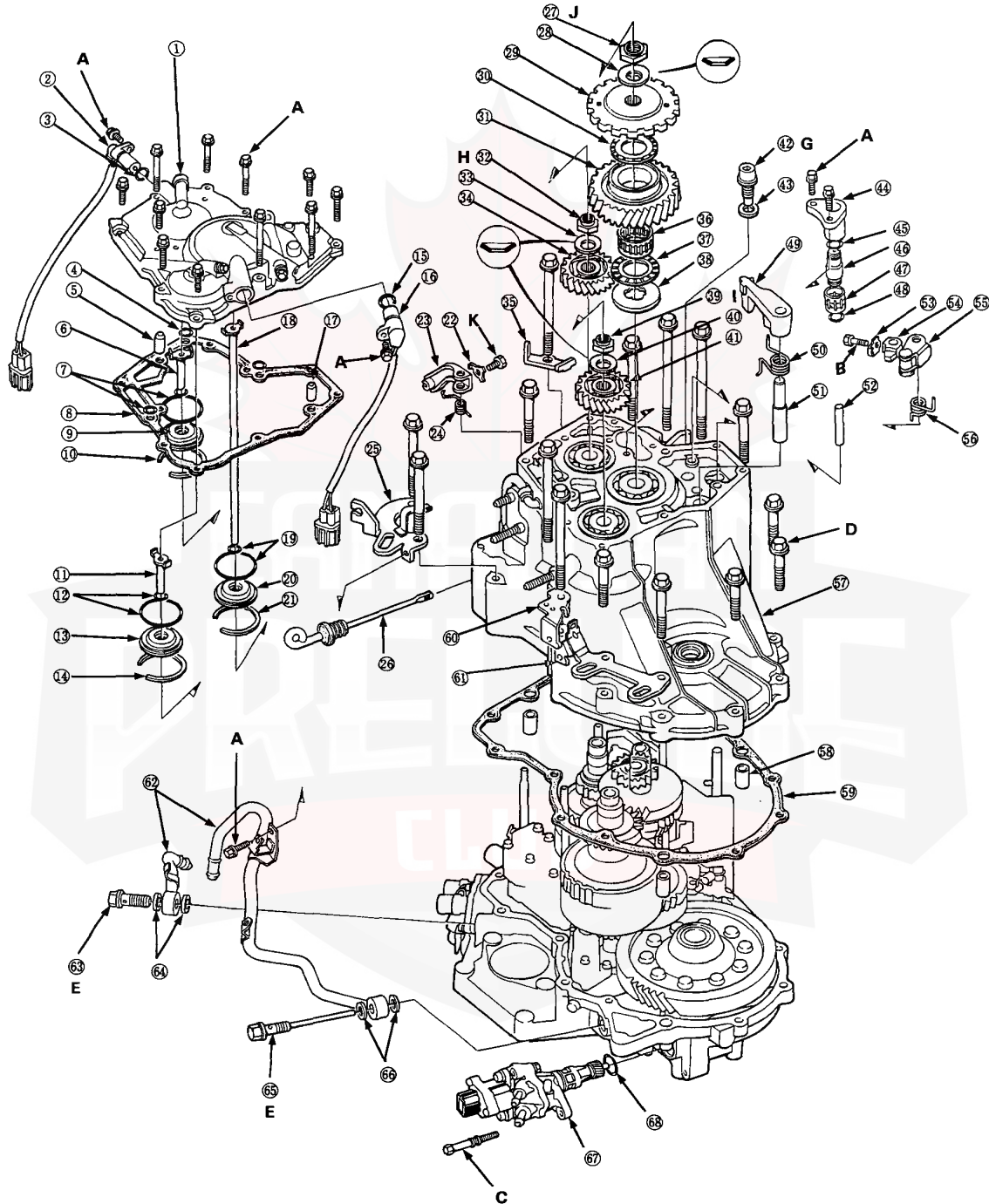
	A3	A5	A7	A9	A11	A13	A15	A17	A19	A21	A23	A25
	A4	A6	A8						A20	A22	A24	A26

	D5	D7	D9	D11	D13	D15	D17	D19
D2	D6			D12		D16	D18	D20

A/T Control Unit Terminal Location

# Illustrated Index

## Right Side Cover





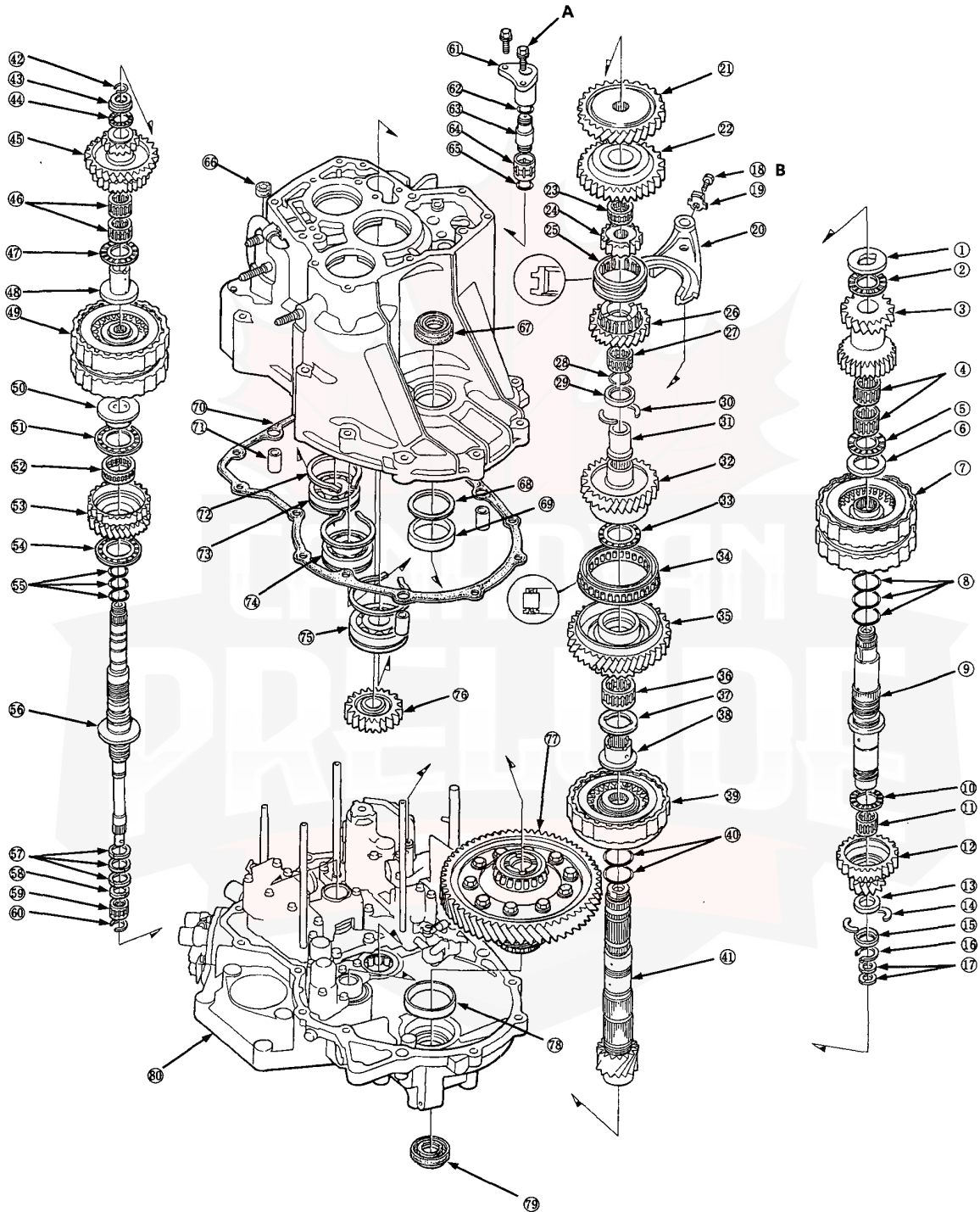
- ① RIGHT SIDE COVER
- ② MAINSHAFT (NM) SPEED SENSOR
- ③ O-RING Replace.
- ④ O-RING Replace.
- ⑤ DOWEL PIN
- ⑥ 4TH CLUTCH FEED PIPE
- ⑦ O-RINGS Replace.
- ⑧ RIGHT SIDE COVER GASKET Replace.
- ⑨ FEED PIPE GUIDE
- ⑩ SNAP RING
- ⑪ 1ST CLUTCH FEED PIPE
- ⑫ O-RINGS Replace.
- ⑬ FEED PIPE GUIDE
- ⑭ SNAP RING
- ⑮ O-RING Replace.
- ⑯ COUNTERSHAFT (NC) SPEED SENSOR
- ⑰ DOWEL PIN
- ⑱ 1ST-HOLD CLUTCH FEED PIPE
- ⑲ O-RINGS Replace.
- ⑳ FEED PIPE GUIDE
- ㉑ SNAP RING
- ㉒ LOCK WASHER Replace.
- ㉓ THROTTLE CONTROL LEVER
- ㉔ THROTTLE CONTROL LEVER SPRING
- ㉕ THROTTLE CONTROL CABLE STAY/  
TRANSMISSION HANGER
- ㉖ ATF LEVEL GAUGE
- ㉗ COUNTERSHAFT LOCKNUT, 24 x 1.25 mm  
(Flange nut) Replace.
- ㉘ CONICAL SPRING WASHER Replace.
- ㉙ PARKING GEAR
- ㉚ THRUST NEEDLE BEARING
- ㉛ COUNTERSHAFT 1ST GEAR
- ㉜ MAINSHAFT LOCKNUT, 24 x 1.25 mm  
(Flange nut) Replace.
- ㉝ CONICAL SPRING WASHER Replace.
- ㉞ MAINSHAFT IDLER GEAR
- ㉟ HARNESS STAY
- ㊱ NEEDLE BEARING
- ㊲ THRUST NEEDLE BEARING
- ㊳ THRUST WASHER
- ㊴ SECONDARY SHAFT LOCKNUT, 24 x 1.25 mm  
(Flange nut) Replace.
- ㊵ CONICAL SPRING WASHER Replace.
- ㊶ SECONDARY SHAFT IDLER GEAR
- ㊷ DRAIN PLUG
- ㊸ SEALING WASHER Replace.
- ㊹ REVERSE IDLER GEAR SHAFT HOLDER
- ㊺ O-RING Replace.
- ㊻ REVERSE IDLER GEAR SHAFT
- ㊼ NEEDLE BEARING
- ㊽ O-RING Replace.
- ㊾ PARKING BRAKE PAWL
- ㊿ PARKING BRAKE PAWL SPRING
- ① PARKING BRAKE PAWL SHAFT
- ② PARKING BRAKE PAWL STOPPER
- ③ LOCK WASHER Replace.
- ④ PARKING BRAKE STOPPER
- ⑤ PARKING BRAKE LEVER
- ⑥ PARKING BRAKE LEVER SPRING
- ⑦ TRANSMISSION HOUSING
- ⑧ DOWEL PIN
- ⑨ TRANSMISSION HOUSING GASKET Replace.
- ⑩ HARNESS CLAMP STAY
- ⑪ TRANSMISSION HANGER
- ⑫ ATF COOLER PIPES
- ⑬ JOINT BOLT
- ⑭ SEALING WASHERS Replace.
- ⑮ JOINT BOLT
- ⑯ SEALING WASHERS Replace.
- ⑰ VEHICLE SPEED SENSOR/POWER STEERING SPEED  
SENSOR
- ⑱ O-RING Replace.

#### TORQUE SPECIFICATIONS

Ref No.	Torque Value	Bolt Size	Remarks
A	12 N·m (1.2 kg·m , 9 lb-ft)	6 x 1.0 mm	
B	14 N·m (1.4 kg·m , 10 lb-ft)	6 x 1.0 mm	
C	18 N·m (1.8 kg·m , 13 lb-ft)	8 x 1.25 mm	
D	55 N·m (5.5 kg·m , 40 lb-ft)	10 x 1.25 mm	
E	29 N·m (2.9 kg·m , 21 lb-ft)	12 x 1.25 mm	
G	50 N·m (5.0 kg·m , 36 lb-ft)	18 x 1.5 mm	Joint Bolt
H	230 N·m (23.0 kg·m , 166 lb-ft) → 0 →	24 x 1.25 mm	Drain Plug
	170 N·m (17.0 kg·m , 123 lb-ft)		Mainshaft Locknut
I	230 N·m (23.0 kg·m , 166 lb-ft) → 0 →	24 x 1.25 mm	Left-hand threads
	170 N·m (17.0 kg·m , 123 lb-ft)		Secondary Shaft
J	230 N·m (23.0 kg·m , 166 lb-ft) → 0 →	24 x 1.25 mm	Locknut
	170 N·m (17.0 kg·m , 123 lb-ft)		Countershaft
K	8 N·m (0.8 kg·m , 5.8 lb-ft)	5 x 0.8 mm	Locknut

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## Transmission Housing





- ① THRUST WASHER
- ② THRUST NEEDLE BEARING
- ③ SECONDARY SHAFT 2ND GEAR
- ④ NEEDLE BEARINGS
- ⑤ THRUST NEEDLE BEARING
- ⑥ SPLINED WASHER Selective part
- ⑦ 1ST/2ND CLUTCH ASSEMBLY
- ⑧ O-RINGS Replace.
- ⑨ SECONDARY SHAFT
- ⑩ THRUST NEEDLE BEARING
- ⑪ NEEDLE BEARING
- ⑫ SECONDARY SHAFT 1ST GEAR
- ⑬ DISTANCE COLLAR, 5.0 mm
- ⑭ COTTERS, 29 mm
- ⑮ COTTER RETAINER
- ⑯ SNAP RING
- ⑰ SEALING RINGS, 32 mm
- ⑱ LOCK BOLT
- ⑲ LOCK WASHER Replace.
- ⑳ SHIFT FORK
- ㉑ COUNTERSHAFT 2ND GEAR
- ㉒ COUNTERSHAFT REVERSE GEAR
- ㉓ NEEDLE BEARING
- ㉔ REVERSE SELECTOR HUB
- ㉕ REVERSE SELECTOR
- ㉖ COUNTERSHAFT 4TH GEAR
- ㉗ NEEDLE BEARING
- ㉘ SNAP RING
- ㉙ COLLAR, 32 mm
- ㉚ COTTERS, 29 mm
- ㉛ DISTANCE COLLAR
- ㉜ COUNTERSHAFT 3RD GEAR
- ㉝ THRUST NEEDLE BEARING
- ㉞ ONE-WAY CLUTCH
- ㉟ COUNTERSHAFT 1ST GEAR
- ㊱ NEEDLE BEARING
- ㊲ THRUST WASHER
- ㊳ COUNTERSHAFT 1ST GEAR COLLAR
- ㊴ 1ST-HOLD CLUTCH ASSEMBLY
- ㊵ O-RINGS Replace.
- ㊶ COUNTERSHAFT

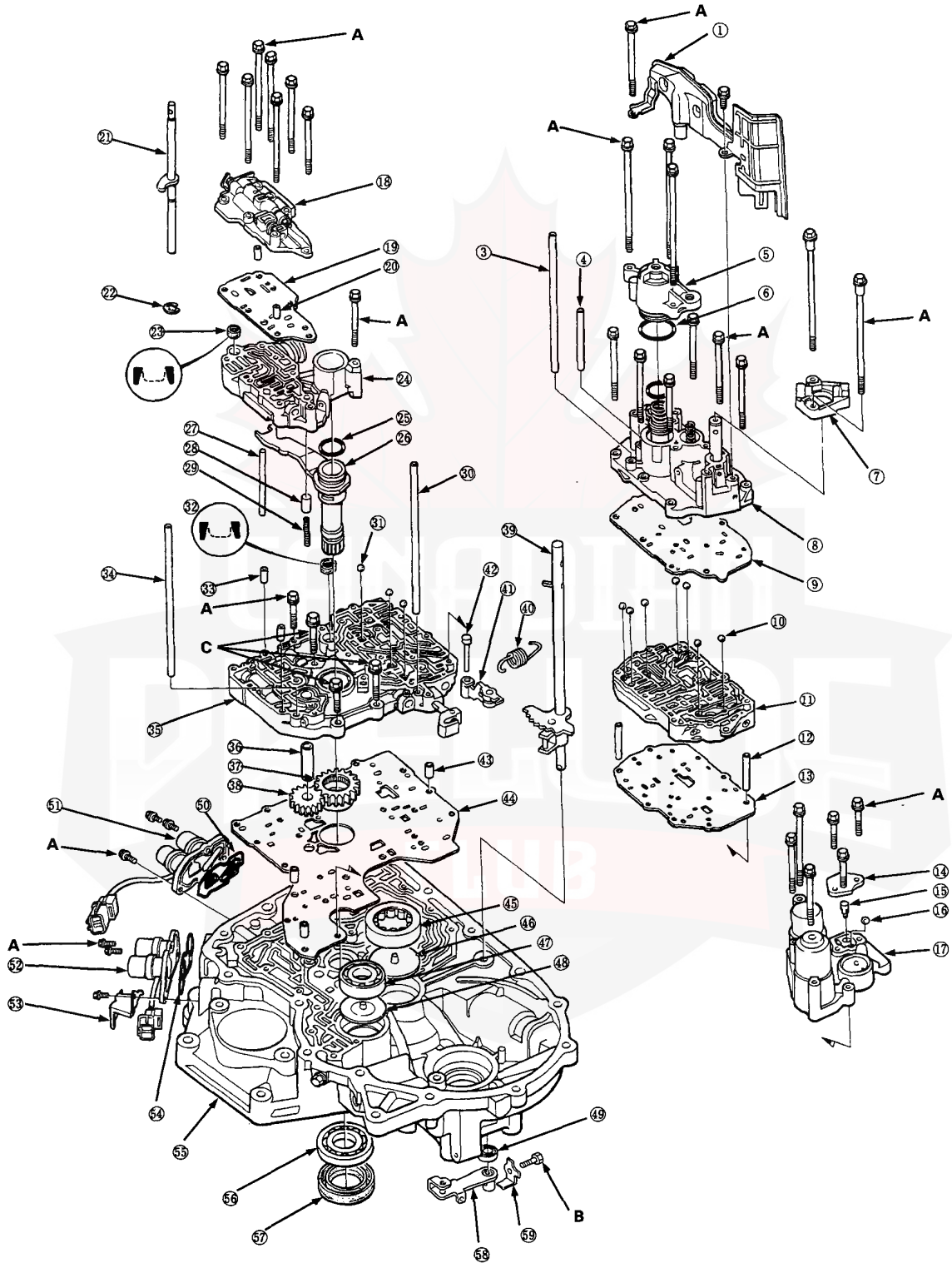
- ㊷ SNAP RING
- ㊸ COLLAR
- ㊹ THRUST NEEDLE BEARING
- ㊺ MAINSHAFT 4TH/REVERSE GEAR
- ㊻ NEEDLE BEARINGS
- ㊼ THRUST NEEDLE BEARING
- ㊽ 4TH GEAR COLLAR
- ㊾ 3RD/4TH CLUTCH ASSEMBLY
- ㊿ 3RD GEAR COLLAR
- ① THRUST NEEDLE BEARING
- ② NEEDLE BEARING
- ③ MAINSHAFT 3RD GEAR
- ④ THRUST NEEDLE BEARING
- ⑤ O-RINGS Replace.
- ⑥ MAINSHAFT
- ⑦ SEALING RINGS, 35 mm
- ⑧ SEALING RING, 29 mm
- ⑨ NEEDLE BEARING
- ⑩ SET RING
- ⑪ REVERSE IDLER GEAR SHAFT HOLDER
- ⑫ O-RING Replace.
- ⑬ REVERSE IDLER GEAR SHAFT
- ⑭ NEEDLE BEARING
- ⑮ O-RING Replace.
- ⑯ OIL SEAL Replace.
- ⑰ TRANSMISSION HOUSING OIL SEAL Replace.
- ⑱ THRUST SHIM Selective part
- ⑲ BEARING OUTER RACE
- ㉑ TRANSMISSION HOUSING GASKET Replace.
- ㉒ DOWEL PIN
- ㉓ SNAP RING
- ㉔ TRANSMISSION HOUSING MAINSHAFT BEARING
- ㉕ TRANSMISSION HOUSING SECONDARY SHAFT BEARING
- ㉖ TRANSMISSION HOUSING COUNTERSHAFT BEARING
- ㉗ REVERSE IDLER GEAR
- ㉘ DIFFERENTIAL ASSEMBLY
- ㉙ BEARING OUTER RACE
- ㉚ TORQUE CONVERTER HOUSING OIL SEAL Replace.
- ㉛ TORQUE CONVERTER HOUSING

#### TORQUE SPECIFICATIONS

Ref No.	Torque Value	Bolt Size	Remarks
A	12 N·m (1.2 kg-m , 9 lb-ft)	6 x 1.0 mm	
B	14 N·m (1.4 kg-m , 10 lb-ft)	6 x 1.0 mm	

# Illustrated Index

## Torque Converter Housing







- ①ATF STRAINER
- ③OIL FEED PIPE
- ④OIL FEED PIPE
- ⑤4TH ACCUMULATOR COVER
- ⑥O-RING Replace.
- ⑦SERVO DETENT BASE
- ⑧SERVO BODY
- ⑨SERVO SEPARATOR PLATE
- ⑩CHECK BALL
- ⑪SECONDARY VALVE BODY
- ⑫DOWEL PIN
- ⑬SECONDARY SEPARATOR PLATE
- ⑭ACCUMULATOR BODY COVER
- ⑮1ST ACCUMULATOR CHOKE
- ⑯CHECK BALL
- ⑰1ST/2ND ACCUMULATOR BODY
- ⑱THROTTLE VALVE BODY
- ⑲THROTTLE SEPARATOR PLATE
- ⑳DOWEL PIN
- ㉑THROTTLE CONTROL SHAFT
- ㉒E-RING Replace.
- ㉓FILTER Replace.
- ㉔REGULATOR VALVE BODY
- ㉕O-RING Replace.
- ㉖STATOR SHAFT
- ㉗STOPPER SHAFT
- ㉘TORQUE CONVERTER CHECK VALVE
- ㉙TORQUE CONVERTER CHECK VALVE SPRING
- ㉚OIL FEED PIPE
- ㉛CHECK BALL
- ㉜FILTER Replace.
- ㉝DOWEL PIN
- ㉞OIL FEED PIPE
- ㉟MAIN VALVE BODY
- ㊱OIL PUMP DRIVEN GEAR SHAFT
- ㊲OIL PUMP DRIVE GEAR
- ㊳OIL PUMP DRIVEN GEAR
- ㊴CONTROL SHAFT
- ㊵DETENT SPRING
- ㊶DETENT ARM
- ㊷DETENT ARM SHAFT
- ㊸DOWEL PIN
- ㊹MAIN SEPARATOR PLATE
- ㊺COUNTERSHAFT NEEDLE BEARING
- ㊻OIL GUIDE PLATE
- ㊼SECONDARY SHAFT BALL BEARING
- ㊽OIL GUIDE PLATE
- ㊾OIL SEAL Replace.
- ㊿SHIFT CONTROL SOLENOID FILTER/GASKET Replace.
- ①SHIFT CONTROL SOLENOID VALVE ASSEMBLY
- ②LOCK-UP CONTROL SOLENOID VALVE ASSEMBLY
- ③CONNECTOR HOLDER
- ④LOCK-UP CONTROL SOLENOID FILTER/GASKET Replace.
- ⑤TORQUE CONVERTER HOUSING
- ⑥MAINSHAFT BALL BEARING
- ⑦OIL SEAL Replace.
- ⑧CONTROL LEVER
- ⑨LOCK WASHER Replace.

**TORQUE SPECIFICATIONS**

Ref No.	Torque Value	Bolt Size	Remarks
A	12 N·m (1.2 kg-m , 9 lb-ft)	6 x 1.0 mm	
B	14 N·m (1.4 kg-m , 10 lb-ft)	6 x 1.0 mm	
C	18 N·m (1.8 kg-m , 13 lb-ft)	8 x 1.25 mm	

# Right Side Cover

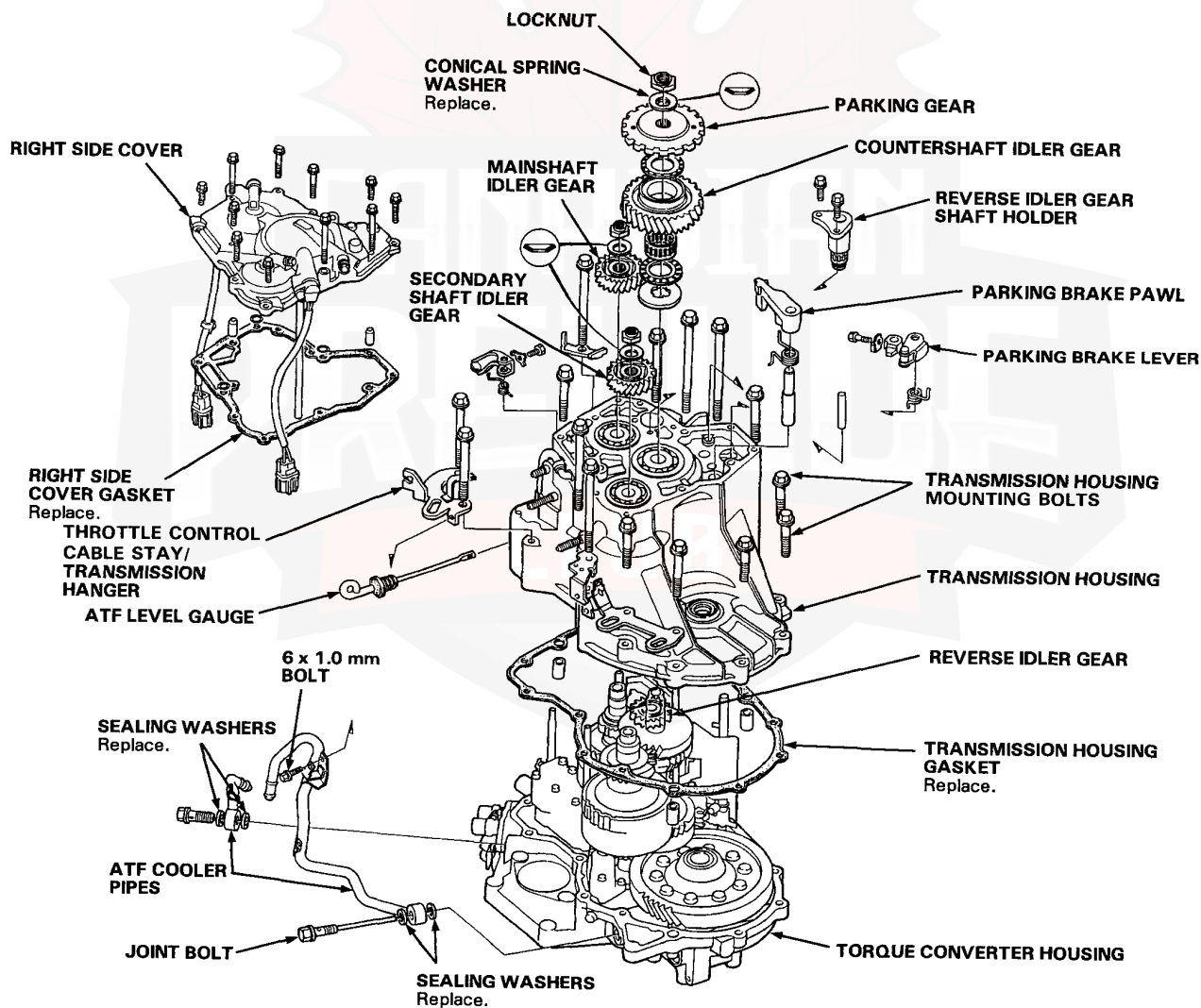
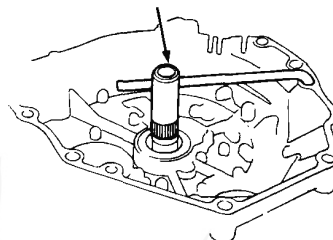
## Removal

### NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner and dry with compressed air.
- Blow out all passages.
- When removing the transmission right side cover, replace the following:
  - Right side cover gasket
  - Lock washers
  - Transmission housing gasket
  - O-rings
  - Each shaft locknut and conical spring washer
  - Sealing washers

1. Remove the eleven bolts securing the right side cover, then remove the right side cover.
2. Slip the special tool onto the mainshaft.

**MAINSHAFT HOLDER  
07GAB-PF50101**







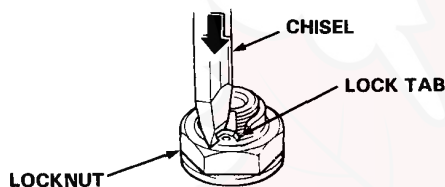
- Engage the parking brake pawl with the parking gear.
- Cut the lock tabs of each shaft locknut using a chisel as shown. Then remove the locknuts and conical spring washers from each shaft.

**NOTE:**

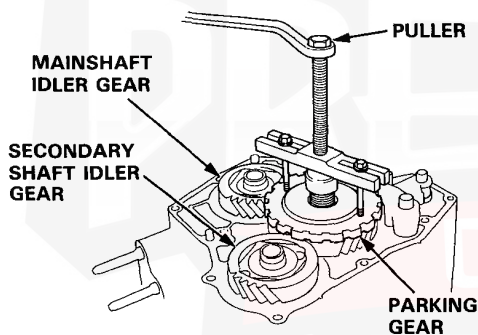
- Mainshaft locknut has left-hand threads.
- Clean the old locknuts; they are used to install the press fit idler gears on the mainshaft and secondary shaft and the parking gear on the countershaft.
- Always wear safety glasses.

**CAUTION:**

Keep all of the chiseled particles out of the transmission.

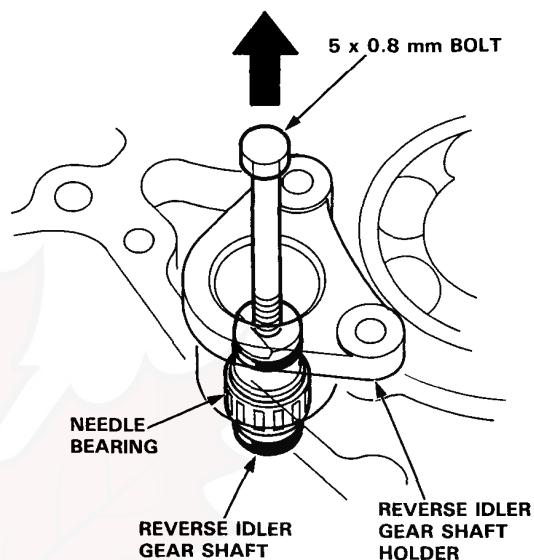


- Remove the special tool from the mainshaft after removing the locknuts.
- Remove the parking gear using a puller from the countershaft as shown. Then remove the idler gears from the mainshaft and secondary shaft using a puller.



- Remove the countershaft idler gear, needle bearing, thrust needle bearing, and thrust washer from the countershaft.
- Remove the parking brake pawl, spring, shaft, and stopper from the housing.
- Remove the throttle control lever and spring from the throttle control shaft.
- Remove the ATF cooler pipe mounting bolt from the transmission hanger.
- Remove the transmission housing mounting bolts.

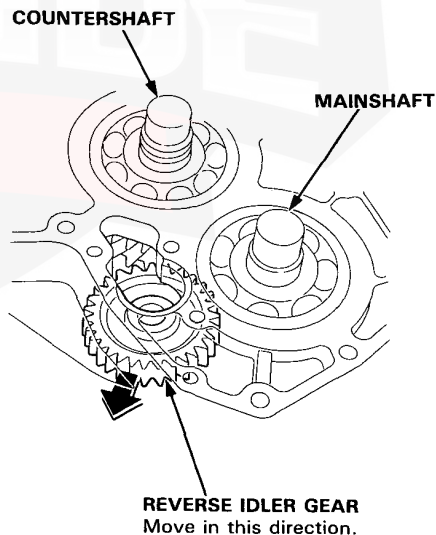
- Remove the reverse idler gear shaft and reverse idler gear shaft holder using a 5 x 0.8 mm bolt as shown.



- Move the reverse idler gear to disengage it from the countershaft and mainshaft reverse gears as shown.

**NOTE:**

The transmission housing will not separate from the torque converter housing if the reverse idler gear is not removed.



# Main Valve Body

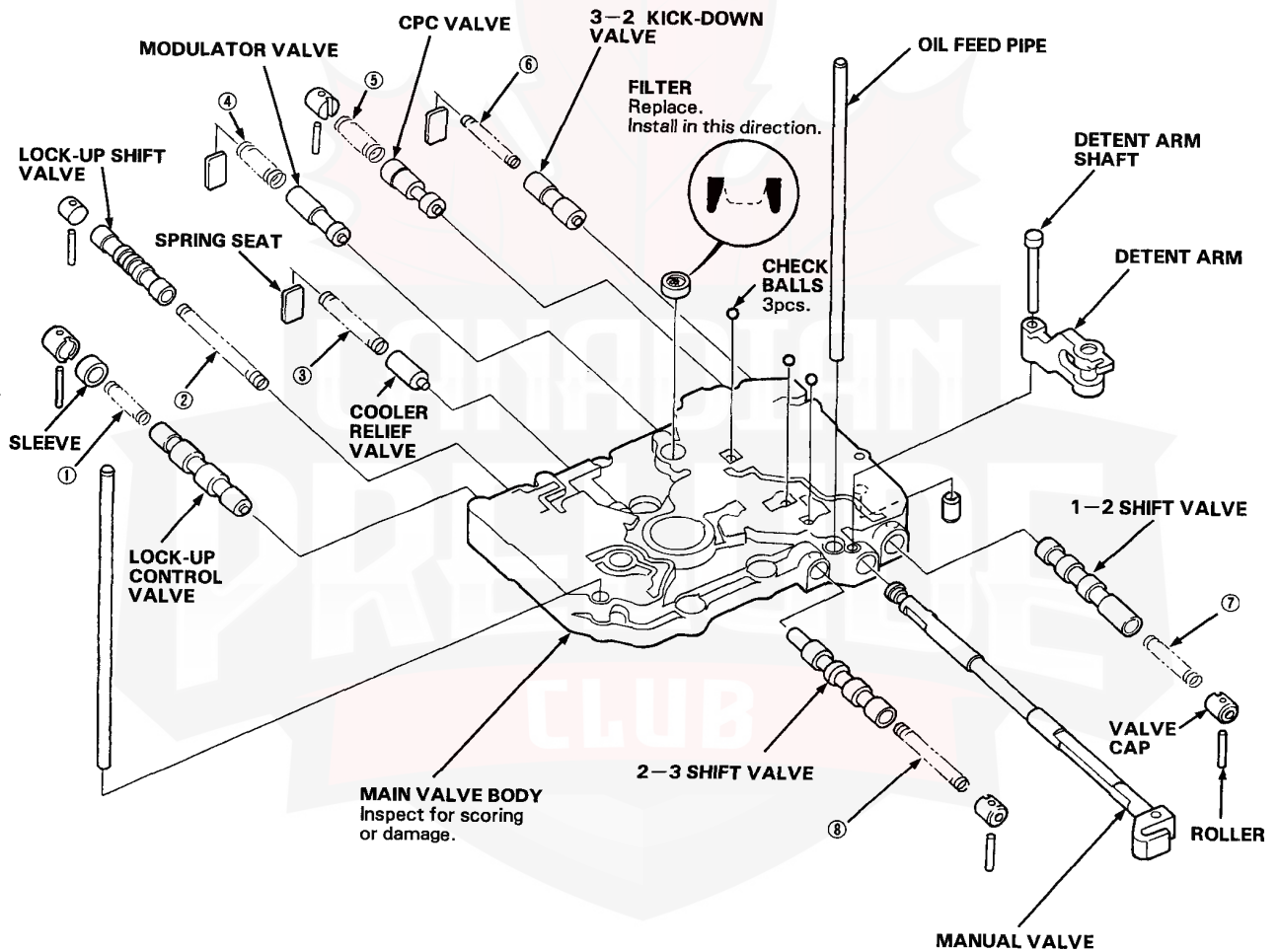
## Disassembly/Inspection/Reassembly

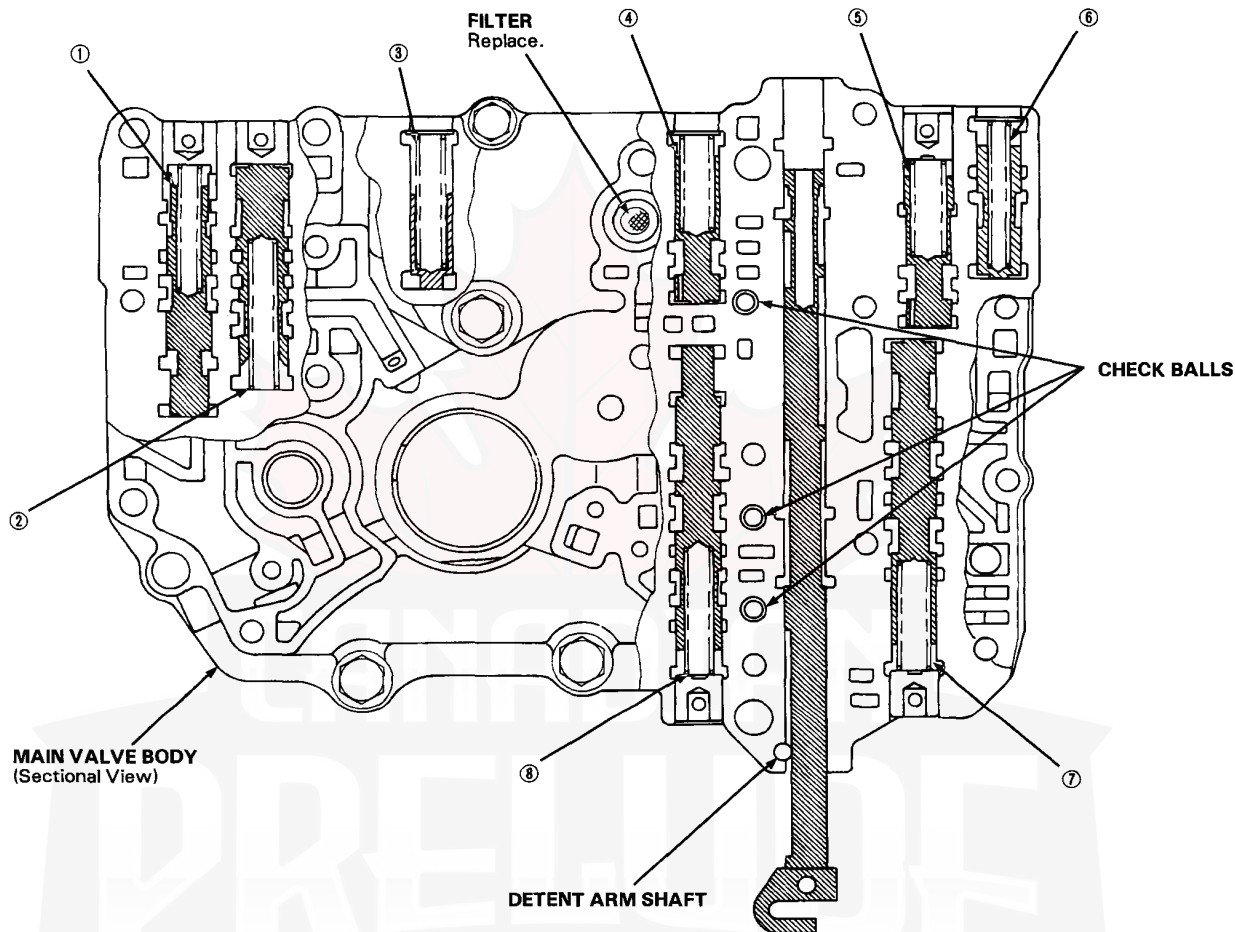
### NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner, and dry with compressed air. Blow out all passages.
- Replace valve body as an assembly if any parts are worn or damaged.
- Check all valves for free movement. If any fail to slide freely, see Valve Body Repair.

### CAUTION:

Do not use a magnet to remove the check balls; it may magnetize the balls.





### SPRING SPECIFICATIONS

Unit: mm (in)

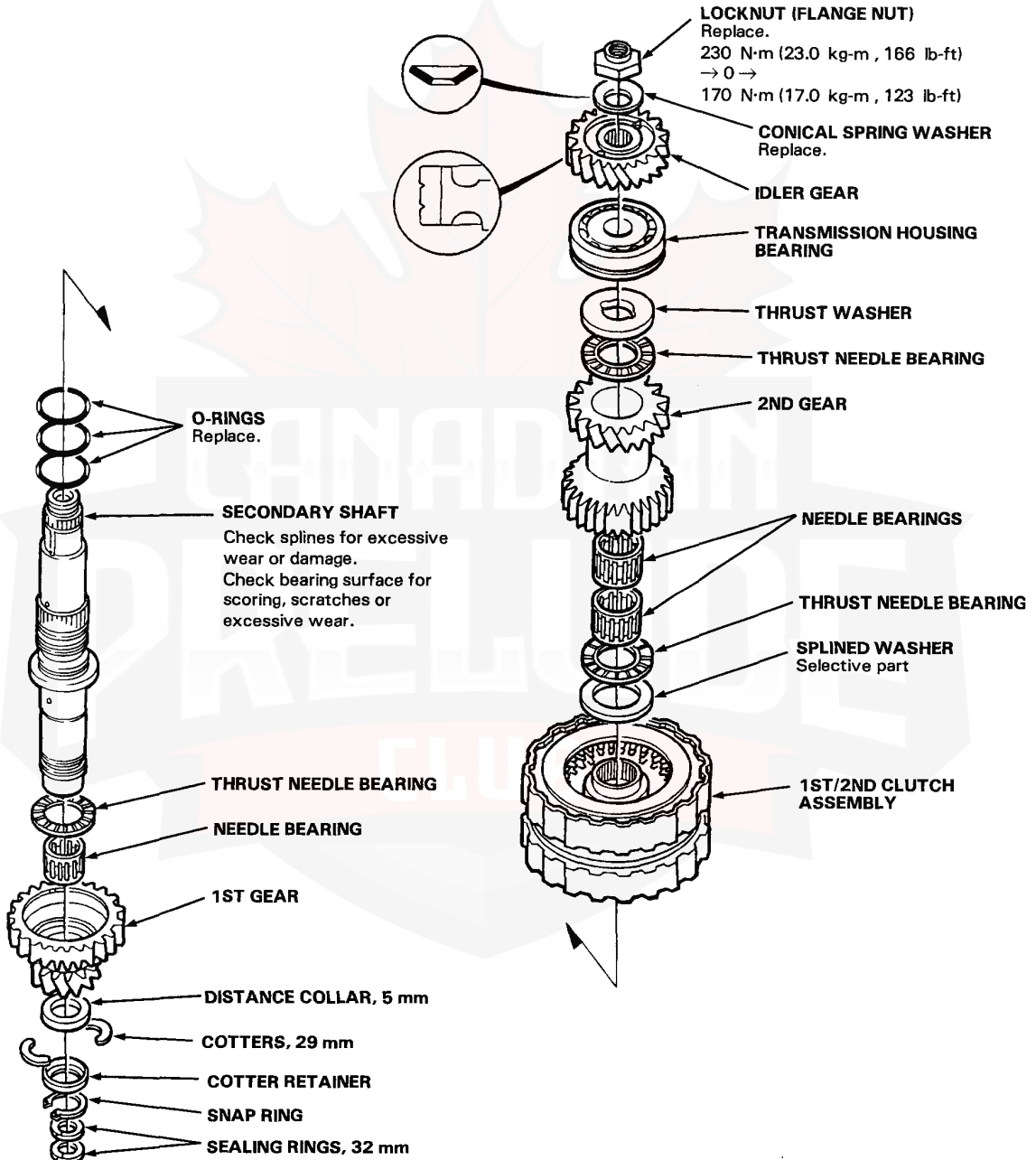
No.	Spring	Standard (New)			
		Wire Dia.	O.D.	Free Length	No. of Coils
①	Lock-up control valve spring	0.70 (0.028)	6.60 (0.260)	38.00 (1.496)	14.1
②	Lock-up shift valve spring	0.90 (0.035)	7.60 (0.299)	73.70 (2.902)	32.0
③	Cooler relief valve spring	1.10 (0.043)	8.40 (0.331)	46.80 (1.843)	17.0
④	Modulator valve spring	1.40 (0.055)	9.40 (0.370)	33.00 (1.299)	10.5
⑤	CPC valve spring	1.40 (0.055)	9.40 (0.370)	33.00 (1.299)	10.5
⑥	3-2 kick-down valve spring	1.20 (0.047)	7.10 (0.280)	46.90 (1.846)	20.6
⑦	1-2 shift valve spring	1.00 (0.039)	8.60 (0.339)	41.30 (1.626)	16.9
⑧	2-3 shift valve spring	0.90 (0.035)	7.60 (0.299)	57.00 (2.244)	26.8

# Secondary Shaft

## Disassembly/Inspection/Reassembly

### NOTE:

- Lubricate all parts with ATF during reassembly.
- Install the thrust needle bearings with unrolled edge of bearing retainer facing washer.
- Inspect thrust needle and needle bearings for galling and rough movement.
- Before installing the O-rings, wrap the shaft splines with tape to prevent damage to the O-rings.



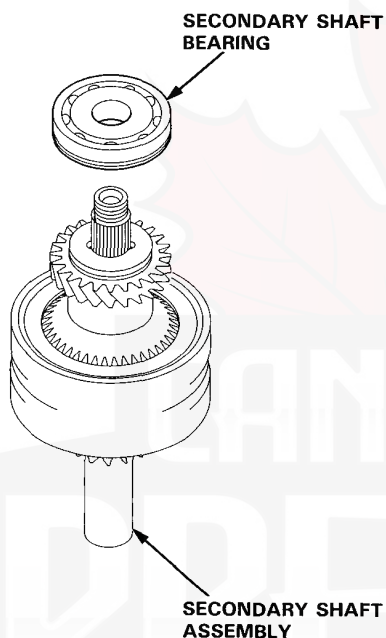


## Inspection

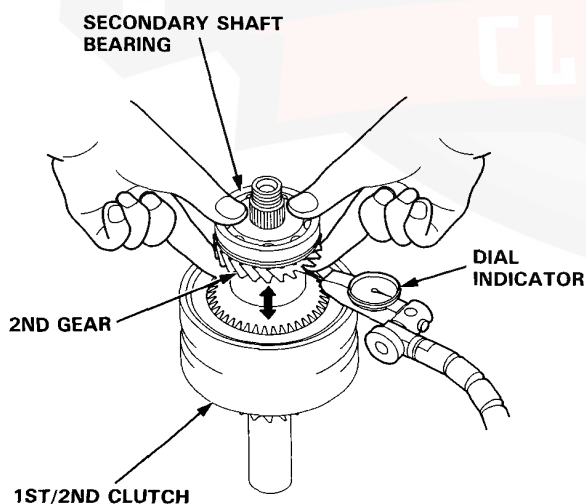
- Clearance Measurement

NOTE: Lubricate all parts with ATF during assembly.

1. Remove the secondary shaft bearing from the transmission housing.
2. Assemble the secondary shaft assembly without O-rings.
3. Install the secondary shaft bearing on the secondary shaft.



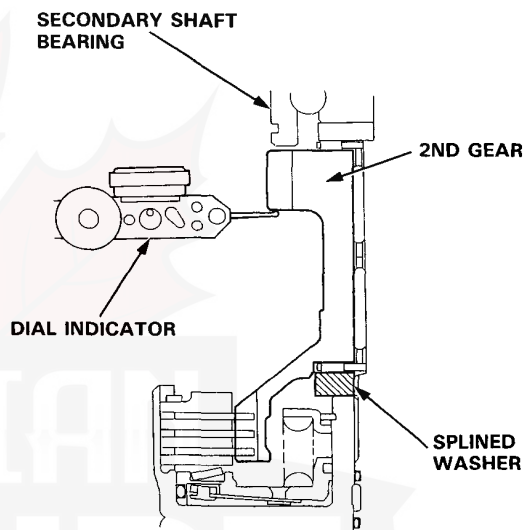
4. Set the dial indicator to the 2nd gear as shown.



5. Hold the secondary shaft bearing against the 1st/2nd clutch assembly. Measure the 2nd gear axial clearance while moving the 2nd gear.

**STANDARD: 0.07–0.15 mm (0.003–0.006 in)**

NOTE: Take measurements in at least three places, and use the average as the actual clearance.



6. If the clearance is out of tolerance, remove the splined washer and measure its thickness.
7. Select and install a new splined washer then recheck.

### SPLINED WASHER

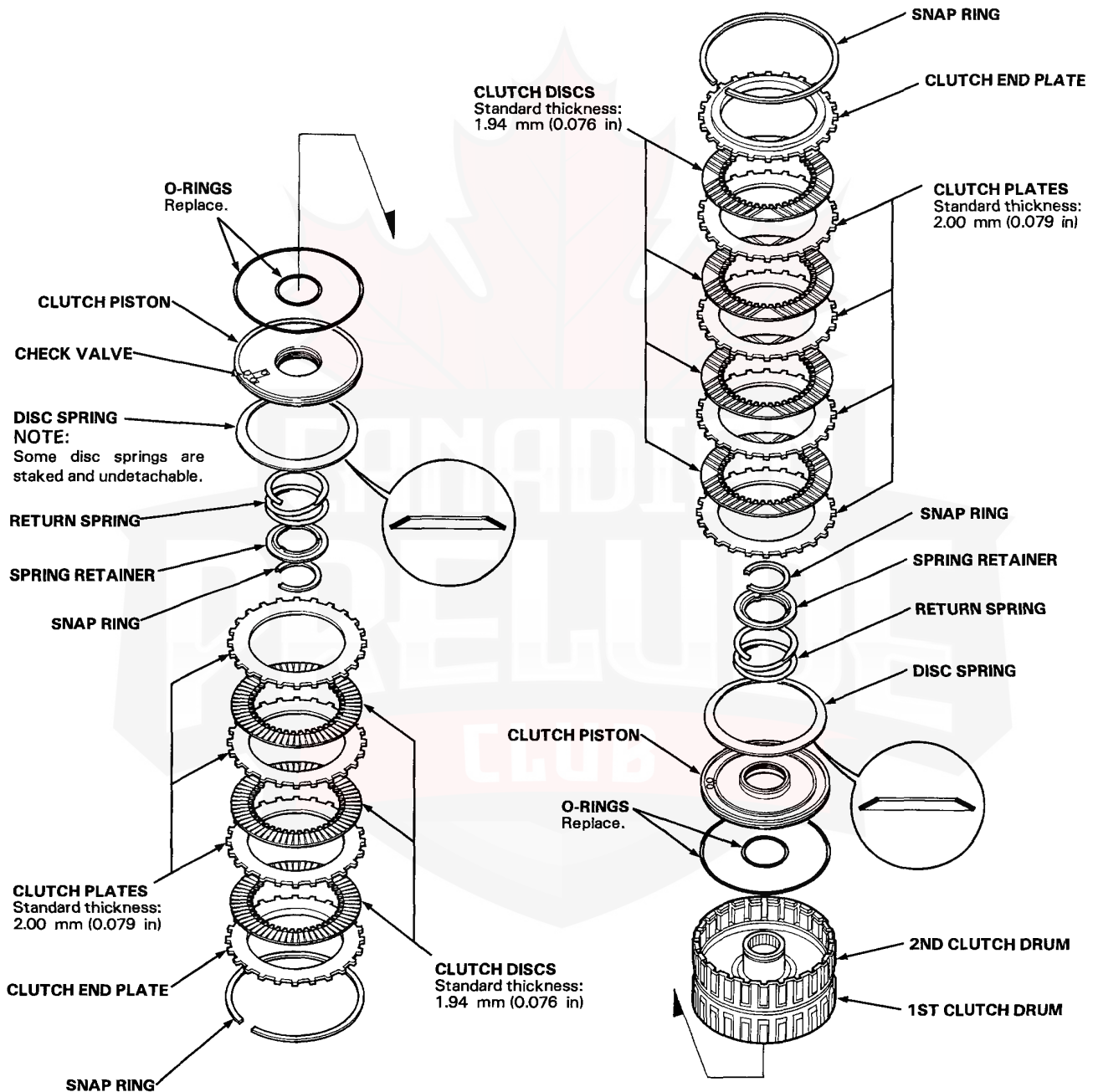
No.	Part Number	Thickness
1	90406–PX4–700	4.05 mm (0.159 in)
2	90407–PX4–700	4.10 mm (0.161 in)
3	90408–PX4–700	4.15 mm (0.163 in)
4	90409–PX4–700	4.20 mm (0.165 in)
5	90410–PX4–700	4.25 mm (0.167 in)
6	90411–PX4–700	4.30 mm (0.169 in)
7	90412–PX4–700	4.35 mm (0.171 in)
8	90413–PX4–700	4.40 mm (0.173 in)
9	90414–PX4–700	4.45 mm (0.175 in)

8. After replacing the splined washer, make sure that the clearance is within tolerance.

# Clutch

## Illustrated Index

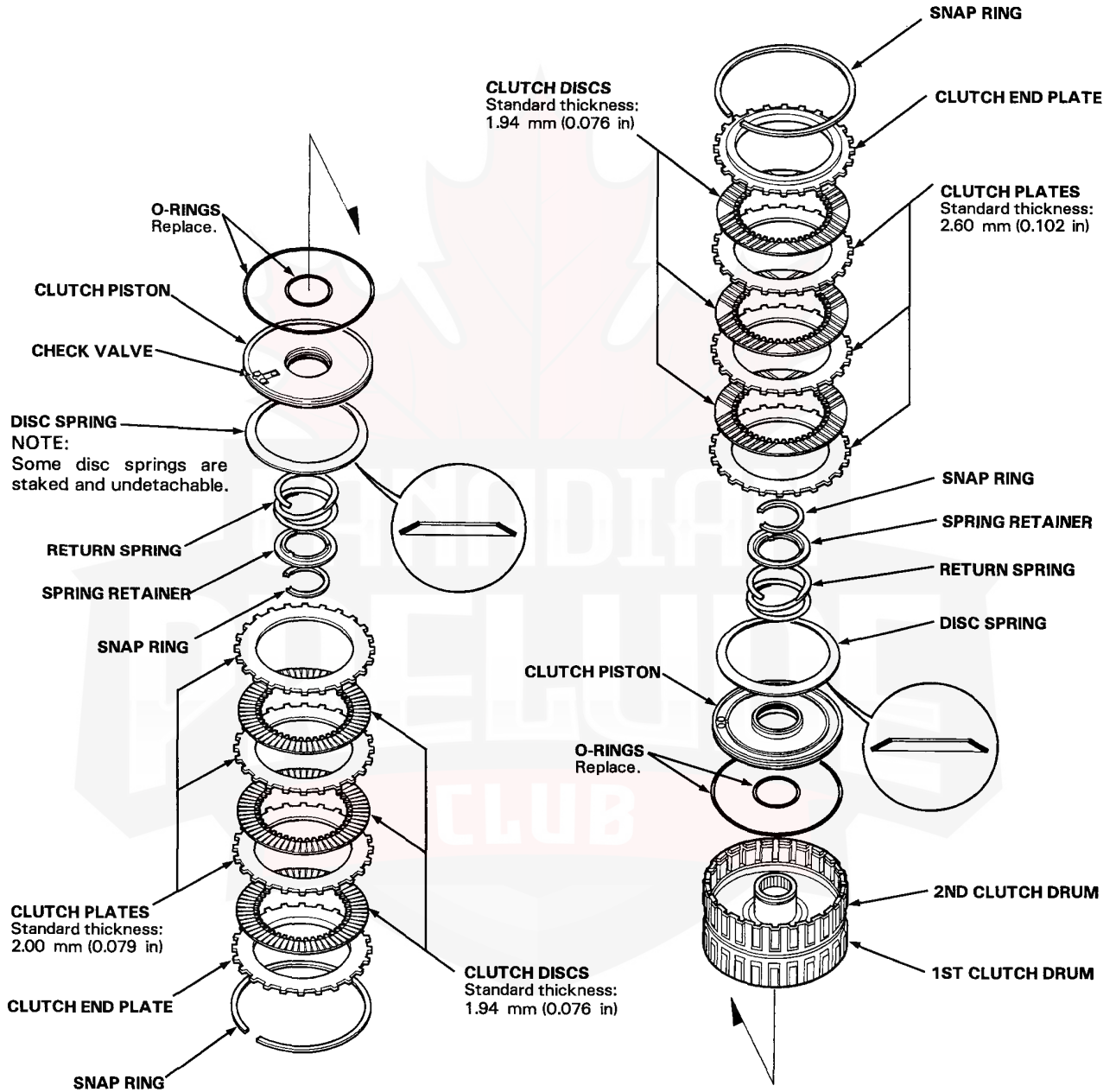
1ST/2ND CLUTCH ASSEMBLY: H23A1/H23A2 Engine







**1ST/2ND CLUTCH ASSEMBLY: F20A4/F22A1/F22A2 Engine**

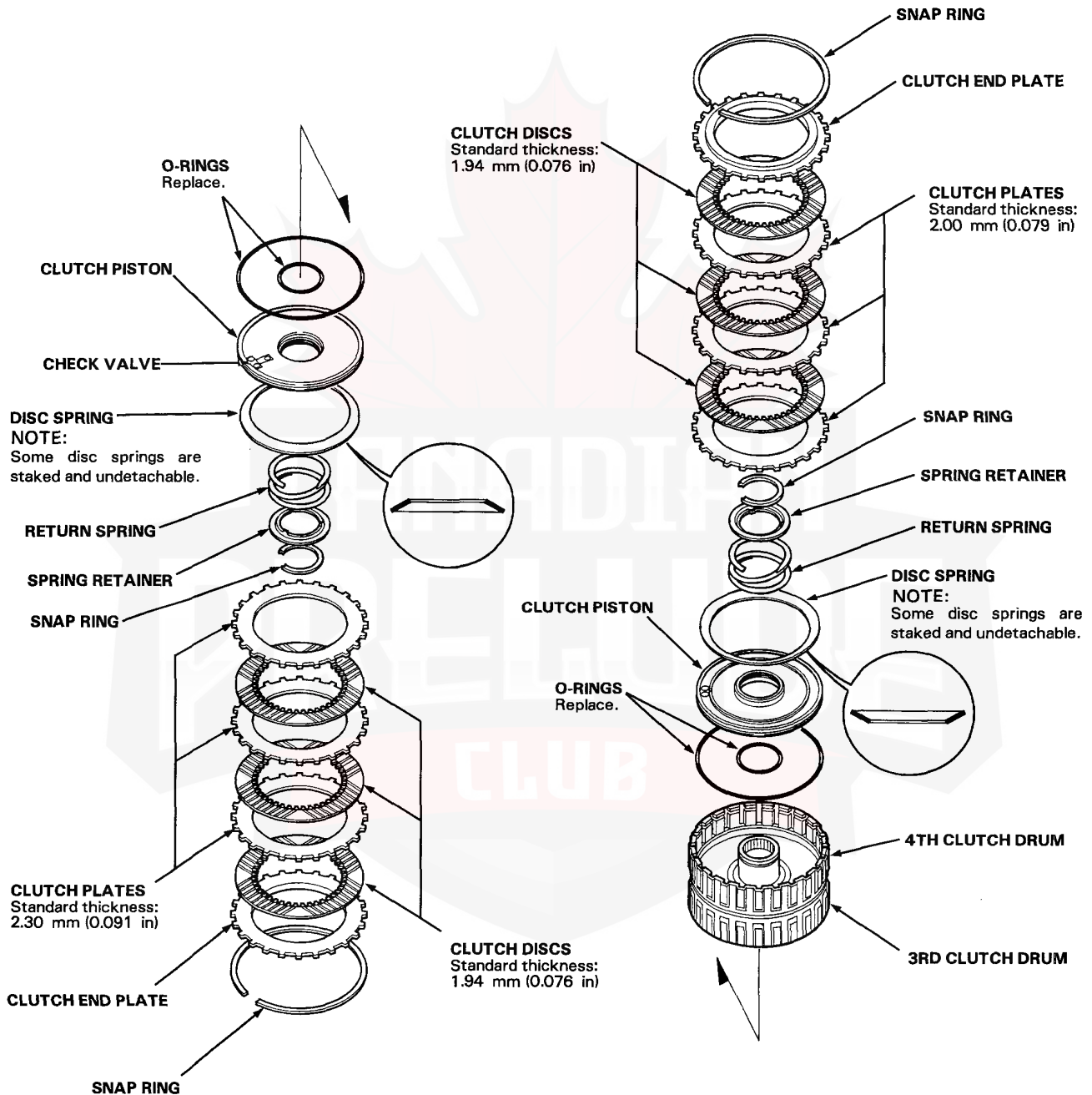


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# Clutch

## Illustrated Index (cont'd)

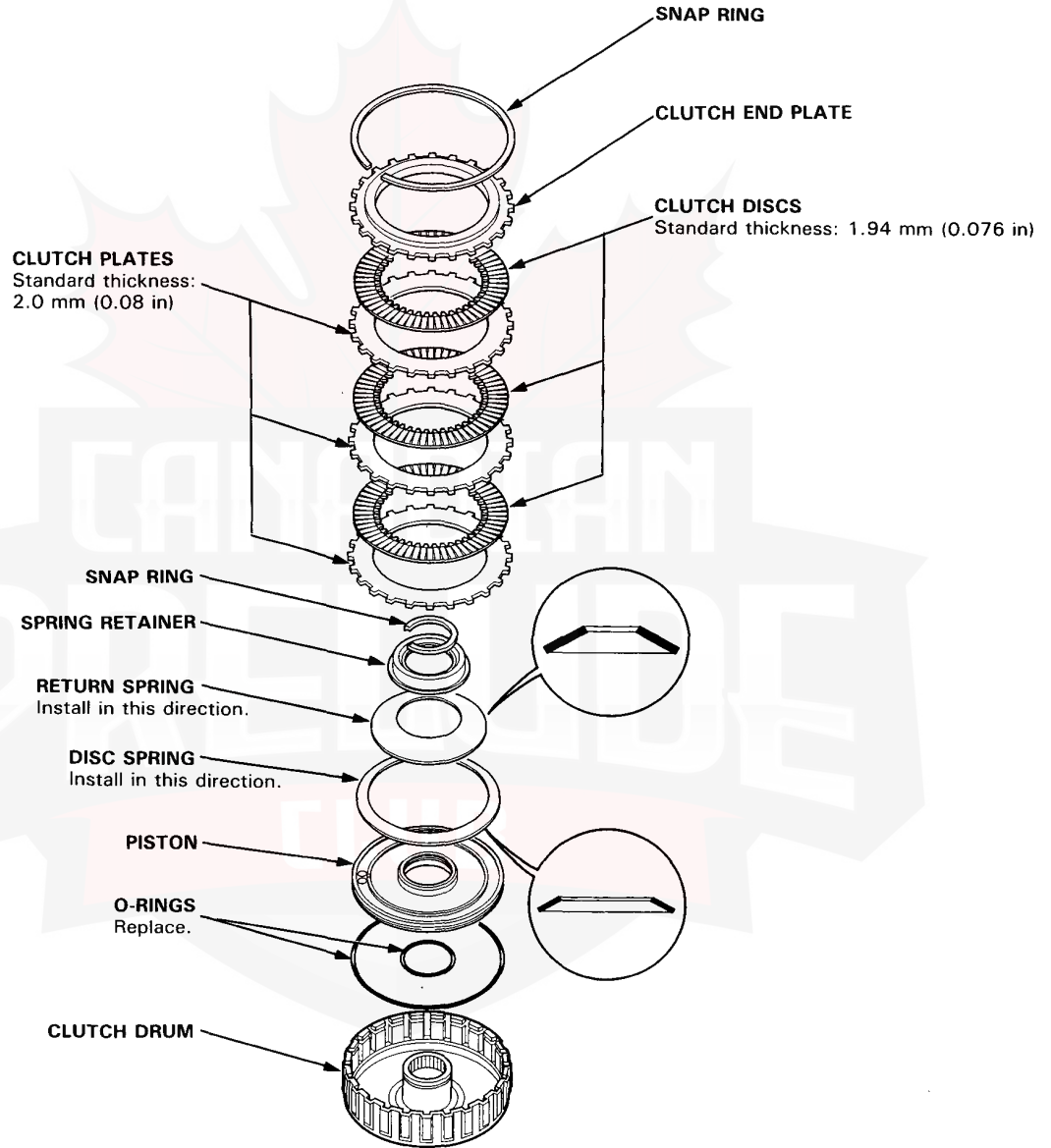
### 3RD/4TH CLUTCH ASSEMBLY







# 1ST-HOLD CLUTCH ASSEMBLY

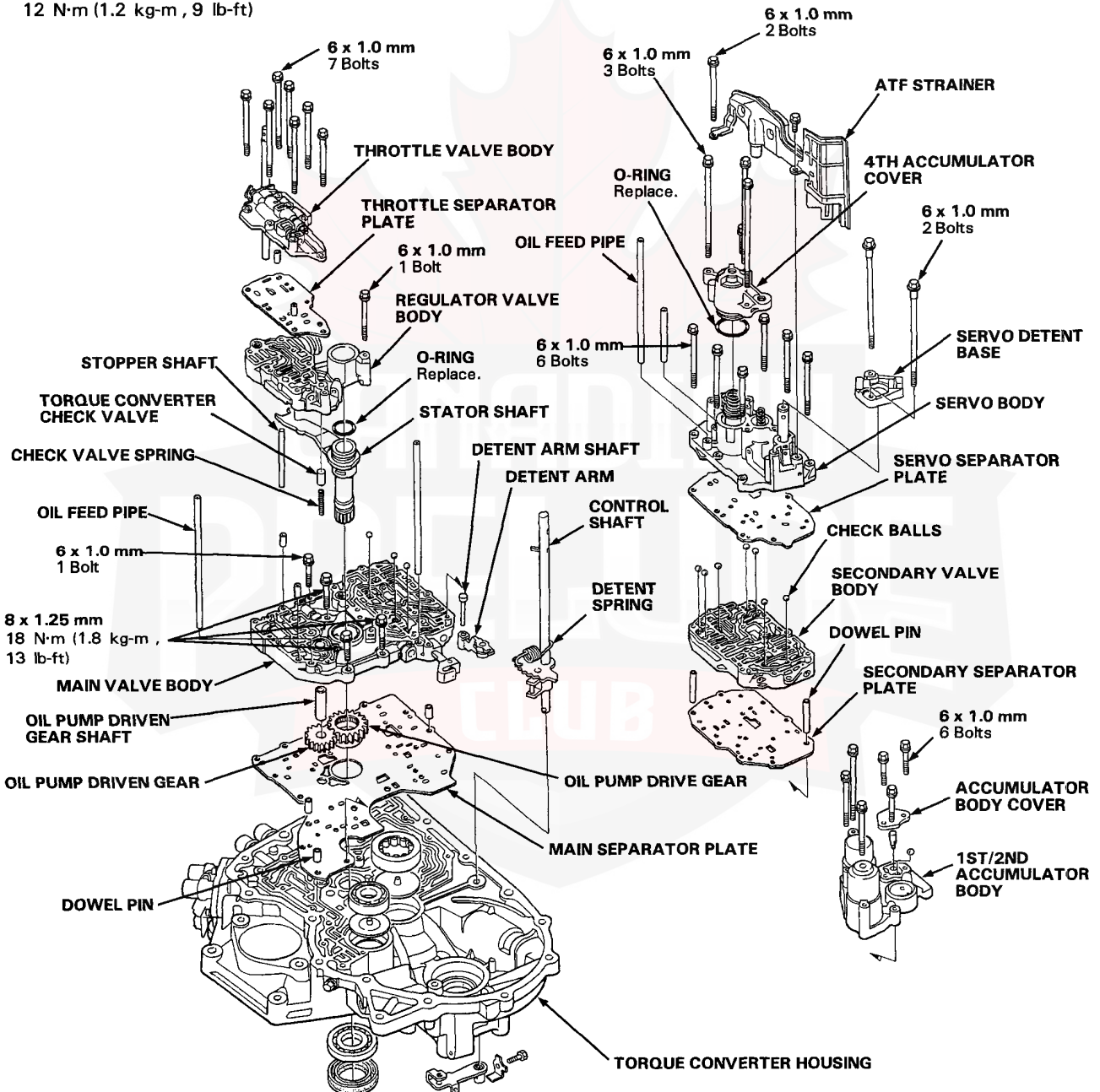


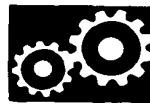
# Transmission

## Reassembly

### NOTE:

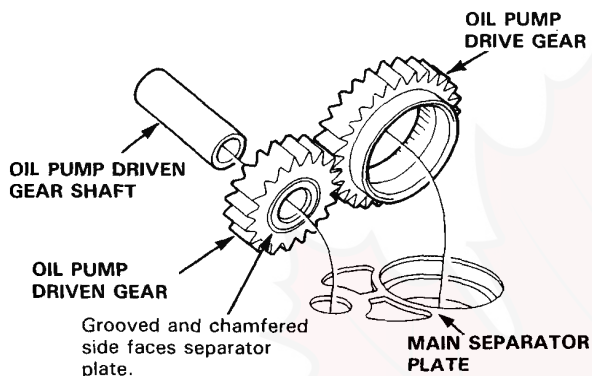
- Coat all parts with ATF.
- Replace the parts below:
  - O-rings
  - Lock washers
  - Gaskets
  - Locknuts and conical spring washers
  - Sealing washer
- Torque the 6 x 1.0 mm Bolts:  
12 N·m (1.2 kg·m , 9 lb·ft)





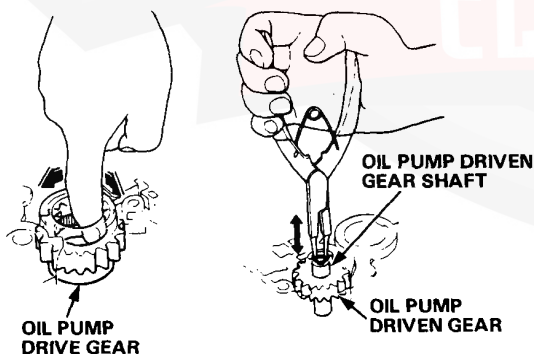
1. Install the main separator plate and the three dowel pins on the torque converter housing. Then install the oil pump gears and oil pump driven gear shaft.

NOTE: Install the oil pump driven gear with its grooved and chamfered side facing down.

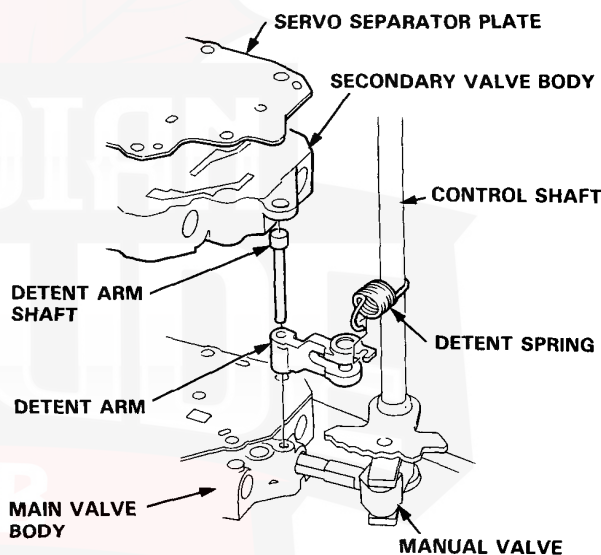


2. Install the main valve body with four bolts. Make sure the oil pump drive gear rotates smoothly in the normal operating direction, and the oil pump driven gear shaft moves smoothly in the axial and normal operating directions.
3. If the oil pump drive gear and oil pump driven gear shaft do not move freely, loosen the main valve body bolts, realign the oil pump driven gear shaft, and then retighten to the specified torque.

CAUTION: Failure to align the oil pump driven gear shaft correctly will result in a seized oil pump drive gear or oil pump driven gear shaft.



4. Install the stator shaft and stopper shaft.
5. Install the two dowel pins, torque converter check valve and torque converter check valve spring in the main valve body.
6. Install the regulator valve body with the bolt on the main valve body.
7. Install the two dowel pins and separator plate on the regulator valve body, then install the throttle valve body (seven bolts).
8. Install the secondary separator plate with two dowel pins on the main valve body.
9. Install the control shaft in the housing with the control shaft and manual valve together.
10. Install the detent arm and arm shaft in the main valve body, then hook the detent spring to the detent arm.



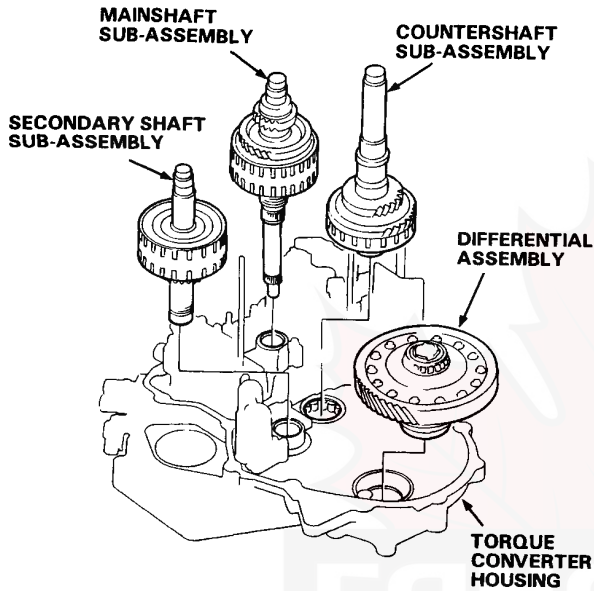
11. Install the secondary valve body, servo separator plate and servo body (six bolts).
12. Install the oil feed pipe in the servo body, then install the 4th accumulator cover (three bolts).
13. Install the ATF strainer (two bolts).
14. Install the servo detent base (two bolts).
15. Install the 1st/2nd accumulator body (six bolts).
16. Install two oil feed pipes in the main valve body and the oil feed pipe in the servo body.

(cont'd)

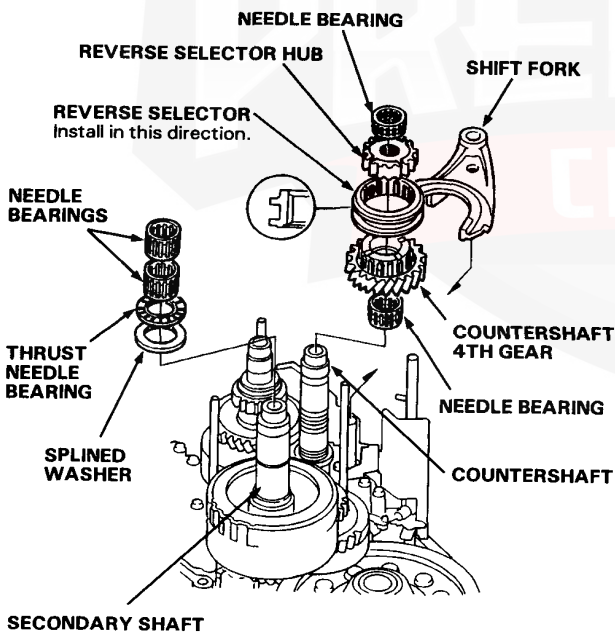
# Transmission

## Reassembly (cont'd)

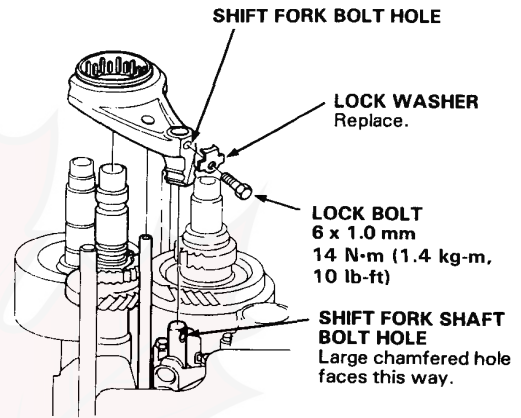
17. Install the differential assembly, countershaft sub-assembly, mainshaft sub-assembly, and secondary shaft sub-assembly in the torque converter housing.



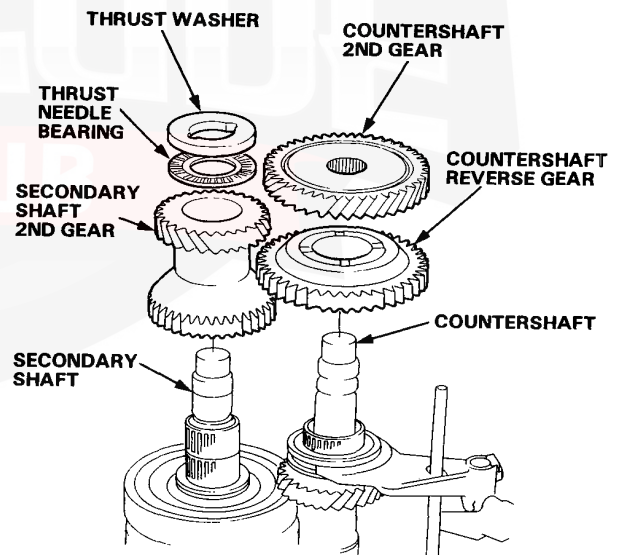
18. Install the splined washer, thrust needle bearing and needle bearings on the secondary shaft.
19. Install the needle bearings, countershaft 4th gear, reverse selector hub, and reverse selector with the shift fork on the countershaft.



20. Turn the shift fork shaft so the large chamfered hole is facing the fork bolt hole. Then install the shift fork and the lock bolt with a new lock washer, and torque. Bend the lock tab against the bolt head.

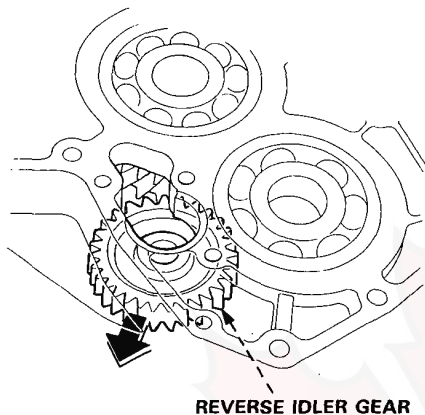


21. Install the secondary shaft 2nd gear, thrust needle bearing and thrust washer on the secondary shaft. Install the countershaft reverse gear and 2nd gear on the countershaft as shown.

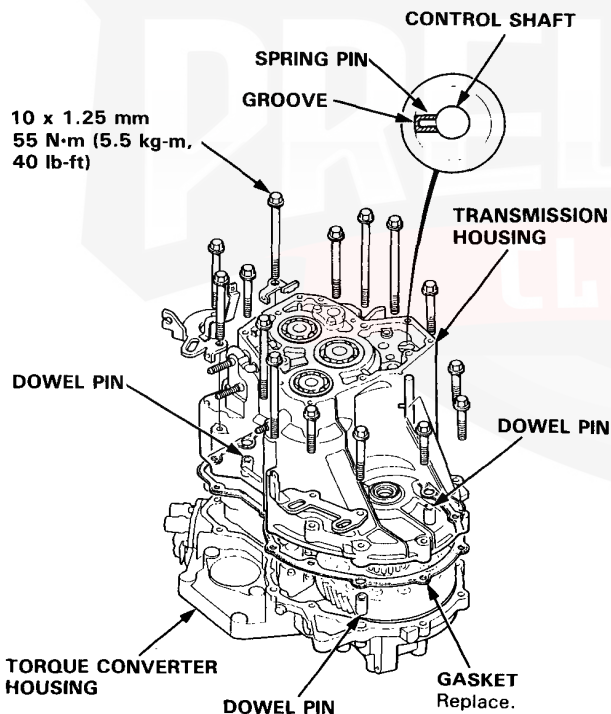




22. Slip the reverse idler gear into the transmission housing as shown.

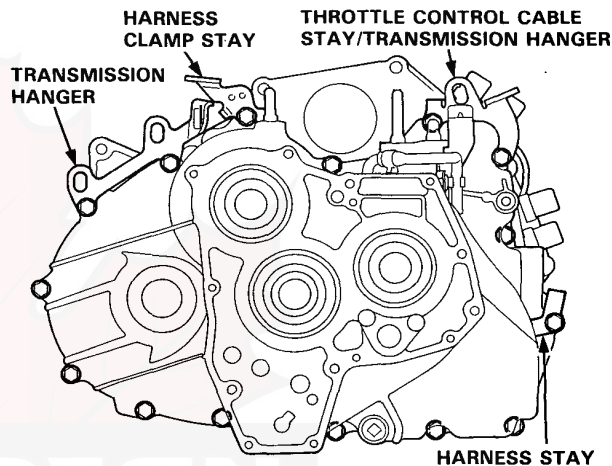


23. Align the spring pin of the control shaft with the transmission housing groove by turning the control shaft.
24. Install three dowel pins and a new gasket on the torque converter housing.
25. Place the transmission housing on the torque converter housing.

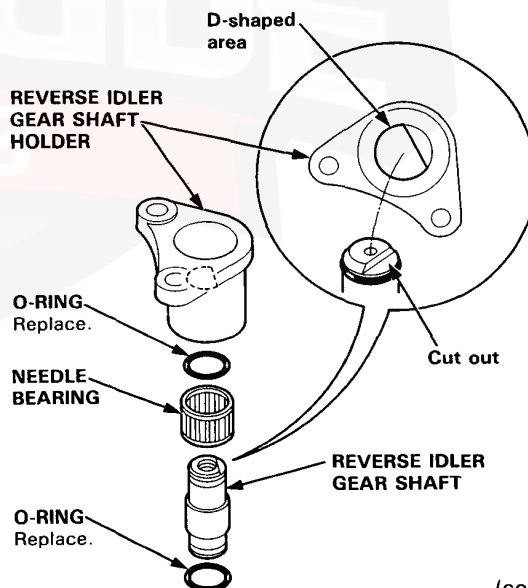


26. Install the transmission housing bolts along with the transmission hanger, harness clamp stay, throttle control cable stay/transmission hanger and harness stay. Torque the bolts in two or more steps in the sequence shown.

**TORQUE: 55 N·m (5.5 kg-m, 40 lb-ft)**



27. Coat the reverse idler gear shaft, needle bearing and new O-rings with lithium grease lightly. Assemble new O-rings and needle bearing on the reverse idler gear shaft, then install the reverse idler gear shaft in the reverse idler gear shaft holder, aligning the D-shaped cut out of the shaft with the D-shaped area of the holder.

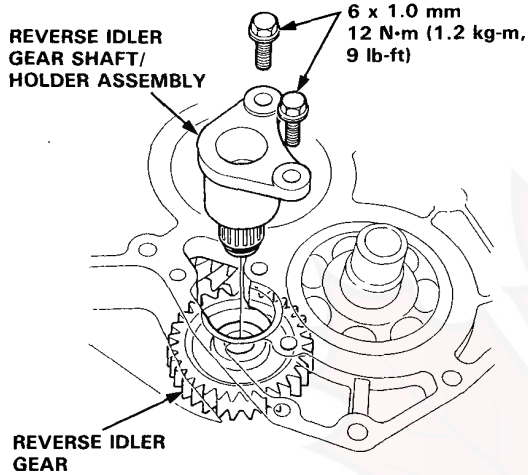


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# Transmission

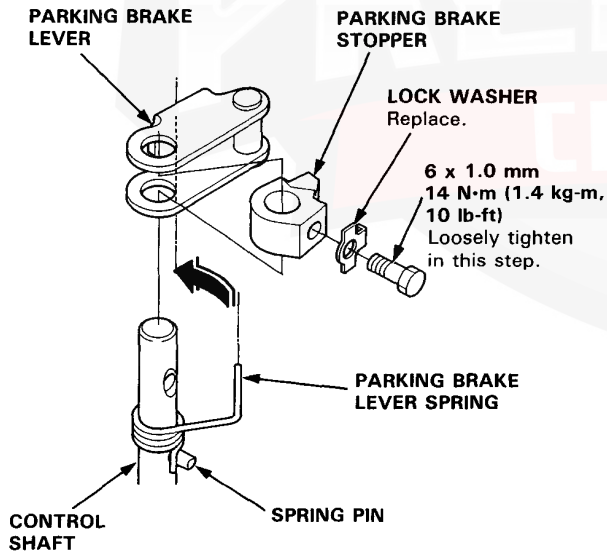
## Reassembly (cont'd)

28. Engage the reverse idler gear to the countershaft and mainshaft reverse gears, then install the reverse idler gear shaft/holder assembly on the transmission housing.

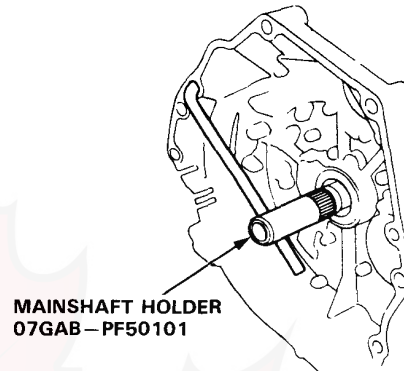


29. Install the parking brake lever on the control shaft, then install the lock bolt loosely with a new lock washer.

**NOTE:** Do not tighten the lock bolt to the specified torque and bend the lock tab in this step.



30. Slip the special tool onto the mainshaft.



31. Lubricate the following parts with ATF:

- Splines and threads of each shaft.
- Threads of the old locknuts.
- Splines of the mainshaft and countershaft idler gears.
- Splines of the parking gear.

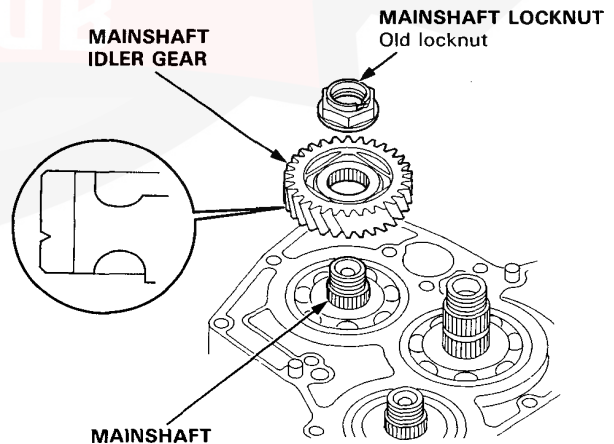
32. Install the mainshaft idler gear.

33. Install the old locknut on the mainshaft to seat the idler gear.

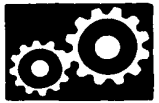
**NOTE:**

- The mainshaft locknut has left-hand threads.
- Do not drive the idler gear on with a hammer.
- Do not use an impact wrench, always use a torque wrench to tighten the locknut.

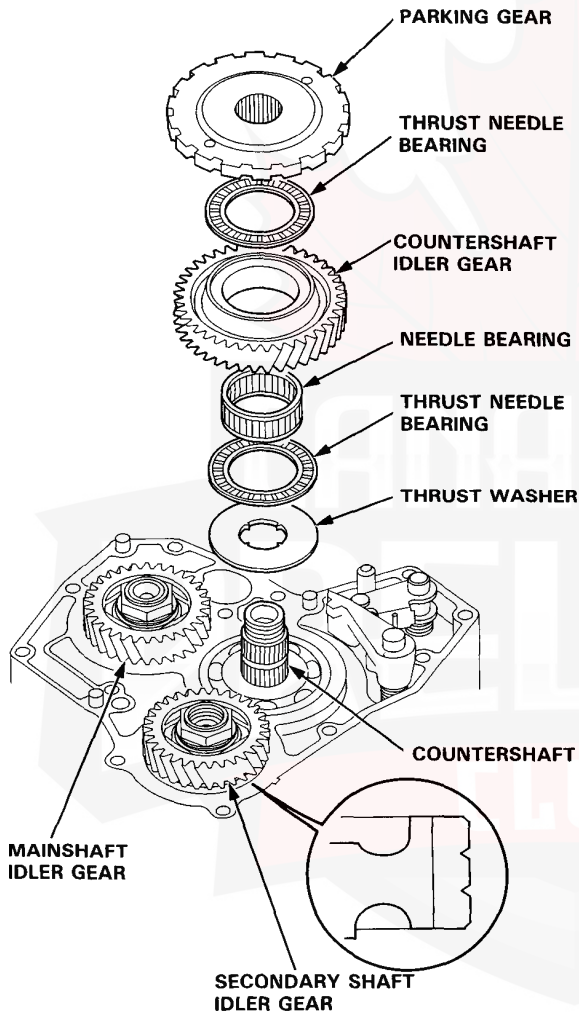
**TORQUE: 230 N·m (23.0 kg-m, 166 lb-ft)**







34. Install the secondary shaft idler gear on the secondary shaft.
35. Install the thrust washer, thrust needle bearing, needle bearing, countershaft idler gear and parking gear on the countershaft.

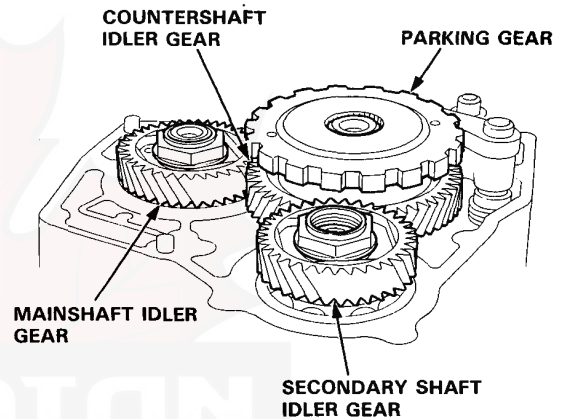


36. Install the old locknut on the secondary shaft. Tighten the old locknut to seat the secondary shaft idler gear while holding the countershaft idler gear.

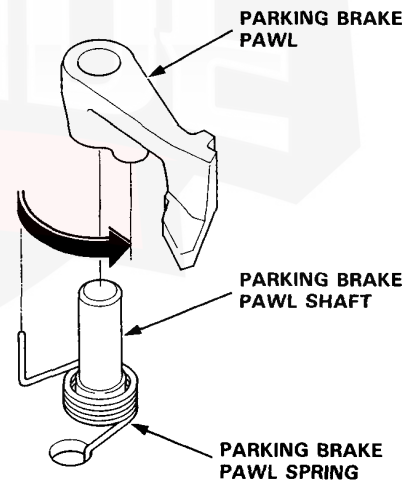
**NOTE:**

- Do not drive the idler gear on with a hammer.
- Do not use an impact wrench, always use a torque wrench to tighten the locknut.

**TORQUE: 230 N·m (23.0 kg·m, 166 lb·ft)**



37. Install the parking brake pawl shaft and spring in the transmission housing, then install the parking brake pawl.



(cont'd)

# Transmission

## Reassembly (cont'd)

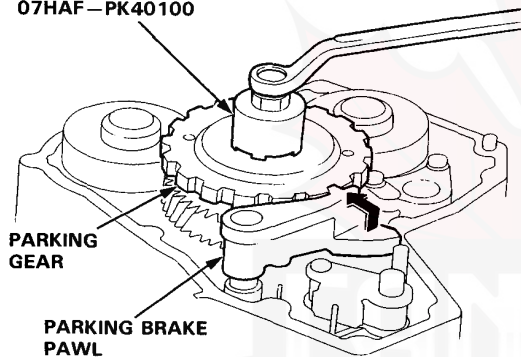
38. Install the special tool on the parking gear, and engage the parking brake pawl with the parking gear by moving up the parking brake pawl.

**CAUTION:** Keep all of the particles of the transmission when installing the special tool.

39. Tighten the special tool and lightly seat the parking gear.

**NOTE:** Do not drive the parking gear on with a hammer.

**GEAR INSTALLER**  
07HAF-PK40100



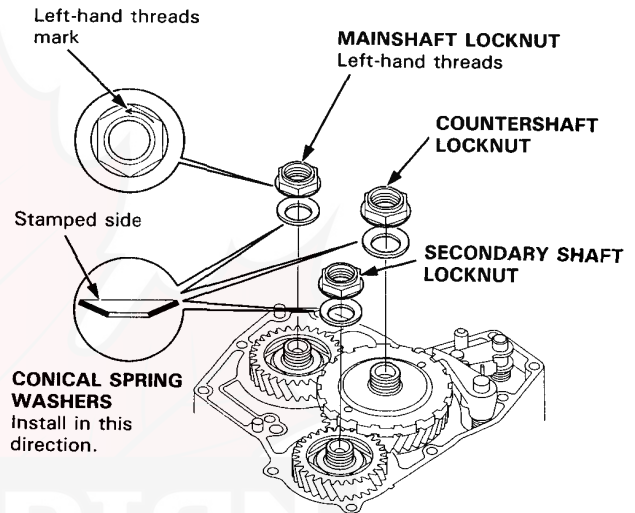
40. Remove the special tool.
41. Use the old locknut to tighten the press fit parking gear to the specified torque, then loosen it.

**NOTE:** Do not use a impact wrench, always use a torque wrench to tighten the locknut.

**TORQUE:** 230 N·m (23.0 kg·m, 166 lb·ft)

42. Remove the old locknut, then install new conical spring washers and new locknuts on each shaft.

**CAUTION:** Install the conical spring washers in the direction shown.

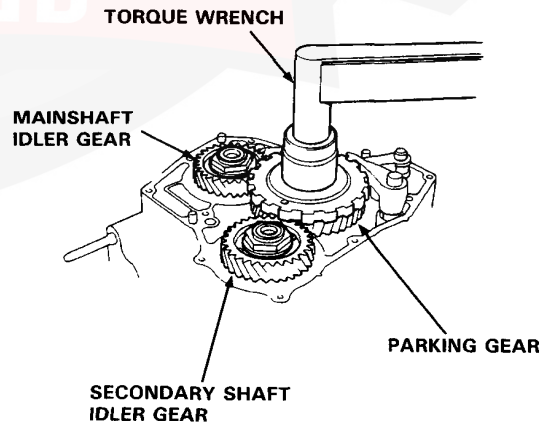


43. Tighten the locknuts to specified torque using a torque wrench.

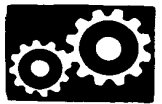
**NOTE:** Do not use a impact wrench, always use a torque wrench to tighten the locknuts.

**TORQUE:** 170 N·m (17.0 kg·m, 123 lb·ft)

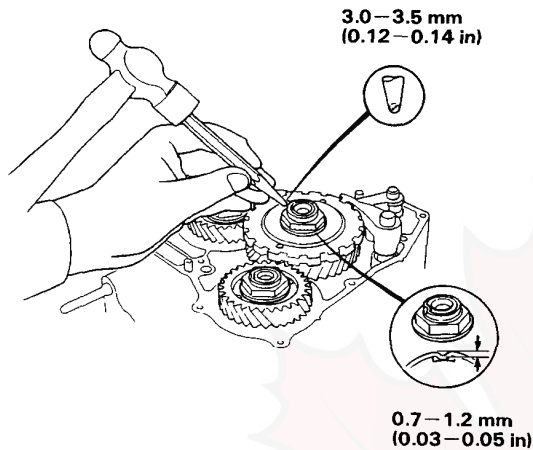
**NOTE:** The mainshaft locknut has left-hand threads.



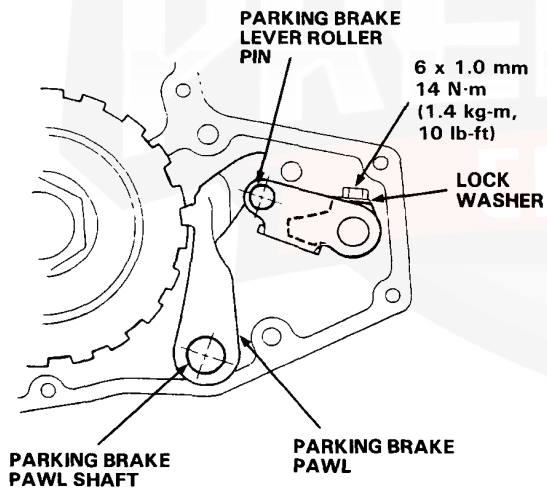




44. Stake each locknut into its shaft using a 3.5 mm punch.

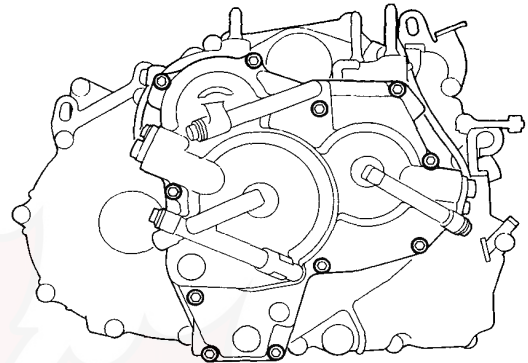


45. Set the parking brake lever in the **P** position, then verify that the parking brake pawl engages the parking gear.
46. If the pawl does not engage fully, check the parking brake pawl stopper clearance.
47. Tighten the bolt, and bend the lock tab against the bolt head.

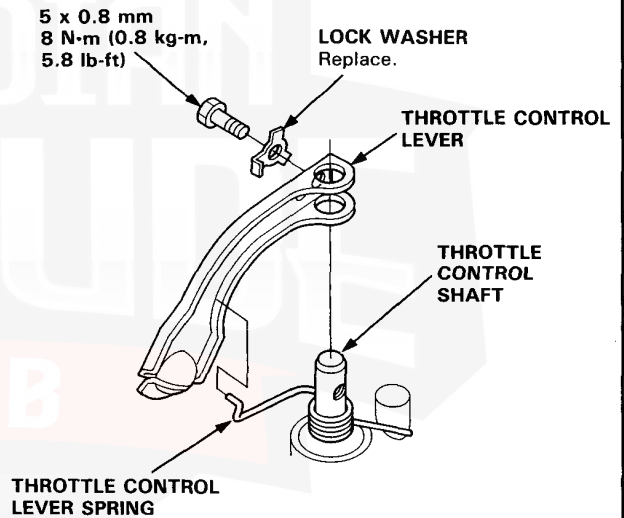


48. Install the right side cover.

**TORQUE: 12 N·m (1.2 kg-m, 9 lb-ft)**



49. Install the throttle control lever and spring on the throttle control shaft.



50. Install the ATF cooler pipes with new sealing washers.

**TORQUE: 29 N·m (2.9 kg-m, 21 lb-ft)**

51. Install the ATF level gauge.

# Throttle Control Cable

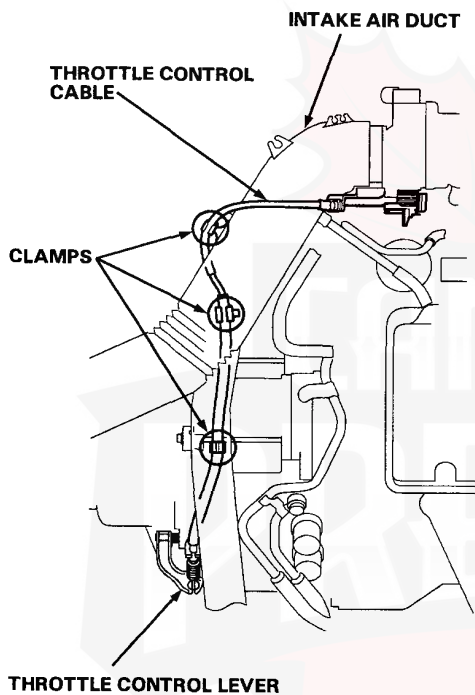
## Inspection

### NOTE:

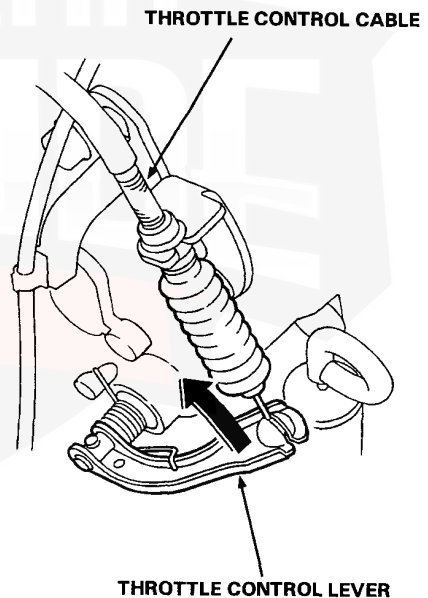
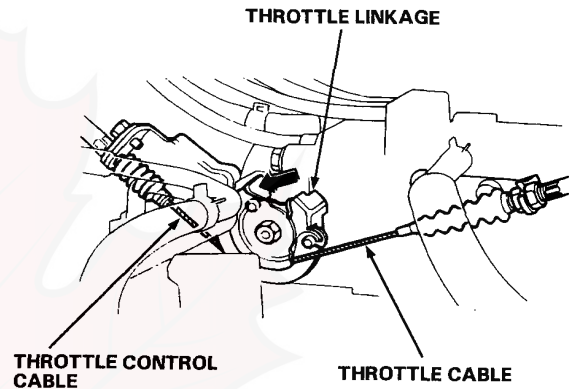
Before inspecting the throttle control cable, make sure that:

- Throttle cable free play is correct.
- Idle speed is correct.
- You warm up the engine to normal operating temperature (the radiator fan comes on).

1. Verify that the throttle control cable is clamped correctly in three positions.

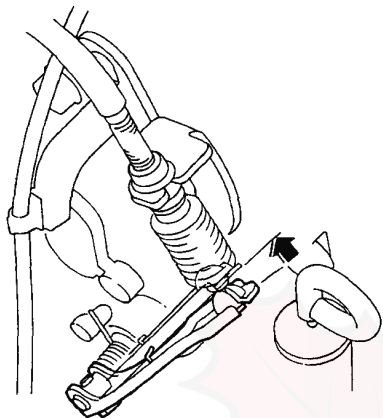


2. Verify that the throttle control lever is synchronized with the throttle linkage while depressing and releasing the accelerator pedal.
3. If the throttle control lever is not synchronized with the throttle linkage, adjust the throttle control cable.

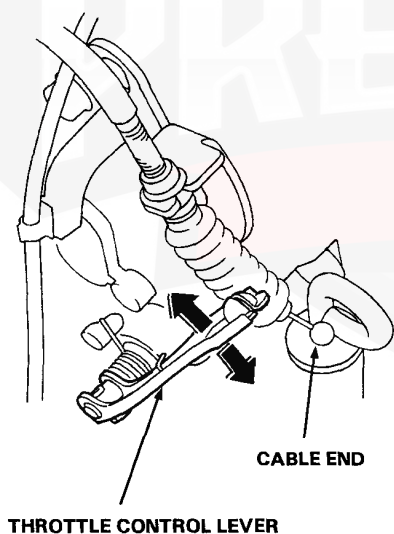




4. Check that there is play in the throttle control lever while depressing the accelerator pedal to the full-throttle position.



5. Remove the cable end of the throttle control cable from the throttle control lever.
6. Check that the throttle control lever moves smoothly.



# Throttle Control Cable

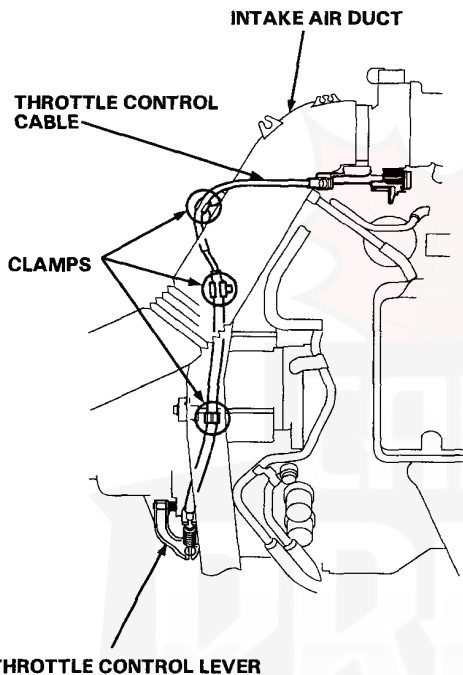
## Adjustment

### NOTE:

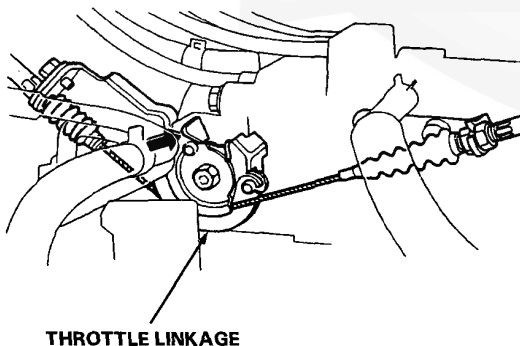
Before adjusting the throttle control cable, make sure that:

- Throttle cable free play is correct.
- Idle speed is correct.
- You warm up the engine to normal operating temperature (the radiator fan comes on).

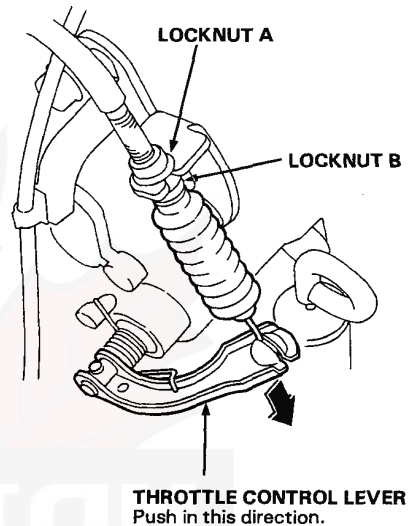
1. Verify that the throttle control cable is clamped correctly in three positions.



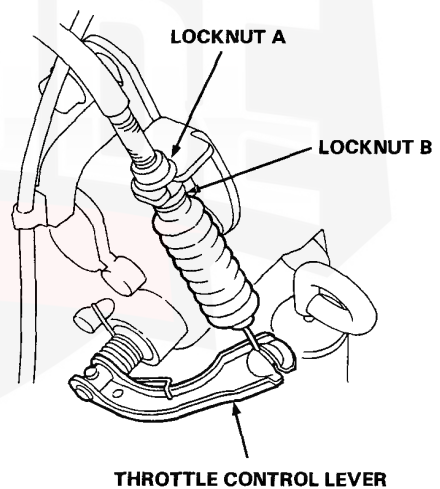
2. Verify that the throttle linkage is in the fully-closed position.



3. Loosen the locknut on the throttle control cable at the throttle control lever.
4. Remove the free play in the throttle control cable with the locknut, while pushing the throttle control lever to the fully-closed position as shown.



5. Tighten the locknuts.



6. After tightening the locknuts, inspect the synchronization and throttle control lever movement.

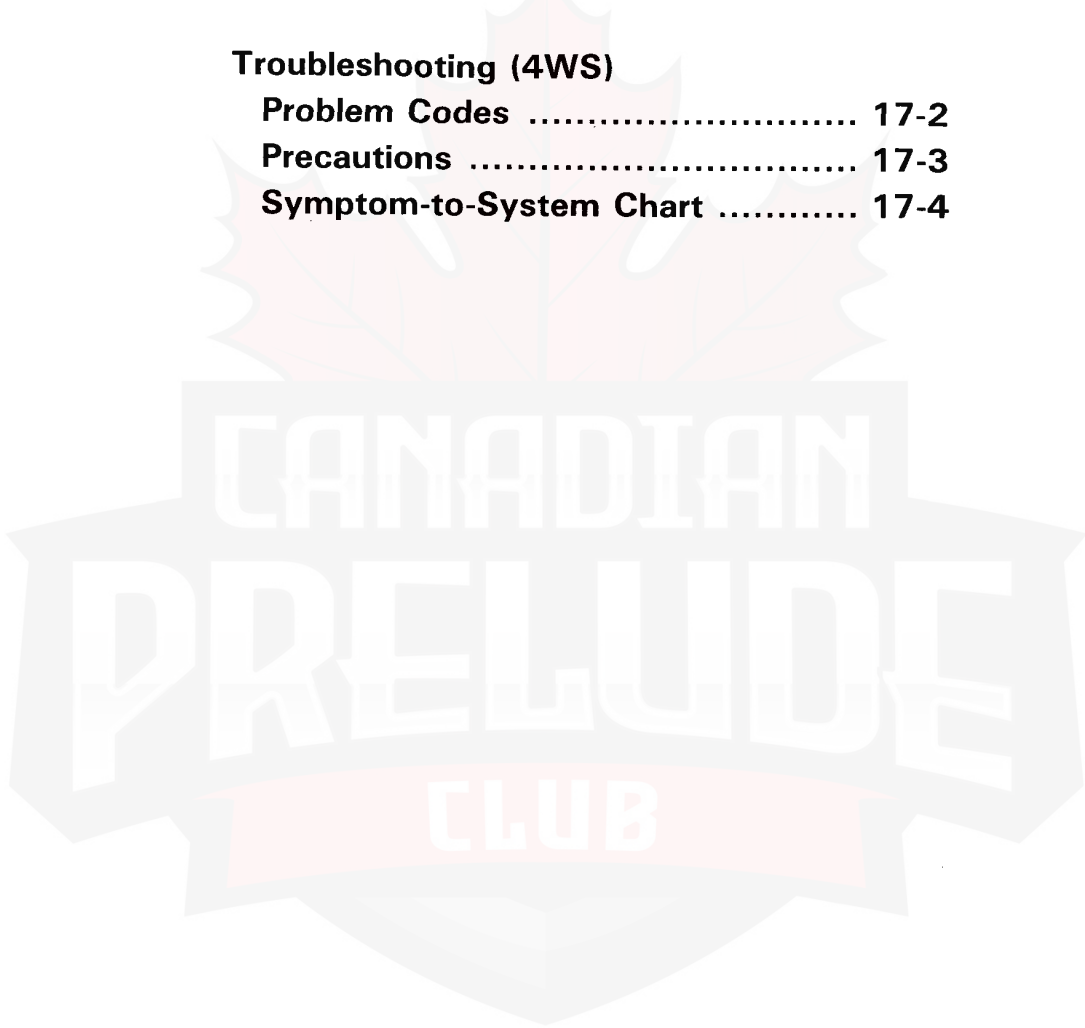
### NOTE:

To tailor the shift/lock-up characteristics to a particular customer's driving expectations, you can adjust the throttle control cable up to 2 mm (0.078 in) shorter than the "synchronized" point.

## Steering (4WS)

### Troubleshooting (4WS)

Problem Codes .....	17-2
Precautions .....	17-3
Symptom-to-System Chart .....	17-4



#### Outline of Model Changes

There are some changes between the problem code indication patterns and problem codes.

The changes are as follows:

- Blinking interval of problem code indication patterns has changed.
- No. 70 (IG1) of problem code has been deleted.

Be aware of these two changes and refer to related shop manuals when troubleshooting is carried out.

# Troubleshooting (4WS)

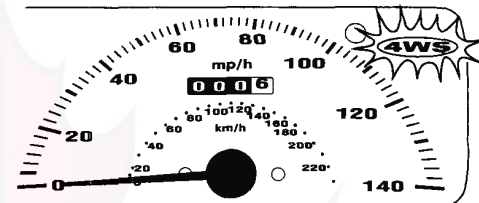
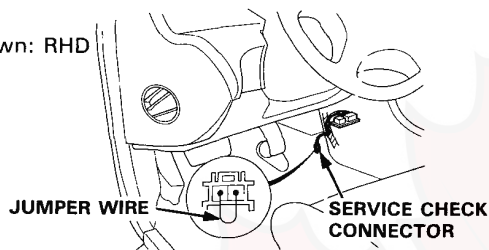
## Problem Codes

### To display a problem code:

- (1) Turn the ignition switch OFF.
- (2) Pull out the service check connector (2P blue) located behind the center console and connect the two terminals of the connector with a jumper wire.

### NOTE:

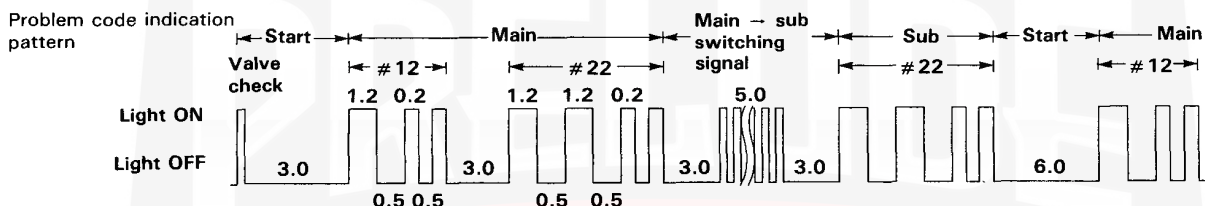
LHD is shown: RHD is similar.



- (3) Turn the ignition switch ON. (Do not start the engine)
- (4) Watch as the 4WS indicator light blinks to display the problem code.
- (5) Record the problem code.

### NOTE:

- Be sure to record the problem code. If you do any of the following, the problem code will be erased.
  - Disconnect the battery terminals.
  - Remove No. 43 CLOCK RADIO (10 A) fuse from the under-hood fuse/relay box.
  - Disconnect the 4WS control unit connector.
- If the engine is started with the service connector jumped, the PGM-FI indicator light will stay on.



The 4WS indicator light displays a problem code by a series of long and short blinks. This indicator light can display multiple component problems by blinking separate codes, one after another. The number of long blinks equals the first digit of the code, the number of short blinks equals the second digit. When there are multiple codes, there is a two second pause between the codes.

System problems can be detected by both the main and sub central processing units (CPUs) in the 4WS control unit. Each CPU can memorize up to 10 problem codes. If both CPUs have stored problem codes, the 4WS indicator light will:

- Blink quickly once as an indicator light check, (this happens only when the ignition switch is first turned on).
- Pause for three seconds.
- Display the problem codes stored in the main CPU.
- Pause for three seconds.
- Blink rapidly for five seconds to indicate the switch between the main and sub CPU.
- Pause for three seconds.
- Display the problem codes stored in the sub CPU.
- Pause for six seconds, then repeat the cycle.

This cycle will continue until the ignition is turned OFF.

NOTE: If the main and sub CPUs display the same problem codes, those codes need only be checked once.



## Precautions

### PROBLEM CODES

The problem code is memorized when the 4WS control unit detects an abnormality, even if it was a temporary condition. To troubleshoot, ask the customer in detail about the conditions when the 4WS indicator light came on, and try to duplicate those conditions during the test drive. If the 4WS indicator light does not come on during the test drive, do not continue to troubleshoot; the system is OK at this time. The troubleshooting procedures assume that the symptom is occurring. Check for loose connections or poor contacts at the connectors by wiggling the harness, etc.

### 4WS INDICATOR

The 4WS indicator light comes on when the 4WS control unit detects a problem in the system. Depending on the problem, the 4WS indicator light may be canceled by turning the ignition switch off, or it might require removing the clock/radio fuse. If a problem is detected in the main steering angle sensor system, you must remove the clock/radio fuse to cancel the 4WS indicator light. If a problem is detected in any other part of the system, turning the ignition switch off will cancel the 4WS indicator light.

**NOTE:** If the 4WS indicator light comes on because of a temporary problem in the main steering angle sensor system, it cannot be canceled by simply removing the cause of the problem and cycling the ignition switch; the clock/radio fuse must be removed.

The 4WS indicator light does not come on when the problem code is 71, 72, or 73. However, the 4WS indicator light will flash these codes when the service check connector is jumped.

### TEMPORARY DRIVING CONDITIONS:

When the vehicle is operated under extremely harsh or abnormal conditions, the 4WS control unit interprets it as a problem and memorizes the problem code.

Problem code	Operation	4WS Indicator Light
71	The car is driven aggressively with the driver and three passengers on board, or the steering wheel is turned with a rear wheel blocked by the curb, etc.	—
73	The engine is started while quick-charging the battery.	—
74	Driving the car with the parking brake ON.	ON 5 minutes after detection

### Fail-safe control:

When the fail-safe conditions are met, the 4WS control unit stops the 4WS control and returns the rear wheels to the straight driving position slowly.

# Troubleshooting (4WS)

## Symptom-to-System Chart

PROBLEM CODE	FAIL-SAFE (F/S) ITEM			AFFECTED													ACTION	REFERENCE PAGE		
	SYSTEM	POINT	4WS CONTROL UNIT TERMINAL NUMBER	FRONT SUB STEERING ANGLE SENSOR	REAR SUB STEERING ANGLE SENSOR	FRONT MAIN STEERING ANGLE SENSOR	REAR MAIN STEERING ANGLE SENSOR	FRONT WHEEL SPEED SENSOR	*REAR LEFT WHEEL SPEED SENSOR	*REAR RIGHT WHEEL SPEED SENSOR	ABS CONTROL UNIT	4WS CONTROL UNIT	REAR ACTUATOR MOTOR	POWER SYSTEM HARNESS	ALTERNATOR	PARKING BRAKE			HARNESS CONNECTOR	
No code	-	—	7 + 23									○					○	Go to troubleshooting	-	
No code	-	—	18 25 4 2 16 + 24									○					○	Go to troubleshooting	-	
10	SUB STEERING ANGLE SENSOR	FRONT	22 26	○								○					○	Go to troubleshooting	-	
11		REAR	29 17		○							○						○	Go to troubleshooting	-
12		FRONT	26 21	○								○						○	Go to troubleshooting	-
13		REAR	17 28		○							○						○	Go to troubleshooting	-
14		FRONT	—									○							Replace 4WS control unit	-
15		REAR	—									○							Replace 4WS control unit	-
16		FRONT	22 26 21	○								○						○	Go to troubleshooting	-
17		REAR	29 17 28		○							○						○	Go to troubleshooting	-
18		—	—									○							Replace 4WS control unit	-





PROBLEM CODE	FAIL-SAFE (F/S) ITEM			AFFECTED													ACTION	REFERENCE PAGE		
	SYSTEM	POINT	4WS CONTROL UNIT TERMINAL NUMBER	FRONT SUB STEERING ANGLE SENSOR	REAR SUB STEERING ANGLE SENSOR	FRONT MAIN STEERING ANGLE SENSOR	REAR MAIN STEERING ANGLE SENSOR	FRONT WHEEL SPEED SENSOR	*REAR LEFT WHEEL SPEED SENSOR	*REAR RIGHT WHEEL SPEED SENSOR	ABS CONTROL UNIT	4WS CONTROL UNIT	REAR ACTUATOR MOTOR	POWER SYSTEM HARNESS	ALTERNATOR	PARKING BRAKE			HARNESS CONNECTOR	
20	MAIN STEERING ANGLE SENSOR	FRONT	8 15	○		○						○					○	Go to troubleshooting	—	
21		REAR	6 13		○		○											○	Go to troubleshooting	—
22		FRONT	8 15	○		○							○					○	Go to troubleshooting	—
23		REAR	6 13		○		○											○	Go to troubleshooting	—
24		FRONT	8 15	○		○												○	Go to troubleshooting	—
25		REAR	6 13		○		○											○	Go to troubleshooting	—
26		FRONT	—			○													Replace front main steering angle sensor or 4WS control unit	—
27		REAR	—				○												Replace rear main steering angle sensor or 4WS control unit	—
28		FRONT	12	○		○												○	Go to troubleshooting	—
29	REAR	20		○		○											○	Go to troubleshooting	—	
30	WHEEL SPEED	FRONT	19					○									○	Go to troubleshooting	—	
31		REAR L	3 3 + 11						○								○	Go to troubleshooting	—	
32		REAR R	1 1 + 9								○						○	Go to troubleshooting	—	

# Troubleshooting (4WS)

## Symptom-to-System Chart

PROBLEM CODE	FAIL-SAFE (F/S) ITEM			AFFECTED													ACTION	REFERENCE PAGE		
	SYSTEM	POINT	4WS CONTROL UNIT TERMINAL NUMBER	FRONT SUB STEERING ANGLE SENSOR	REAR SUB STEERING ANGLE SENSOR	FRONT MAIN STEERING ANGLE SENSOR	REAR MAIN STEERING ANGLE SENSOR	FRONT WHEEL SPEED SENSOR	*REAR LEFT WHEEL SPEED SENSOR	*REAR RIGHT WHEEL SPEED SENSOR	ABS CONTROL UNIT	4WS CONTROL UNIT	REAR ACTUATOR MOTOR	POWER SYSTEM HARNESS	ALTERNATOR	PARKING BRAKE			HARNESS CONNECTOR	
33	WHEEL SPEED	REAR R/L	3 1 3 + 11 1 + 9								○	○					○	Go to troubleshooting	—	
34		FRONT	19					○				○					○	Go to troubleshooting	—	
35		REAR L	3 3 + 11						○			○	○					○	Go to troubleshooting	—
36		REAR R	1 1 + 9							○		○	○					○	Go to troubleshooting	—
37		REAR L	—										○						Replace 4WS control unit	—
38		VEHICLE SPEED	—										○						Replace 4WS control unit	—
40	4WS CONTROL UNIT	4WS CONTROL UNIT	—									○						Replace 4WS control unit	—	
41		4WS CONTROL UNIT	—									○						Replace 4WS control unit	—	
42		4WS CONTROL UNIT	—									○						Replace 4WS control unit	—	
43		4WS CONTROL UNIT	—									○						Replace 4WS control unit	—	
44		4WS CONTROL UNIT	—									○						Replace 4WS control unit	—	
45		4WS CONTROL UNIT	—									○						Replace 4WS control unit	—	
46		4WS CONTROL UNIT	—									○						Replace 4WS control unit	—	
50		CONTROL LOGIC	Motor lock	C + D -									○	○				○	Go to troubleshooting	—
51	Wheel caught in ditch; Motor malfunction		C + D -									○	○					○	Go to troubleshooting	—



PROBLEM CODE	FAIL-SAFE (F/S) ITEM			AFFECTED														ACTION	REFERENCE PAGE		
	SYSTEM	POINT	4WS CONTROL UNIT TERMINAL NUMBER	FRONT SUB STEERING ANGLE SENSOR	REAR SUB STEERING ANGLE SENSOR	FRONT MAIN STEERING ANGLE SENSOR	REAR MAIN STEERING ANGLE SENSOR	FRONT WHEEL SPEED SENSOR	*REAR LEFT WHEEL SPEED SENSOR	*REAR RIGHT WHEEL SPEED SENSOR	ABS CONTROL UNIT	4WS CONTROL UNIT	REAR ACTUATOR MOTOR	POWER SYSTEM HARNESS	ALTERNATOR	PARKING BRAKE	HARNESS CONNECTOR				
60	POWER UNIT	MOTOR	C + •D - 33 + •34 -																<input type="radio"/>	Go to trouble-shooting	-
61			C + •D -																<input type="radio"/>	Go to trouble-shooting	-
62		MOTOR	33 + •34 -																<input type="radio"/>	Go to trouble-shooting	-
63																			<input type="radio"/>	Go to trouble-shooting	-
64		4WS CONTROL UNIT																	<input type="radio"/>	Replace 4WS control unit	-
65	4WS CONTROL UNIT																	<input type="radio"/>	Replace 4WS control unit	-	
71	TEMPORARY DRIVING CONDITIONS																		<input type="radio"/>	Ask customer for symptoms, conditions	-
72			4															<input type="radio"/>	Ask customer for symptoms, conditions	-	
73																<input type="radio"/>			<input type="radio"/>	Ask customer for symptoms, conditions	-
74			14														<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Ask customer for symptoms, conditions	-

## **SUPPLEMENTAL RESTRAINT SYSTEM (SRS) (If body maintenance is required)**

Some versions of the KE, KG, KF, and KS Prelude models include a driver's airbag, located in the steering wheel hub, and a front passenger's airbag, located in the dashboard above the glove box. The SRS unit of these model versions is not part of the airbag assembly and has built-in sensors (SRS Type III).

Some other KE, KG, KF, KS model versions and the KQ model include only a driver's airbag, located in the steering wheel hub. The SRS unit of these model versions is part of the airbag assembly (SRS Type II). Information necessary to safely service the SRS is included in this Shop Manual (SRS Type III) and in the Shop Manual Supplement 62SS020 (SRS Type II). Items marked with an asterisk (\*) on the contents page include, or are located near, SRS components. Servicing, disassembling or replacing these items will require special precautions and tools, and should therefore be done by an authorized Honda dealer.

### **▲ WARNING**

- **To avoid rendering the SRS inoperative, which could lead to personal injury or death in the event of a severe frontal collision, all SRS service work must be performed by an authorized Honda dealer.**
- **Improper service procedures, including incorrect removal and installation of the SRS, could lead to personal injury caused by unintentional activation of the airbags.**
- **Do not bump the SRS unit. Otherwise, the system may fail in case of a collision, or the airbags may deploy when the ignition switch is ON (II) (SRS Type III).**
- **All SRS electrical wiring harnesses are covered with yellow insulation. Related components are located in the steering column, front console, dashboard, dashboard lower panel, and in the dashboard above the glove box. Do not use electrical test equipment on these circuits.**
- **Service work nearby and in the areas listed below may affect the SRS and must therefore be performed by an authorized Honda dealer.**

### SRS Type II:

- Steering wheel (Be careful not to bump the steering wheel as the SRS unit (sensors), inflator, etc. are located in it.)
- Behind the dashboard
- Under-dash fuse/relay box

### SRS Type III:

- Steering wheel
- Behind the dashboard
- Under-dash fuse/relay box
- Front console
- Car stereo units and other accessories
- A/C heater

## Body

### Consoles

Replacement ..... 20-3

### Doors

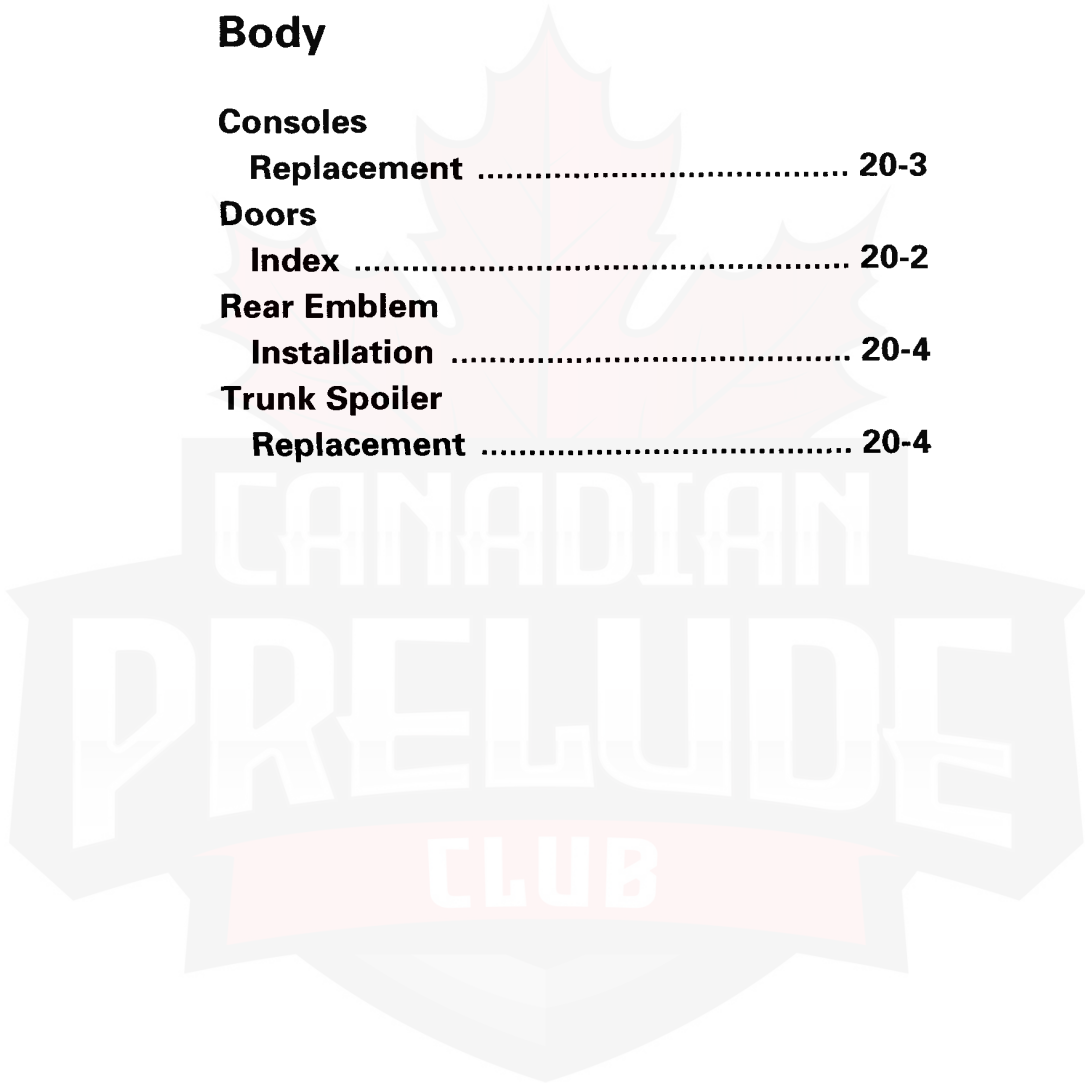
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### Rear Emblem

Installation ..... 20-4

### Trunk Spoiler

Replacement ..... 20-4

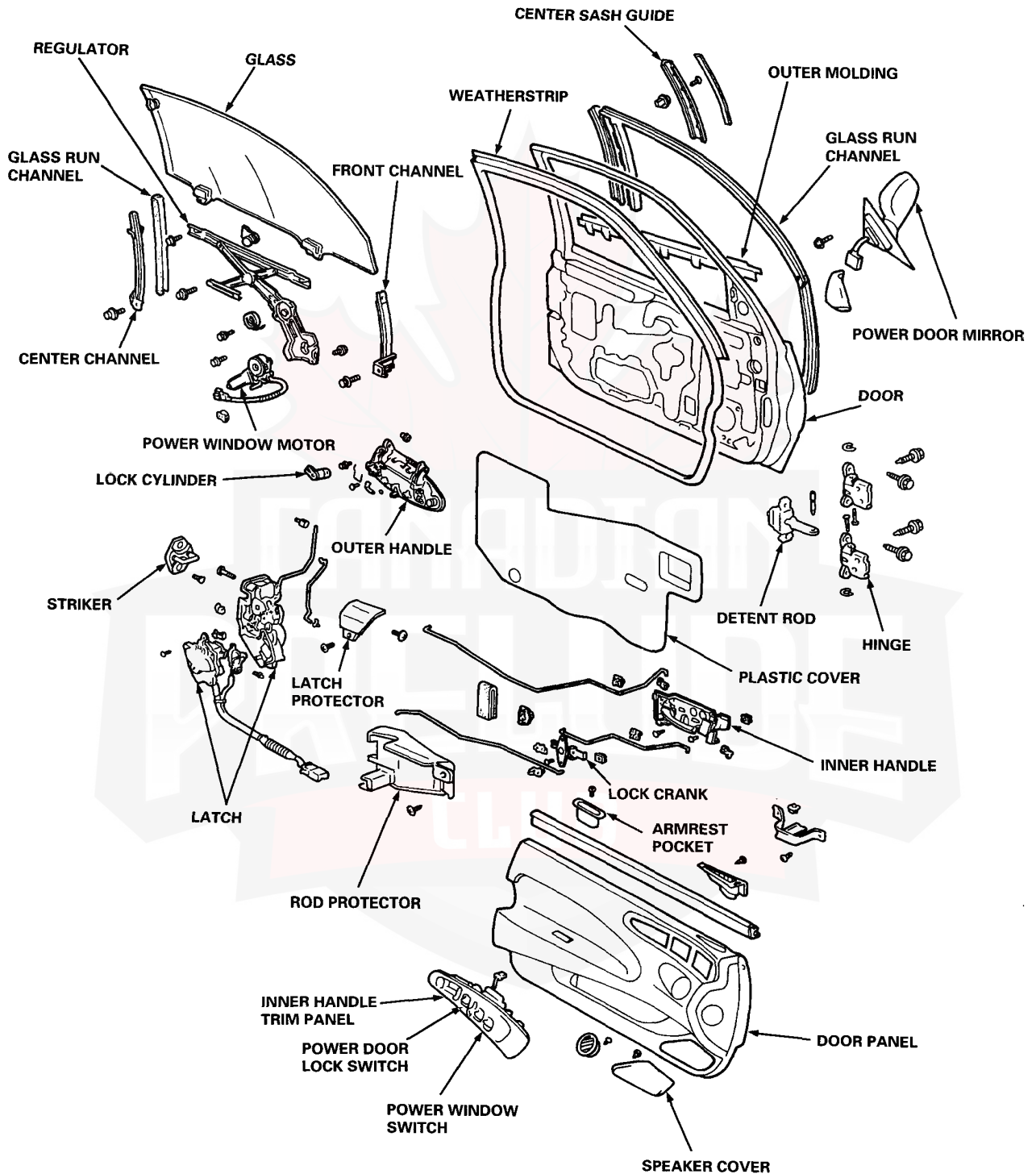


### Outline of Model Changes

- The center console has been changed.
- The door construction has been changed.
- The rear emblem has been added.
- The trunk spoiler with the high mount brake light has been added (KQ model VTEC).

# Doors

## Index





# Consoles

## Replacement

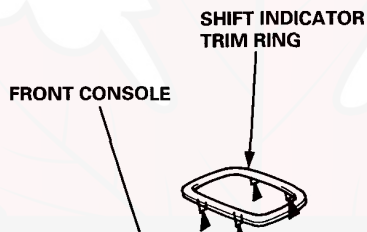
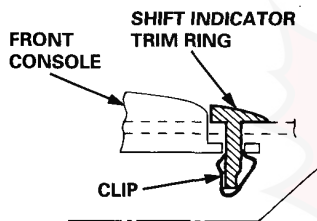
### CAUTION:

- When removing and installing the front console, take care not to damage the SRS wire harnesses.
- Refer to page 23-34 in the SRS sub-section.
- To prevent damage to the shift lever knob and shift indicator trim ring, wrap them with a shop towel.
- When prying with a flat tip screwdriver, wrap it with protective tape to prevent damage.

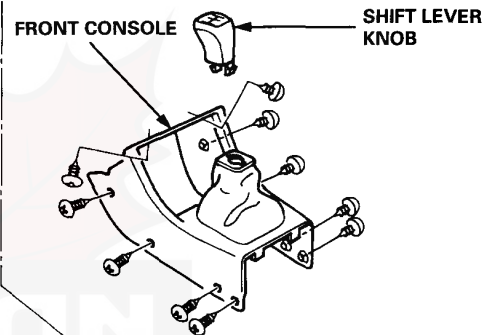
### NOTE:

- Take care not to scratch the front and center consoles and dashboard.
- Slide the front seat fully to the rear.
- LHD is shown, RHD is symmetrical.

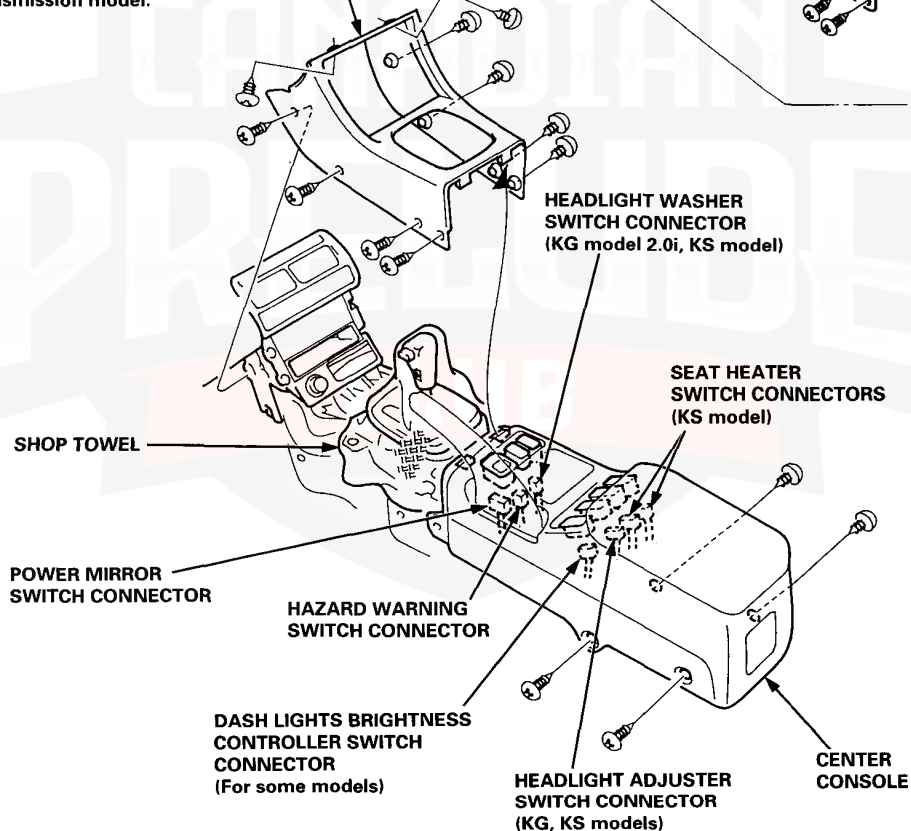
### ► : Clip locations



### Manual transmission model:



### Automatic transmission model:



Installation is the reverse of the removal procedure.



# Trunk Spoiler/Rear Emblem

## Trunk Spoiler Replacement

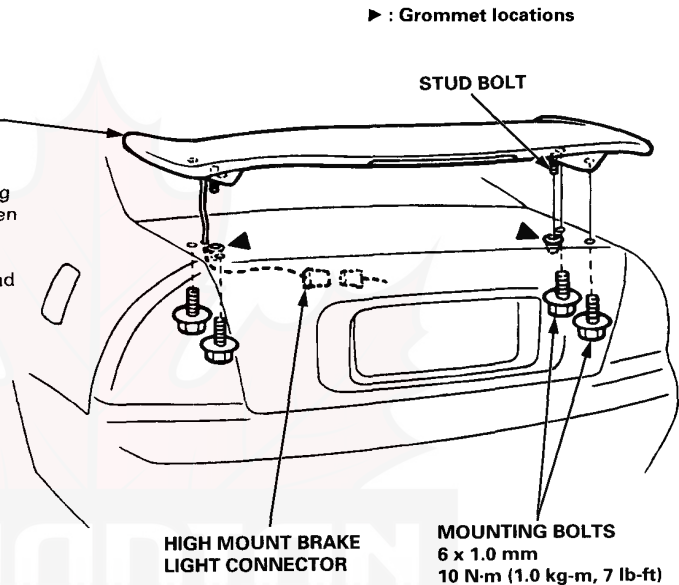
KQ model (VTEC):

### CAUTION:

When removing the trunk spoiler, use protective tape or a shop towel on the trunk lid and trunk spoiler to prevent damage.

### TRUNK SPOILER

1. Open the trunk lid.
2. Disconnect and detach the high mount brake light connector.  
NOTE:  
Before pulling out the wire harness, tie a string to the connector so you can pull it back in when the trunk spoiler is reinstalled.
3. Remove the mounting bolts on both sides.
4. While holding the trunk spoiler, detach the stud bolts from the grommets. Lift and remove the trunk spoiler.



Installation is the reverse of the removal procedure.

### NOTE:

Take care not to scratch the body.

## Rear Emblem Installation

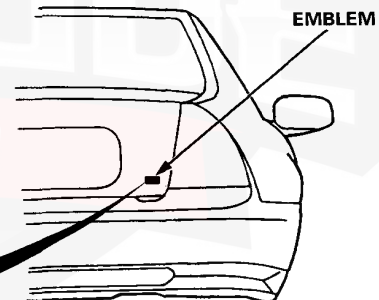
Apply the rear emblem where shown.

Attachment Point: (Reference)

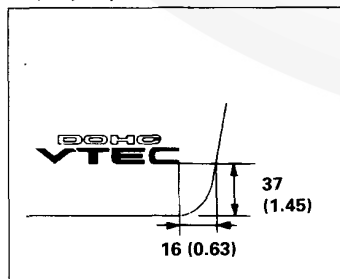
Unit: mm (in)

### NOTE:

- Before applying, clean the trunk lid surface with a sponge dampened in alcohol.
- After cleaning, keep oil, grease and water from getting on the surface.
- When applying, make sure there are no wrinkles in the rear emblem.



KE, KF, KG, KS models (VTEC):



## Air Conditioning

### Description

Outline ..... 22-2

### Compressor

Relief Valve Replacement ..... 22-3

A/C Service Tips ..... 22-4

### A/C System Service

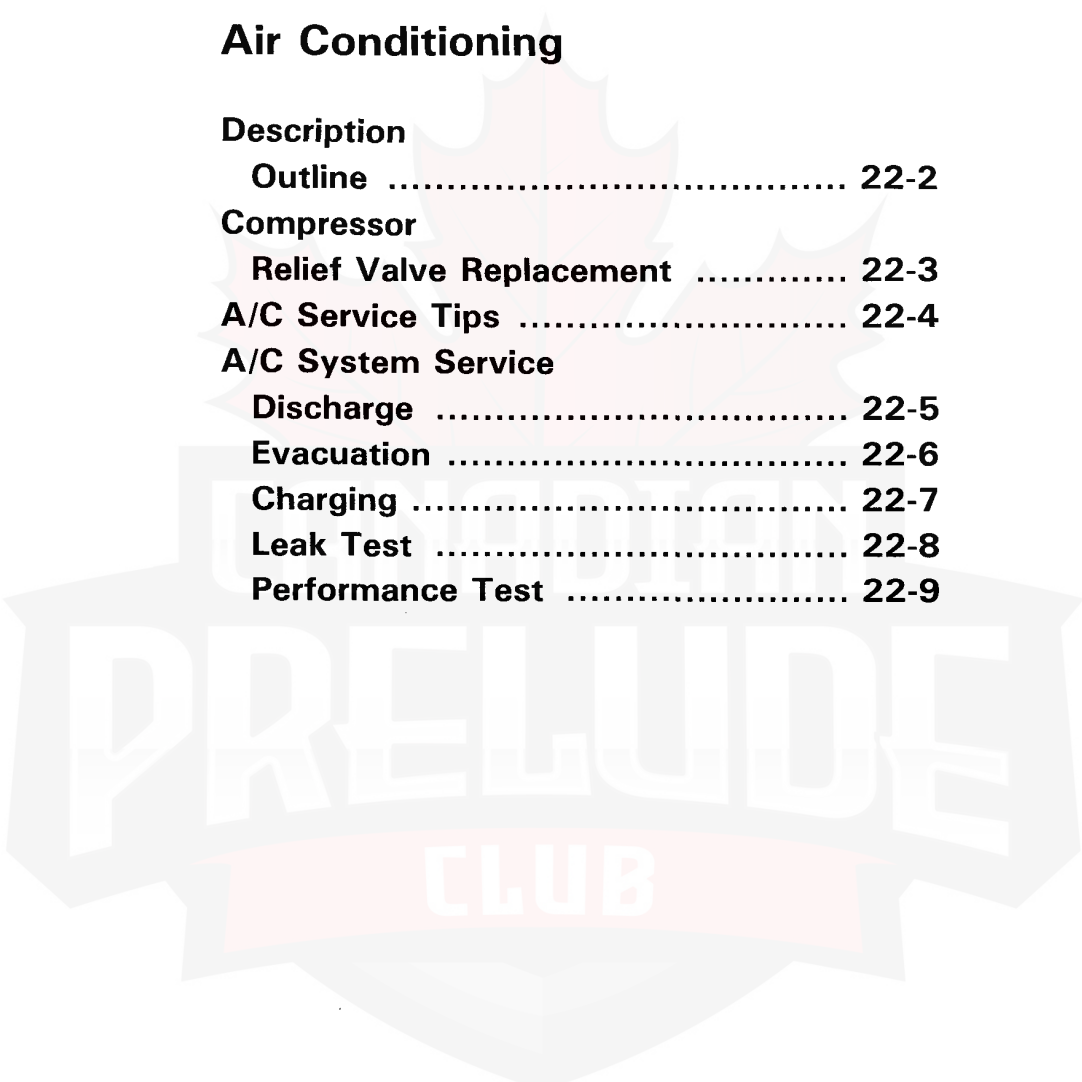
Discharge ..... 22-5

Evacuation ..... 22-6

Charging ..... 22-7

Leak Test ..... 22-8

Performance Test ..... 22-9



### Outline of Model Changes

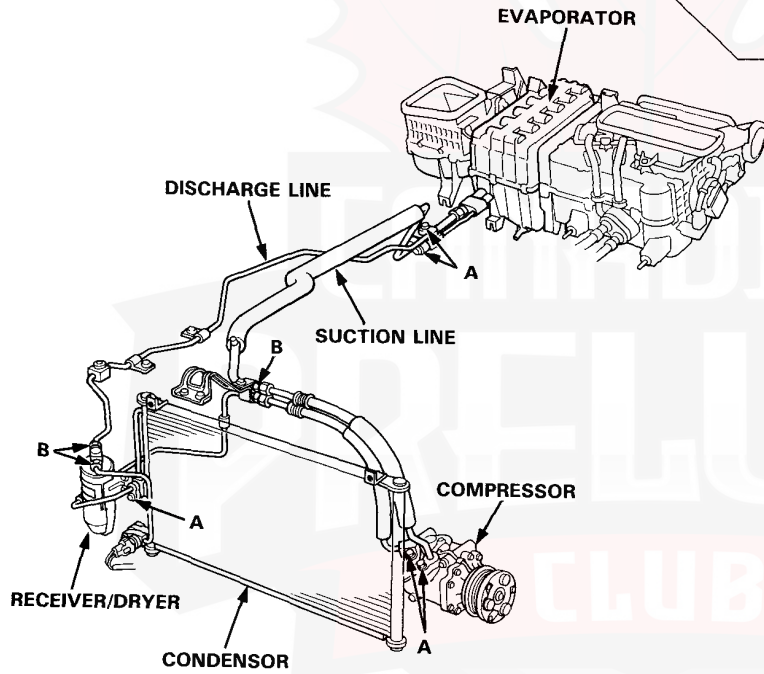
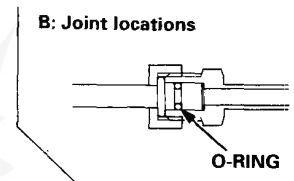
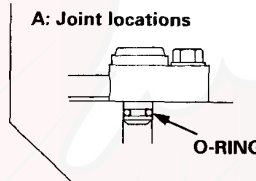
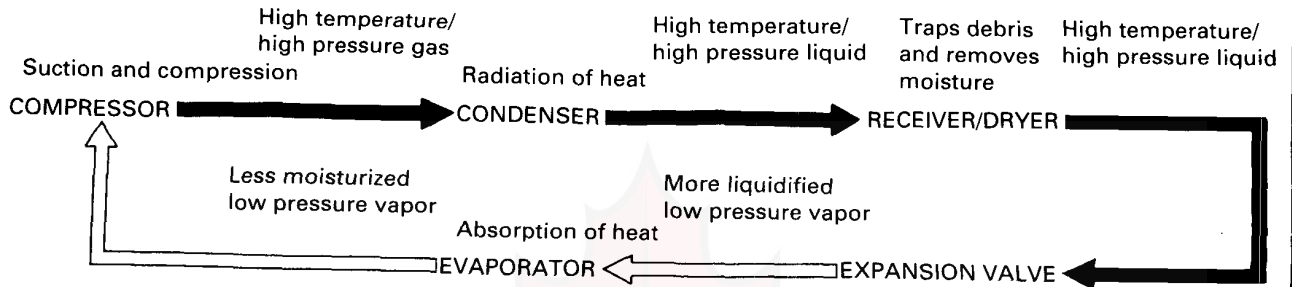
Due to the introduction of new refrigerant HFC-134a (R-134a), part descriptions, warnings and handling information were rewritten accordingly.



# Description

## Outline

The air conditioner system delivers cooled air into the passenger compartment by circulating refrigerant through the system as shown below.



This car uses HFC-134a (R-134a) refrigerant which does not contain chlorofluorocarbons. Pay attention to the following service items:

- Do not mix refrigerants CFC-12 (R-12) and HFC-134a (R-134a). They are not compatible.
- Use only the recommended polyalkyleneglycol (PAG) refrigerant oil (SP-10; P/N 38899-P13-003) designed for the R-134a compressor. Intermixing the recommended (PAG) refrigerant oil with any other refrigerant oil will result in compressor failure.
- All A/C system parts (compressor, discharge line, suction line, evaporator, condenser, receiver/dryer, expansion valve, O-rings for joints) have to be proper for refrigerant R-134a. Do not confuse with R-12 parts.
- Use a halogen gas leak detector designed for refrigerant R-134a.
- Use a vacuum pump adapter which is equipped with a check valve to prevent the backflow of the vacuum pump oil.
- Separate the manifold gauge sets (pressure gauges, hoses, joints) for refrigerants R-12 and R-134a. Do not confuse them.



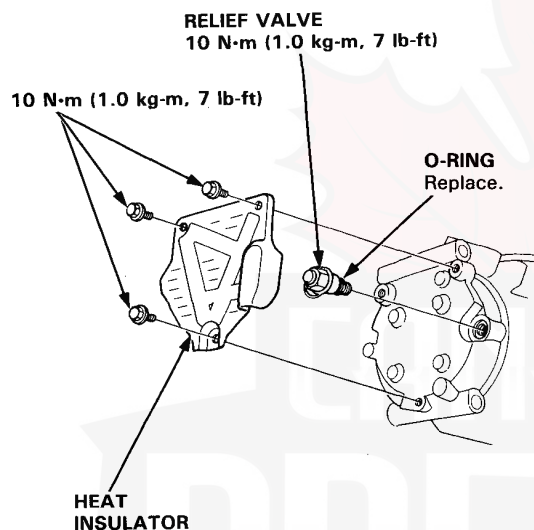
# Compressor

## Relief Valve Replacement

1. Discharge the refrigerant. (see page 22-5)
2. Remove the relief valve and the O-ring from the compressor.

**NOTE:** Be sure to use the right O-ring for HFC-134a (R-134a) to avoid leakage.

**CAUTION:** Be careful not to spill compressor oil, and make sure there is no foreign matter in the system.



Install and tighten the relief valve.

- Clean the mating surfaces.
- Replace the O-ring with a new one at the relief valve, and apply a thin coat of refrigerant oil (SP-10: P/N 38899-P13-003) before installing it.

**NOTE:**

- To avoid contamination, do not return the oil to the container once dispensed, and never mix it with other refrigerant oils.
- Immediately after using the oil, replace the cap on the container, and seal it to avoid moisture absorption.
- Do not spill the refrigerant oil on the car; it may damage the paint; if the refrigerant oil contacts the paint, wash it off immediately.
- Check the relief valve for leaks.

# A/C Service Tips

The air conditioning system uses HFC-134a (R-134a) refrigerant and polyalkyleneglycol (PAG) refrigerant oil "SP-10" (P/N 38899-P13-003), which are not compatible with CFC-12 (R-12) refrigerant and mineral oil. Do not use R-12 refrigerant or mineral oil in this system and do not attempt to use R-12 servicing equipment; damage to the air conditioning system or your servicing equipment will result.

Separate the manifold gauge sets (pressure gauges, hoses, joints) for refrigerants R-12 and R-134a. Do not confuse them.

**⚠ WARNING** When handling refrigerant (R-134a):

- always wear eye protection.
- do not let refrigerant get on your skin or in your eyes. If it does:
  - do not rub your eyes or skin.
  - splash large quantities of cool water into your eyes or on your skin.
  - rush to a physician or hospital for immediate treatment. Do not attempt to treat it yourself.
- keep refrigerant containers (cans of R-134a) stored below 40°C (104°F).
- keep away from open flame. Refrigerant, although non-flammable, will produce poisonous gas if burned.
- work in well-ventilated area. Refrigerant evaporates quickly, and can force all the air out of a small, enclosed area.

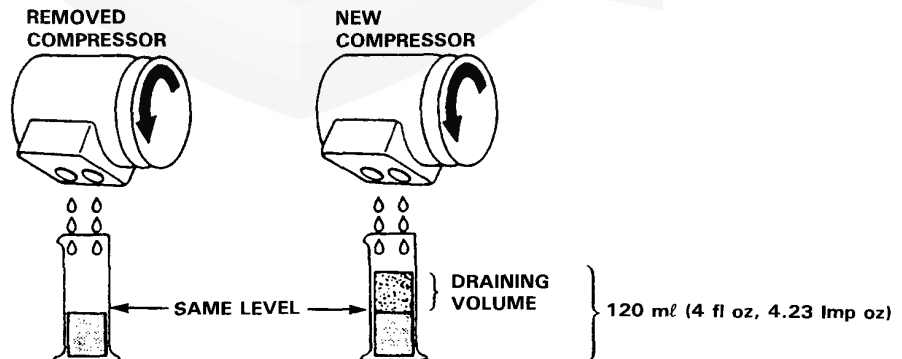
1. Always disconnect the negative cable from the battery whenever replacing air conditioning parts.
2. Keep moisture and dust out of the system. When disconnecting any lines, plug or cap the fittings immediately; don't remove the caps or plugs until just before you reconnect each line.
3. Before connecting any hose or line, apply a few drops of refrigerant oil (SP-10: P/N 38899-P13-003) to the O-ring.
4. When tightening or loosening a fitting, use a second wrench to support the matching fitting.
5. When discharging the system, don't let refrigerant escape too fast; it will draw the compressor oil out of the system.
6. Add refrigerant oil (SP-10: P/N 38899-P13-003) after replacing the following parts:

**NOTE:**

- To avoid contamination do not return the oil to the container once it is dispensed and never mix with other refrigerant oils.
- Immediately after using the oil, replace the cap on the container and seal it to avoid moisture absorption.
- Do not spill the refrigerant oil on the car; it may damage the paint. If the refrigerant oil contacts the paint, wash it off immediately.

Condenser .....	10 ml (1/3 fl oz, 0.4 Imp oz)
Evaporator .....	30 ml (1 fl oz, 1.1 Imp oz)
Line or hose .....	10 ml (1/3 fl oz, 0.4 Imp oz)
Receiver/Dryer .....	10 ml (1/3 fl oz, 0.4 Imp oz)
Leakage repair .....	20 ml (2/3 fl oz, 0.7 Imp oz)
Compressor .....	On compressor replacement, subtract the volume of oil drained from the removed compressor from 120 ml (4 fl oz, 4.23 Imp oz), and drain the calculated volume of oil from the new compressor:

120 ml (4 fl oz, 4.23 Imp oz) – Volume of removed compressor = Draining volume.  
 NOTE: Even if no oil is drained from the removed compressor, don't drain more than 50 ml (1 2/3 fl oz, 1.8 Imp oz) from the new compressor.





# A/C System Service

## Discharge

### ⚠ WARNING

- Keep away from open flames. The refrigerant, although nonflammable, will produce a poisonous gas if burned.
- Work in a well-ventilated area. Refrigerant evaporates quickly, and can force all the air out of a small enclosed area.

NOTE: Only use a gauge set for refrigerant HFC-134a (R-134a).

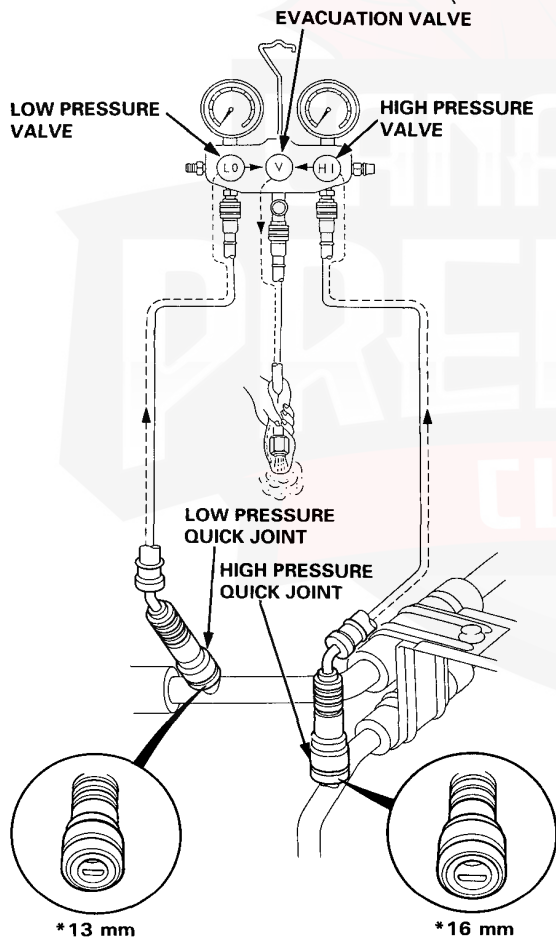
1. Connect the R-134a gauges as shown.
2. Disconnect the center hose of the gauge set, and place the free end in a shop towel.
3. Open the evacuation valve (two valve gauge: evacuate stop valve).

4. Slowly open the high pressure valve slightly to let refrigerant flow from the center hose only. Do not open the valve too wide. Check the shop towel to make sure no oil is being discharged with the refrigerant.

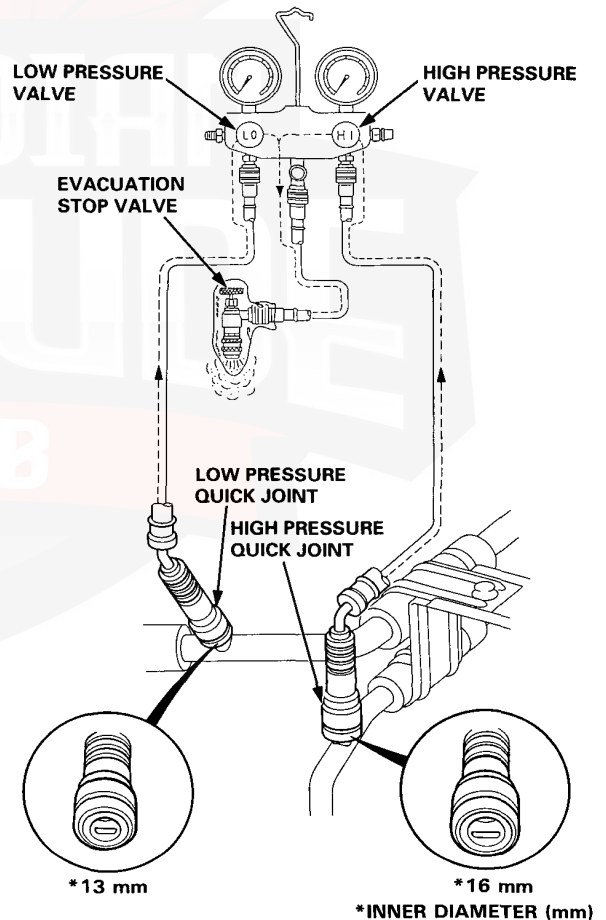
**CAUTION:** If refrigerant is allowed to escape too fast, compressor oil will be drawn out of the system.

5. After the high pressure gauge reading has dropped below 980 kPa (10 kg/cm<sup>2</sup>, 140 psi), open the low side valve to discharge both high and low sides of the system.
6. Note the gauge reading, and as system pressure drops, gradually open both high and low side valves fully until both gauges indicate 0 kPa (0 kg/cm<sup>2</sup>, 0 psi).

THREE VALVE GAUGE



TWO VALVE GAUGE



# A/C System Service

## Evacuation

**NOTE:**

- Only use a gauge set for refrigerant HFC-134a (R-134a).
- Use a vacuum pump adapter which is equipped with a check valve to prevent the backflow of the vacuum pump oil.

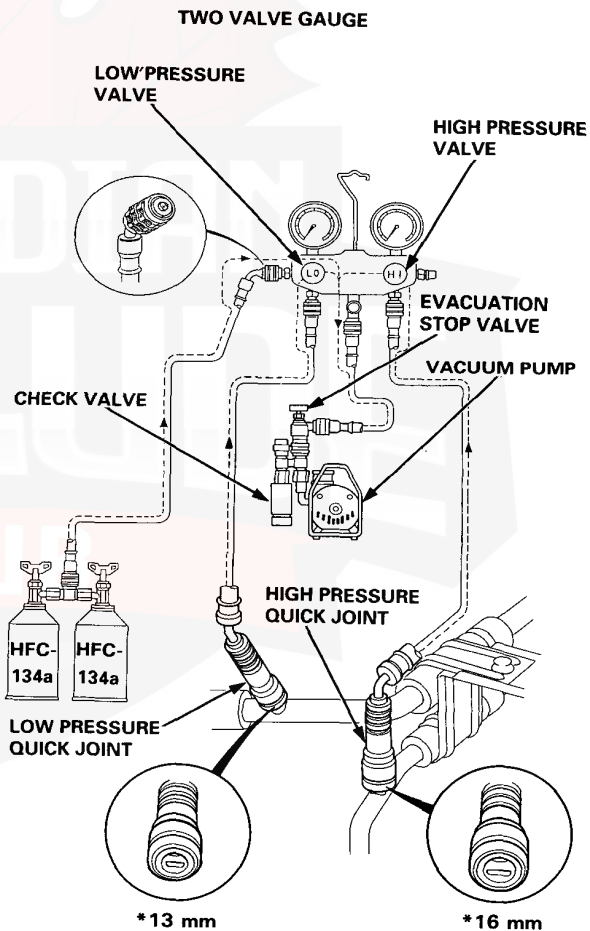
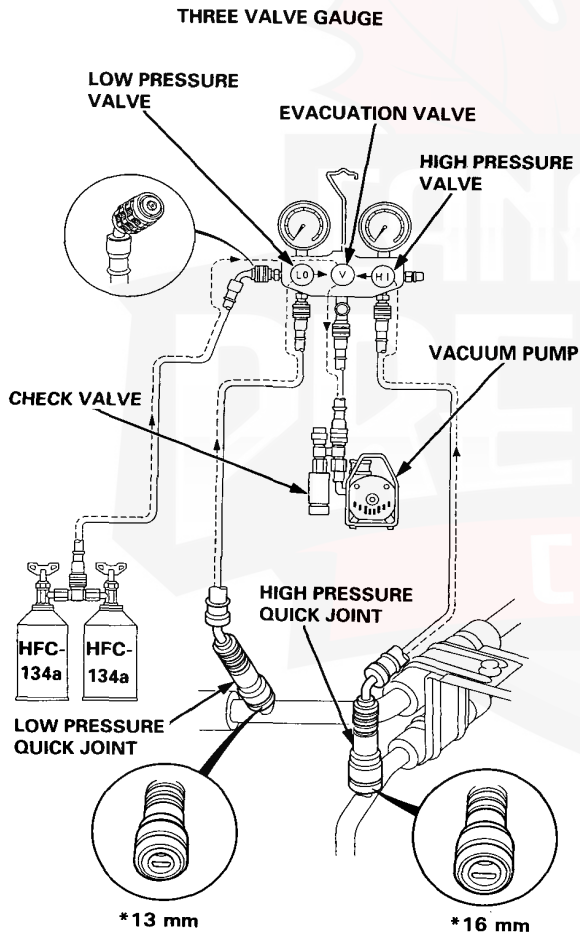
1. When an A/C System has been opened to the atmosphere, such as during installation or repair, it must be evacuated using a R-134a refrigerant vacuum pump. (If the system has been open for several days, the receiver/dryer should be replaced.)
2. Connect a R-134a refrigerant gauge, pump and refrigerant containers (cans of R-134a) as shown.

NOTE: Do not open the cans.

3. Start the pump, then open the both pressure valves, and evacuation valve (two valve gauge: evacuation stop valve). Run the pump for about 15 minutes. Close both pressure valves and the evacuation valve (two valve gauge: evacuation stop valve), and stop the pump. The low pressure gauge should indicate above 93.3 kPa (700 mmHg, 27.6 in-Hg), and remain steady with the valves closed.

NOTE: If low pressure does not reach more than 93.3 kPa (700 mmHg, 27.6 in-Hg) in 15 minutes, there is probably a leak in the system. Check for leaks, and repair (see Leak Test).

4. If there are no leaks, open the valves and continue pumping for at least another 15 minutes. Then close both valves, and stop the pump.



\*INNER DIAMETER (mm)





## Charging

### NOTE:

- Only use a gauge set for refrigerant HFC-134a (R-134a).
- Use a vacuum pump adapter which is equipped with a check valve to prevent the backflow of the vacuum pump oil.

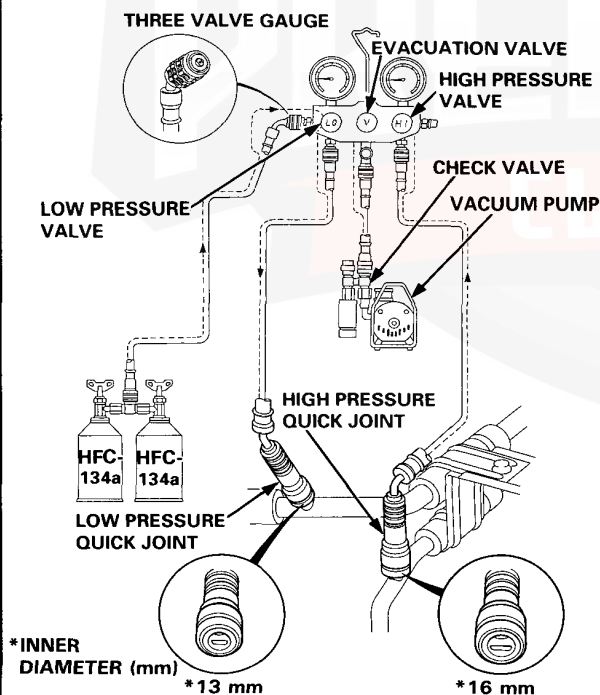
### ⚠ WARNING When handling refrigerant (R-134a):

- always wear eye protection.
- do not let refrigerant get on your skin or in your eyes. If it does:
  - do not rub your eyes or skin.
  - splash large quantities of cool water in your eyes or on your skin.
  - rush to a physician or hospital for immediate treatment. Do not attempt to treat it yourself.
- keep refrigerant containers (cans of R-134a) stored below 40°C (104°F).
- keep away from open flame. Refrigerant, although non-flammable, will produce poisonous gas if burned.
- work in well-ventilated area. Refrigerant evaporates quickly, and can force all the air out of a small, enclosed area.

**CAUTION:** Do not overcharge the system; the compressor will be damaged.

1. After the leak test, check that the high pressure valve is closed, and start the engine.

NOTE: Run the engine below 1,500 rpm (min<sup>-1</sup>).



2. Open the front door.  
Turn the A/C switch ON.  
Set the temperature control lever to MAX. COOL.  
Set the mode control switch on VENT.  
Slide the heater fan switch to MAX.
3. Open the low pressure valve, and charge with R-134a refrigerant.

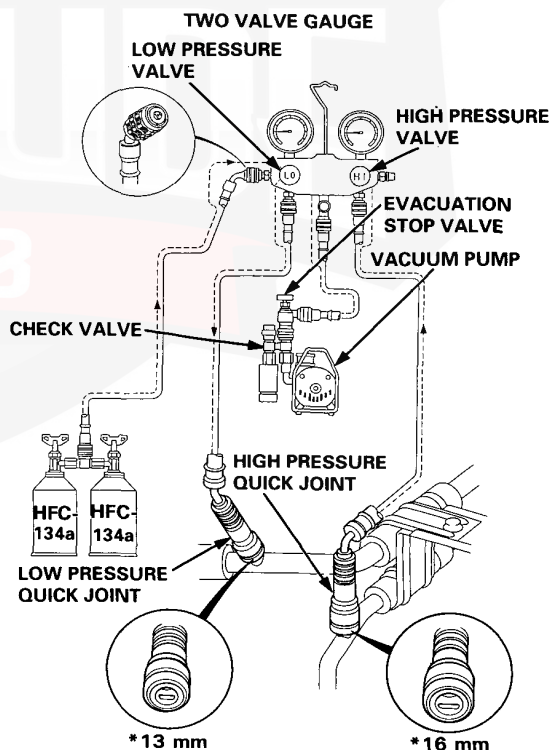
### ⚠ WARNING

- Do not open the high pressure valve.
- Do not turn the cans upside down.

4. Charge the system with refrigerant capacity.
 

Refrigerant capacity	{	LHD: 700 <sup>+0</sup> <sub>-50</sub> g (24.7 <sup>+0</sup> <sub>-1.8</sub> oz)
		RHD: 650 <sup>+0</sup> <sub>-50</sub> g (22.9 <sup>+0</sup> <sub>-1.8</sub> oz)
5. When fully charged, close the low pressure valve and the refrigerant cans. Check the system.
6. Stop the engine, and disconnect the charge hose quickly.
7. Check the system for leaks using a leak detector proper to refrigerant R-134a.

NOTE: Particularly check for leaks around the compressor, condenser, and receiver/dryer.



# A/C System Service

## Leak Test

### NOTE:

- Only use a gauge set for refrigerant HFC-134a (R-134a).
- Use a vacuum pump adapter which is equipped with a check valve to prevent the backflow of the vacuum pump oil.

### ⚠ WARNING When handling refrigerant (R-134a):

- always wear eye protection.
- do not let refrigerant get on your skin or in your eyes. If it does:
  - do not rub your eyes or skin.
  - splash large quantities of cool water in your eyes or on your skin.
  - rush to a physician or hospital for immediate treatment. Do not attempt to treat it yourself.
- keep refrigerant containers (cans of R-134a) stored below 40°C (104°F).
- keep away from open flame. Refrigerant, although non-flammable, will produce poisonous gas if burned.
- work in well-ventilated area. Refrigerant evaporates quickly, and can force all the air out of a small, enclosed area.

1. Close the evacuation valve (two valve gauge; evacuation stop valve).

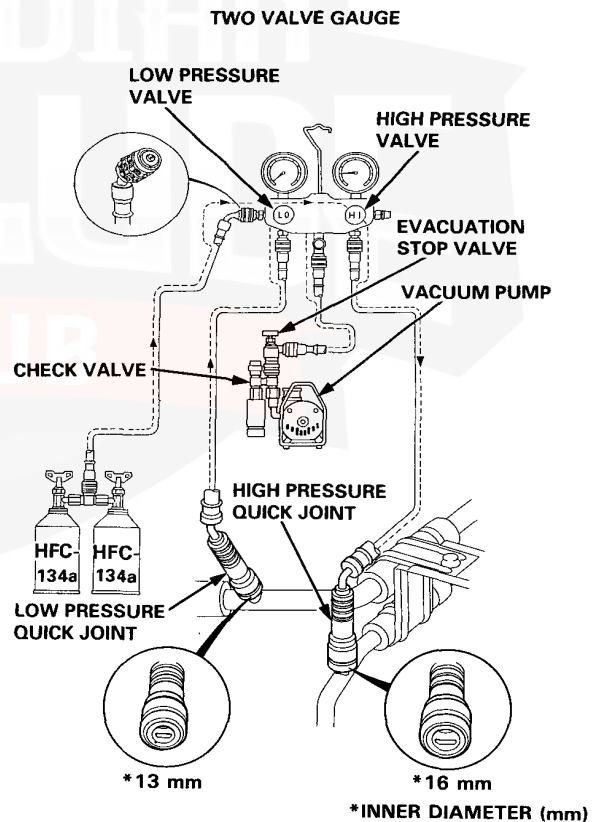
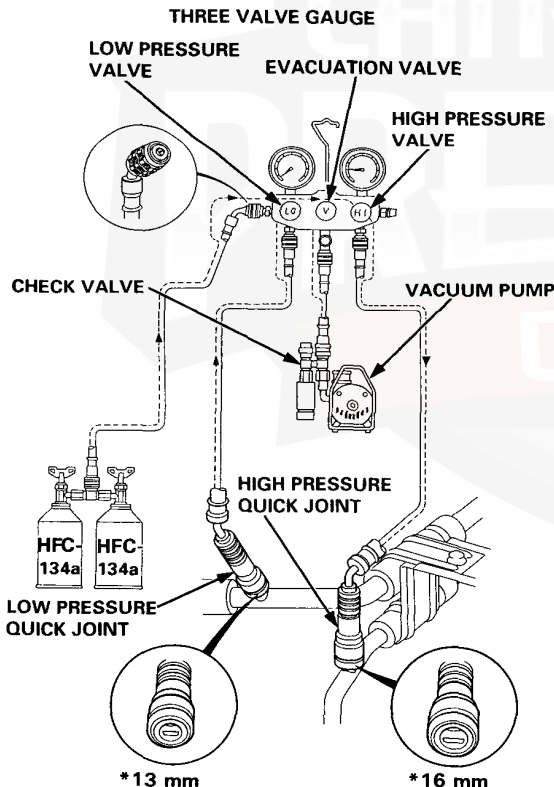
2. Open the cans.
3. Open high pressure valve to charge the system to about 98 kPa (1.0 kg/cm<sup>2</sup>, 14 psi), then close it.

NOTE: Close the low pressure valve.

4. Check the system for leaks using a leak detector proper to refrigerant R-134a.

NOTE: Particularly check for leaks around the compressor, condenser and receiver/dryer.

5. If you find any leaks, tighten the joint nuts and bolts to the specified torque.
6. Recheck the system for leaks using a leak detector.
7. If you find leaks that require the system to be opened (to repair or replace hoses, fittings, etc.), release any charge in the system.
8. After checking and repairing leaks, the system must be evacuated (see System Evacuation on page 22-6).





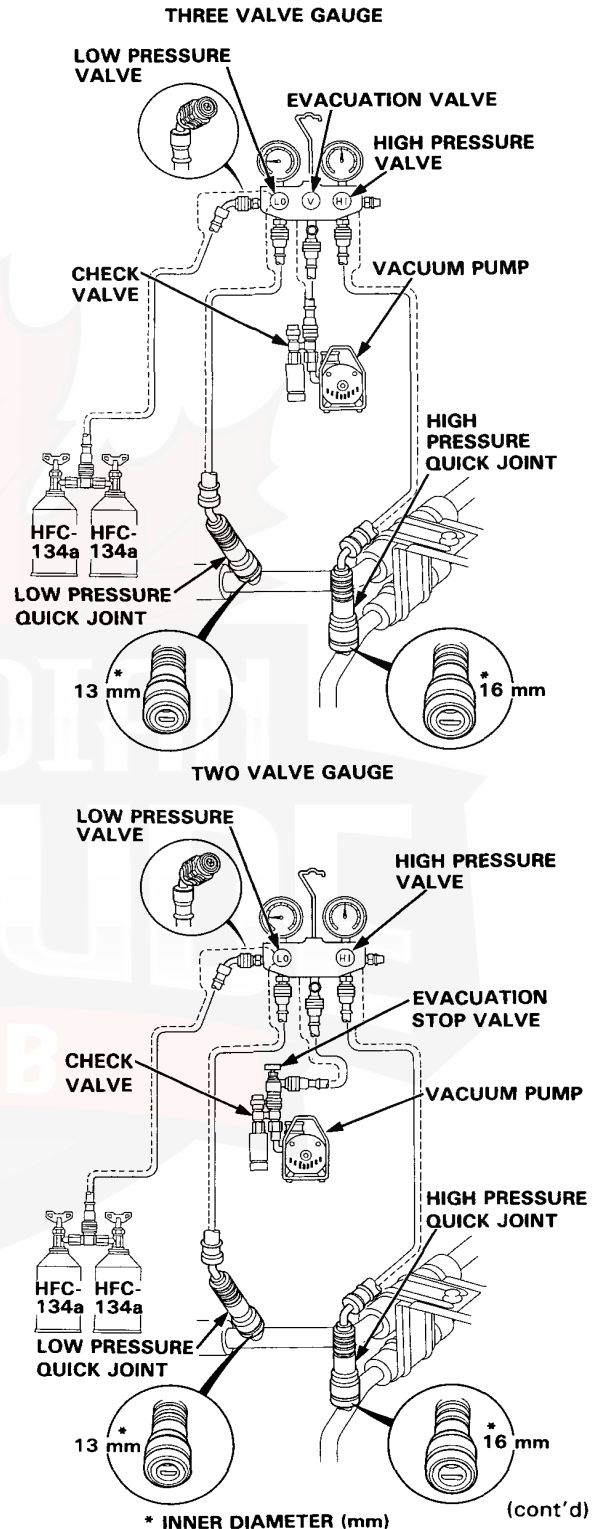
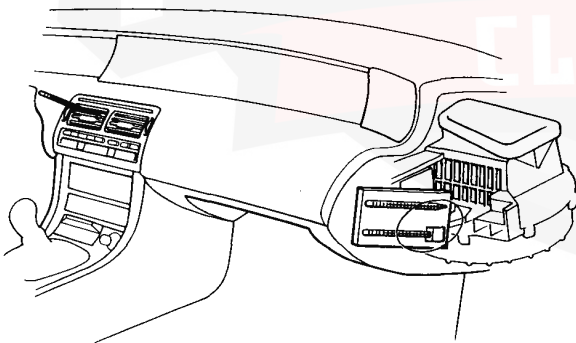
## Performance Test

The performance test will help determine if the air conditioner system is operating within specifications.

### NOTE:

- Only use a gauge set for refrigerant HFC-134a (R-134a).
- Use a vacuum pump adapter which is equipped with a check valve to prevent the backflow of the vacuum pump oil.

1. Connect the R-134a gauges as shown.
2. Insert a thermometer in the center vent outlet. Determine the relative humidity and ambient air temperature by a portable weather station or calling the local weather station.
3. Test conditions:
  - Avoid direct sunlight.
  - Open hood.
  - Open front doors.
  - Set the temperature control lever to MAX. COOL, push the mode control button to VENT, and push the recirculation button.
  - Slide the heater fan switch to MAX.
  - Run the engine at 1,500 rpm (min<sup>-1</sup>).
  - No driver or passengers in vehicle.
4. After running the air conditioning for 10 minutes under the above-mentioned test conditions, read the delivery temperature from the thermometer in the dash vent, and the high and low system pressures from the A/C gauges.

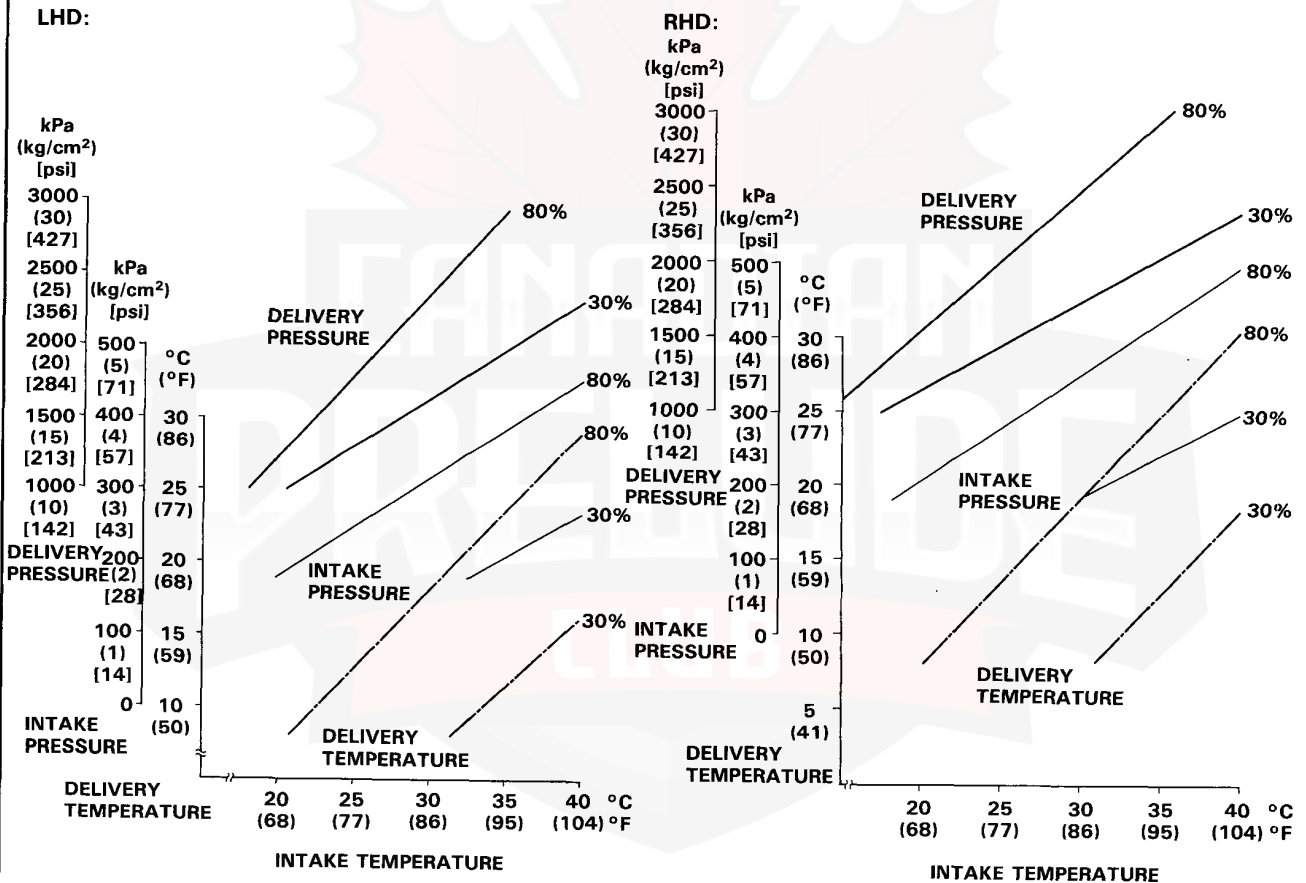


# A/C System Service

## Performance Test (cont'd)

5. To complete the charts:

- Mark the delivery temperature along the vertical line.
- Mark the intake temperature (ambient air temperature) along the bottom line.
- Draw a line straight up from the air temperature to the humidity.
- Mark a point one line above and one line below the humidity level. (10% above and 10% below the humidity level)
- From each point, draw a horizontal line across the delivery temperature.
- The delivery temperature should fall between the two lines.
- Complete the low side pressure test and high side pressure test in the same way.
- Any measurements outside the line may indicate the need for further inspection.



## SUPPLEMENTAL RESTRAINT SYSTEM (SRS)

Some versions of the KE, KG, KF, and KS Prelude models include a driver's airbag, located in the steering wheel hub, and a front passenger's airbag, located in the dashboard above the glove box. The SRS unit of these model versions is not part of the airbag assembly and has built-in sensors (SRS Type III).

Some other KE, KG, KF, KS model versions and the KQ model include only a driver's airbag, located in the steering wheel hub. The SRS unit of these model versions is part of the airbag assembly (SRS Type II). Information necessary to safely service the SRS is included in this Shop Manual (SRS Type III) and in the Shop Manual Supplement 62SS020 (SRS Type II). Items marked with an asterisk (\*) on the contents page include, or are located near, SRS components. Servicing, disassembling or replacing these items will require special precautions and tools, and should therefore be done by an authorized Honda dealer.

### **▲ WARNING**

- **To avoid rendering the SRS inoperative, which could lead to personal injury or death in the event of a severe frontal collision, all SRS service work must be performed by an authorized Honda dealer.**
- **Improper service procedures, including incorrect removal and installation of the SRS, could lead to personal injury caused by unintentional activation of the airbags.**
- **Do not bump the SRS unit. Otherwise, the system may fail in case of a collision, or the airbags may deploy when the ignition switch is ON (II) (SRS Type III).**
- **All SRS electrical wiring harnesses are covered with yellow insulation. Related components are located in the steering column, front console, dashboard, dashboard lower panel, and in the dashboard above the glove box. Do not use electrical test equipment on these circuits.**
- **Service work nearby and in the areas listed below may affect the SRS and must therefore be performed by an authorized Honda dealer.**

### SRS Type II:

- Steering wheel (Be careful not to bump the steering wheel as the SRS unit (sensors), inflator, etc. are located in it.)
- Behind the dashboard
- Under-dash fuse/relay box

### SRS Type III:

- Steering wheel
- Behind the dashboard
- Under-dash fuse/relay box
- Front console
- Car stereo units and other accessories
- A/C heater

# Electrical

<b>Special Tools</b> .....	<b>23-2</b>	<b>*Turn Signal/Hazard Flasher System</b>	
<b>*Ignition System (KQ model)</b>		<b>Circuit Diagram</b> .....	<b>23-20</b>
<b>Ignition Timing Inspection and Setting</b> .....	<b>23-3</b>	<b>*Dash Lights Brightness Control (With Luminescent Gauges)</b>	
<b>Idle Speed Inspection</b> .....	<b>23-4</b>	<b>Component Location Index</b> .....	<b>23-22</b>
<b>Spark Plug Inspection</b> .....	<b>23-4</b>	<b>Circuit Diagram</b> .....	<b>23-23</b>
<b>*Shift Lever Position Indicator (With Luminescent Gauges)</b>		<b>Power Windows</b>	
<b>Circuit Diagram</b> .....	<b>23-5</b>	<b>Circuit Diagram</b> .....	<b>23-25</b>
<b>*Gauge Assembly (With Luminescent Gauges)</b>		<b>Headlight Adjuster (KG and KS models)</b> .....	<b>23-27</b>
<b>Component Location Index</b> .....	<b>23-6</b>	<b>Seat Heaters (KS model)</b> .....	<b>23-27</b>
<b>Gauge/Terminal Locations Index</b> ...	<b>23-7</b>	<b>Power Mirrors</b> .....	<b>23-27</b>
<b>Circuit Diagram</b> .....	<b>23-9</b>	<b>Wipers/Washers (KG and KS models)</b> .....	<b>23-27</b>
<b>Bulb Locations</b> .....	<b>23-14</b>	<b>*Supplemental Restraint System (SRS Type III)</b> .....	<b>23-29</b>
<b>*Interlock System (KQ model)</b> .....	<b>23-16</b>	<b>*Read SRS precautions on page 23-34, then install the short connector(s) on the airbag(s) before working in these areas.</b>	
<b>Ceiling/Spot Lights (KQ and KY models)</b> .....	<b>23-17</b>		
<b>Brake/High Mount Brake Lights</b>			
<b>Circuit Diagram</b> .....	<b>23-18</b>		

## Outline of Model Changes

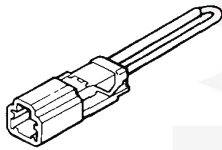
- Ignition System: A new engine type (H22A1) has been added to the KQ model.
- Shift Lever Position Indicator: The circuit with luminescent gauges have been changed.
- Gauge Assembly: A new main gauge (luminescent gauges) has been adapted for some models, and a new indicator light has been added to some models.
- Interlock System: The connectors of the KQ model have been changed.
- Ceiling/Spot Lights: These lights has been added to the KQ and KY models.
- Brake/High Mount Brake Lights: The failure sensors of all models have been changed.
- Turn Signal/Hazard Flasher System: The circuits of all models have been changed.
- Dash Lights Brightness Control: The controller locations and circuits of some models have been changed.
- Power Windows: The driver's switch assembly has been changed.
- Headlight Adjuster: The location of the headlight adjuster switch has been changed.
- Seat Heaters: The location of the seat heater switches have been changed.
- Power Mirrors: The location of the power mirror switch has been changed.
- Wipers/Washers: The location of the headlight washer switch has been changed.
- Supplemental Restraint System (SRS): The SRS type III has been added.



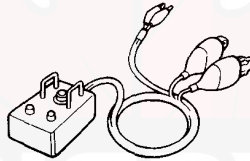


# Special Tools

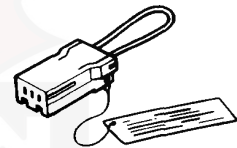
Ref. No.	Tool Number	Description	Qty.	Page Reference
①	07PAZ - 0010100	SCS Short Connector	1	23-39
②	07HAZ - SG00500	Deployment Tool	1	23-72
③	07MAZ - SP00100	Short Connector A Set	1	23-52
④	07MAZ - SP00500	Test Harness B	1	23-45
⑤	07LAZ - SL40300	Test Harness C	1	23-52
⑥	07QAZ - SR30100	Jumper Wire	4	23-45



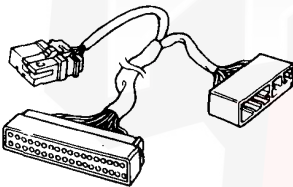
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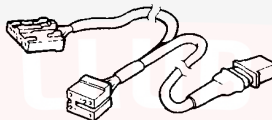
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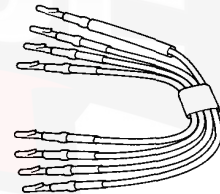
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④

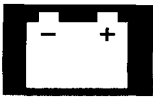


⑤



⑥



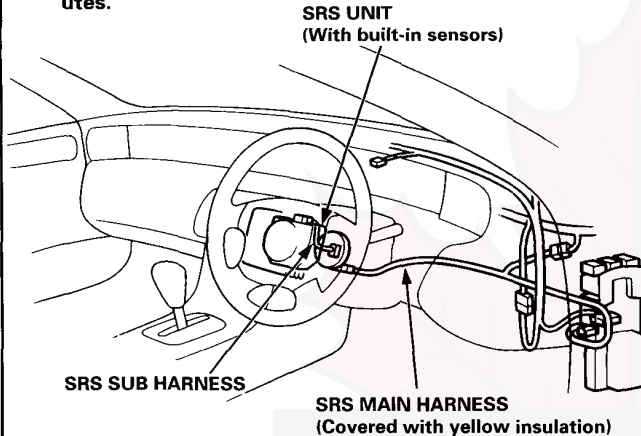


# Ignition System (KQ model)

## Ignition Timing Inspection and Setting (H22A1 engine)

### CAUTION:

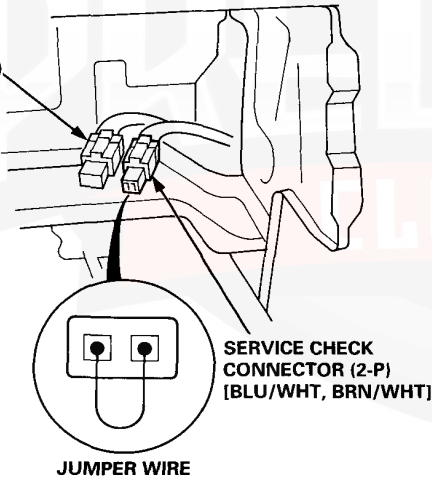
- All SRS electrical wiring harnesses are covered with yellow outer insulation.
- Replace the entire affected SRS harness assembly if it has an open circuit or damaged wiring.
- Before disconnecting the SRS wiring harness, turn the ignition switch off, disconnect the negative and positive battery cables, and wait at least three minutes.



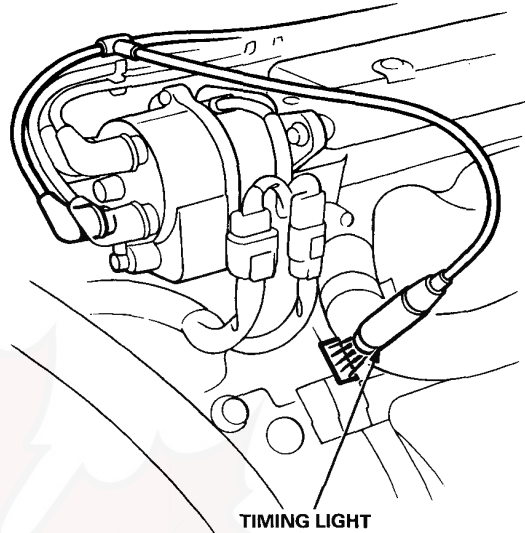
1. Start the engine and allow it to warm up (radiator fan comes on).
2. Pull out the service check connector located under the middle of the dash. Connect the BLU/WHT and BRN/WHT terminals with a jumper wire.

### DATA LINK CONNECTOR (3-P)

NOTE: Do not connect the jumper wire to this connector.



3. Check the idle speed.
4. Connect a timing light to the No. 1 ignition wire. Remove the rubber plug from the "window" in the flywheel housing. While the engine idles, point the light toward the pointer on the flywheel.

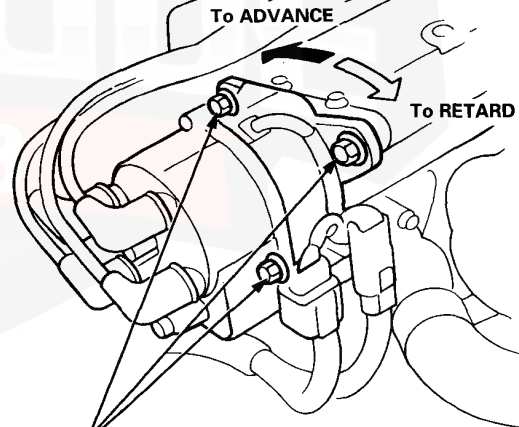


5. Adjust ignition timing, if necessary, to the following specifications:

Ignition Timing	15° ± 2° BTDC (RED) at 700 ± 50 min <sup>-1</sup> (rpm) in neutral
-----------------	---

### NOTE:

- Shift lever must be in neutral.
  - All electrical systems should be turned OFF.
6. If it is necessary to adjust the ignition timing, loosen the distributor mounting bolts, and turn the distributor housing counterclockwise to advance the timing, or clockwise to retard the timing.



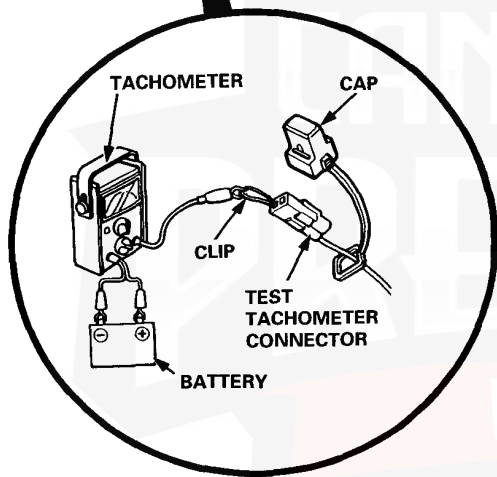
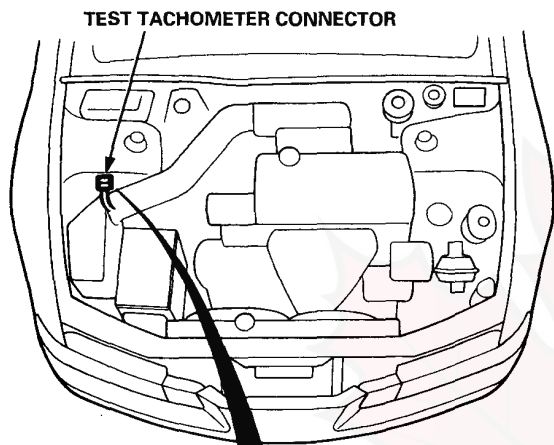
**MOUNTING BOLTS**  
18 N·m (1.8 kg·m, 13 lb·ft)

7. Tighten the mounting bolts and recheck timing.
8. Remove the jumper wire from the service check connector (2-P) and reinstall the rubber plug in the inspection window.

# Ignition System (KQ model)

## Idle Speed Inspection (H22A1 engine)

1. Start the engine and allow it to warm up (radiator fan comes on).
2. Connect a tachometer to the test tachometer connector.



Idle speed	$700 \pm 50 \text{ min}^{-1}$ (rpm) in neutral
------------	--

NOTE: All electrical systems should be turned OFF.

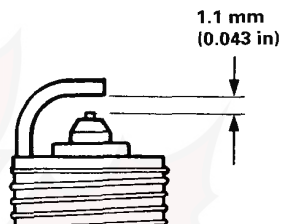
3. Adjust the idle speed if necessary (see section 11).

## Spark Plug Inspection (H22A1 engine)

1. Check the electrode gap.
  - Platinum tip plugs are used for the H22A1 engine. If the electrode gap is not within the specification, do not adjust the gap; replace the plug with a new one.

### Electrode Gap

Standard	$1.1 \pm 0.1 \text{ mm}$ ( $0.043 \pm 0.004 \text{ in}$ )
----------	---



NOTE: Use only the spark plugs listed below.

### Spark Plugs

PZFR6F-11 (NGK) PKJ20CR-L11 *(ND)	For all normal driving.
PFR7G-11 (NGK) PK22PR-L11 *(ND)	For hot climates or continuous high speed driving.

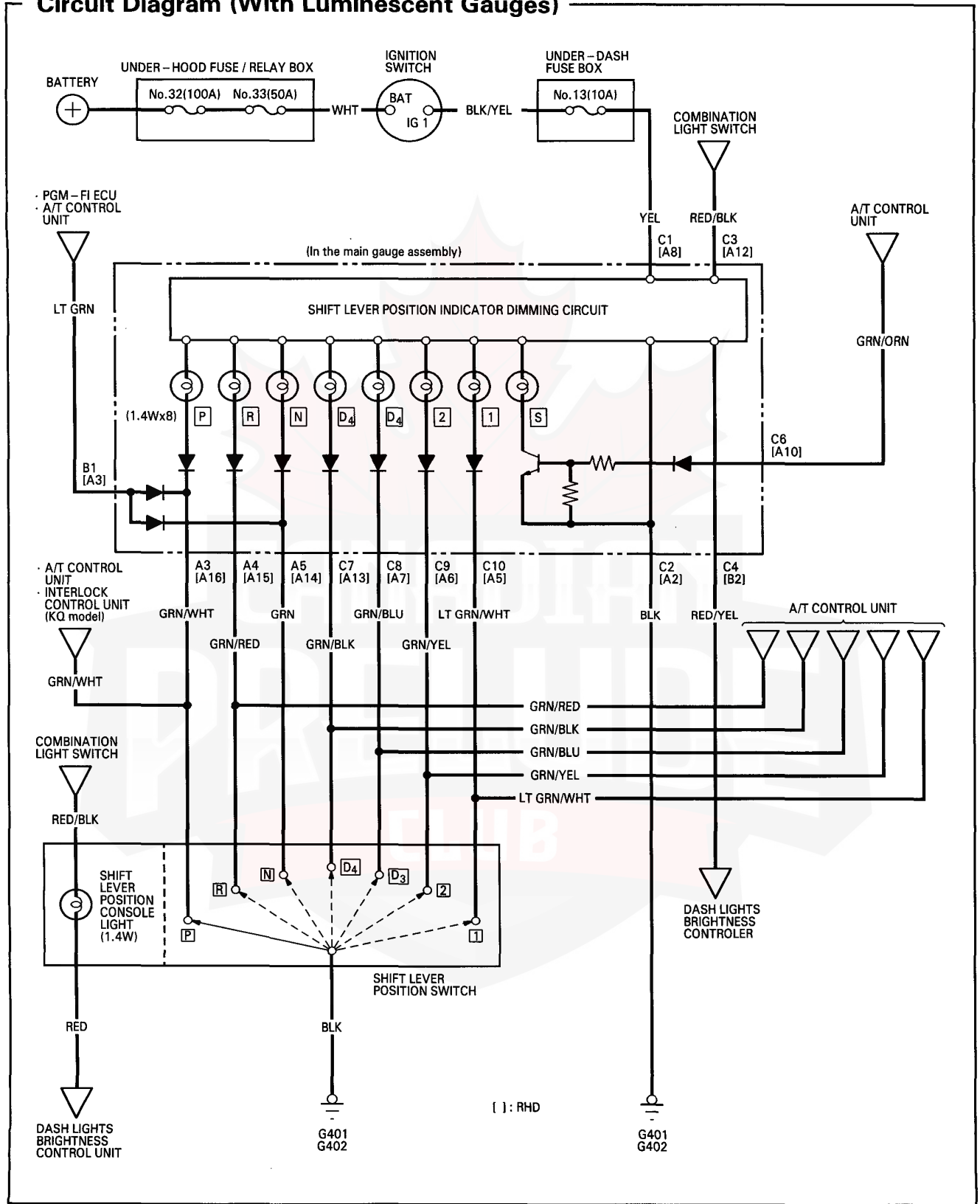
\*(ND): NIPPONDENSO

4. Apply a small quantity of anti-seize compound to the plug threads.
5. Screw the plugs into the cylinder head finger-tight, then torque them to 18 N·m (1.8 kg·m, 13 lb-ft).



# Shift Lever Position Indicator

## Circuit Diagram (With Luminescent Gauges)



# Gauge Assembly (With Luminescent Gauges)

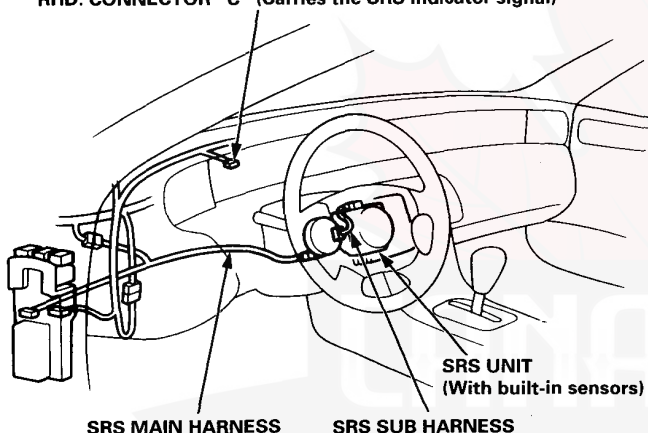
## Component Location Index

### CAUTION:

- All SRS wire harnesses are covered with yellow insulation.
- Replace the entire affected SRS harness assembly if it has an open circuit or damaged wiring.
- Before disconnecting the SRS wire harness, turn the ignition switch OFF, disconnect the battery negative cable, then disconnect the positive cable, and wait at least three minutes.
- Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.
- Before you disconnect any part of an SRS wire harness, connect the short connectors (RED) to the airbags (SRS type III).
- For additional precautions, refer to page 23-34 in the SRS sub-section.

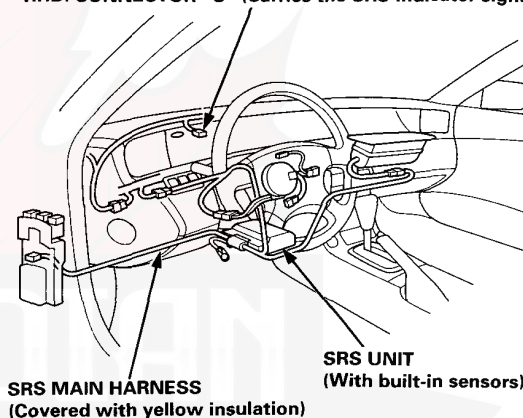
### SRS Type II:

LHD: CONNECTOR "T" (Carries the SRS indicator signal)  
RHD: CONNECTOR "C" (Carries the SRS indicator signal)



### SRS Type III:

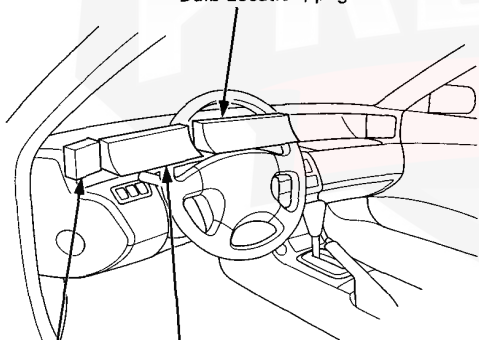
LHD: CONNECTOR "T" (Carries the SRS indicator signal)  
RHD: CONNECTOR "C" (Carries the SRS indicator signal)



NOTE: LHD type is shown, RHD type is symmetrical.

### SUB GAUGE ASSEMBLY

- Bulb Location, page 23-15



### MAIN GAUGE ASSEMBLY

- Gauge/Terminal Locations Index, page 23-7
- Bulb Location, page 23-14

### INVERTER

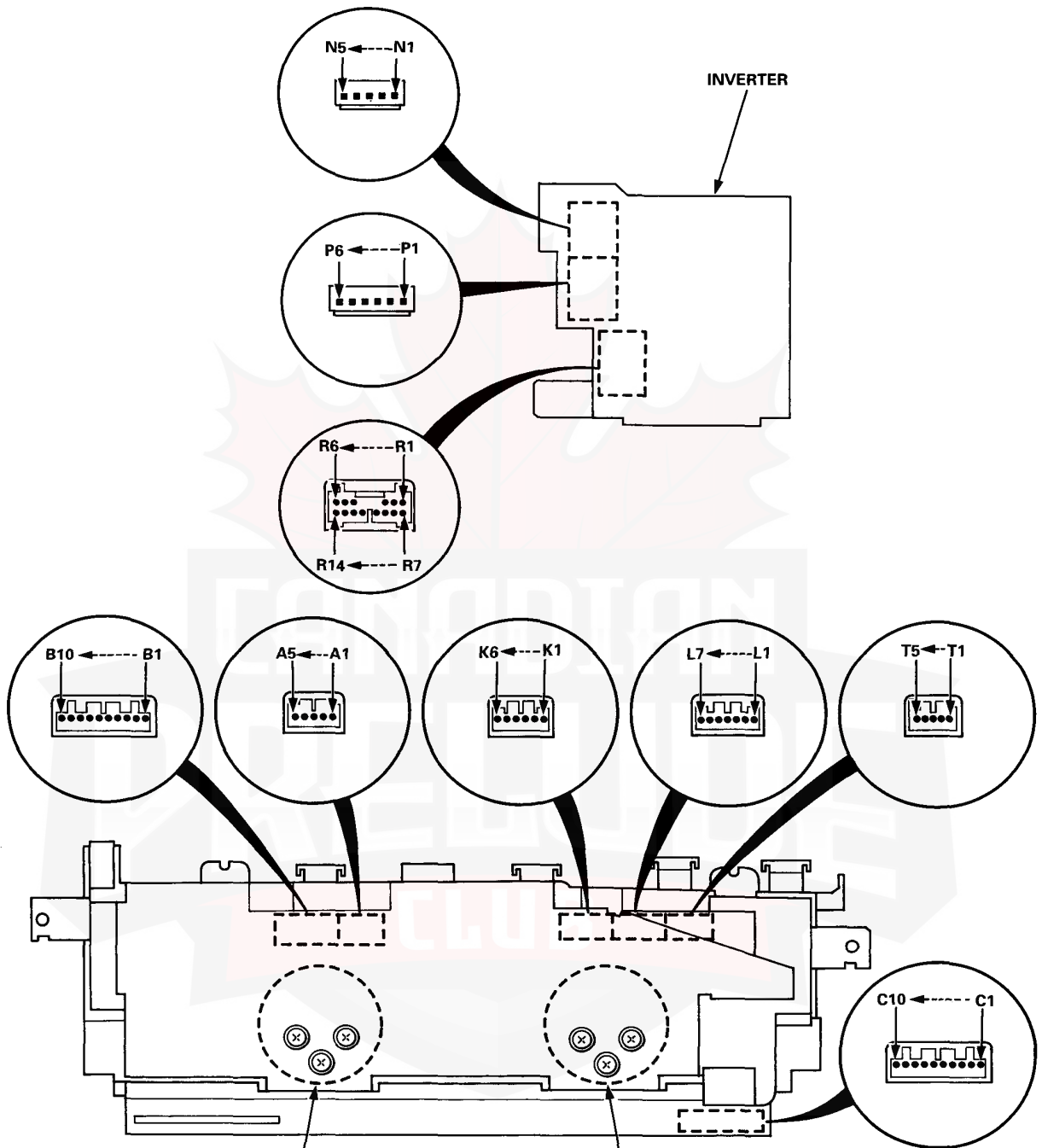
- Terminal Location Index, page 23-7

### Description:

The main gauge assembly of some models except KT and KY completely blackens when the ignition switch is turned off to achieve a uniform appearance of the entire instrument panel. It employs cathode tubes instead of some of the bulbs. An inverter changes battery D.C. into A.C., and supplies it to the cathode tubes which illuminates the speedometer and tachometer dials. The speedometer and tachometer needles are illuminated by LED, and the odometer and trip meter are illuminated by a fluorescent light tubes.



# Gauge/Terminal Locations Index (LHD)

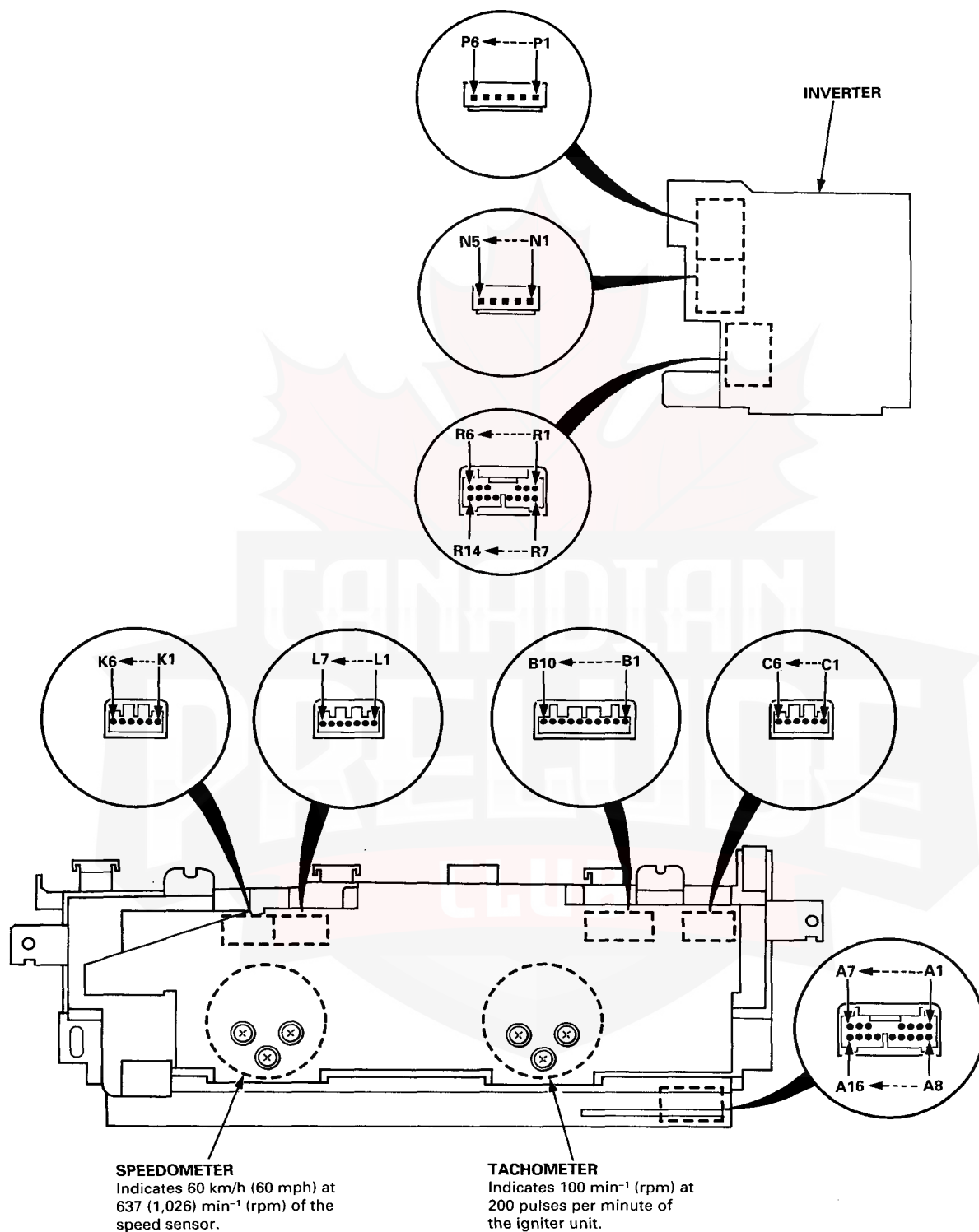


**SPEEDOMETER**  
Indicates 60 km/h (60 mph) at 637 (1,026) min<sup>-1</sup> (rpm) of the speed sensor.

**TACHOMETER**  
Indicates 100 min<sup>-1</sup> (rpm) at 200 pulses per minute of the igniter unit.

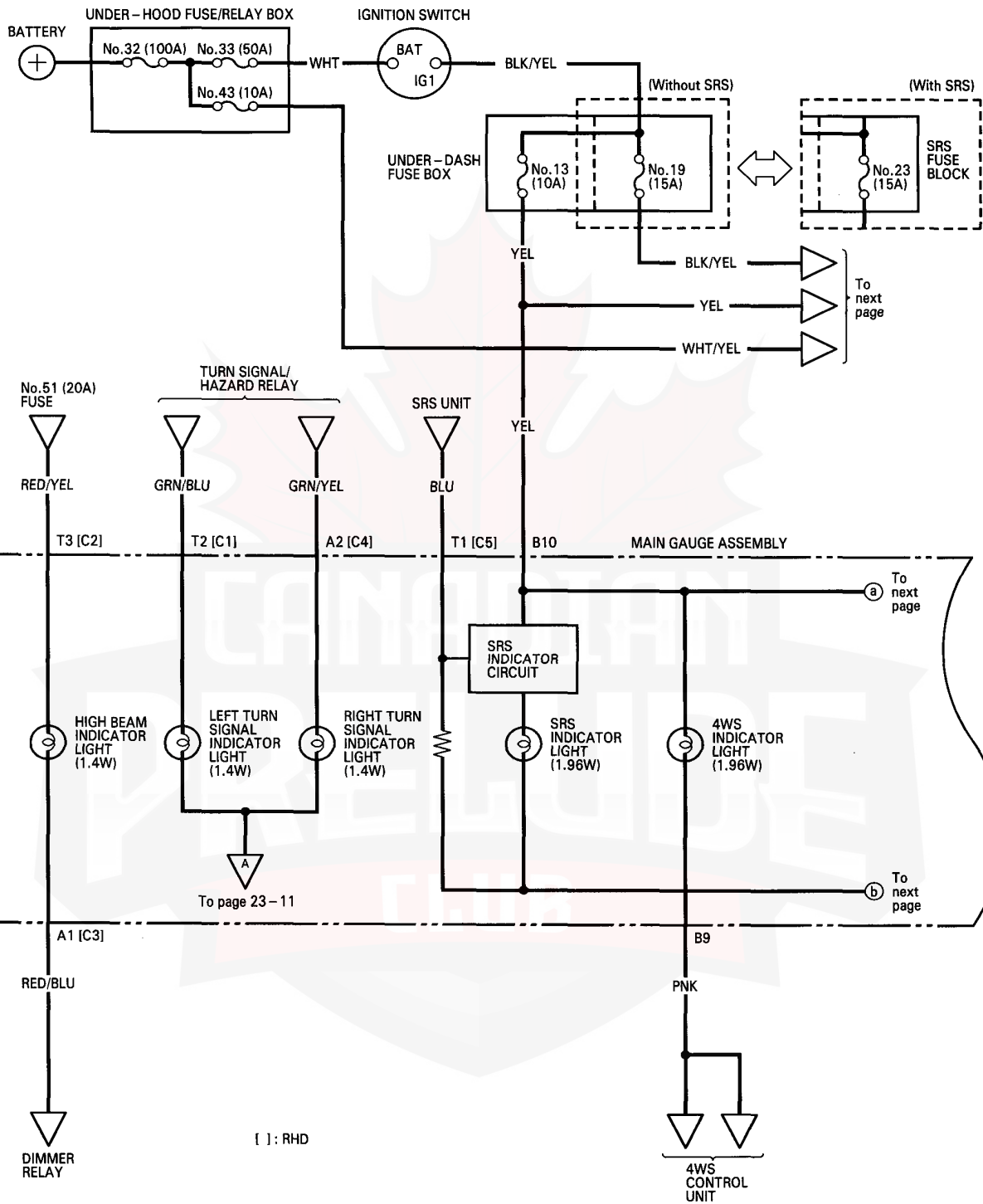
# Gauge Assembly (With Luminescent Gauges)

## Gauge/Terminal Locations Index (RHD)





# Circuit Diagram



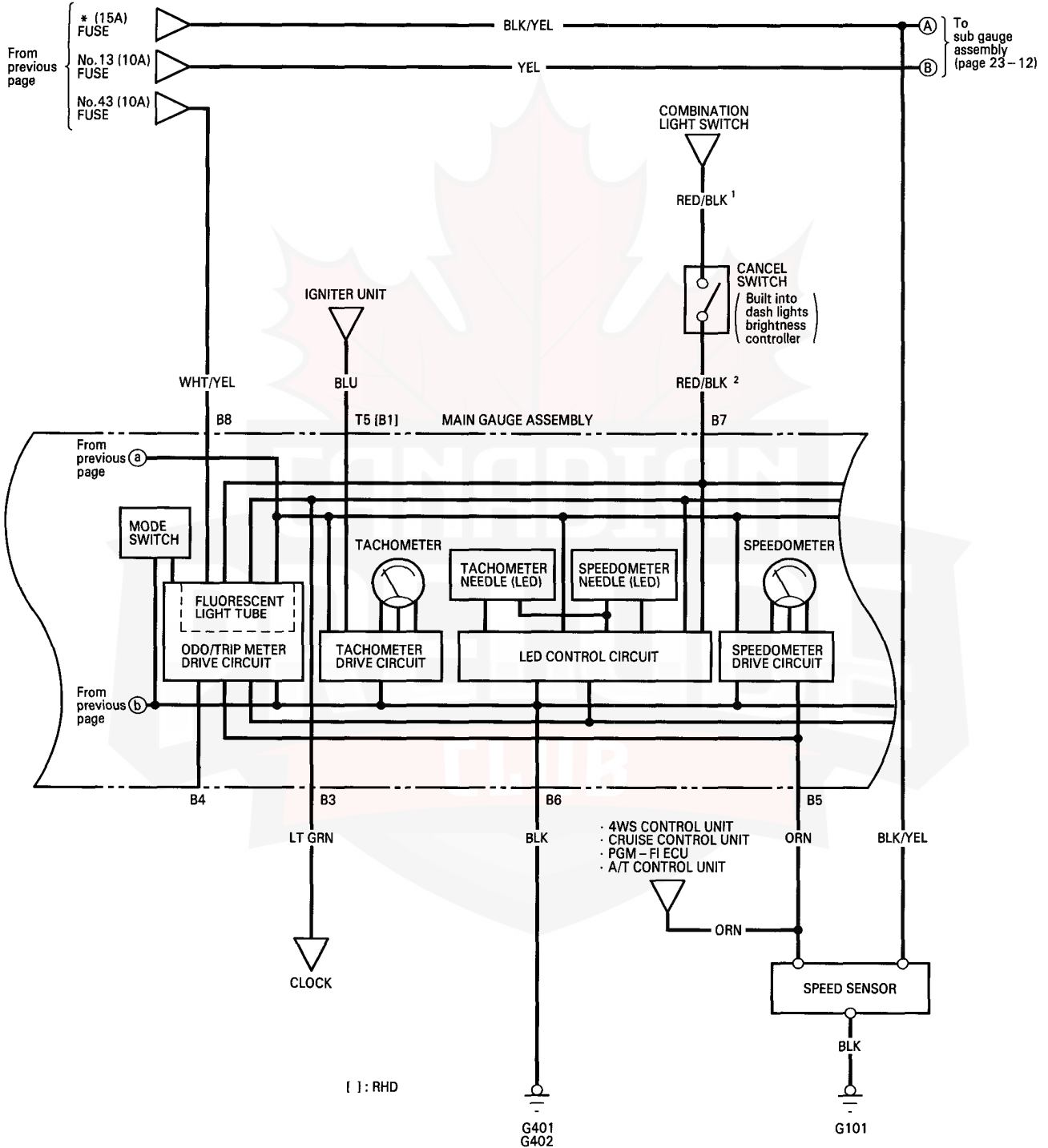
(cont'd)



# Gauge Assembly (With Luminescent Gauges)

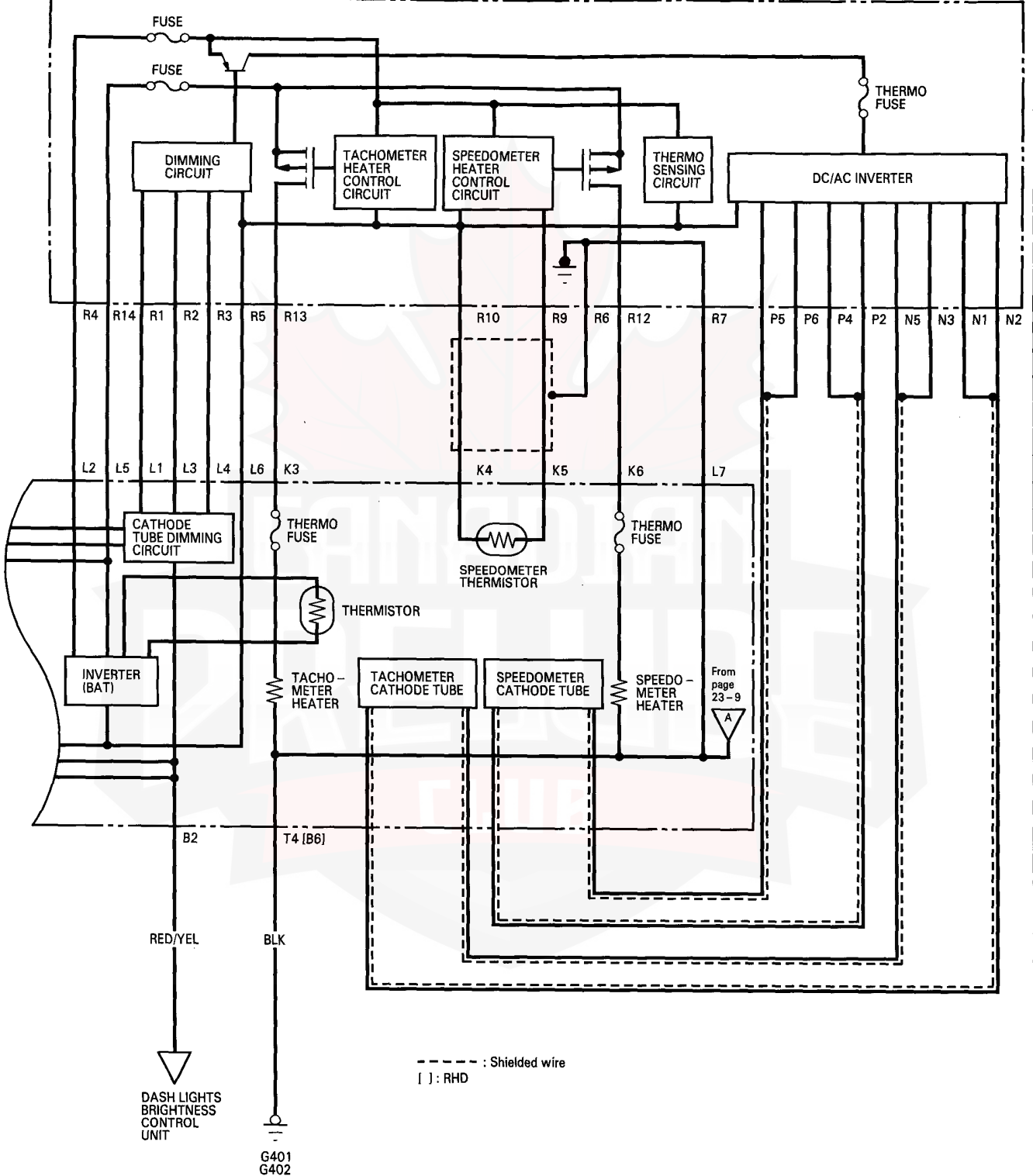
## Circuit Diagram

\* No. 23 (15A): With SRS  
No. 19 (15A): Without SRS



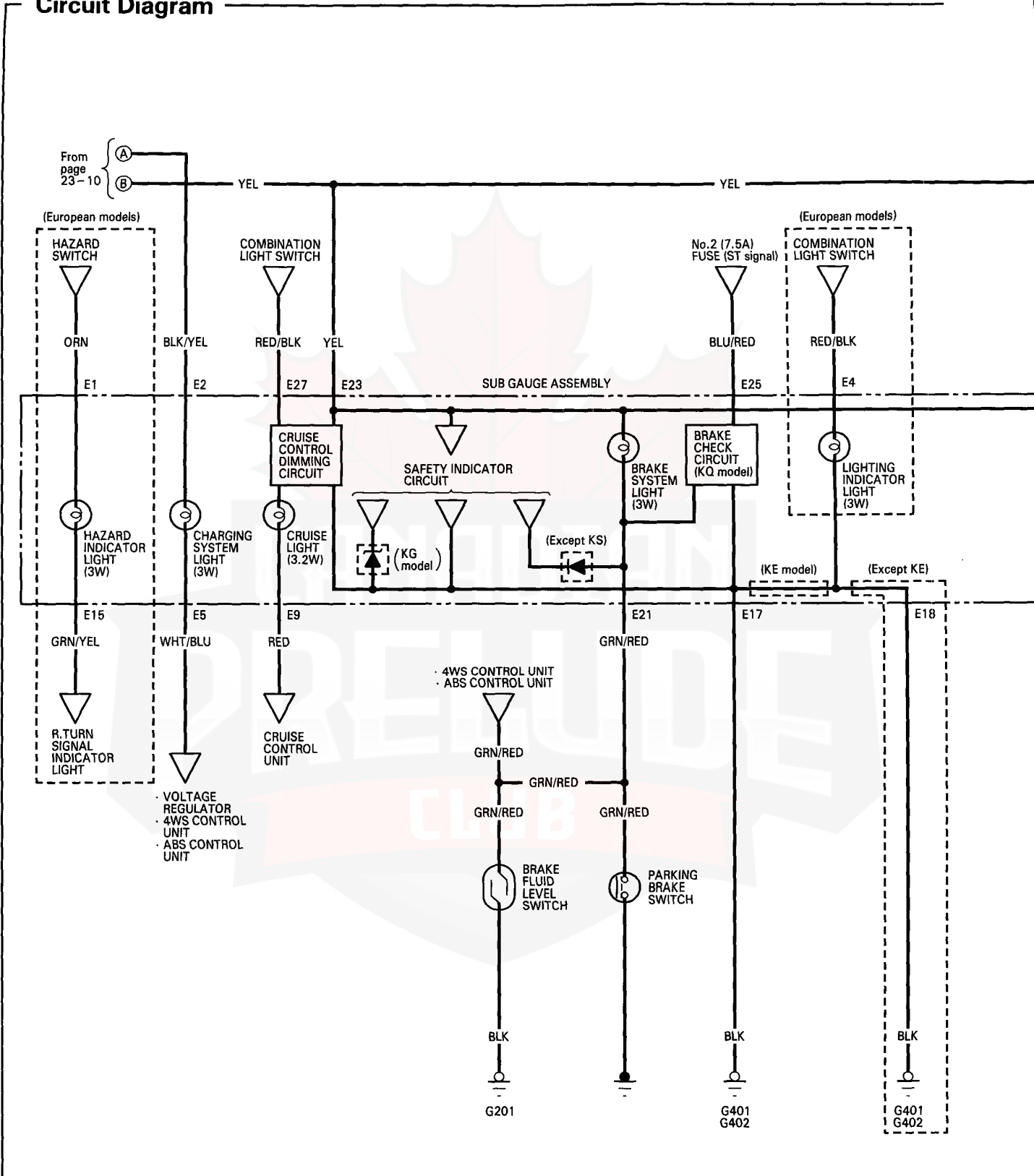


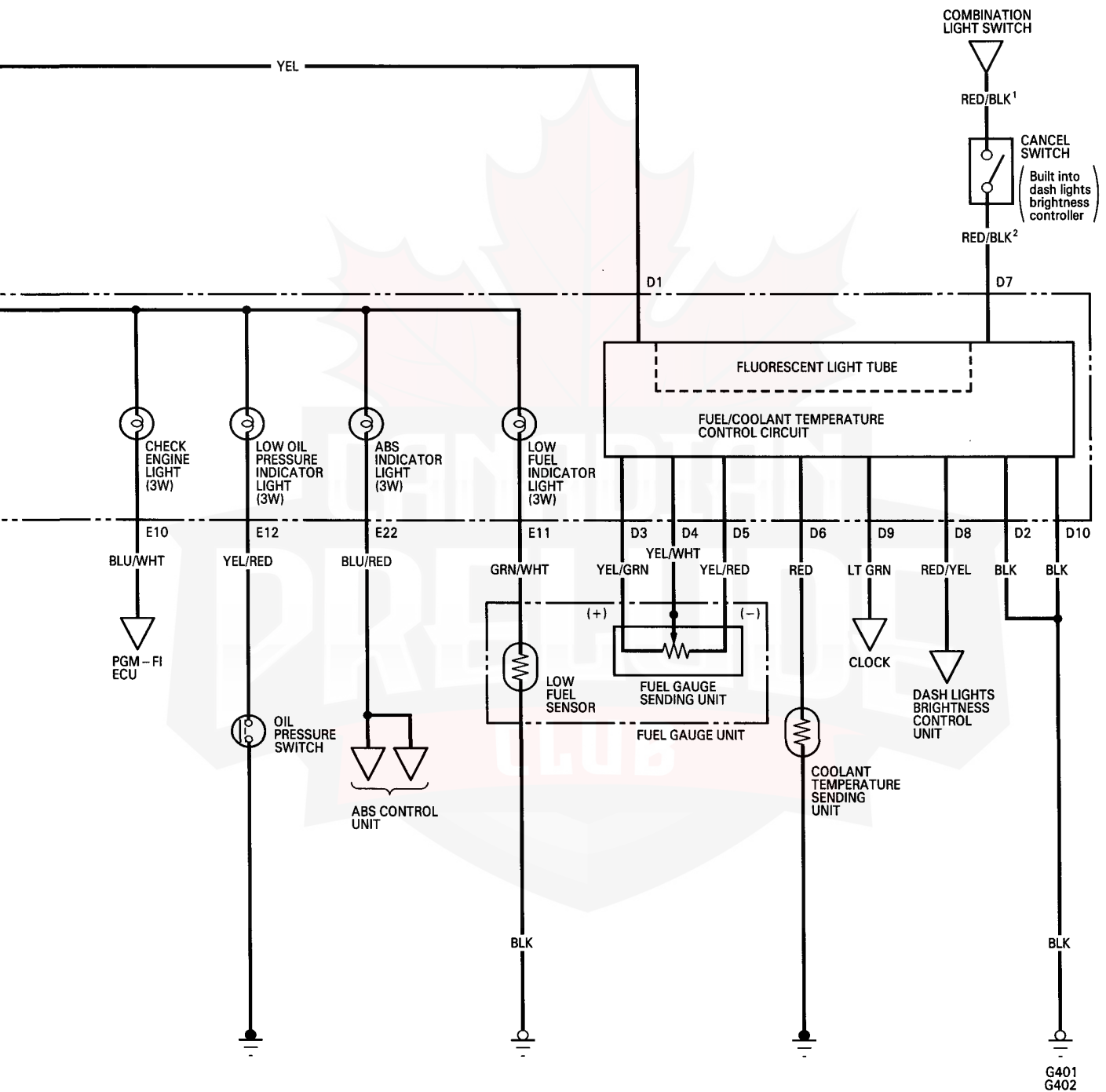
DC/AC INVERTER ASSEMBLY



# Gauge Assembly (With Luminescent Gauges)

## Circuit Diagram



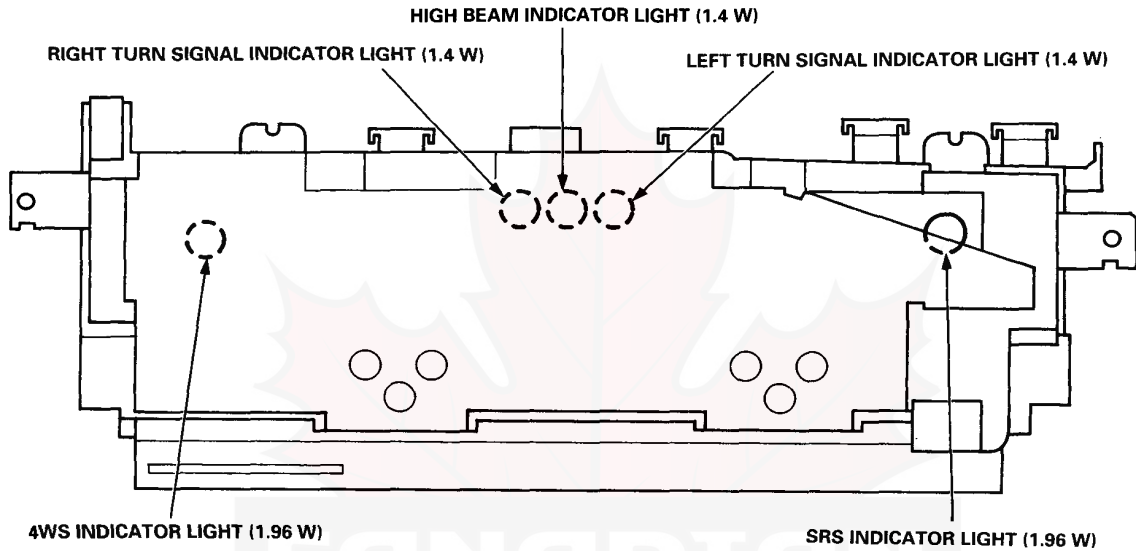


# Gauge Assembly (With Luminescent Gauges)

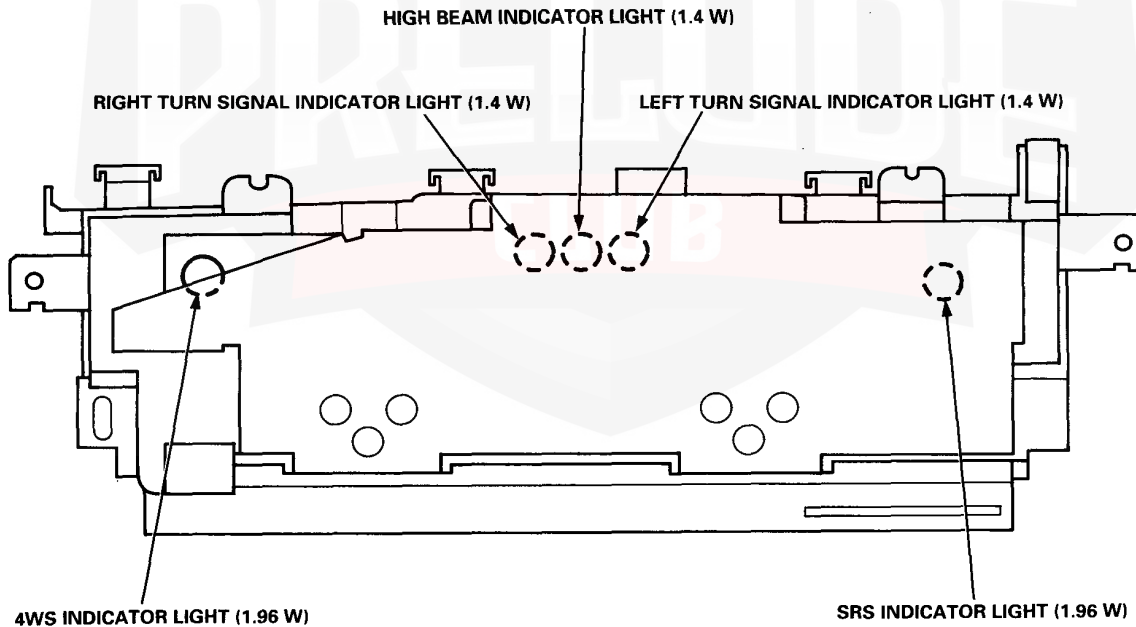
## Bulb Locations

Main Gauge Assembly:

LHD:



RHD:

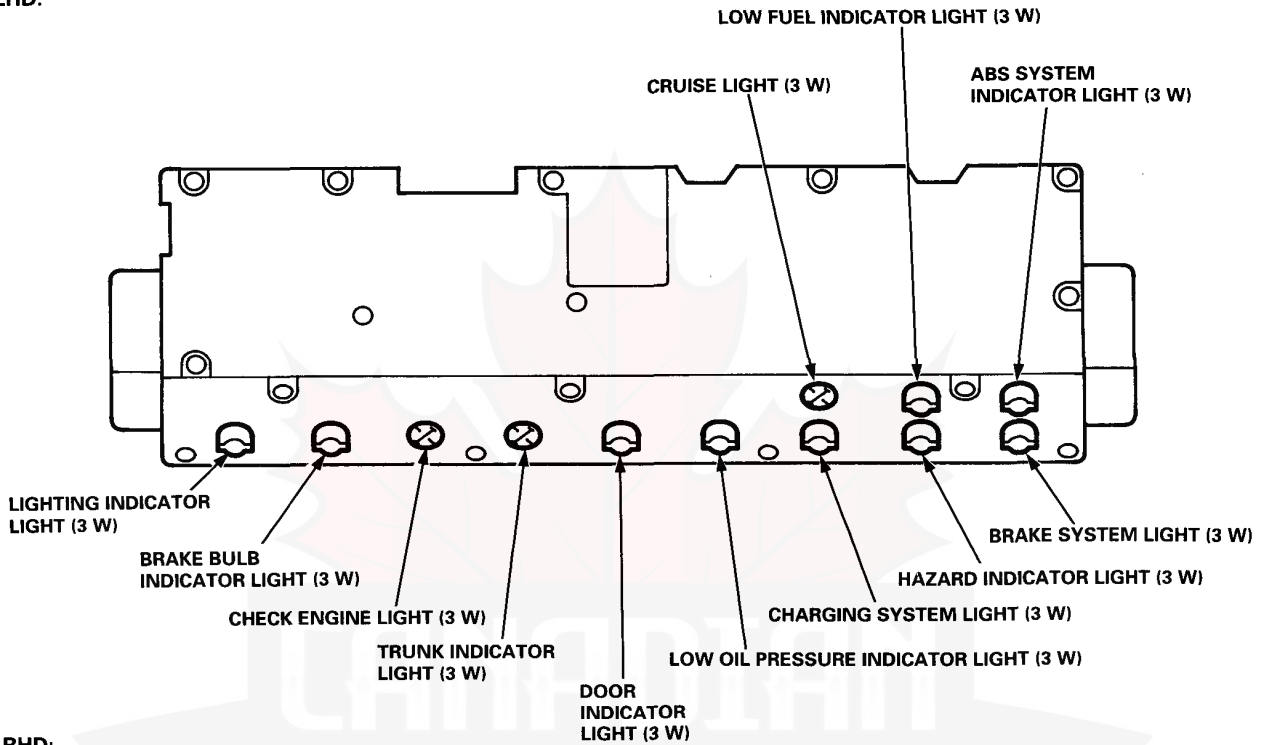




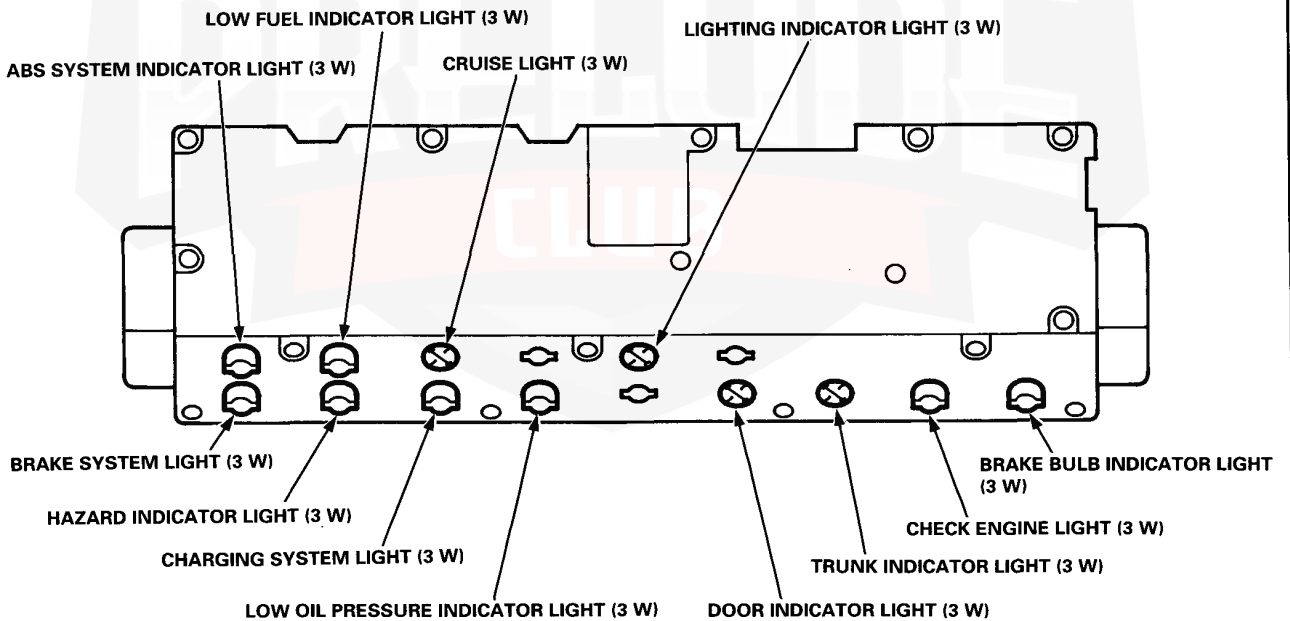
## Bulb Locations (European models)

Sub Gauge Assembly:

LHD:



RHD:

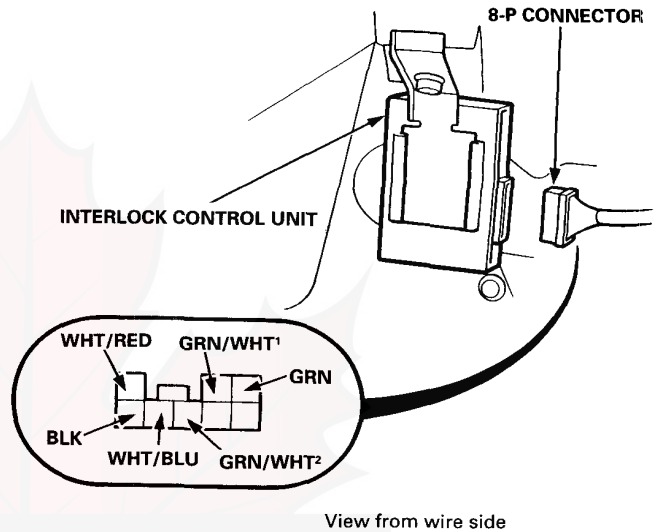


# Interlock System (KQ model)

## Control Unit Input Test

1. Disconnect the 8-P connector from the interlock control unit.
2. Inspect the connector and socket terminals to be sure they are all making good contact.
  - If the terminals are bent, loose, or corroded, repair them as necessary, and recheck the system.
  - If the terminals look OK, make the following input tests at the connector.
    - If a test indicates a problem, find and correct the cause, then recheck the system.
    - If all the input tests prove OK, substitute a known-good control unit and recheck the system. If the check is OK, the control unit must be faulty; replace it.

NOTE: If the shift lock solenoid clicks when the ignition switch is turned ON and you step on the brake pedal (with the shift lever in **[P]**), the shift lock system is electronically normal; if the shift lever cannot be shifted from **[P]**, test the shift lever position switch.



### Shift Lock System:

No.	Wire	Test condition	Test: Desired result	Possible cause if result is not obtained
1	GRN/WHT <sup>1</sup>	Ignition switch ON. Brake pedal pushed.	Check for voltage to ground: There should be battery voltage.	<ul style="list-style-type: none"> <li>• Blown No. 41 (15 A) fuse in the under-hood fuse/relay box</li> <li>• Faulty PGM-FI ECU</li> <li>• Faulty brake switch</li> <li>• Faulty throttle position sensor</li> <li>• An open in the wire</li> </ul>
		Ignition switch ON, brake pedal and accelerator pushed at the same time.	Check for voltage to ground: There should be less than battery voltage.	
2	GRN/WHT <sup>2</sup>	Shift lever in <b>[P]</b> .	Check for continuity to ground: There should be continuity.	<ul style="list-style-type: none"> <li>• Faulty shift lever position switch</li> <li>• Poor ground (G401, G402)</li> <li>• An open in the wire</li> </ul>
3	GRN	Ignition switch ON.	Check for voltage to ground: There should be battery voltage.	<ul style="list-style-type: none"> <li>• Blown No. 13 (10 A) fuse in the under-dash fuse box</li> <li>• Faulty shift lock solenoid</li> <li>• An open in the wire</li> </ul>

### Key Interlock System:

No.	Wire	Test condition	Test: Desired result	Possible cause if result is not obtained
1	BLK	Under all conditions.	Check for continuity to ground: There should be continuity.	<ul style="list-style-type: none"> <li>• Poor ground (G401, G402)</li> <li>• An open in the wire</li> </ul>
2	GRN/WHT <sup>2</sup>	Shift lever in <b>[P]</b> .	Check for continuity to ground: There should be continuity.	<ul style="list-style-type: none"> <li>• Faulty shift lever position switch</li> <li>• Poor ground (G401, G402)</li> <li>• An open in the wire</li> </ul>
3	WHT/RED	Ignition switch turned to ACC (I) and the key pushed all the way in.	Check for voltage to ground: There should be battery voltage.	<ul style="list-style-type: none"> <li>• Blown No. 46 (10 A) fuse in the under-hood fuse/relay box</li> <li>• Faulty steering lock assembly (key interlock solenoid)</li> <li>• An open in the wire</li> </ul>
	WHT/BLU			

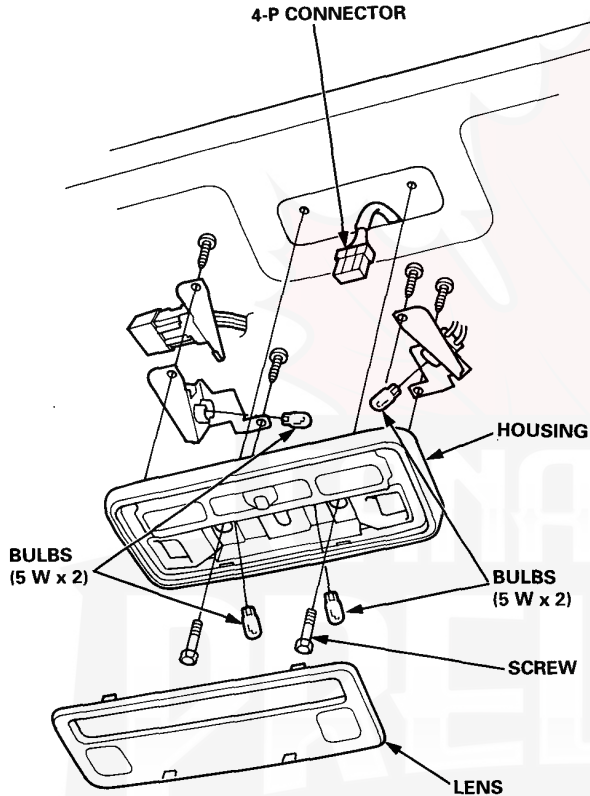




# Ceiling/Spot Lights (KQ and KY models)

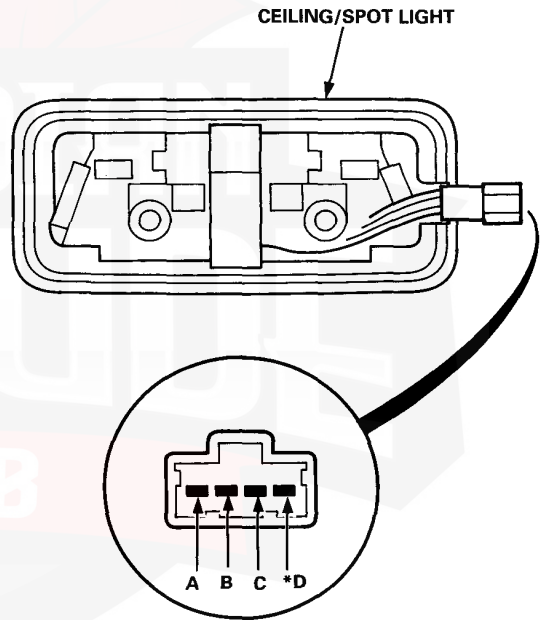
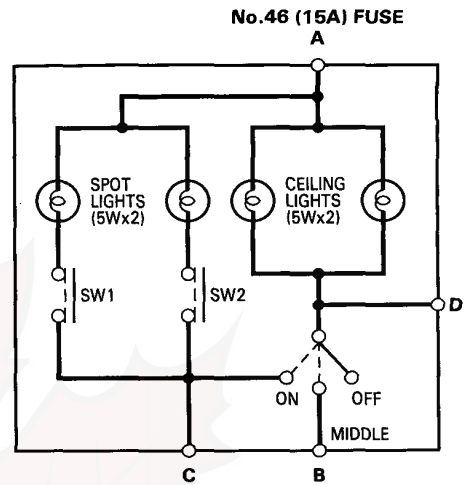
## Test/Replacement

1. Turn the ceiling and spot light switches off.
2. Remove the lens.
3. Remove the two screws, and disconnect the 4-P connector from the housing.



4. Check for continuity between the terminals in each switch position according to the table.

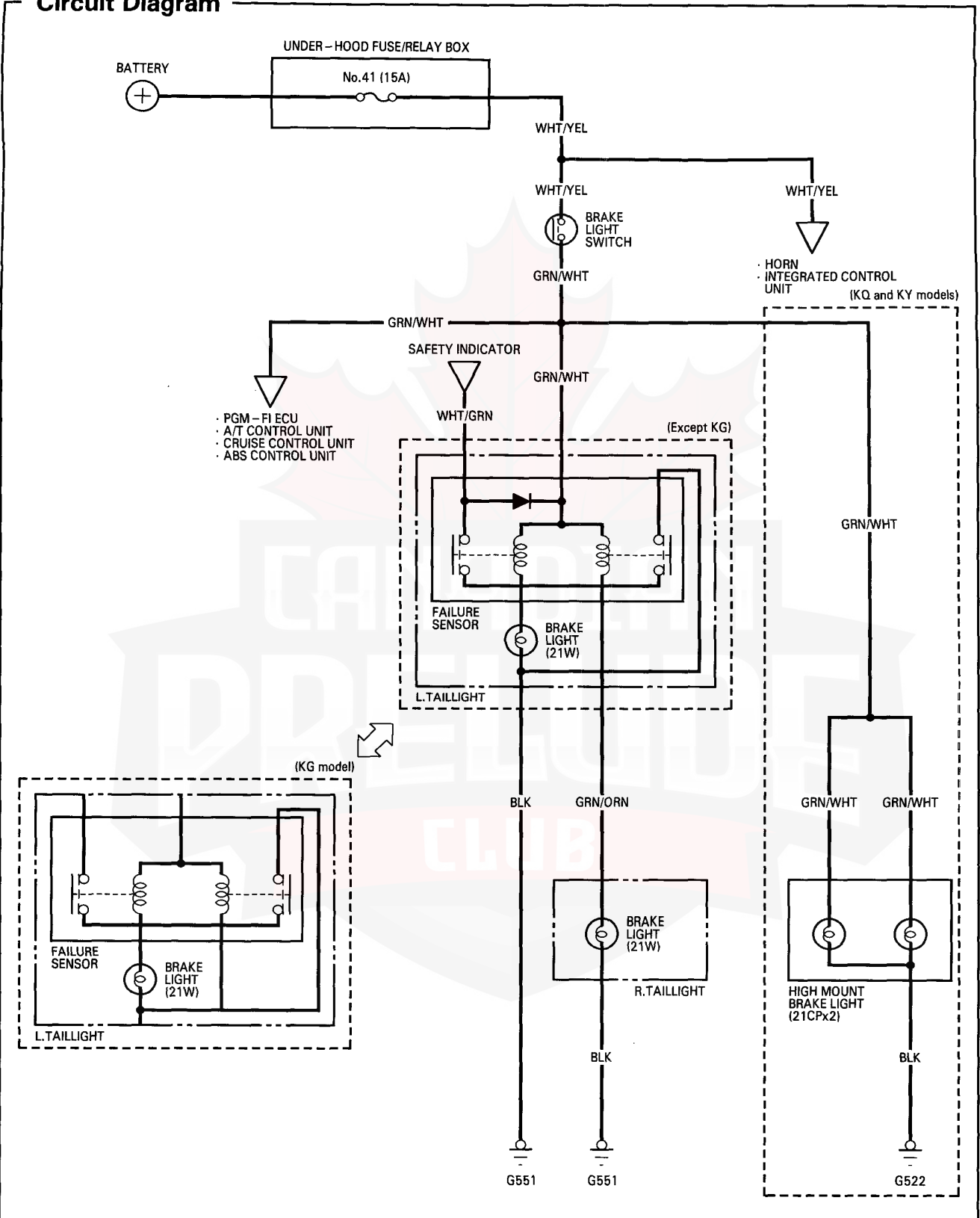
		Terminal				
		A	B	C	D	
CEILING LIGHTS	OFF					
	DOOR	○	⊖	○		
	ON	○	⊖	○	○	
SPOT LIGHTS	SW1	ON	○	⊖	○	
		OFF				
	SW2	ON	○	⊖	○	
		OFF				



\*: Not used

# Brake/High Mount Brake Lights

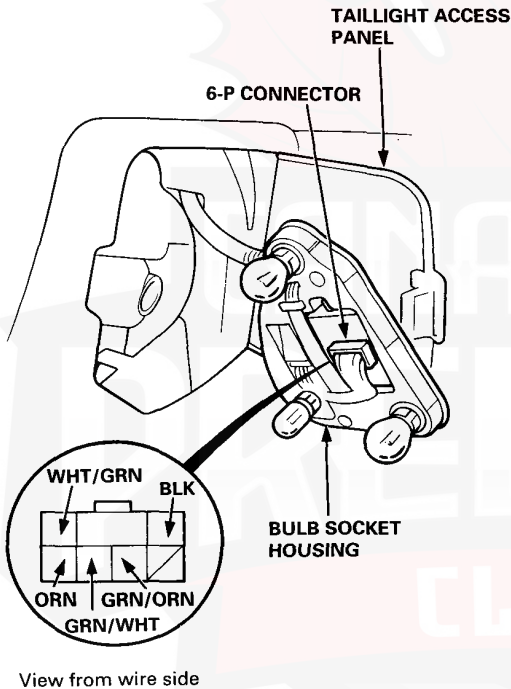
## Circuit Diagram





## Brake Light Failure Sensor Test

1. First make sure the brake lights come on when the brake pedal is pressed.
  - If all the brake lights come on, go to step 2.
  - If one of the brake lights does not come on, check whether the bulb is blown. If the bulb is OK, go to step 2.
  - If none of the brake lights come on, check the brake light circuit.
2. Open the trunk lid and the left taillight access panel, then remove the bulb socket housing.
3. Watch the **BRAKE LAMP** light in the safety indicator when the ignition switch is turned from OFF to ON with the WHT/GRN terminal of the 6-P connector grounded.

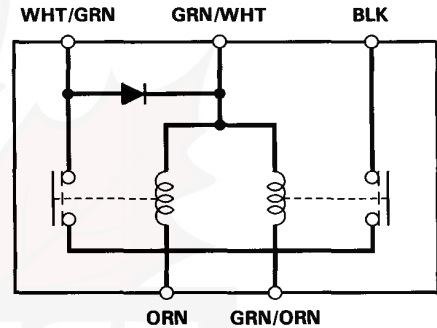


- If the **BRAKE LAMP** light comes on and stays on, check for an open in the WHT/GRN wire between the safety indicator and the failure sensor.
- If the **BRAKE LAMP** light does not stay on, go to step 3.

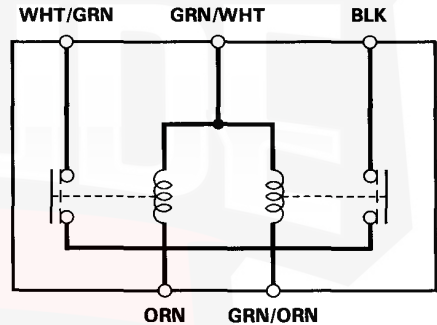
4. Watch the **BRAKE LAMP** light when the ignition switch is turned from OFF to ON with the GRN/ORN terminal of the 6-P connector grounded and the brake pedal depressed.

- If the **BRAKE LAMP** light comes on and stays on, check for:
  - poor ground (G551).
  - an open in the wire.

### Except KG:

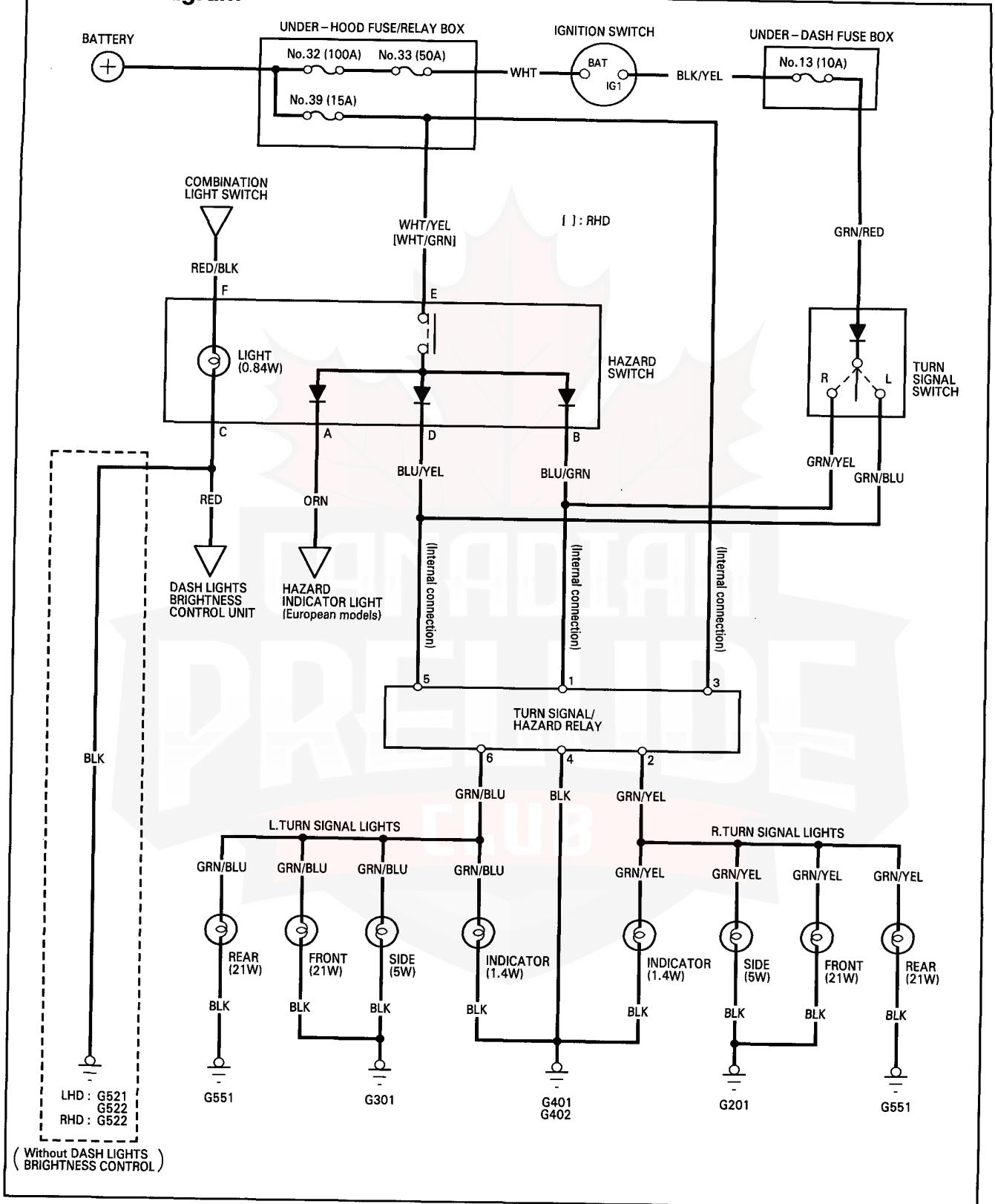


### KG model:



# Turn Signal/Hazard Flasher System

## Circuit Diagram

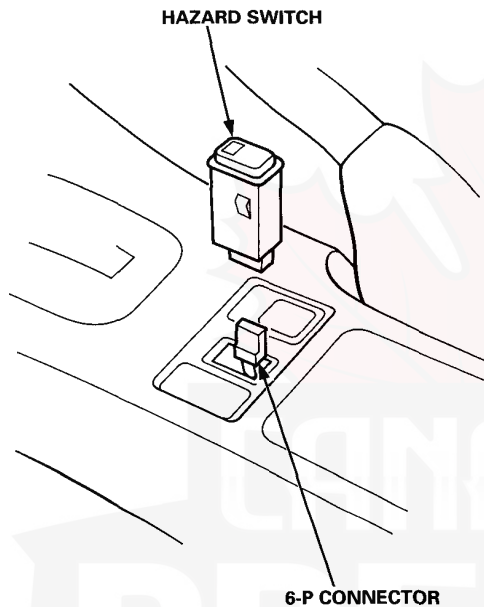




## Hazard Switch Test/Replacement

- Carefully remove the hazard switch from the center console.
- Disconnect the 6-P connector from the switch.

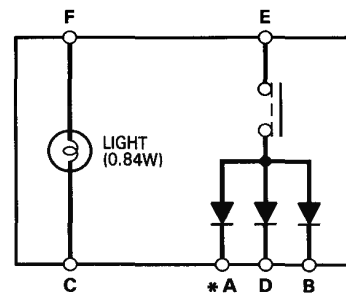
NOTE: RHD type is shown, LHD type is symmetrical.



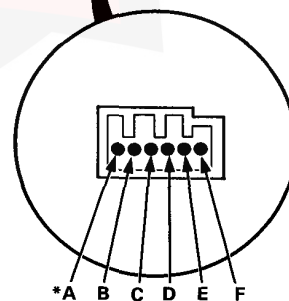
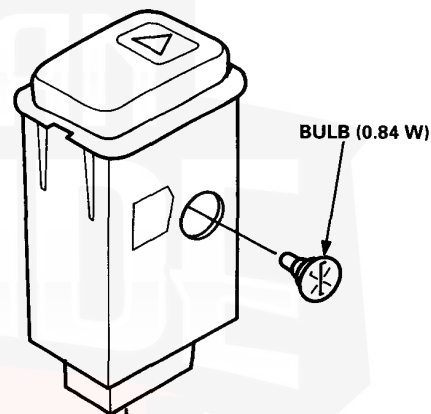
- Check for continuity between the terminals in each switch position according to the table.

Terminal Position	*A	B	C	D	E	F
ON	○	○		○	○	
OFF			○	○	○	○

\* : European models



\*: European models



\*: European models

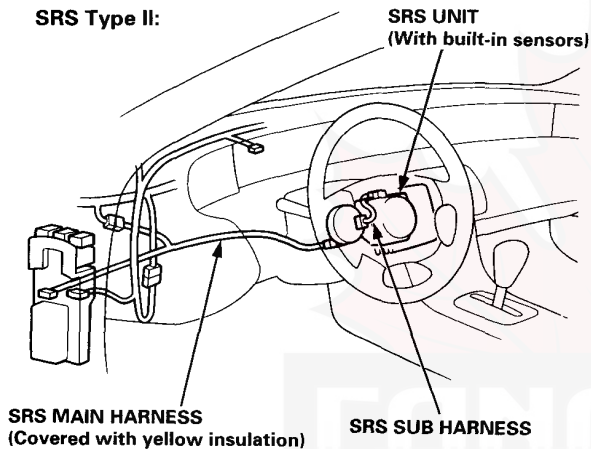
# Dash Lights Brightness Control (With Luminescent Gauges)

## Component Location Index

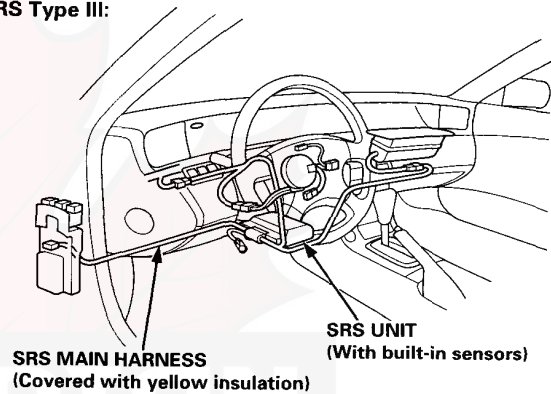
### CAUTION:

- All SRS wire harnesses are covered with yellow insulation.
- Replace the entire affected SRS harness assembly if it has an open circuit or damaged wiring.
- Before disconnecting the SRS wire harness, turn the ignition switch OFF, disconnect the battery negative cable, and wait at least three minutes.
- Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.
- Before you disconnect any part of an SRS wire harness, connect the short connectors (RED) to the airbags (SRS type III).
- For additional precautions, refer to page 23-34 in the SRS sub-section.

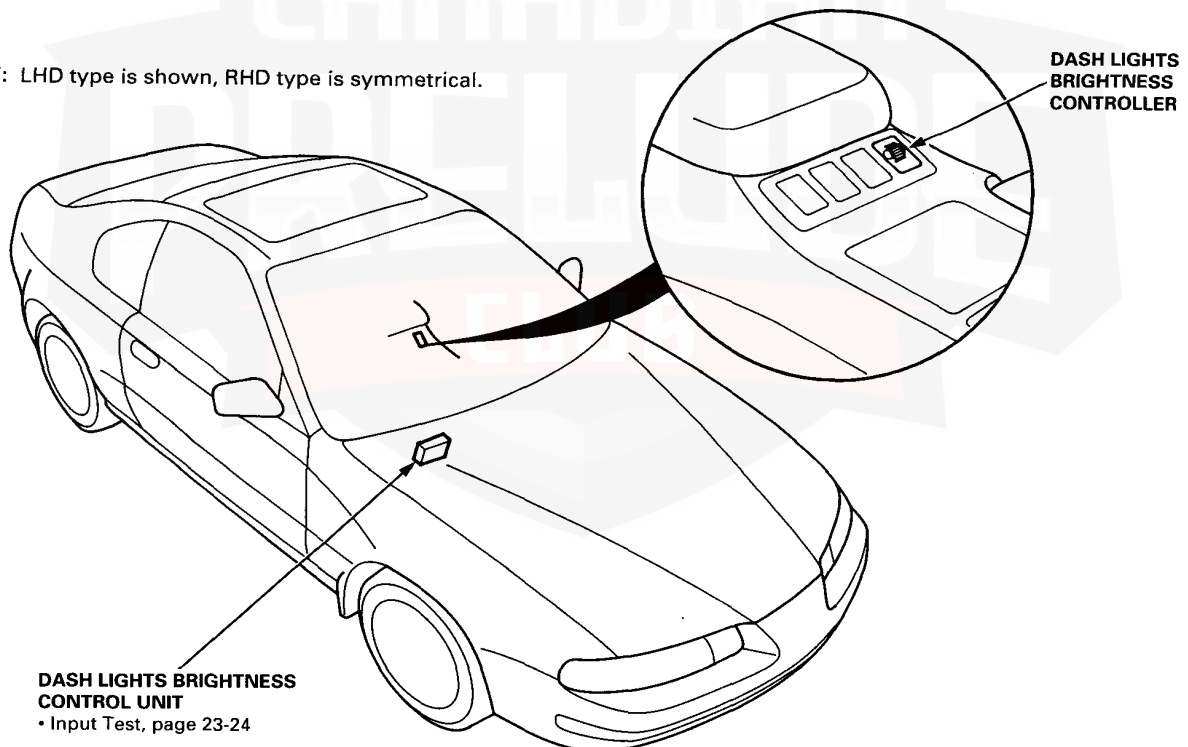
### SRS Type II:



### SRS Type III:

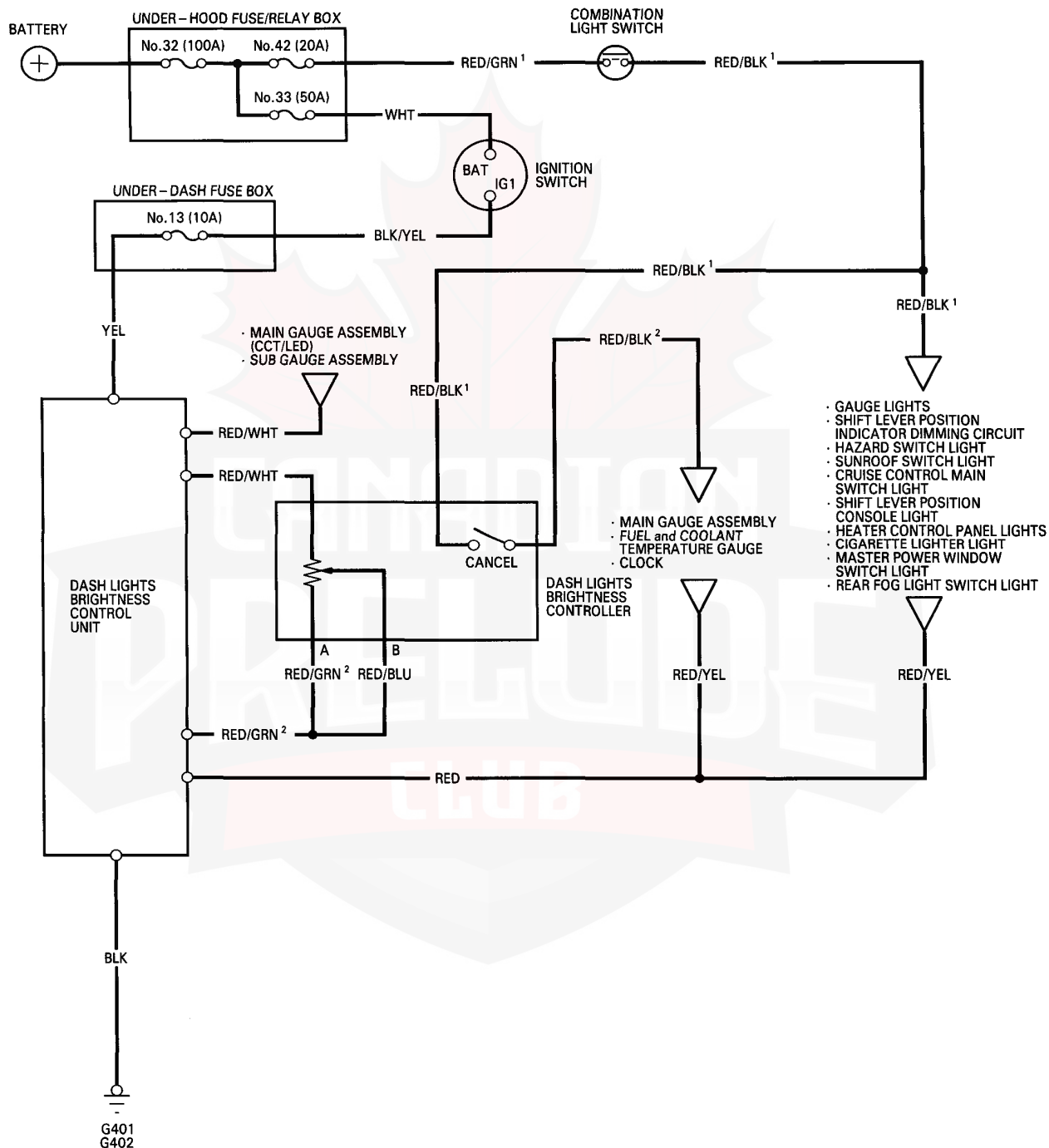


NOTE: LHD type is shown, RHD type is symmetrical.





# Circuit Diagram



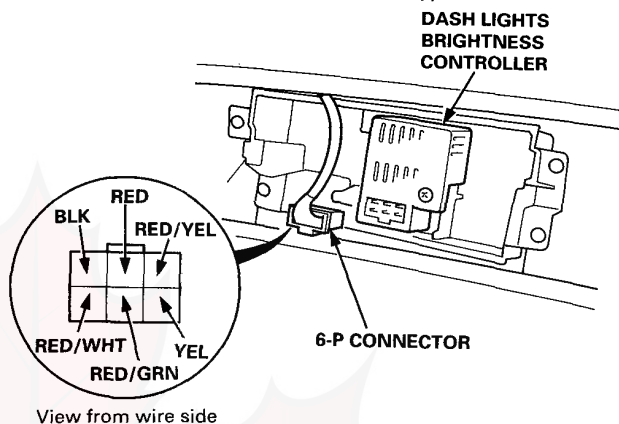


# Dash Light Brightness Control (With Luminescent Gauges)

## Control Unit Input Test

1. Remove the sub gauge assembly.
2. Disconnect the 6-P connector from the control unit.
3. Inspect the connector and socket terminals to be sure they are all making good contact.
  - If the terminals are bent, loose or corroded, repair them as necessary, and recheck the system.
  - If the terminals look OK, make the following input tests at the connector.
    - If a test indicates a problem, find and correct the cause, then recheck the system.
    - If all input tests prove OK, the control unit must be faulty; replace it.

NOTE: RHD type is shown, LHD type is similar.

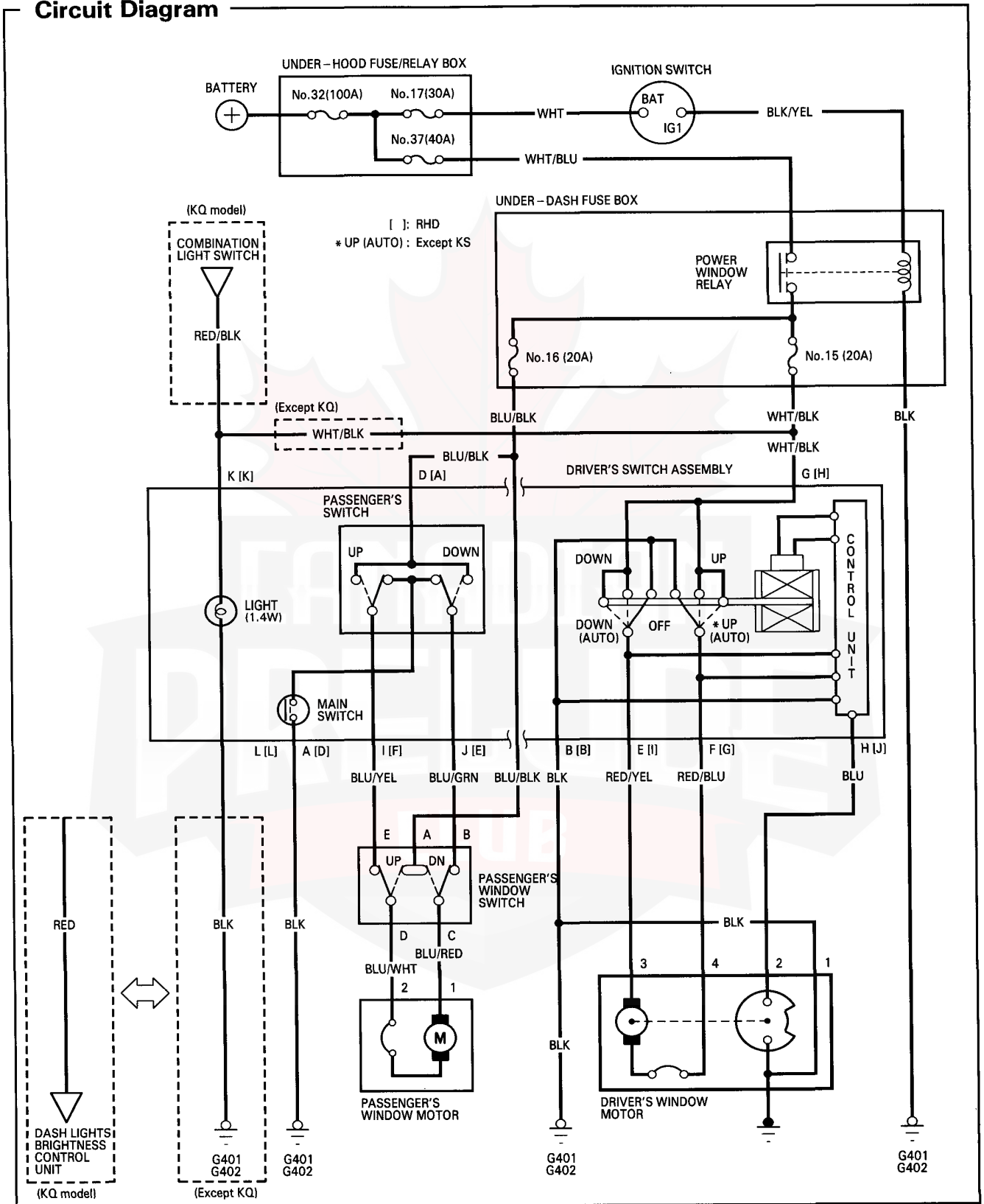


No.	Wire	Test condition	Test: Desired result	Possible cause if result is not obtained
1	BLK	Under all conditions	Check for continuity to ground: There should be continuity.	<ul style="list-style-type: none"> <li>• Poor ground (G401, G402)</li> <li>• An open in the wire</li> </ul>
2	YEL	Ignition switch ON	Check for voltage to ground: There should be battery voltage.	<ul style="list-style-type: none"> <li>• Blown No. 13 (10 A) fuse in the under-dash fuse box</li> <li>• An open in the wire</li> </ul>
3	RED	Combination light switch ON	Attach to ground: Dash lights should come on full bright.	<ul style="list-style-type: none"> <li>• Faulty combination light switch</li> <li>• An open in the wire</li> </ul>
4	RED/YEL	Ignition switch ON	Attach to ground: Brightness-controlled dash lights should come on full bright.	<ul style="list-style-type: none"> <li>• Faulty combination meter</li> <li>• An open in the wire</li> </ul>
5	RED/GRN <sup>2</sup> and RED/WHT	Adjusting dial rotated	Check for resistance between the RED/GRN <sup>2</sup> and RED/WHT terminals: It should vary from 0-about 10 k $\Omega$ as the dial is rotated.	<ul style="list-style-type: none"> <li>• Faulty dash lights brightness controller</li> <li>• An open in the wire</li> </ul>

# Power Windows



## Circuit Diagram

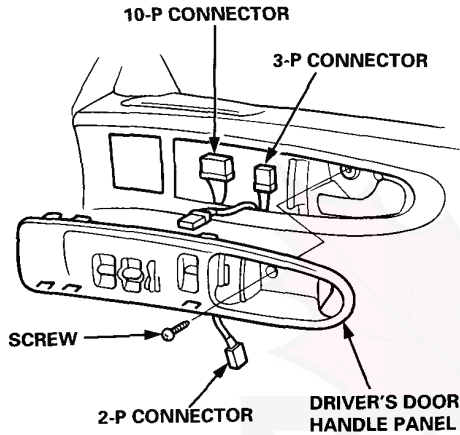


# Power Windows

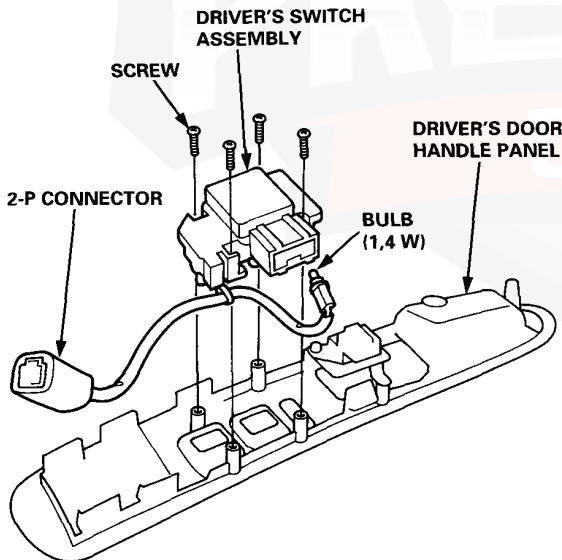
## Driver's Switch Assembly Removal

1. Remove the mounting screw and pry the driver's door handle panel out of the door panel.
2. Disconnect the 10-P, 3-P and 2-P connectors from it.

NOTE: RHD type is shown, LHD type is symmetrical.



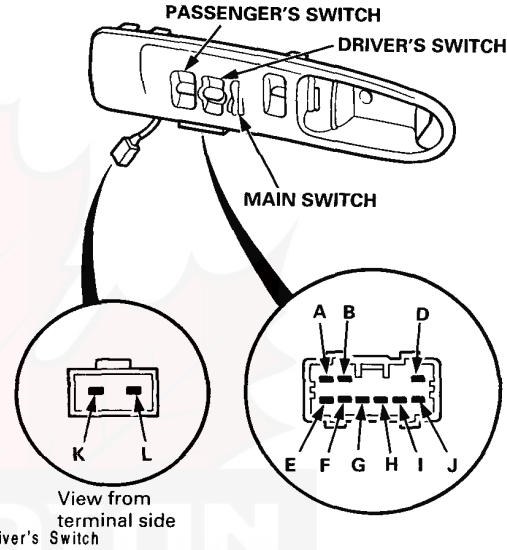
3. Remove the driver's switch assembly from the door handle panel by removing the four mounting screws.



## Driver's Switch Assembly Test

1. Remove the driver's door handle panel.
2. Check for continuity between the terminals in each switch position according to the table.

NOTE: RHD type is shown, LHD type is symmetrical.



Terminal	B (B)	E (I)	F (G)	G (H)
Position				
OFF	○	○	○	
UP			○	○
DOWN		○		○
* UP(AUTO)			○	○
DOWN(AUTO)		○		○

\* UP(AUTO) : Except KS  
( ) : RHD

Terminal	A (D)	D (A)	I (F)	J (E)
Position	Main switch			
OFF	ON	○	○	○
	OFF		○	○
UP	ON	○	○	
	OFF	○	○	
DOWN	ON	○		○
	OFF	○		○

( ) : RHD

3. Check for continuity between terminals K and L.

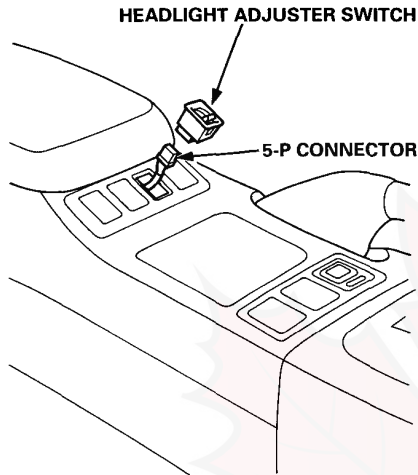
- If there is no continuity, check the bulb.

# Headlight Adjuster (KG and KS models)



## Headlight Adjuster Switch Removal

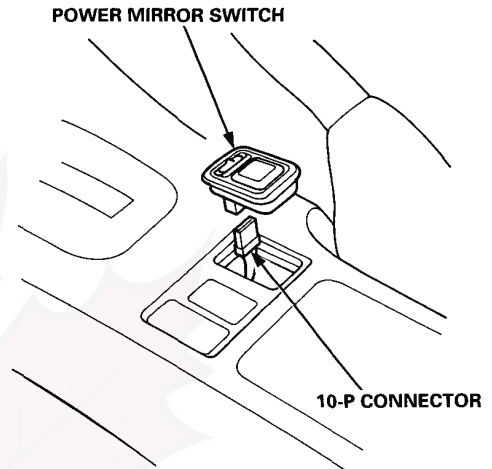
1. Carefully pry the switch out of the center console.
2. Disconnect the 5-P connector from the switch.



# Power Mirrors

## Power Mirror Switch Removal

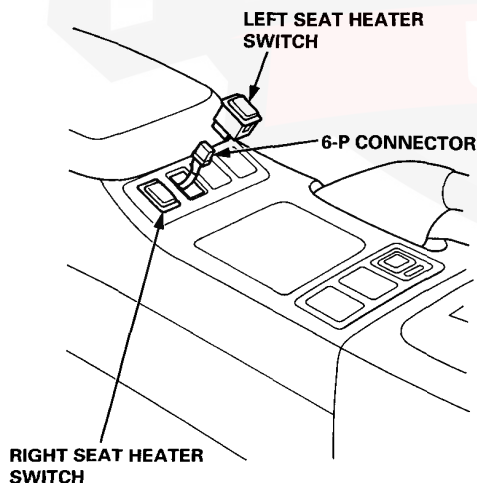
1. Carefully pry the switch out of the center console.
  2. Disconnect the 10-P connector from the switch.
- NOTE: RHD type is shown, LHD type is symmetrical.



# Seat Heaters (KS model)

## Seat Heater Switch Removal

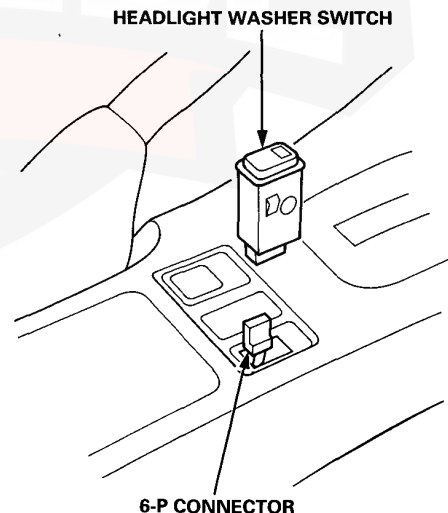
1. Carefully pry the switch out of the center console.
2. Disconnect the 6-P connector from the switch.



# Wipers/Washers (KG and KS models)

## Headlight Washer Switch Removal

1. Carefully pry the switch out of the center console.
2. Disconnect the 6-P connector from the switch.



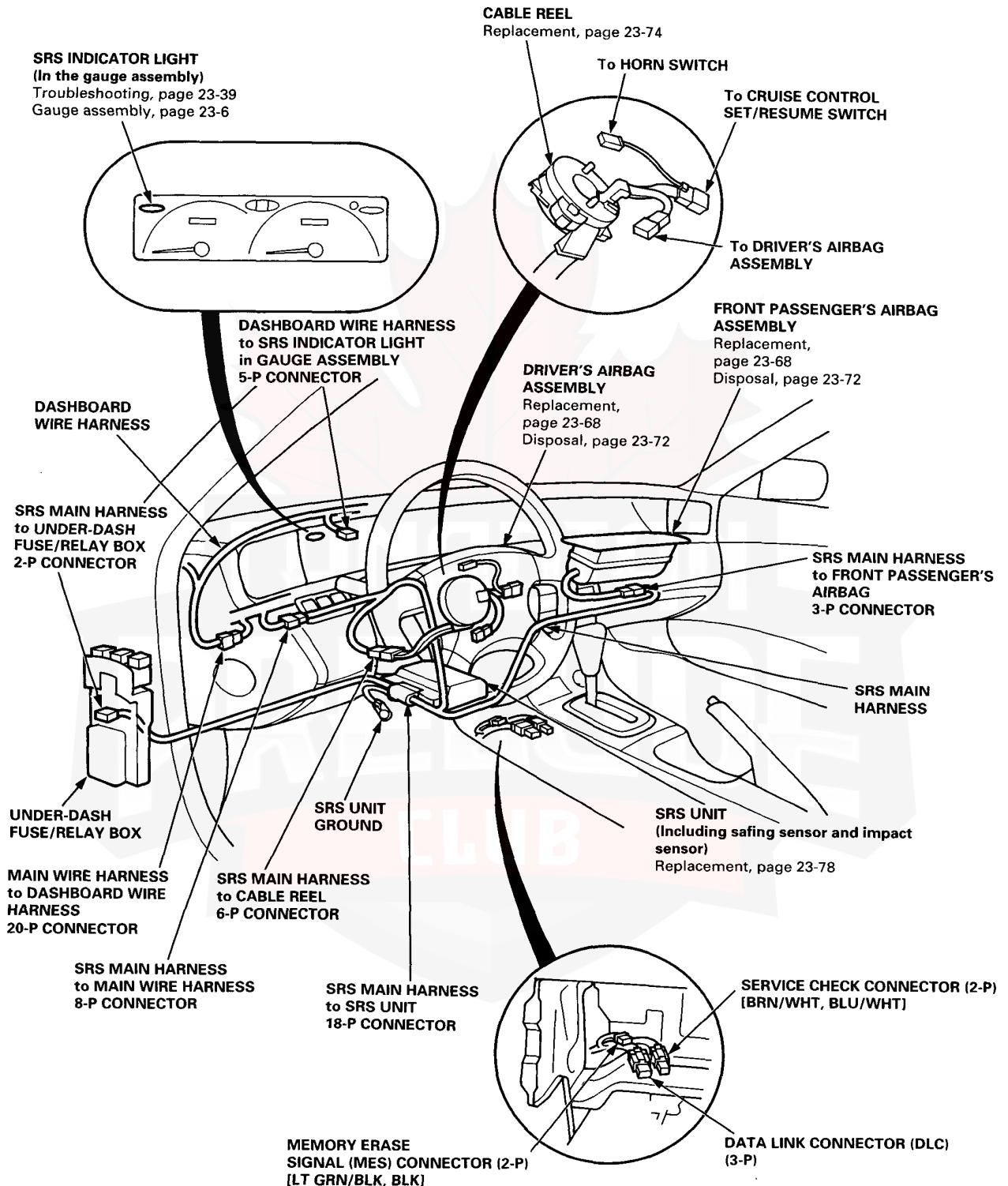
## **Supplemental Restraint System (SRS)–Type III**

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<b>SRS Unit Precautions .....</b>	<b>23-35</b>
<b>Inspection After Deployment .....</b>	<b>23-35</b>
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<b>Connecting the Short Connectors ...</b>	<b>23-38</b>
<b>Troubleshooting</b>	
<b>Self-diagnostic Procedures .....</b>	<b>23-39</b>
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<b>Cable Reel</b>	
<b>Replacement .....</b>	<b>23-74</b>
<b>SRS Unit</b>	
<b>Replacement .....</b>	<b>23-78</b>



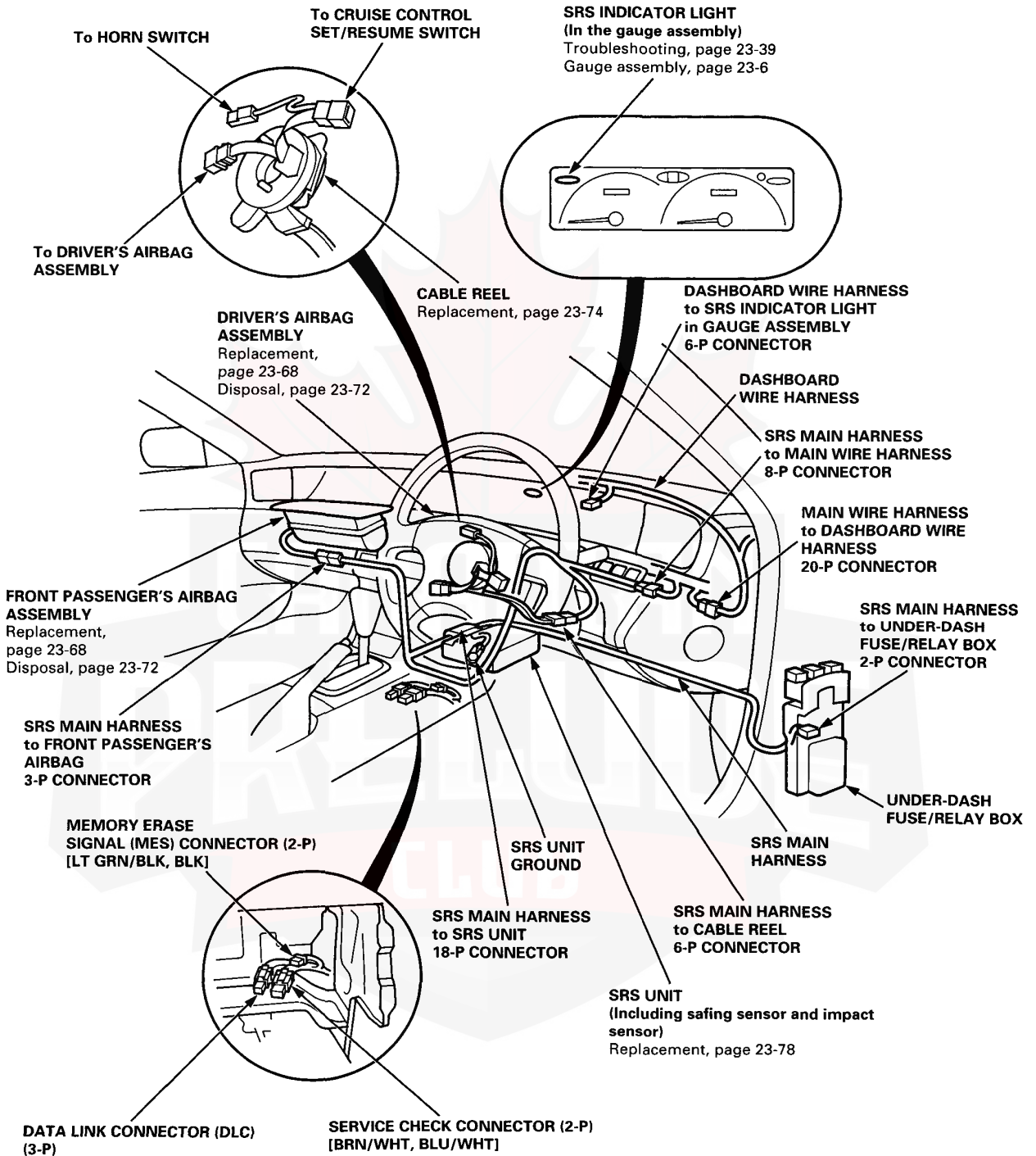
# Component/Wiring Location Index

(LHD)





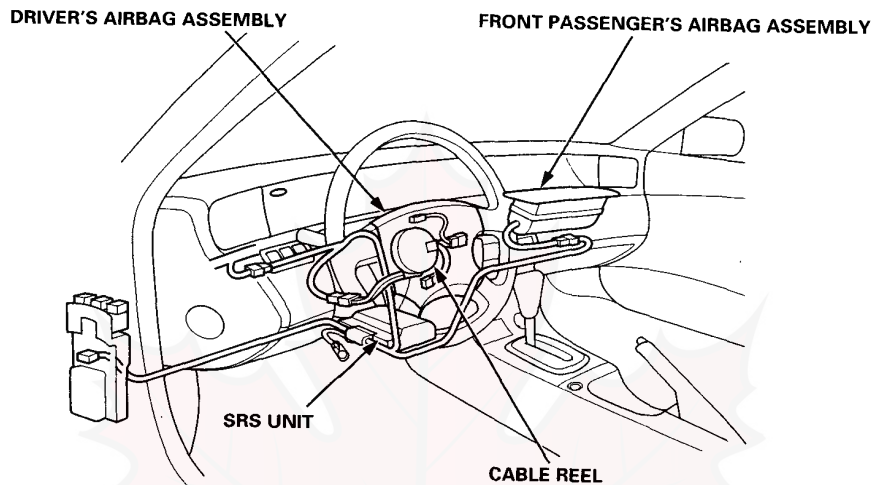
(RHD)





# Description

The SRS is a safety device which, when used in conjunction with the seat belt, is designed to help protect the driver and front passenger in a frontal impact exceeding a certain set limit. The system consists of the SRS unit (including safing sensor and impact sensor), the cable reel and driver's airbag, and front passenger's airbag.

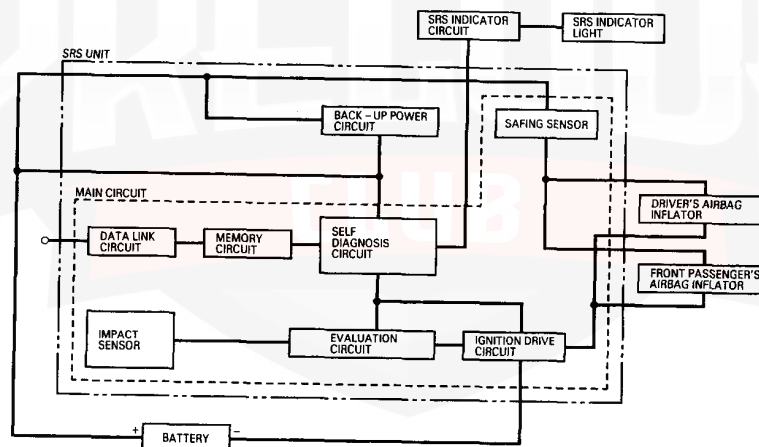


## Operation

The main circuit in the SRS unit senses and judges the force of impact and, if necessary, ignites the inflator charges. If battery voltage is too low or power is disconnected due to the impact, the back-up power circuit will keep voltage at a constant level.

## For the SRS to operate:

- (1) The impact sensor and safing sensor must activate, and the impact sensor must send an electric signal to the evaluation circuit.
- (2) The evaluation circuit must compute the signal, and must send a signal to the ignition drive circuit.
- (3) The ignition drive circuit must ignite the inflator charges which deploy the airbags.



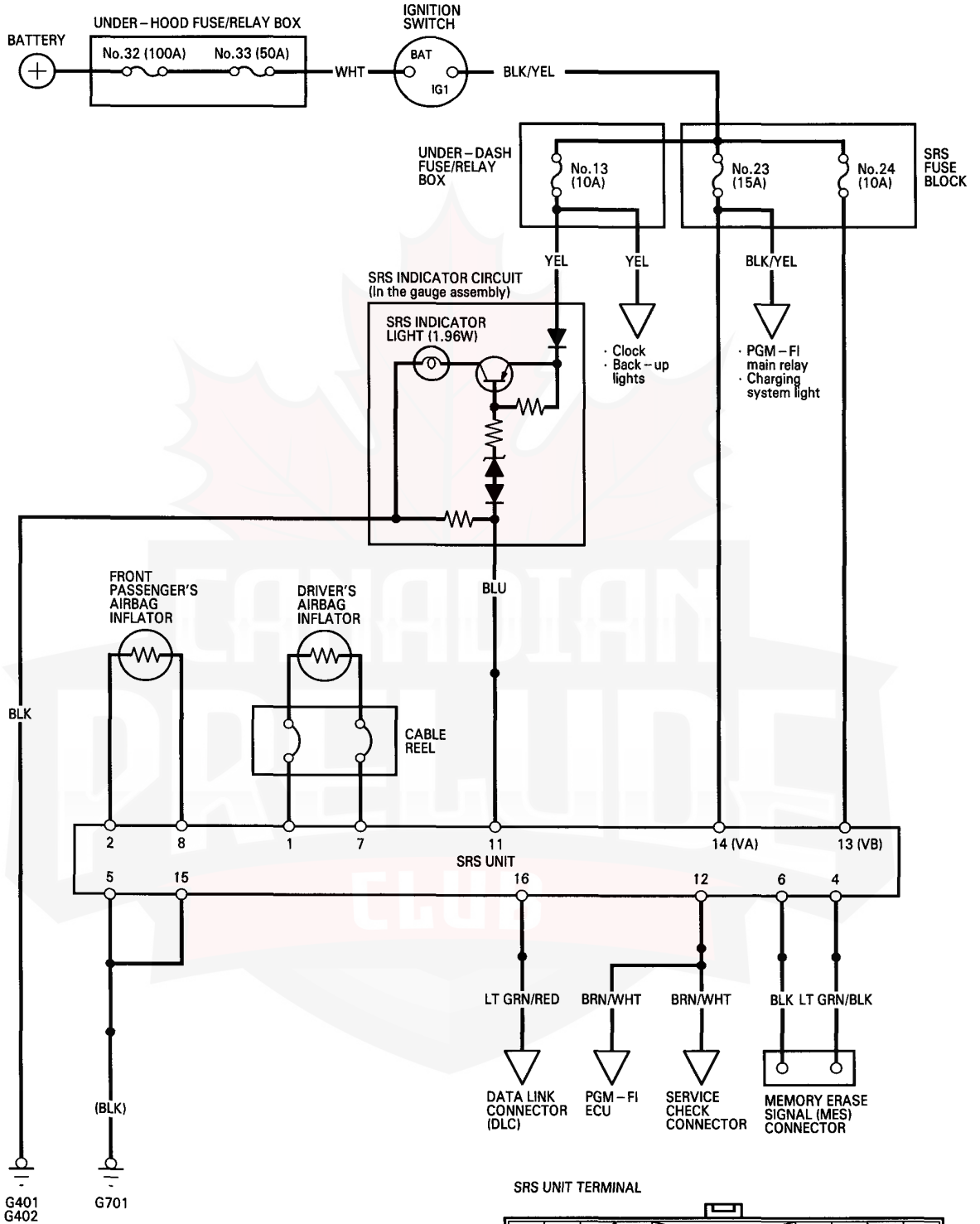
## Self-diagnosis System

A self-diagnosis circuit is built into the SRS unit; when the ignition switch is turned ON (II), the SRS indicator light comes on and goes off after about six seconds if the system is operating normally. If the light does not come on, or does not go off after six seconds, or if it comes on while driving, it indicates an abnormality in the system. The system must be inspected and repaired as soon as possible.

For better serviceability, the memory will store the cause of the malfunction, and the data link circuit passes on the information from the memory to the data link connector.



# Circuit Diagram



SRS UNIT TERMINAL

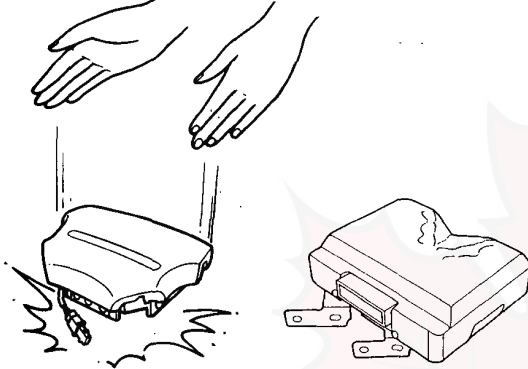
1	2	4	5	6	7	8
11	12	13	14	15	16	

# Precautions/Procedures

## General Precautions

- Carefully inspect any SRS part before you install it. Do not install any part that shows signs of being dropped or improperly handled, such as dents, cracks or deformation:

- Airbag assemblies
- Cable reel
- SRS unit



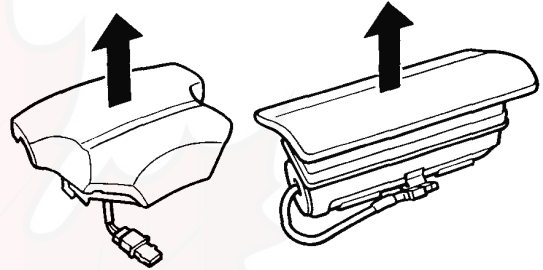
- Use only a digital multimeter to check the system. If it's not a Honda multimeter, make sure its output is 10 mA (0.01 A) or less when switched to the smallest value in the ohmmeter range. A tester with a higher output could damage the airbag circuit or cause accidental deployment and possible injury.
- Do not install used SRS parts from another car. When making SRS repairs, use only new parts.
- Except when performing electrical inspections, always disconnect both the negative cable and positive cable from the battery, and wait at least three minutes before beginning work.
- Replacement of the combination light and wiper/washer switches and cruise control switch can be done without removing the steering wheel:
  - Combination light and wiper/washer switch replacement.
  - Cruise control set/resume switch replacement.
- Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.
- Whenever the airbag has been activated, replace the SRS unit.

## Airbag Handling and Storage

Do not try to disassemble the airbag assembly. It has no serviceable parts. Once an airbag has been operated (deployed), it cannot be repaired or reused.

For temporary storage of the airbag assembly during service, please observe the following precautions:

- Store the removed airbag assembly with the pad surface up.



**▲ WARNING** If the airbag is improperly stored face down, accidental deployment could propel the unit with enough force to cause serious injury.

- Store the removed airbag assembly on a secure flat surface away from any high heat source (exceeding 100°C/212°F) and free of any oil, grease, detergent or water.

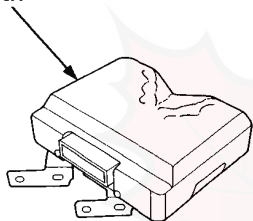
**CAUTION:** Improper handling or storage can internally damage the airbag assembly, making it inoperative. If you suspect the airbag assembly has been damaged, install a new unit and refer to the Deployment/Disposal Procedures for disposing of the damaged airbag.



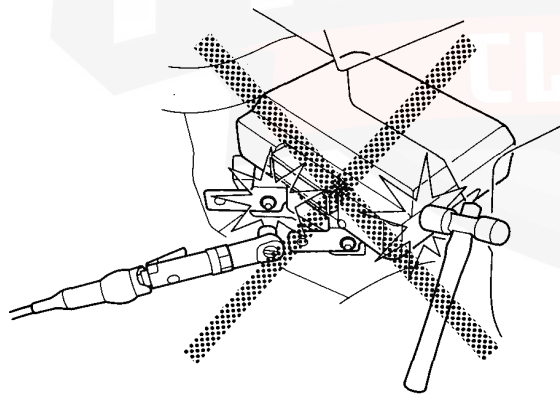
## SRS Unit Precautions

- Take extra care when painting or doing body work in the area below the dashboard. Avoid direct exposure of the SRS unit or wiring to heat guns, welding, or spraying equipment.
- Connect the short connectors before working below the dashboard near the SRS unit.
- After any degree of frontal body damage or after a collision without airbag deployment, inspect the SRS unit for physical damage. If it is dented, cracked, or deformed, replace it.

SRS UNIT



- Be sure the SRS unit is installed securely.
- Do not disassemble the SRS unit.
- Store the SRS unit in a cool and dry place. Do not spill water or oil on the SRS unit, and keep it free from dust.
- During installation or replacement, avoid strong impacts (impact wrench, hammer, etc.) in the area near the SRS unit.



## Inspection After Deployment

After a collision in which the airbags were deployed, replace the SRS unit and inspect the following:

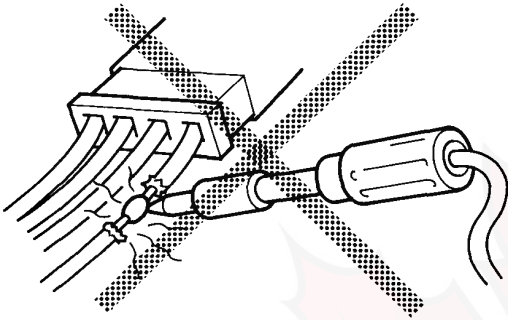
1. Inspect all the SRS wire harnesses. Replace, don't repair, any damaged harnesses.
2. Inspect the cable reel for heat damage. If there is any damage, replace the cable reel.
3. After the car is completely repaired, turn the ignition switch on. If the SRS indicator light comes on for about six seconds and then goes off, the SRS system is OK. If the indicator light does not function properly, go to SRS Troubleshooting.

# Precautions/Procedures

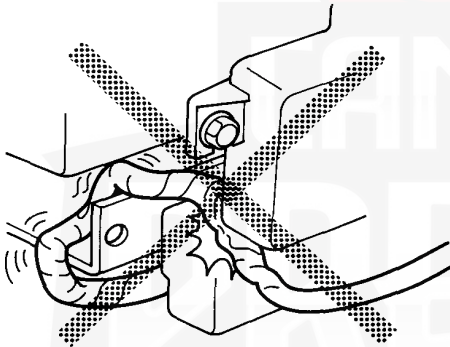
## Wiring Precautions

- Never attempt to modify, splice or repair SRS wiring.

NOTE: SRS wiring can be identified by special yellow outer protective covering.



- Be sure to install the harness wires so that they are not pinched or interfering with other car parts.

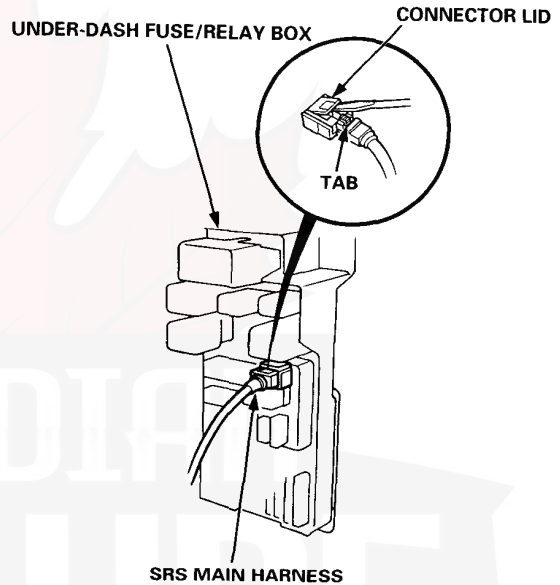


- Make sure all SRS ground locations are clean and grounds are securely fastened for optimum metal-to-metal contact. Poor grounding can cause intermittent problems that are difficult to diagnose.

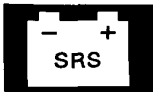
### Disconnecting the SRS Connector at the Under-dash Fuse/Relay Box:

**CAUTION:** Avoid breaking the connector; it's double-locked.

1. First lift the connector lid with a thin screwdriver, then press the connector tab down and pull the connector out.



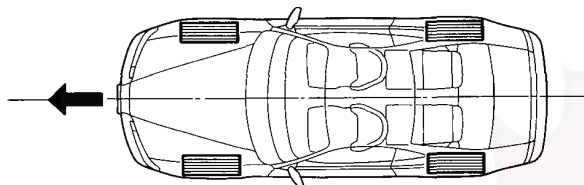
2. To reinstall the connector, push it into position until it clicks, then close its lid.



## Steering-related Precautions

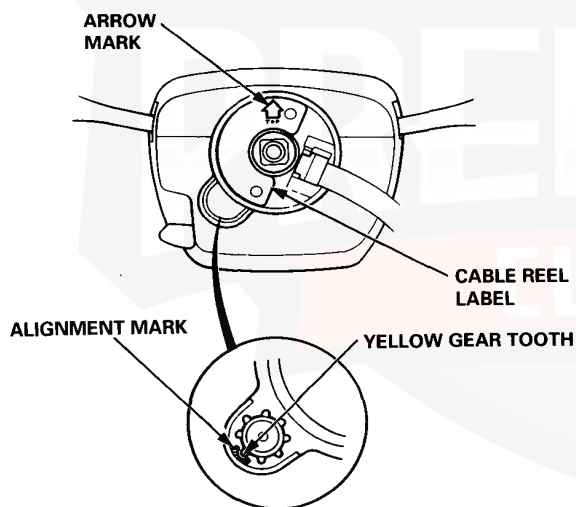
### Steering Wheel and Cable Reel Alignment

**NOTE:** To avoid misalignment of the steering wheel or airbag on reassembly, make sure the wheels are turned straight ahead before removing the steering wheel.



Rotate the cable reel clockwise until it stops. Then rotate it counterclockwise (approximately two turns) until

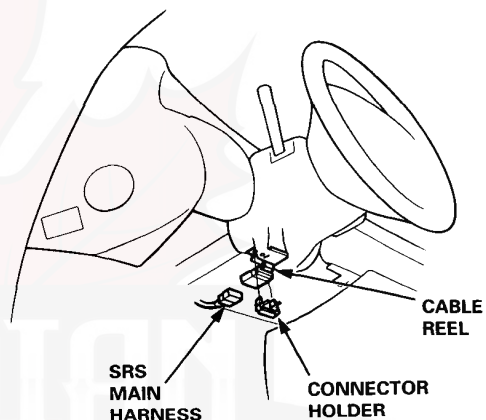
- the yellow gear tooth lines up with the alignment mark on the cover.
- the arrow mark on the cable reel label points straight up.



### Steering Column Removal

#### CAUTION:

- Before removing the steering column, first disconnect the connector between the cable reel and the SRS main harness.
- If the steering column is going to be removed without dismantling the steering wheel, lock the steering by turning the ignition key to 0-LOCK position, or remove the key from the ignition so that the steering wheel will not turn.



Do not replace the original steering wheel with any other design, since it will make it impossible to properly install the airbag (only use genuine Honda replacement parts).

After reassembly, confirm that the wheels are still turned straight ahead and that the steering wheel spoke angle is correct. If minor spoke angle adjustment is necessary, do so only by adjustment of the tie-rods, not by removing and repositioning the steering wheel.

**NOTE:** Models with 4WS  
Test and adjust the 4WS system.

# Precautions/Procedures

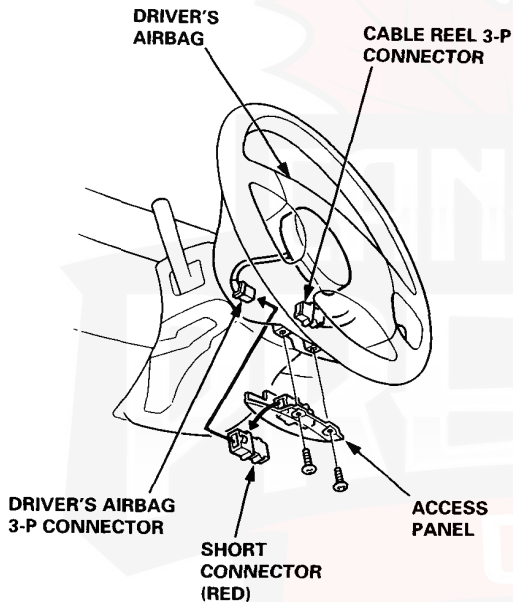
## Connecting the Short Connectors

**⚠ WARNING** To avoid accidental deployment and possible injury, always connect the protective short connectors on the driver's and front passenger's airbag connectors before working near any SRS wiring.

1. Disconnect the battery negative cable, then disconnect the positive cable from the battery, and wait at least three minutes.
2. Connect the short connectors (RED):

### Driver's Side:

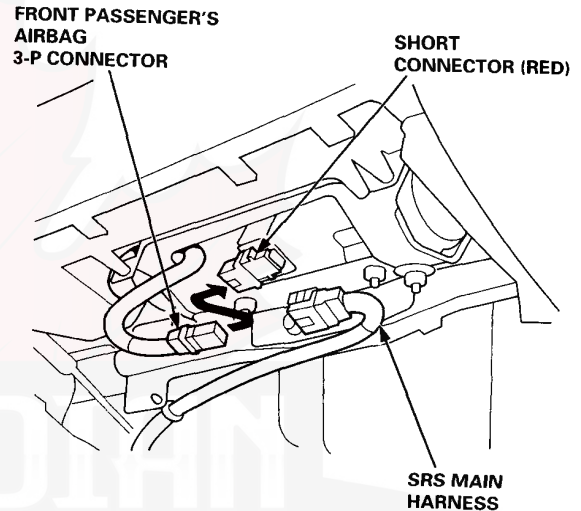
- Remove the access panel from the steering wheel, then remove the short connector (RED) from the panel.



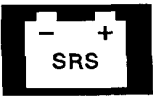
- Disconnect the 3-P connector between the driver's airbag and cable reel, then connect the short connector (RED) to the airbag side of the connector.

### Front Passenger's Side:

- Remove the glove box.
- Disconnect the 3-P connector between the front passenger's airbag and SRS main harness, then connect the short connector (RED) to the airbag side of the connector.







# Troubleshooting

## Self-diagnostic Procedures

The self-diagnostic function of the SRS system allows it to locate the causes of system problems and to store this information in memory. For easier troubleshooting, this data can be retrieved via the data link circuit.

- When you turn the ignition switch ON (II), the SRS indicator will come on. If it goes off after six seconds, the system is normal.
- If there is an abnormality, the system locates and defines the problem, and stores this information in memory while the SRS indicator light turns on.  
NOTE: The data will remain in the memory even when the ignition switch is turned off, or if the battery is disconnected.
- When you connect the SCS short connector to the service check connector (2-P), and turn the ignition switch ON (II), the SRS indicator light will indicate the diagnostic trouble code (DTC) by the number of blinks.
- After reading and recording the DTC, proceed with the troubleshooting for this code.

### Precautions

- Use only a digital multimeter to check the system. If it's not a Honda multimeter, make sure its output is 10 mA (0.01 A) or less when switched to the smallest value in the ohmmeter range. A tester with a higher output could damage the airbag circuit or cause accidental airbag deployment and possible injury.
- Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.
- Before you remove the SRS main harness, connect the short connectors (RED) to the airbag connectors.
- Do not touch a tester probe to the terminals in the SRS unit or harness connectors, and do not connect the terminals with a jumper wire. Use only the test harness and the SCS short connectors.
- Make sure the battery is sufficiently charged. If the battery is dead or low, or the back-up power circuit in the SRS unit is faulty, measuring values won't be correct. Therefore, in case of multiple DTCs including DTC 5-1 (SRS unit), replace the SRS unit first, then troubleshoot the other code(s).

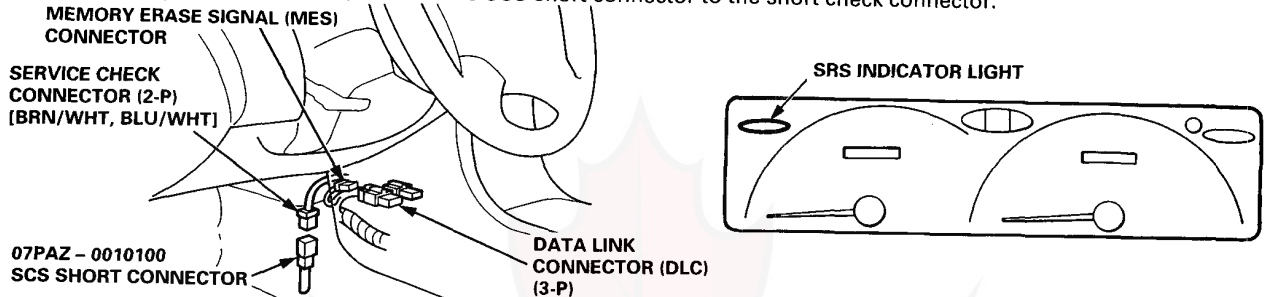


# Troubleshooting

## Diagnostic Trouble Code (DTC)

The SRS indicator light indicates the DTC by the number of blinks when the SCS short connector is connected to the service check connector.

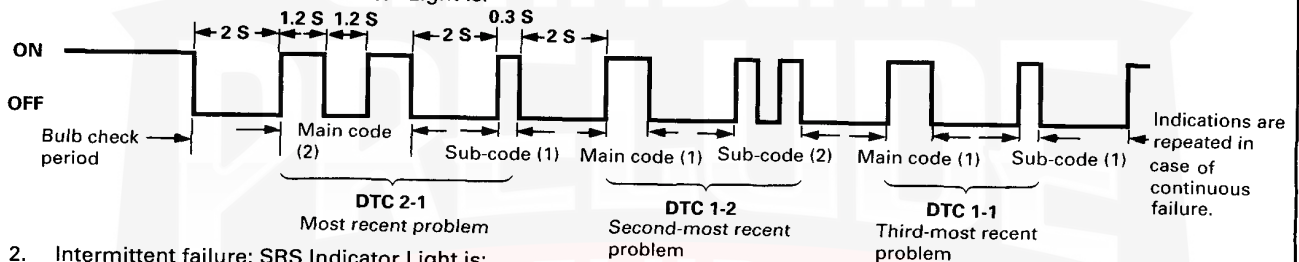
1. With the ignition switch OFF, connect the SCS short connector to the short check connector.



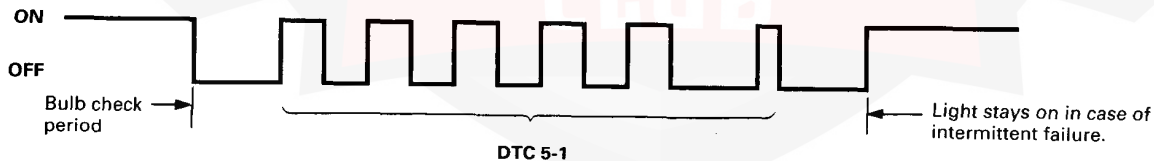
2. Turn the ignition switch ON (II). The SRS indicator light comes on for about twelve seconds and goes off. Then it will indicate the DTC:
  - The DTC consists of a main code and a sub-code.
  - Including the most recent problem, up to three different malfunctions can be indicated.
  - In case of a continuous failure, the DTC will be indicated repeatedly (see example 1. below).
  - In case of an intermittent failure, the SRS indicator light will indicate the DTC one time, then it will stay on (see example 2. below).
  - If both a continuous and an intermittent failure occur, both DTCs will be indicated as continuous failures.
  - In case the system is normal (no DTC), the SRS indicator light will start blinking continuous short blinks (see example 3.).

### Examples of DTC Indications:

1. Continuous failure: SRS Indicator Light is:



2. Intermittent failure: SRS Indicator Light is:



3. Normal (no failure): SRS Indicator Light is:



## Troubleshooting of Intermittent Failures

If there was a malfunction, but it doesn't recur, it will be stored in the memory as an intermittent failure, and the SRS indicator light comes on.

After checking the DTC, troubleshoot as follows:

1. Record the DTC.
2. Remove the SCS short connector from the service check connector.
3. Erase the DTC memory (see "Erasing the DTC Memory").
4. With the shift lever in neutral, turn the ignition switch ON (II), and let the engine idle.
5. Connect the SCS short connector to the service check connector. The SRS indicator light will blink continuous short blinks.



6. Shake the wire harness and the connector, and/or take a test drive (quick acceleration, quick braking, cornering) to find the cause of the intermittent failure. If the problem recurs, the SRS indicator light will stop blinking and stay on.

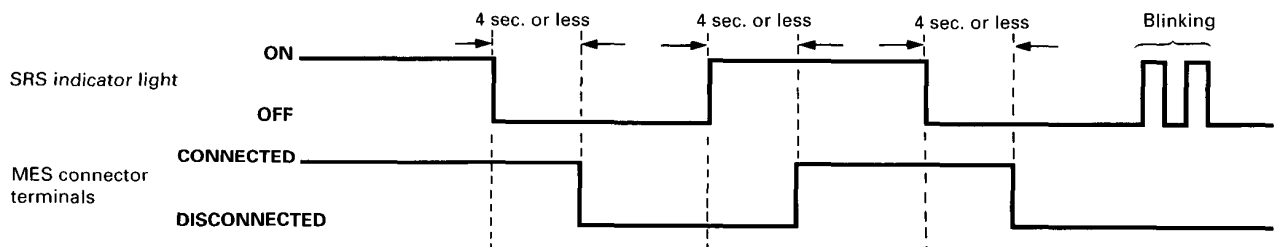
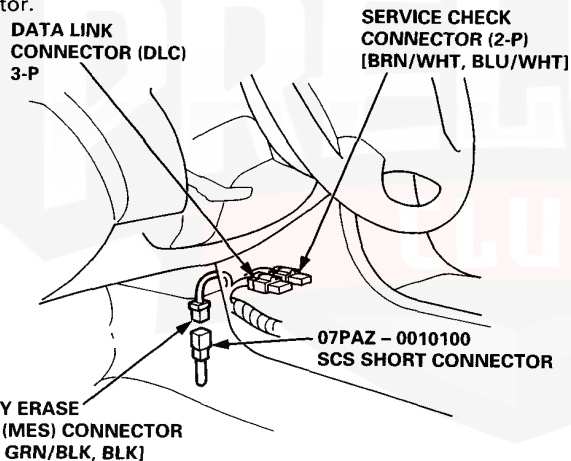


7. If you can't duplicate the intermittent failure, the system is OK at this time. Disconnect the SCS short connector.

### Erasing the DTC Memory

NOTE: Use only the SCS short connector. Otherwise, you may not erase the memory because it is awkward to connect and disconnect a jumper wire quickly enough.

1. Turn the ignition switch OFF, and disconnect the SCS short connector from the service check connector.
2. Connect the SCS short connector to the MES connector.
3. Turn the ignition switch ON (II).
4. The SRS indicator light comes on for about six seconds and goes off. Remove the SCS short connector from the MES connector within four seconds after the SRS indicator light went off.
5. The SRS indicator light comes on again. Reconnect the SCS short connector to the MES connector within four seconds after the SRS indicator light came on.
6. The SRS indicator light goes off. Remove the SCS short connector from the MES connector within four seconds.
7. The SRS indicator light indicates that the memory is erased by blinking two times.



# Troubleshooting

## Diagnostic Trouble Code (DTC) Chart

Nippon Denso:

SRS indicator light	DTC	Possible cause	Corrective action	See page
doesn't come on	none	Faulty SRS indicator light circuit	Troubleshooting	23-44
comes on	1-1	Open in the driver's airbag inflator or increased resistance	Troubleshooting	23-52
	1-2	Short to another wire in the driver's airbag inflator or decreased resistance		23-54
	1-3	Short to power in the driver's airbag inflator		23-56
	1-4	Short to ground in the driver's airbag inflator		23-58
	2-1	Open in the passenger's airbag inflator or increased resistance	Troubleshooting	23-61
	2-2	Short to another wire in the passenger's airbag inflator or decreased resistance		23-63
	2-3	Short to power in the passenger's airbag inflator		23-65
	2-4	Short to ground in the passenger's airbag inflator		23-66
	5-1	Internal failure of the SRS unit	SRS unit replacement	23-68
	10-1	SRS unit replacement code (SRS unit must not be used any longer)		
	9-1	Faulty SRS indicator light circuit	Troubleshooting	23-47
none	Faulty SRS power supply system			

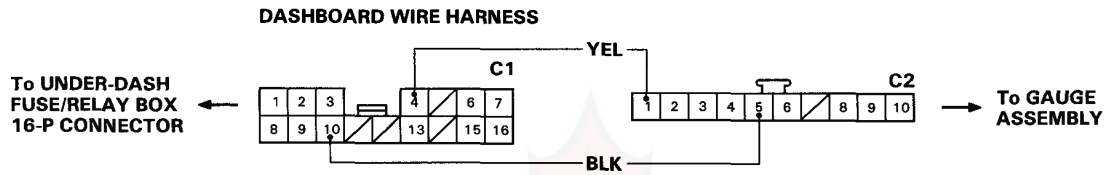
### NOTE:

- In case DTC 5-1 is indicated, replace the SRS unit. If multiple DTCs including DTC 5-1 are indicated, first replace the SRS unit, then recheck the DTC indication.
- When you return the SRS unit in case of a warranty claim, do not erase the memory. The data will remain in the memory even when the ignition switch is turned off.
- If an intermittent failure occurs, DTC 9-1 will be indicated. In case of a continuous problem, there will be no DTC.

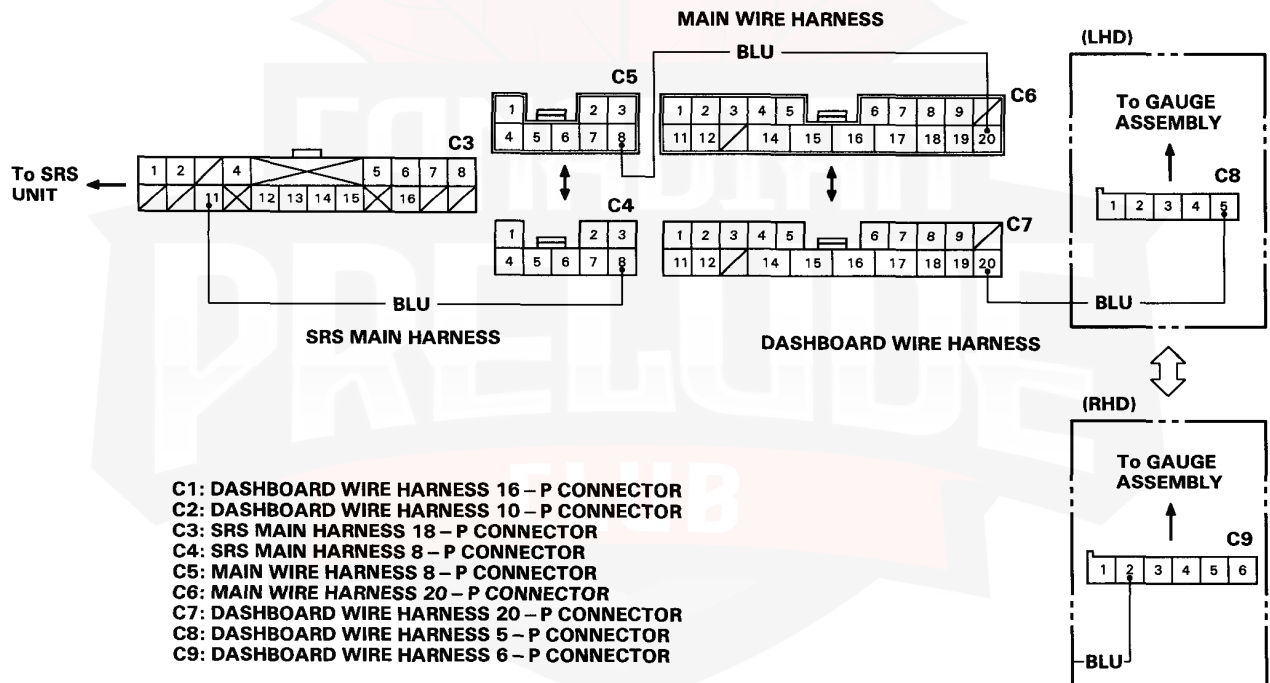


# SRS Indicator Light Wire Connections

## SRS Indicator Light Power Circuit



## SRS Indicator Light Control Circuit



# Troubleshooting

## The SRS Indicator Light Doesn't Come On

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

Check the power supply (fuse):

Turn the ignition switch ON (II), and check whether the other indicator lights come on or not (brake system, etc.).

Do the other indicator lights come on?

YES

NO

Check the No. 13 (10 A) fuse in the under-dash fuse/relay box.

Is the fuse OK?

YES

NO

Replace the No. 13 (10 A) fuse, and check that the SRS indicator light comes on.

Does the SRS indicator light come on?

YES

NO

END

Check for an open in the wire harness between fuse No. 13 (10 A) and the gauge assembly, and repair. Check that the SRS indicator light comes on.

Does the SRS indicator light come on?

YES

NO

END

Check the SRS unit:

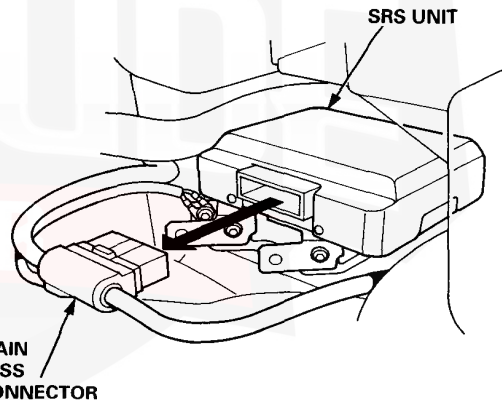
1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then the positive cable, and wait for three minutes.
3. Connect the short connectors (RED) to the airbag connectors (see page 23-38).
4. Disconnect the SRS main harness 18-P connector from the SRS unit.
5. Reconnect the battery positive cable, then the negative cable.
6. Turn the ignition switch ON (II), and check that the SRS indicator light comes on.

Does the SRS indicator light come on?

YES

NO

Faulty SRS unit; replace the unit.



To page 23-45



From page 23-44

Check the SRS indicator circuit input voltage:

1. Turn the ignition switch OFF.
2. Connect Test Harness B between the SRS unit and the SRS main harness 18-P connector.
3. Connect jumper wires, as shown, to the No. 13, 14, 15, and 16 terminals on rows A (SRS unit end) and B (SRS main harness end) of Test Harness B.  
NOTE: Be careful not to connect the jumper wires to other terminals.
4. Connect a voltmeter between terminals A11 (+) and A5 (-).
5. Turn the ignition switch ON (II), and measure voltage.

Is there 8.5 V or less for six seconds after the ignition switch has been turned ON (II)?

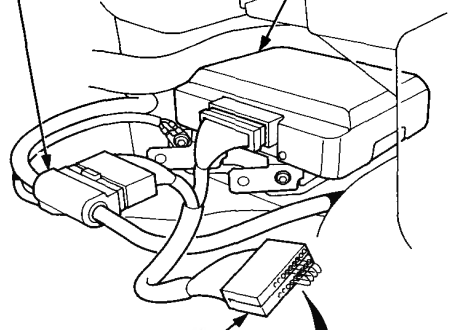
YES

NO

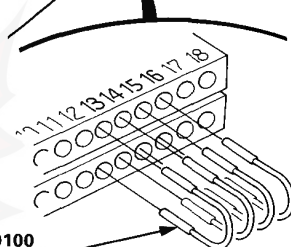
**Faulty SRS unit; replace the SRS unit.**

SRS MAIN HARNESS  
18-P CONNECTOR

SRS UNIT



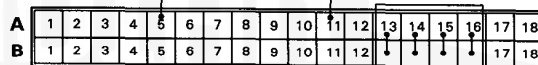
TEST HARNESS B  
07MAZ - SP00500



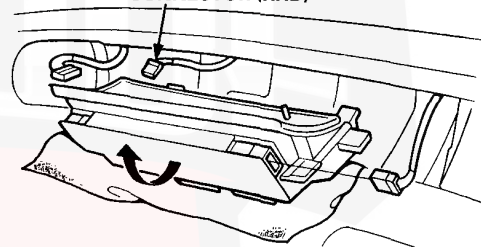
07QAZ - SR30100  
JUMPER WIRES

(-) (+)  
V

TEST HARNESS B  
07MAZ - SP00500



DASHBOARD WIRE HARNESS  
5-P CONNECTOR (LHD) or  
6-P CONNECTOR (RHD)



Check the SRS indicator light bulb:

1. Turn the ignition switch OFF, and disconnect Test Harness B.
2. Connect the SRS main harness 18-P connector to the SRS unit.
3. Remove the gauge assembly.
4. Check for blown SRS indicator light bulb.

Is the SRS indicator light bulb OK?

YES

NO

Replace the bulb, and reconnect the gauge assembly connectors. Then turn the ignition switch ON (II).

Does the SRS indicator light come on?

YES

NO

END

Check the SRS indicator light circuit:

1. Disconnect the dashboard wire harness 5-P connector (LHD) or 6-P connector (RHD) from the gauge assembly.
2. Connect a voltmeter between the No. 5 terminal (+) of the dashboard wire harness 5-P connector (LHD) or No. 2 terminal (+) of the dashboard wire harness 6-P connector (RHD) and ground.
3. Turn the ignition switch ON (II), and measure voltage.

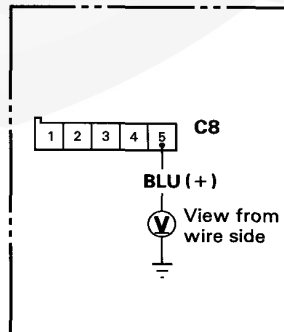
Is there 8.5 V or less for six seconds after the ignition switch has been turned ON (II)?

YES

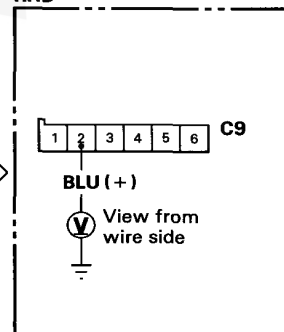
NO

**Faulty SRS indicator light circuit in the gauge assembly; replace the gauge assembly.**

LHD



RHD



To page 23-46

(cont'd)



# Troubleshooting

## The SRS Indicator Light Doesn't Come On (cont'd)

From page 23-45

Check the wire harness of the SRS indicator light circuit (1):

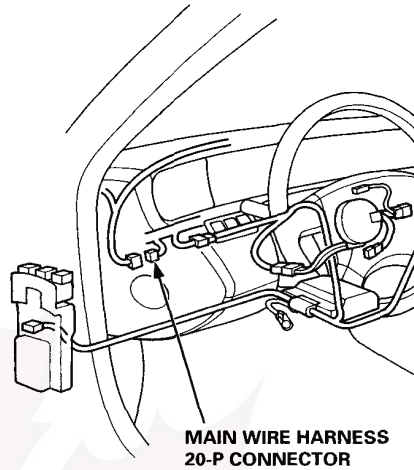
1. Turn the ignition switch OFF.
2. Disconnect the main wire harness 20-P connector from the dashboard wire harness.
3. Connect a voltmeter between the No. 20 terminal (+) of the main wire harness 20-P connector and ground.
4. Turn the ignition switch ON (II), and measure voltage.

Is there 8.5 V or less for six seconds after the ignition switch has been turned ON (II)?

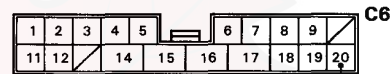
YES

NO

**Short to power in the BLU wire of the dashboard wire harness; replace the harness.**



MAIN WIRE HARNESS  
20-P CONNECTOR



BLU (+)



View from terminal side

Check the wire harness of the SRS indicator light circuit (2):

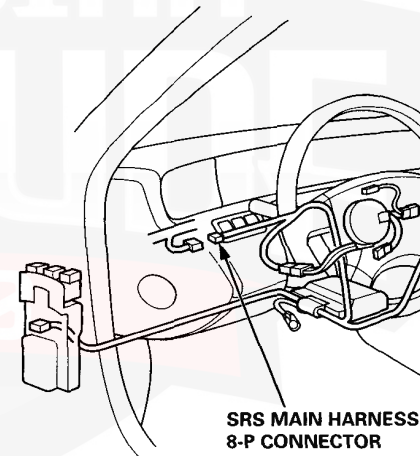
1. Turn the ignition switch OFF.
2. Disconnect the SRS main harness 8-P connector from the main wire harness.
3. Connect a voltmeter between the No. 8 terminal (+) of the SRS main harness 8-P connector and ground.
4. Turn the ignition switch ON (II), and measure voltage.

Is there 8.5 V or less for six seconds after the ignition switch has been turned ON (II)?

YES

NO

**Short to power in the BLU wire of the main wire harness; replace the harness.**



SRS MAIN HARNESS  
8-P CONNECTOR



BLU (+)



View from wire side

**Short to power in the BLU wire of the SRS main harness; replace the harness.**

# DTC 9-1 or No Code

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

Check the SRS fuse:

1. Turn the ignition switch OFF.
2. Check for blown No. 24 (10 A) fuse.

Is the fuse OK?

YES NO

Replace the fuse. Turn the ignition switch ON (II), and check that the fuse doesn't blow.

Does the fuse blow?

YES NO

END

Check for short to ground between the under-dash fuse/relay box and the SRS unit:

1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connectors (RED) to the airbag connectors (see page 23-38).
4. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B between the 18-P connector and the SRS unit.
5. Check for continuity between the No. B13 and B5 terminals of Test Harness B.

Is there continuity?

YES NO

Check for short to ground in the SRS main harness:

1. Disconnect the SRS main harness 2-P connector from the under-dash fuse/relay box.
2. Check for continuity between the No. B13 and B5 terminals of Test Harness B.

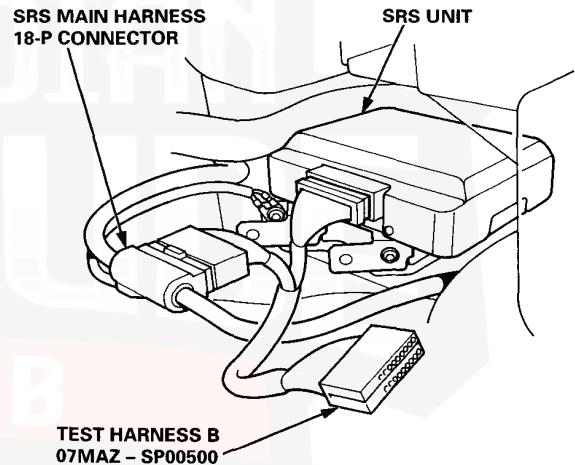
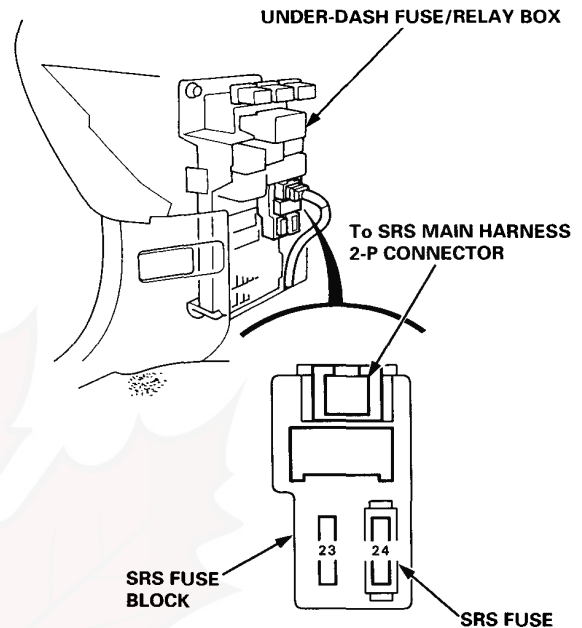
Is there continuity?

YES NO

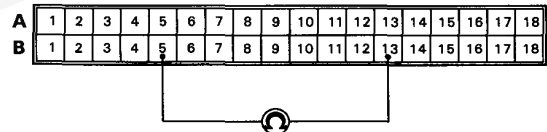
**Short to ground in the SRS main harness; replace the harness.**

**Short to ground in the SRS fuse block; replace the SRS fuse block.**

**Faulty SRS unit; replace the SRS unit.**



TEST HARNESS B  
07MAZ - SP00500



# Troubleshooting

## DTC 9-1 or No Code (cont'd)

From page 23-47

Connect Test Harness B:

1. Disconnect the negative battery cable, then the positive cable, and wait for three minutes.
2. Connect the short connectors (RED) to the airbag connectors (see page 23-38).
3. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B between the 18-P connector and the SRS unit.
4. Reconnect the battery positive cable, then the negative cable.

Check for an open in the SRS main harness:

1. Connect a voltmeter between the No. B13 (+) and B5 (-) terminals of Test Harness B.
2. Turn the ignition switch ON (II), and measure voltage.

Is there battery voltage?

YES

NO

**Open in the SRS main harness; replace the harness.**

Check the SRS indicator circuit input voltage:

1. Turn the ignition switch OFF, and disconnect Test Harness B.
2. Connect the SRS main harness 18-P connector to the SRS unit.
3. Disconnect the SRS main harness 8-P connector from the main wire harness.
4. Connect a voltmeter between the No. 8 terminal (+) of the SRS main harness 8-P connector and ground.
5. Turn the ignition switch ON (II), and measure voltage.

Is there 8.5 V or more six seconds after the ignition switch has been turned ON (III)?

YES

NO

Check for short to ground in the SRS indicator light circuit (1):

1. Turn the ignition switch OFF.
2. Check for continuity between the No. 8 terminal (+) of the main wire harness 8-P connector and ground.

Is there continuity (200 Ω or less)?

YES

NO

Check for short to ground in the SRS indicator light circuit (2):

1. Remove the dashboard wire harness 20-P connector from the main wire harness.
2. Check for continuity between the No. 20 terminal (+) of the dashboard wire harness 20-P connector and ground.

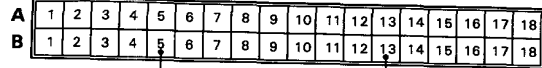
Is there continuity (200 Ω or less)?

YES

NO

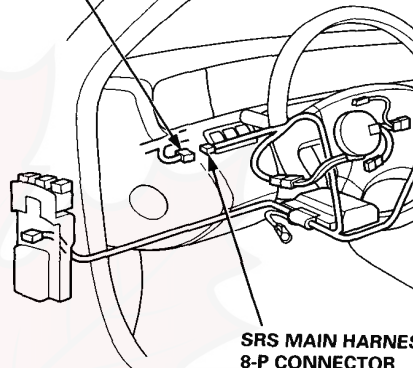
**Failure in the SRS unit due to short to ground in the BLU wire of the main wire harness; replace the main wire harness and the SRS unit.**

TEST HARNESS B  
07MAZ - SP00500



(-) V (+)

MAIN WIRE HARNESS  
8-P CONNECTOR



SRS MAIN HARNESS  
8-P CONNECTOR

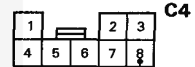
MAIN WIRE HARNESS  
8-P CONNECTOR



BLU



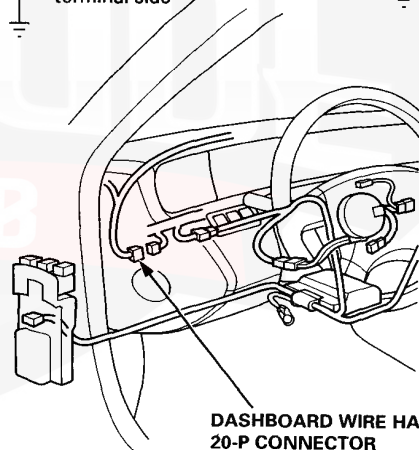
View from terminal side



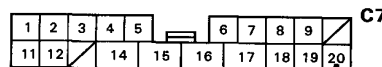
BLU (+)



View from wire side



DASHBOARD WIRE HARNESS  
20-P CONNECTOR



BLU



View from wire side

(C) (D)

To page 23-49

(E)

To page 23-49

From page 23-48

From page 23-48

(C) (D)

Check for short to ground in the SRS indicator light circuit (3):

1. Remove the gauge assembly.
2. Check for continuity between the No. T1 terminal of the gauge assembly 5-P connector and the No. B6 terminal of the 10-P connector (LHD), or between the No. C5 terminal of the gauge assembly 6-P connector and the No. B6 terminal of the 10-P connector (RHD).

Is there continuity (200 Ω or less)?

YES

NO

**Failure in the SRS unit due to short to ground in the SRS indicator light circuit in the gauge assembly; replace the gauge assembly and the SRS unit.**

**Failure in the SRS unit due to short to ground in the BLU wire of the dashboard wire harness; replace the dashboard wire harness and the SRS unit.**

Check for an open in the SRS main harness:

1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connectors (RED) to the airbag connectors (see page 23-38).
4. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B between the SRS unit and the 18-P connector.
5. Check for continuity between the No. B11 terminal of Test Harness B and the No. 8 terminal of the SRS main harness 8-P connector.

Is there continuity?

YES

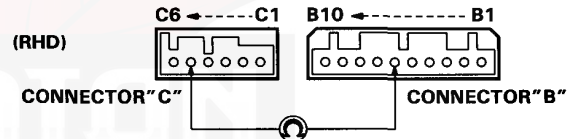
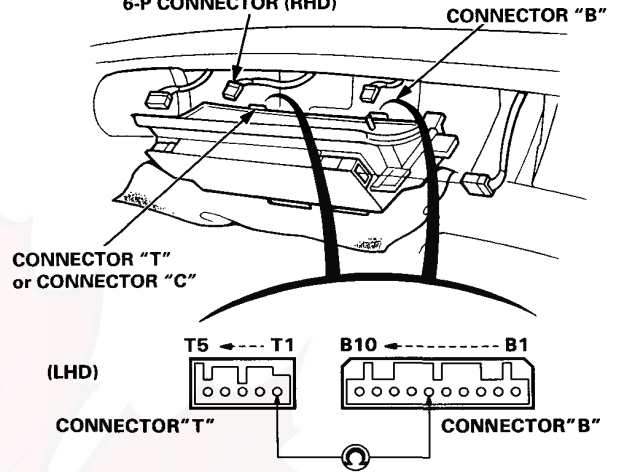
NO

**Open in the SRS main harness; replace the harness.**

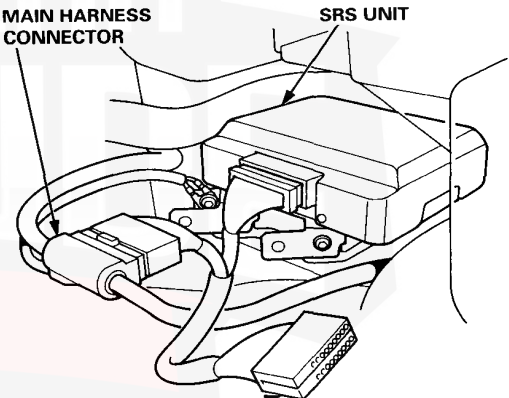
(E) (G)

To page 23-50

**DASHBOARD WIRE HARNESS**  
5-P CONNECTOR (LHD) or  
6-P CONNECTOR (RHD)

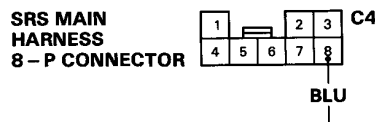


**SRS MAIN HARNESS**  
18-P CONNECTOR



**TEST HARNESS B**  
07MAZ - SP00500

A	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
B	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18



View from wire side

(cont'd)

# Troubleshooting

## DTC 9-1 or No Code (cont'd)

From page 23-49

(F) (G)

Check for continuity between terminals No. B11 and No. B5 of Test Harness B.

Is there continuity?

YES

NO

**Failure in the SRS unit due to short to ground in the SRS main harness; replace the SRS main harness and the SRS unit.**

**Faulty SRS unit; replace the SRS unit.**

Check the SRS indicator light circuit:

1. Turn the ignition switch OFF.
2. Connect the SRS main harness 8-P connector to the main wire harness.
3. Disconnect the main wire harness 20-P connector from the dashboard wire harness.
4. Connect a voltmeter between the No. 20 terminal (+) of the main wire harness 20-P connector and ground.
5. Turn the ignition switch ON (II), and measure voltage.

Is there 8.5 V or more six seconds after the ignition switch has been turned ON (II)?

YES

NO

Check the main wire harness:

1. Turn the ignition switch OFF.
2. Check for continuity between the No. 20 terminal of the main wire harness 20-P connector and body ground.

Is there continuity?

YES

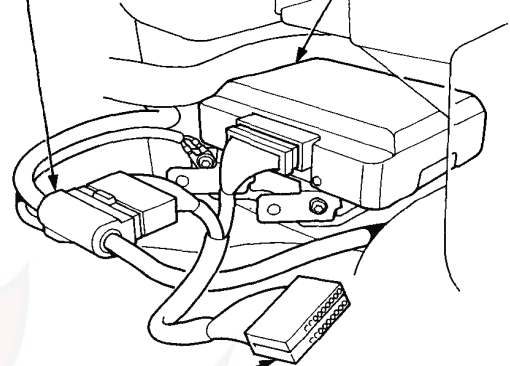
NO

**Failure in the SRS unit due to short to ground in the BLU wire of the SRS main harness; replace the SRS main harness and the SRS unit.**

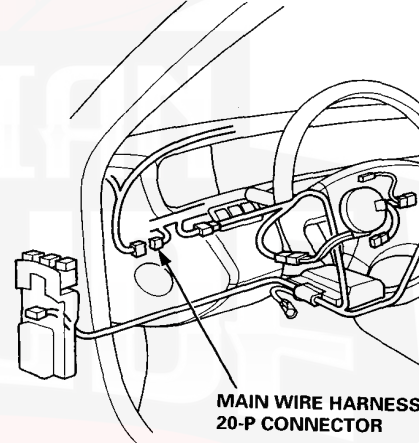
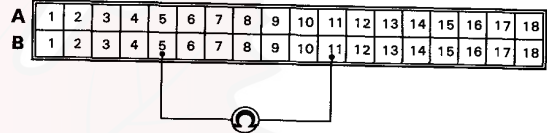
**Open in the BLU wire of the SRS main harness; replace the SRS main harness.**

SRS MAIN HARNESS  
18-P CONNECTOR

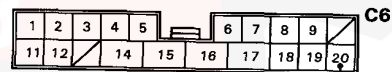
SRS UNIT



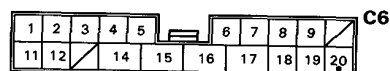
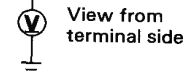
TEST HARNESS B  
07MAZ - SP00500



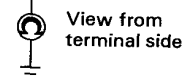
MAIN WIRE HARNESS  
20-P CONNECTOR



BLU (+)



BLU



To page 23-51

From page 23-50

(F)

Check the SRS indicator light circuit:

1. Turn the ignition switch OFF.
2. Connect the main wire harness 20-P connector to the dashboard wire harness.
3. Remove the gauge assembly.
4. Disconnect the dashboard wire harness 5-P connector (LHD) or 6-P connector (RHD) from the gauge assembly.
5. Connect a voltmeter between the No. 5 terminal (+) of the dashboard wire harness 5-P connector (LHD) or No. 2 terminal (+) of the dashboard wire harness 6-P connector (RHD) and ground.
6. Turn the ignition switch ON (II), and measure voltage.

Is there 8.5 V or more six seconds after the ignition switch has been turned ON (II)?

YES

NO

**Faulty SRS indicator light circuit in the gauge assembly; replace the gauge assembly.**

Check the dashboard wire harness:

1. Turn the ignition switch OFF.
2. Check for continuity between the No. 5 terminal of the dashboard wire harness 5-P connector (LHD) or No. 2 terminal of the dashboard wire harness 6-P connector (RHD) and ground.

Is there continuity (200  $\Omega$  or less)?

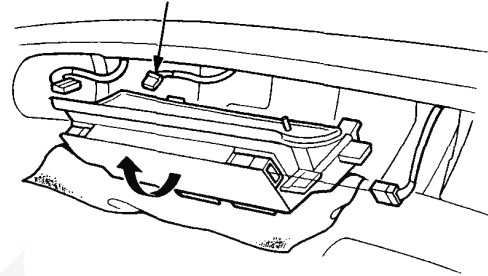
YES

NO

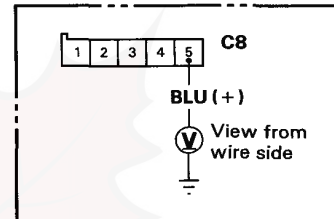
**Failure in the SRS unit due to short to ground in the BLU wire of the dashboard wire harness. Replace the dashboard wire harness and the SRS unit.**

**Open in the BLU wire of the dashboard wire harness; replace the dashboard wire harness.**

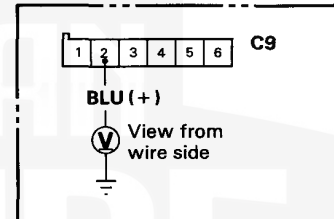
**DASHBOARD WIRE HARNESS  
5-P CONNECTOR (LHD) or  
6-P CONNECTOR (RHD)**



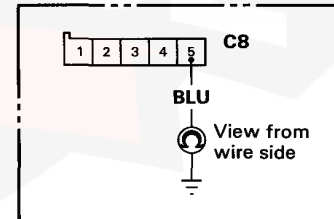
**LHD**



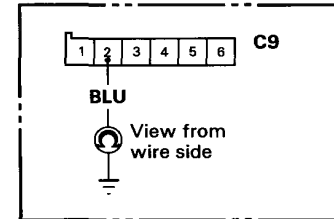
**RHD**



**LHD**



**RHD**





# Troubleshooting

## DTC 1-1

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

Check for an open in the driver's airbag inflator:

1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connector (RED) to the driver's airbag assembly.

**CAUTION:** Do not disconnect the passenger's airbag connector.

4. Connect SRS short connector A to the cable reel 3-P connector.
5. Connect the SCS short connector to the service check connector.
6. Reconnect the battery positive cable, then reconnect the negative cable.
7. Turn the ignition switch ON (II), and record the most recent DTC.

Is DTC 1-1 or DTC 1-2 indicated?

1-1

1-2

Open in the driver's airbag inflator; replace the driver's airbag assembly (see page 23-68).

Connect Test Harness C:

1. Turn the ignition switch OFF, and remove the SCS short connector.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Remove the glove box, and connect the short connector (RED) to the passenger's airbag assembly (see page 23-38).
4. Remove the dashboard lower cover, and disconnect the cable reel 6-P connector from the SRS main harness.
5. Connect Test Harness C to the cable reel 6-P connector.

NOTE:

- Do not connect the battery cables.
- Disconnect only the SCS short connector.

To page 23-53

DRIVER'S AIRBAG ASSEMBLY

CABLE REEL 3-P CONNECTOR

SHORT CONNECTOR (RED)

SRS SHORT CONNECTOR A  
07MAZ - SP00100

SRS INDICATOR LIGHT

MEMORY ERASE SIGNAL (MES) CONNECTOR

SERVICE CHECK CONNECTOR (2-P)  
(BRN/WHT, BLU/WHT)

07PAZ - 0010100  
SCS SHORT CONNECTOR

DATA LINK CONNECTOR (DLC) (3-P)

CABLE REEL 6-P CONNECTOR

TEST HARNESS C  
07LAZ - SL40300



From page 23-52

Check for an open in the cable reel:  
Check for continuity between the No. 4 and No. 5 terminals of Test Harness C.

Is there continuity?

YES	NO
-----	----

**Open in the cable reel; replace the cable reel (see page 23-74).**

Check the SRS Unit (1):

1. Disconnect the SRS main harness 6-P connector from the cable reel.
2. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B.
3. Connect jumper wires, as shown, to the No. 13, 14, 15, and 16 terminals on rows A (SRS unit end) and B (SRS main harness end) of Test Harness B.

NOTE: Be careful not to connect jumper wires to the other terminals.

4. Connect the positive battery cable, then connect the negative cable.
5. Connect a voltmeter between terminals No. A1 (+) and No. A5 (-) of Test Harness B.
6. Turn the ignition switch ON (II), and measure voltage. There should be 9.4 – 14 V.
7. Turn the ignition switch OFF, and measure resistance between terminals No. A7 and A5. There should be 0.75 – 1.0 kΩ.

NOTE: The resistance will be unstable if you measure immediately after you turn the ignition switch OFF. Allow it to settle, then take the reading.

Are voltage and resistance as specified?

YES	NO
-----	----

**Faulty SRS unit; replace the unit (see page 23-78).**

Check for an open in the SRS main harness:

1. Turn the ignition switch OFF.
2. Check for continuity between terminals No. B1 and No. B7 of Test Harness B.

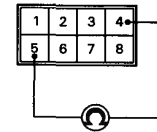
Is there continuity?

YES	NO
-----	----

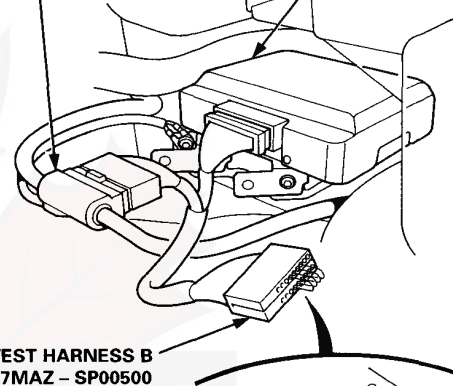
**Open in the SRS main harness; replace the harness.**

The problem has disappeared due to disconnecting and connecting the connectors. Be sure all terminals make good contact, and recheck the system (see Troubleshooting of Intermittent Failures on page 23-41).

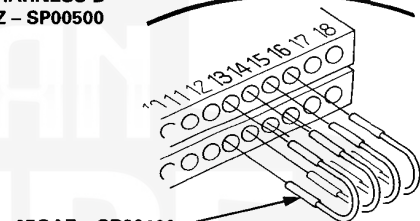
**TEST HARNESS C  
07LAZ – SL40300**



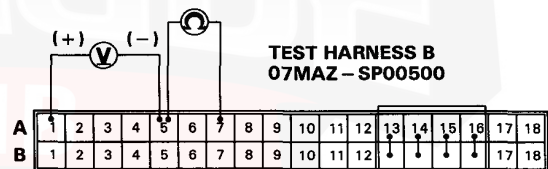
**SRS MAIN HARNESS  
18-P CONNECTOR**



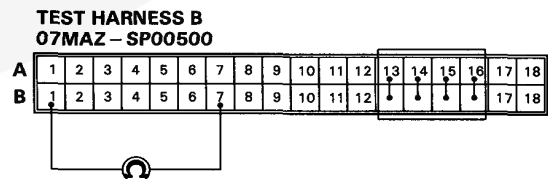
**TEST HARNESS B  
07MAZ – SP00500**



**07QAZ – SR30100  
JUMPER WIRES**



**TEST HARNESS B  
07MAZ – SP00500**



**TEST HARNESS B  
07MAZ – SP00500**

# Troubleshooting

## DTC 1-2

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

Check for a short to another wire in the driver's airbag inflator:

1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connector (RED) to the driver's airbag connector.

**CAUTION:**

- Do not connect short connector A to the cable reel 3-P connector.
  - Do not disconnect the passenger's airbag connector.
4. Connect the SCS short connector to the service check connector (2-P).
  5. Reconnect the battery positive cable, then connect the negative cable.
  6. Turn the ignition switch ON (II), and record the most recent DTC.

Is DTC 1-2 or DTC 1-1 indicated?

1-2

1-1

**Short in the driver's airbag inflator; replace the driver's airbag assembly (see page 23-68).**

Check for a short in the cable reel:

1. Turn the ignition switch OFF.  
NOTE: Do not disconnect the SCS short connector.
2. Remove the dashboard lower cover, and disconnect the SRS main harness 6-P connector from the cable reel.
3. Turn the ignition switch ON (II), and record the most recent DTC.

Is DTC 1-2 or DTC 1-1 indicated?

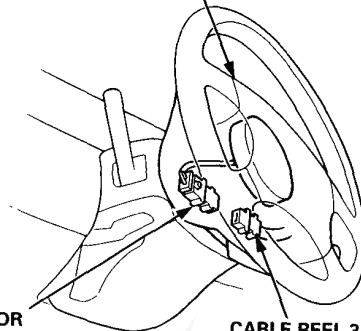
1-2

1-1

**Short in the cable reel; replace the cable reel (see page 23-74).**

To page 23-55

DRIVER'S AIRBAG ASSEMBLY



SHORT CONNECTOR (RED)

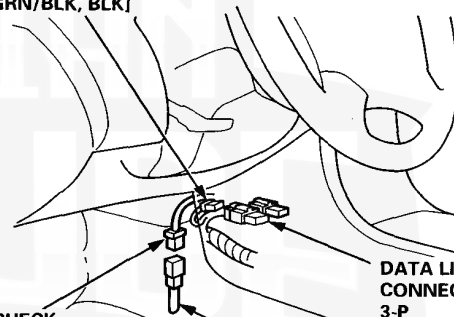
CABLE REEL 3-P CONNECTOR

NOTE: Do not connect the short connector A.

SRS INDICATOR LIGHT



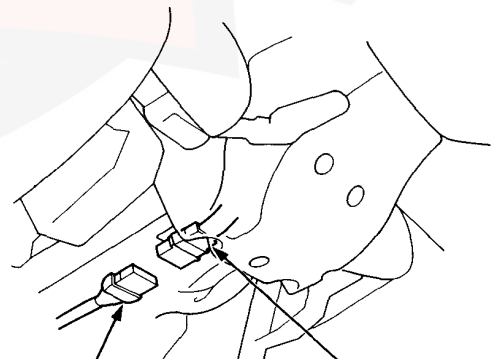
MEMORY ERASE SIGNAL (MES) CONNECTOR (2-P) (LT GRN/BLK, BLK)



DATA LINK CONNECTOR (DLC) 3-P

SERVICE CHECK CONNECTOR (2-P) (BRN/WHT, BLU/WHT)

07PAZ - 0010100 SCS SHORT CONNECTOR



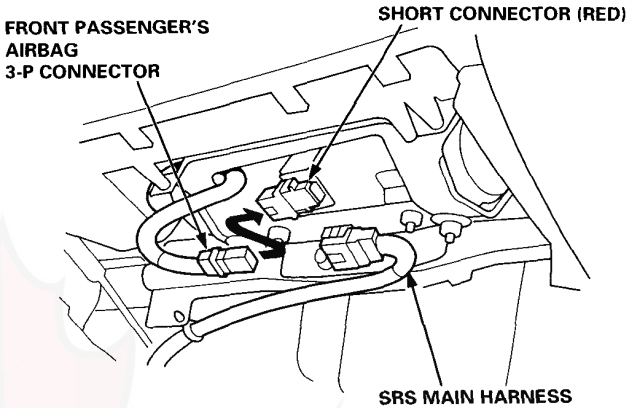
SRS MAIN HARNESS 6-P CONNECTOR

CABLE REEL

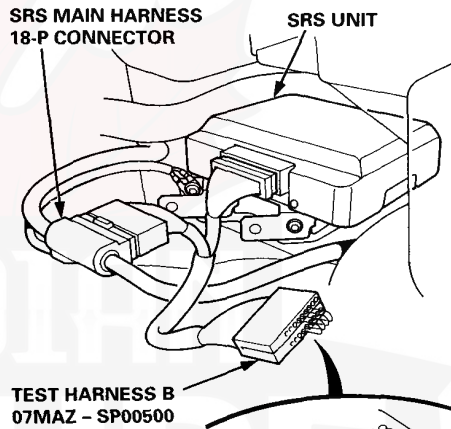


From page 23-54

- Connect Test Harness B:
1. Turn the ignition switch OFF, and disconnect the SCS short connector.
  2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
  3. Remove the glove box, and connect the short connector (RED) to the passenger's airbag 3-P connector.
  4. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B between the SRS unit and the 18-P connector.



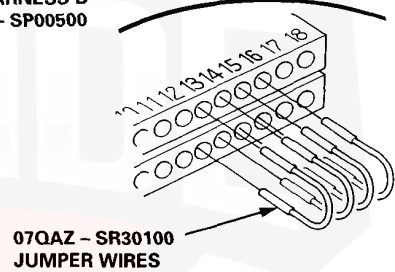
- Check the SRS Unit:
1. Connect jumper wires, as shown, to the No. 13, 14, 15, and 16 terminals on rows A (SRS unit end) and B (SRS main harness end) of Test Harness B.  
NOTE: Do not connect jumper wires to the other terminals.
  2. Connect the battery positive cable, then connect the negative cable.
  3. Connect a voltmeter between the No. A1 (+) and A5 (-) terminals of Test Harness B.
  4. Turn the ignition switch ON (II), and measure voltage. There should be 9.4 – 14 V.
  5. Connect the voltmeter between the No. A7 (+) and A5 (-) terminals of Test Harness B, and measure voltage. There should be 0.5 V or less.



Are the voltages as specified?

YES NO

**Faulty SRS unit; replace the unit (see page 23-78).**

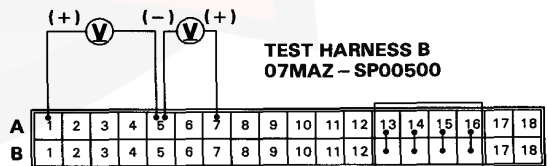


- Check for a short in the SRS main harness:
1. Turn the ignition switch OFF.
  2. Check for continuity between the No. B1 and B7 terminals of Test Harness B.  
NOTE: Do not connect the cable reel 6-P connector.

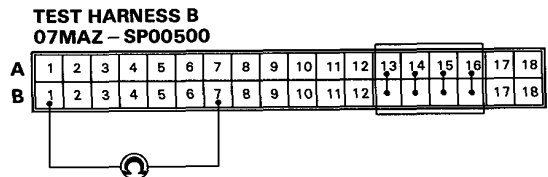
Is there continuity?

YES NO

**Short in the SRS main harness; replace the SRS main harness.**



**The problem has disappeared due to disconnecting and connecting the connectors. Be sure all terminals make good contact, and recheck the system (see Troubleshooting of Intermittent Failures on page 23-41).**



# Troubleshooting

## DTC 1-3

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

- Check for a short to power in the driver's airbag inflator:
1. Turn the ignition switch OFF.
  2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
  3. Connect the short connector (RED) to the driver's airbag connector.
  4. Connect SRS short connector A to the cable reel 3-P connector.
- CAUTION: Do not disconnect the passenger's airbag connector.**
5. Connect the SCS short connector to the service check 2-P connector.
  6. Reconnect the battery positive cable, then connect the negative cable.
  7. Turn the ignition switch ON (II), and record the most recent DTC.

Is DTC 1-3 or DTC 1-2 indicated?

1-3

1-2

**Short to power in the driver's airbag inflator; replace the driver's airbag assembly (see page 23-68).**

Connect Test Harness B:

1. Turn the ignition switch OFF, and disconnect the SCS short connector.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Remove the glove box, and connect the short connector (RED) to the passenger's airbag 3-P connector.
4. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B between the SRS unit and the 18-P connector.

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DRIVER'S AIRBAG ASSEMBLY  
CABLE REEL 3-P CONNECTOR

SHORT CONNECTOR (RED)

SRS SHORT CONNECTOR A  
07MAZ - SP00100

SRS INDICATOR LIGHT

MEMORY ERASE SIGNAL (MES) CONNECTOR (2-P) (LT GRN/BLK, BLK)

SERVICE CHECK CONNECTOR (2-P) (BRN/WHT, BLU/WHT)

DATA LINK CONNECTOR (DLC) 3-P

07PAZ - 0010100  
SCS SHORT CONNECTOR

FRONT PASSENGER'S AIRBAG 3-P CONNECTOR

SHORT CONNECTOR (RED)

SRS MAIN HARNESS

From page 23-56

**Check the SRS Unit:**

1. Connect the battery positive cable, then connect the negative cable.
2. Connect a voltmeter between the No. B1 (+) and B5 (-) terminals.  
NOTE: Do not connect any jumper wires to Test Harness B.
3. Turn the ignition switch ON (II), and measure voltage. There should be 0.5 V or less.
4. Connect the voltmeter between the terminals No. B5 (-) and B7 (+), and measure voltage. There should be 0.5 V or less.

Are the voltages as specified?

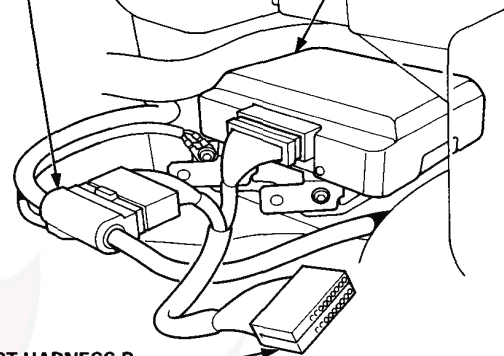
YES

NO

**Faulty SRS unit; replace the unit (see page 23-78).**

**SRS MAIN HARNESS  
18-P CONNECTOR**

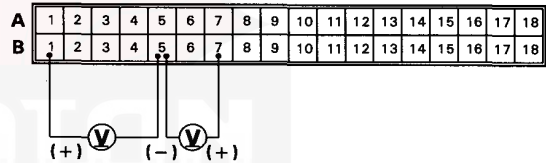
**SRS UNIT**



**TEST HARNESS B  
07MAZ - SP00500**

NOTE: Do not connect jumper wires.

**TEST HARNESS B  
07MAZ - SP00500**



**Connect Test Harness C, and check for a short to power in the cable reel:**

1. Turn the ignition switch OFF.
2. Remove the dashboard lower cover, and disconnect the cable reel 6-P connector from the SRS main harness.
3. Connect Test Harness C to the cable reel 6-P connector.
4. Connect a voltmeter between the No. 4 (+) terminal of Test Harness C and ground.
5. Turn the ignition switch ON (II), and measure voltage. There should be 0.5 V or less.
6. Connect the voltmeter between the No. 5 (+) terminal and ground, and measure voltage. There should be 0.5 V or less.

Are voltages as specified?

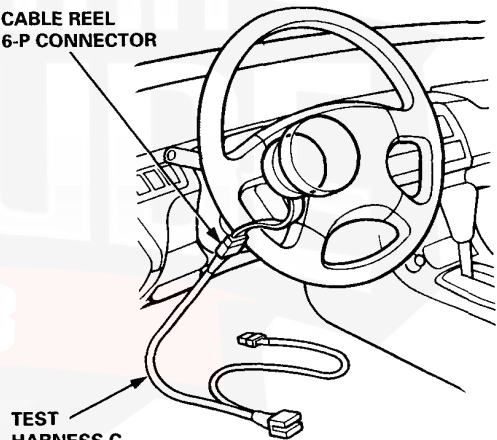
YES

NO

**Short to power in the cable reel; replace the cable reel (see page 23-74).**

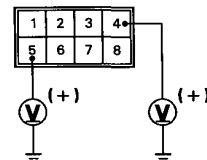
**Short to power in the SRS main harness; replace the harness.**

**CABLE REEL  
6-P CONNECTOR**



**TEST HARNESS C  
07LAZ - SL40300**

**TEST HARNESS C  
07LAZ - SL40300**



# Troubleshooting

## DTC 1-4

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

Check for a short to ground in the driver's airbag inflator:

1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connector (RED) to the driver's airbag connector.
4. Connect SRS short connector A to the cable reel 3-P connector.  
**CAUTION:** Do not disconnect the passenger's airbag connector.
5. Connect the SCS short connector to the service check connector.
6. Reconnect the battery positive cable, then connect the negative cable.
7. Turn the ignition switch ON (II), and record the most recent DTC.

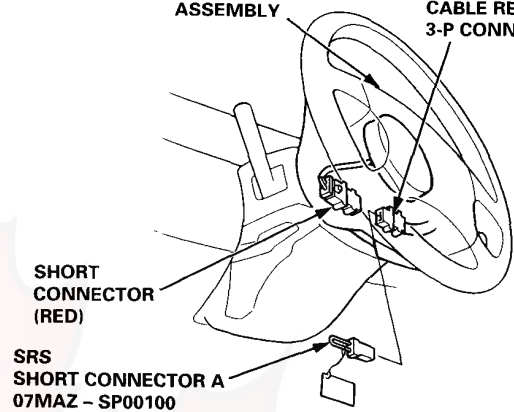
Is DTC 1-4 or DTC 1-2 indicated?

1-4

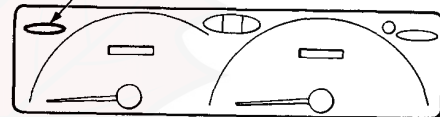
1-2

**Short to ground in the driver's airbag inflator; replace the driver's airbag assembly (see page 23-68).**

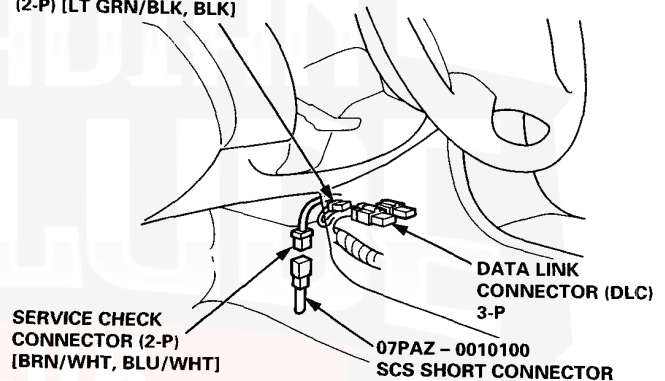
DRIVER'S AIRBAG ASSEMBLY  
CABLE REEL 3-P CONNECTOR



SRS INDICATOR LIGHT



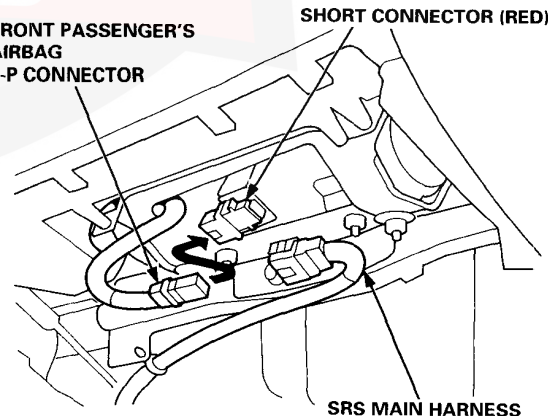
MEMORY ERASE SIGNAL (MES) CONNECTOR (2-P) [LT GRN/BLK, BLK]



Connect Test Harness B:

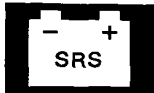
1. Turn the ignition switch OFF, and disconnect the SCS short connector.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Remove the glove box, and connect the short connector (RED) to the passenger's airbag connector.
4. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B between the SRS unit and the 18-P connector.

FRONT PASSENGER'S AIRBAG 3-P CONNECTOR  
SHORT CONNECTOR (RED)



To page 23-59





From page 23-58

**Check the SRS Unit:**

1. Connect jumper wires to the No. 13, 14, 15, and 16 terminals on rows A (SRS unit end) and B (SRS main harness end) of Test Harness B.

**NOTE:** Do not connect jumper wires to the other terminals.

2. Connect the battery positive cable, then connect the negative cable.
3. Connect a voltmeter between the No. A1 (+) and A5 (-) terminals of Test Harness B.
4. Turn the ignition switch ON (II), and measure voltage. There should be 9.4 - 14 V.
5. Turn the ignition OFF, and measure resistance between the No. A7 and A5 terminals. There should be 0.75 - 1.0 kΩ.

**NOTE:** The resistance will be unstable if you measure immediately after you turn the ignition switch OFF. Allow it to settle, then take the reading.

Are voltage and resistance as specified?

YES

NO

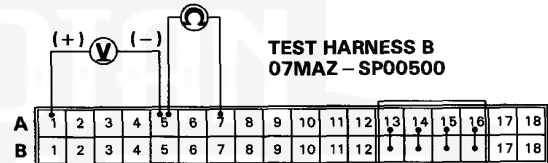
**Faulty SRS unit; replace the unit (see page 23-78).**

**SRS MAIN HARNESS  
18-P CONNECTOR**

**SRS UNIT**

**TEST HARNESS B  
07MAZ - SP00500**

**07QAZ - SR30100  
JUMPER WIRES**



Connect Test Harness C, and check for a short to ground in the cable reel:

1. Turn the ignition switch OFF.
2. Remove the dashboard lower cover, and disconnect the cable reel 6-P connector from the SRS main harness.
3. Connect Test Harness C to the cable reel 6-P connector.
4. Check for continuity between the No. 4 terminal of Test Harness C and ground, and between the No. 5 terminal of Test Harness C and ground.

Is there continuity?

YES

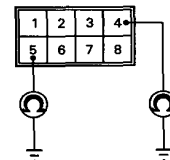
NO

**Short to ground in the cable reel; replace the cable reel (see page 23-74).**

**CABLE REEL  
6-P CONNECTOR**

**TEST HARNESS C  
07LAZ - SL40300**

**TEST HARNESS C  
07LAZ - SL40300**



To page 23-60

(cont'd)



# Troubleshooting

## DTC 1-4 (cont'd)

From page 23-59

Check for a short to ground in the SRS main harness:

1. Disconnect Test Harness C from the cable reel 6-P connector, and reconnect the cable reel 6-P connector to the SRS main harness.
2. Check for continuity between the No. B1 and B5 terminals, and the No. B5 and B7 terminals of Test Harness B.

**CAUTION:**

- Make sure the ignition is turned OFF.
- Do not disconnect the SRS short connector A from the cable reel 3-P connector.

Is there continuity?

YES

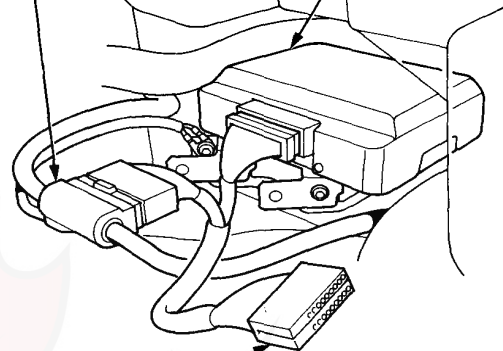
NO

Short to ground in the SRS main harness; replace the harness.

The problem has disappeared due to disconnecting and connecting the connectors. Be sure all terminals make good contact, and recheck the system (see Troubleshooting of Intermittent Failures on page 23-41).

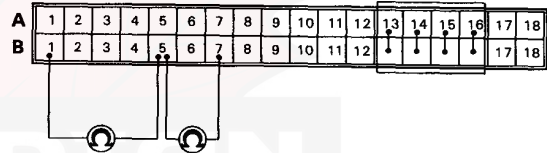
SRS MAIN HARNESS  
18-P CONNECTOR

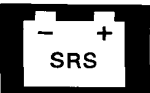
SRS UNIT



TEST HARNESS B  
07MAZ - SP00500

TEST HARNESS B  
07MAZ - SP00500





# DTC 2-1

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

- Check for an open in the passenger's airbag inflator:
1. Turn the ignition switch OFF.
  2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
  3. Connect the short connector (RED) to the passenger's airbag connector.
  4. Connect the SRS short connector A to the SRS main harness 3-P connector.
- CAUTION:** Do not disconnect the driver's airbag connector.
5. Connect the SCS short connector to the service check connector.
  6. Reconnect the battery positive cable, then connect the negative cable.
  7. Turn the ignition switch ON (II), and record the most recent DTC.

Is DTC 2-1 or DTC 2-2 indicated?

2-1

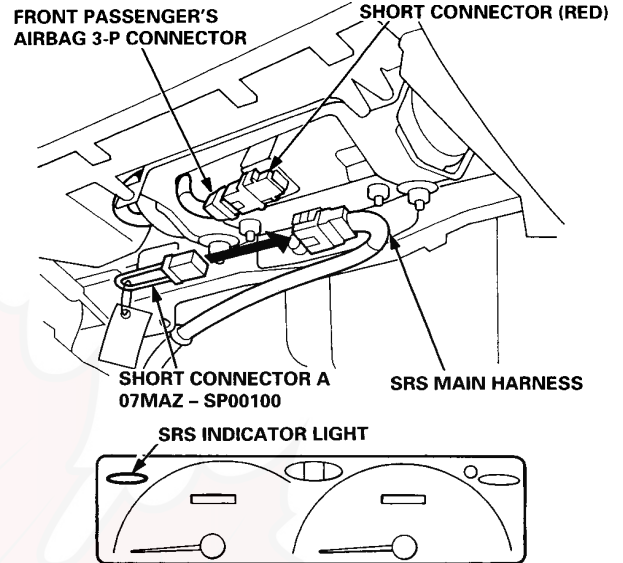
2-2

Open in the passenger's airbag inflator; replace the passenger's airbag assembly (see page 23-68).

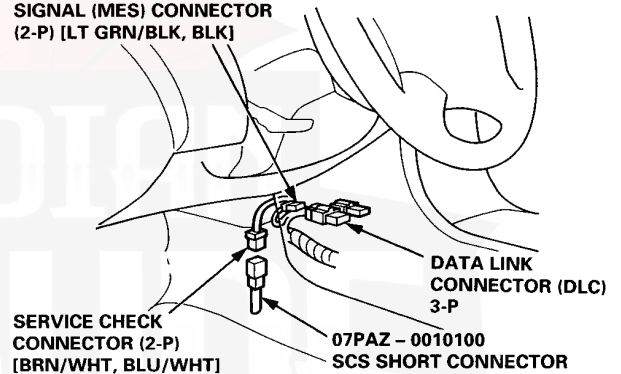
Connect Test Harness B:

1. Turn the ignition switch OFF, and remove the SCS short connector.
  2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
  3. Connect the short connector (RED) to the driver's airbag connector.
  4. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B between the SRS unit and the 18-P connector.
  5. Connect jumper wires to the No. 13, 14, 15, and 16 terminals on rows A (SRS unit end) and B (SRS main harness end) of Test Harness B.
- NOTE:** Do not connect jumper wires to the other terminals.

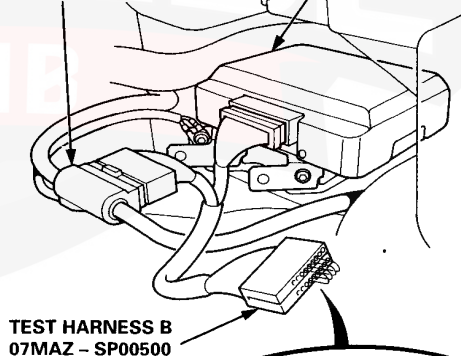
To page 23-62



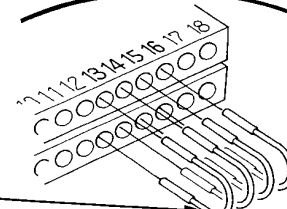
MEMORY ERASE SIGNAL (MES) CONNECTOR (2-P) [LT GRN/BLK, BLK]



SRS MAIN HARNESS 18-P CONNECTOR



07QAZ - SR30100 JUMPER WIRES



(cont'd)

# Troubleshooting

## DTC 2-1 (cont'd)

From page 23-61

Check the SRS unit:

1. Connect the battery positive cable, then connect the negative cable.
2. Connect a voltmeter between terminals No. A2 (+) and A5 (-) of Test Harness B.
3. Turn the ignition switch ON (II), and measure voltage. There should be 9.4 – 14 V.
4. Turn the ignition switch OFF, and measure resistance between terminals No. A8 and A5. There should be 0.75 – 1.0 kΩ.

NOTE: The resistance will be unstable if you measure immediately after you turn the ignition switch OFF. Allow it to settle, then take the reading.

Are voltage and resistance as specified?

YES

NO

Faulty SRS unit; replace the SRS unit (see page 23-78).

Check for an open in the SRS main harness:

1. Turn the ignition switch OFF.
2. Check for continuity between terminals No. B2 and B8 of Test Harness B.

CAUTION: Do not disconnect SRS short connector A from the SRS main harness.

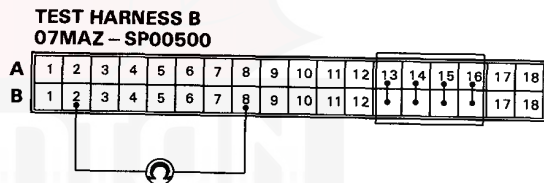
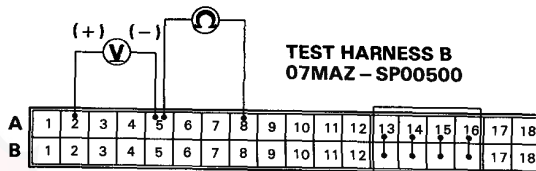
Is there continuity?

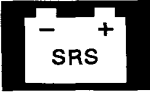
YES

NO

Open in the SRS main harness; replace the harness.

The problem has disappeared due to disconnecting and connecting the connectors. Be sure all terminals make good contact, and recheck the system (see Troubleshooting of Intermittent Failures on page 23-41).





# DTC 2-2

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

Check for a short to another wire in the passenger's airbag inflator:

1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connector (RED) to the passenger's airbag connector.

**CAUTION:**

- Do not connect short connector A to the SRS main harness connector.
- Do not disconnect the driver's airbag connector.

4. Connect the SCS short connector to the service check connector.
5. Reconnect the battery positive cable, then connect the negative cable.
6. Turn the ignition switch ON (II), and record the most recent DTC.

Is DTC 2-2 or DTC 2-1 indicated?

2-2

2-1

Short to another wire in the passenger's airbag inflator; replace the passenger's airbag assembly (see page 23-68).

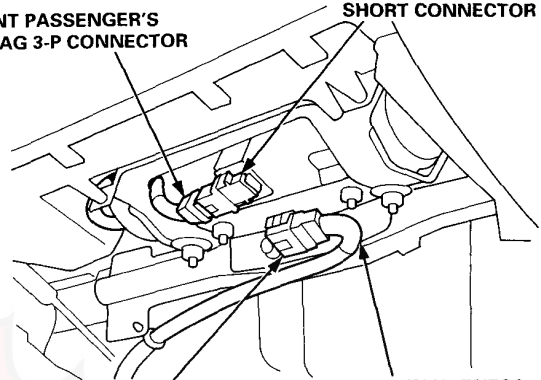
**Connect Test Harness B:**

1. Turn the ignition switch OFF, and disconnect the SCS short connector.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connector (RED) to the driver's airbag connector.
4. Disconnect the SRS main harness 18-P connector from the SRS unit.
5. Connect Test Harness B between the SRS unit and the 18-P connector.
6. Connect the No. 13, 14, 15, and 16 terminals on rows A (SRS unit end) and B (SRS main harness end) of Test Harness B with jumper wires.

NOTE: Do not connect jumper wires to the other terminals.

To page 23-64

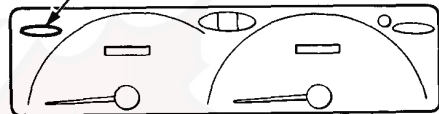
FRONT PASSENGER'S AIRBAG 3-P CONNECTOR



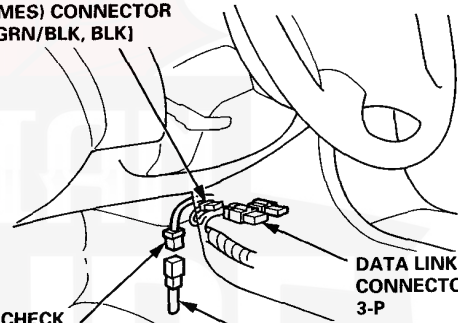
NOTE: Do not connect the short connector A

SRS MAIN HARNESS

SRS INDICATOR LIGHT



MEMORY ERASE SIGNAL (MES) CONNECTOR (2-P) [LT GRN/BLK, BLK]



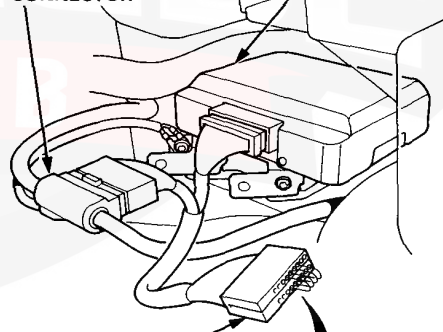
DATA LINK CONNECTOR (DLC) 3-P

SERVICE CHECK CONNECTOR (2-P) [BRN/WHT, BLU/WHT]

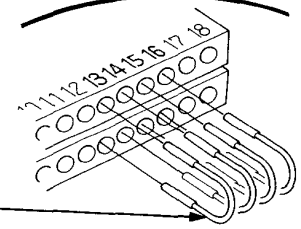
07PAZ - 0010100 SCS SHORT CONNECTOR

SRS MAIN HARNESS 18-P CONNECTOR

SRS UNIT



TEST HARNESS B 07MAZ - SP00500



07QAZ - SR30100 JUMPER WIRES

(cont'd)

# Troubleshooting

## DTC 2-2 (cont'd)

From page 23-63

Check the SRS unit:

1. Connect the battery positive cable, then connect the negative cable.
2. Connect a voltmeter between the No. A2 (+) and A5 (-) terminals of Test Harness B.
3. Turn the ignition switch ON (II), and measure voltage. There should be 9.4 – 14 V.
4. Connect the voltmeter between the No. A8 (+) and A5 (-) terminals of Test Harness B, and measure voltage. There should be 0.5 V or less.

Are voltages as specified?

YES

NO

**Faulty SRS unit; replace the SRS unit (see page 23-78).**

Check for short to another wire in the SRS main harness:

1. Turn the ignition switch OFF.
2. Check for continuity between the No. B2 and B8 terminals of Test Harness B.

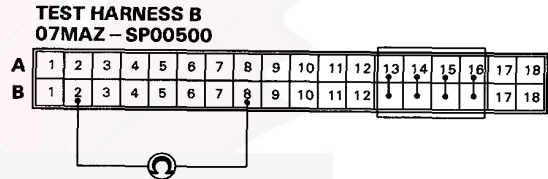
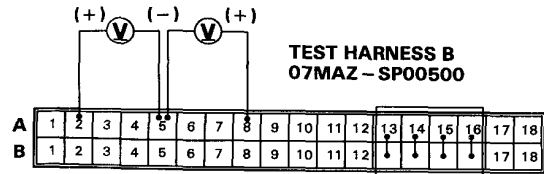
Is there continuity?

YES

NO

**Short in the SRS main harness; replace the harness.**

**The problem has disappeared due to disconnecting and connecting the connectors. Be sure all terminals make good contact, and recheck the system (see Troubleshooting of Intermittent Failures on page 23-41).**





# DTC 2-3

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

Check for short to power in the passenger's airbag inflator:

1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connector (RED) to the passenger's airbag connector.
4. Connect SRS short connector A to the SRS main harness 3-P connector.

**CAUTION:** Do not disconnect the driver's airbag connector.

5. Connect the SCS short connector to the service check connector.
6. Reconnect the battery positive cable, then connect the negative cable.
7. Turn the ignition switch ON (II), and record the most recent DTC.

Is DTC 2-3 or DTC 2-2 indicated?

2-3

2-2

**Short to power in the passenger's airbag inflator; replace the passenger's airbag assembly (see page 23-68).**

Connect Test Harness B:

1. Turn the ignition switch OFF, and disconnect the SCS short connector.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connector (RED) to the driver's airbag connector.
4. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B between the SRS unit and the 18-P connector.
5. Reconnect the battery positive cable, then connect the negative cable.
6. Connect a voltmeter between the No. B2 (+) and B5 (-) terminals of Test Harness B.
7. Turn the ignition switch ON (II), and measure voltage. There should be 0.5 V or less.
8. Connect the voltmeter between the No. B8 (+) and B5 (-) terminals of Test Harness B, and measure voltage. There should be 0.5 V or less.

Are voltages as specified?

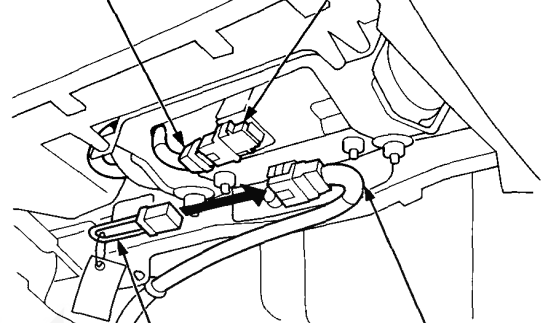
YES

NO

**Short to power in the SRS main harness; replace the harness.**

**Faulty SRS unit; replace the SRS unit (see page 23-78).**

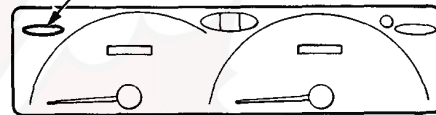
FRONT PASSENGER'S AIRBAG 3-P CONNECTOR



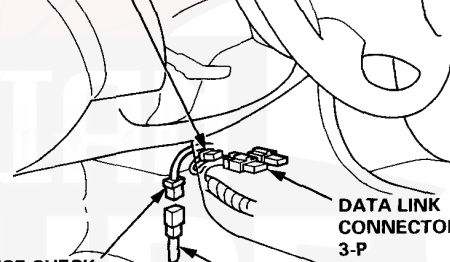
SHORT CONNECTOR A  
07MAZ - SP00100

SRS MAIN HARNESS

SRS INDICATOR LIGHT



MEMORY ERASE SIGNAL (MES) CONNECTOR (2-P) [LT GRN/BLK, BLK]



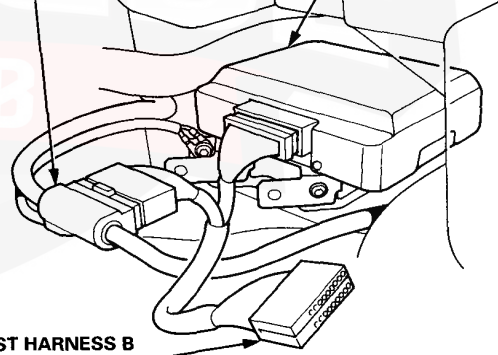
DATA LINK CONNECTOR (DLC) 3-P

SERVICE CHECK CONNECTOR (2-P) [BRN/WHT, BLU/WHT]

07PAZ - 0010100  
SCS SHORT CONNECTOR

SRS MAIN HARNESS 18-P CONNECTOR

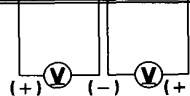
SRS UNIT



TEST HARNESS B  
07MAZ - SP00500

TEST HARNESS B  
07MAZ - SP00500

A	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
B	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18





# Troubleshooting

## DTC 2-4

**CAUTION:** Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbags could accidentally deploy and cause damage or injuries.

Check for a short to ground in the passenger's airbag inflator:

1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connector (RED) to the passenger's airbag connector.
4. Connect SRS short connector A to the SRS main harness 3-P connector.

**CAUTION:** Do not disconnect the driver's airbag connector.

5. Connect the SCS short connector to the service check connector.
6. Reconnect the battery positive cable, then connect the negative cable.
7. Turn the ignition switch ON (II), and record the most recent DTC.

Is DTC 2-4 or DTC 2-2 indicated?

2-4

2-2

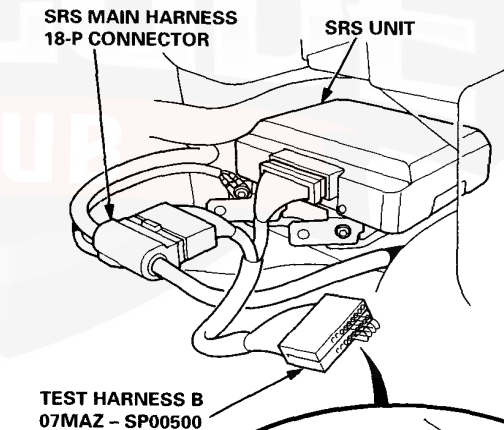
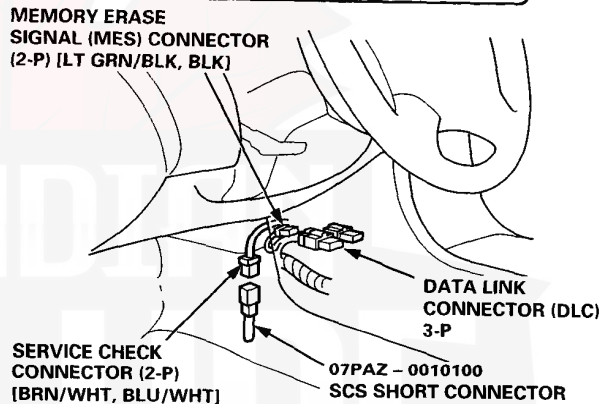
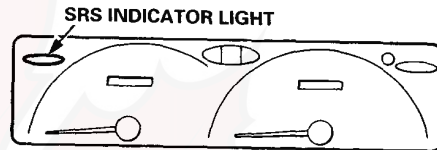
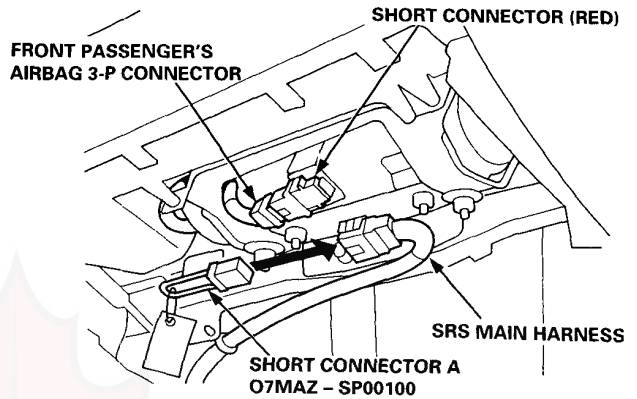
**Short to ground in the passenger's airbag inflator; replace the passenger's airbag assembly (see page 23-68).**

Connect Test Harness B:

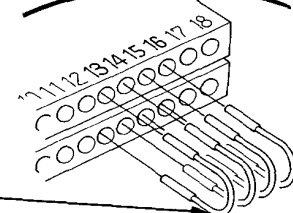
1. Turn the ignition switch OFF, and disconnect the SCS short connector.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Connect the short connector (RED) to the driver's airbag connector.
4. Disconnect the SRS main harness 18-P connector from the SRS unit, and connect Test Harness B between the SRS unit and the 18-P connector.
5. Connect the No. 13, 14, 15, and 16 terminals on rows A (SRS unit end) and B (SRS main harness end) of Test Harness B with jumper wires.

**NOTE:** Do not connect jumper wires to the other terminals.

To page 23-67



07QAZ - SR30100  
JUMPER WIRES





From page 23-66

Check the SRS unit:

1. Reconnect the battery positive cable, then connect the negative cable.
  2. Connect a voltmeter between the No. A2 (+) and A5 (-) terminals of Test Harness B.
  3. Turn the ignition switch ON (II), and measure voltage. There should be 9.4 - 14 V.
  4. Turn the ignition switch OFF, and measure resistance between the No. A8 and A5 terminals of Test Harness B. There should be 0.75 - 1.0 kΩ
- NOTE: The resistance will be unstable if you measure immediately after you turn the ignition switch OFF. Allow it to settle, then take the reading.

Are voltage and resistance as specified?

YES

NO

**Faulty SRS unit; replace the SRS unit (see page 23-78).**

Check for short to ground in the SRS main harness:

1. Check for continuity between the No. B2 and B5 terminals, and the No. B8 and B5 terminals of Test Harness B.
- CAUTION: Do not disconnect short connector A from the SRS main harness 3-P connector.**

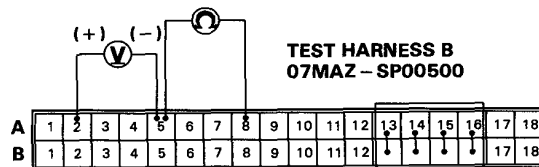
Is there continuity?

YES

NO

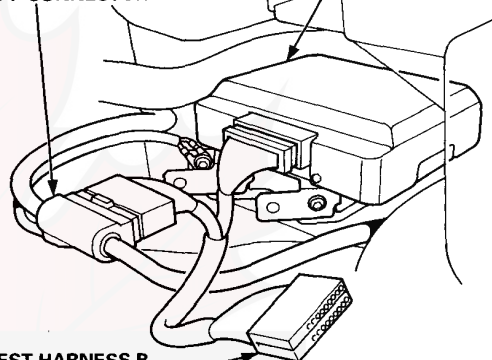
**Short to ground in the SRS main harness; replace the harness.**

**The problem has disappeared due to disconnecting and connecting the connectors. Be sure all terminals make good contact, and recheck the system (see Troubleshooting of Intermittent Failures on page 23-41).**



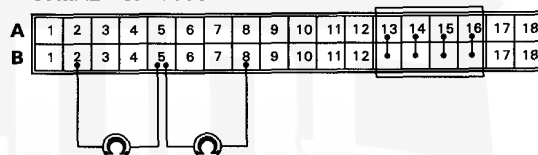
**SRS MAIN HARNESS  
18-P CONNECTOR**

**SRS UNIT**



**TEST HARNESS B  
07MAZ - SP00500**

**TEST HARNESS B  
07MAZ - SP00500**



# Airbag Assembly

## Replacement

**⚠ WARNING** Store a removed airbag assembly with the pad surface up. If the airbag is improperly stored face down, accidental deployment could propel the unit with enough force to cause serious injury.

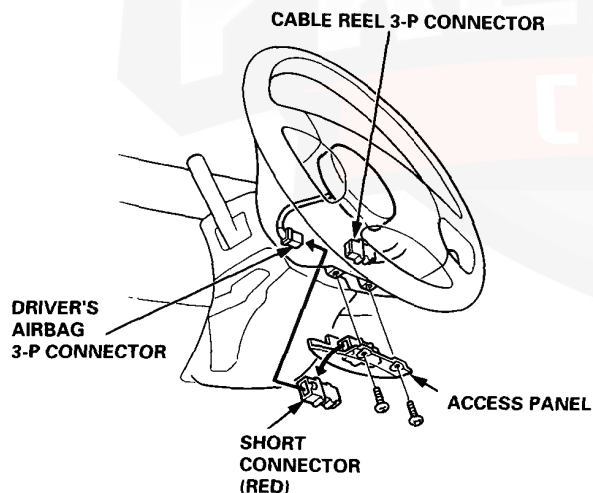
### CAUTION:

- Do not install used SRS parts from another car. When repairing as SRS, use only new parts.
- Carefully inspect the airbag assembly before you install it. Do not install an airbag assembly that shows signs of being dropped or improperly handled, such as dents, cracks or deformation.
- Always keep the short connectors (RED) on the airbags when the harness is disconnected.
- Do not disassemble or tamper with the airbag assembly.

1. Disconnect the battery negative cable, then disconnect the positive cable and wait at least three minutes.
2. Connect the short connectors (RED) to the airbag side of the connectors:

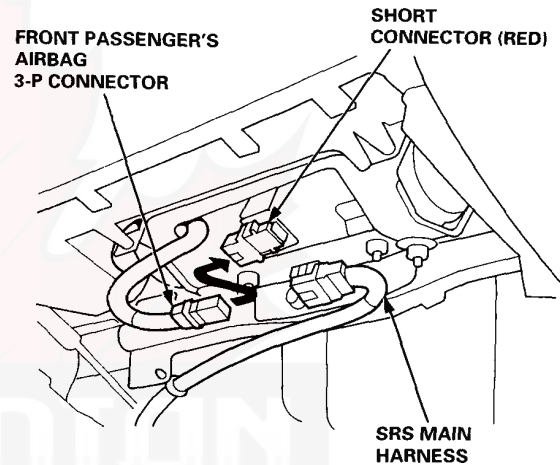
### Driver's Side:

- Remove the access panel from the steering wheel, then remove the short connector (RED) from the panel.
- Disconnect the 3-P connector between the driver's airbag and cable reel, then connect the short connector (RED) to the airbag side of the connector.



### Front Passenger's Side:

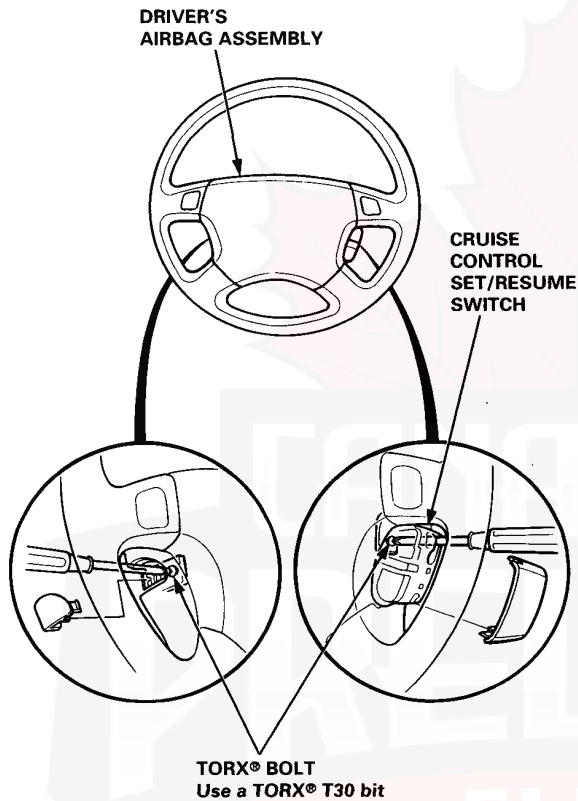
- Remove the glove box.
- Disconnect the front passenger's airbag 3-P connector from the SRS main harness, and connect the short connector (RED) to the front passenger's airbag 3-P connector.



3. Remove the airbags:

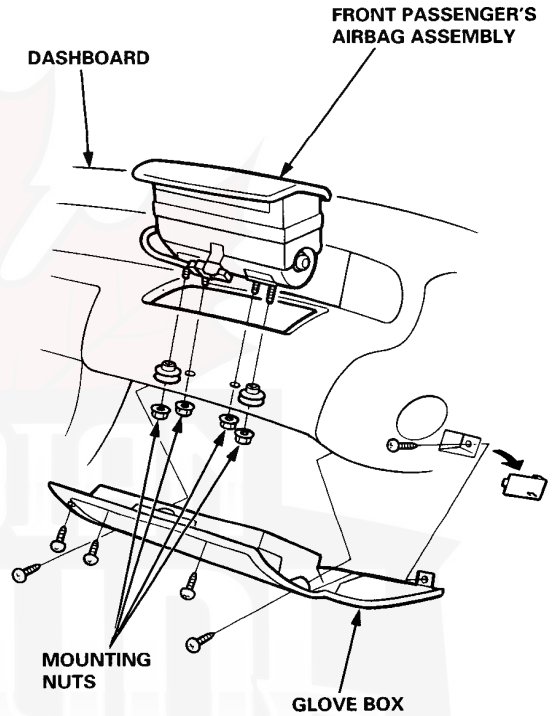
**Driver's Side:**

- Remove the two TORX® bolts using a TORX® T30 bit, then remove the driver's airbag assembly.



**Front Passenger's Side:**

- Remove the tweeter cover from the dashboard, then remove the visor and black face panel.
- Remove the glove box, then remove the four mounting nuts from the front passenger's airbag assembly.



- Carefully lift the front passenger's airbag assembly out of the dashboard.

(cont'd)

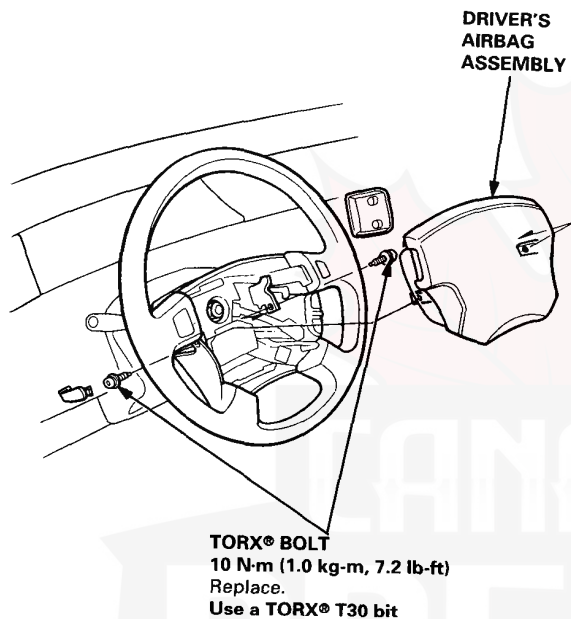
# Airbag Assembly

## Replacement (cont'd)

**CAUTION:** Be sure to install the SRS wiring so that it is not pinched or interfering with other car parts.

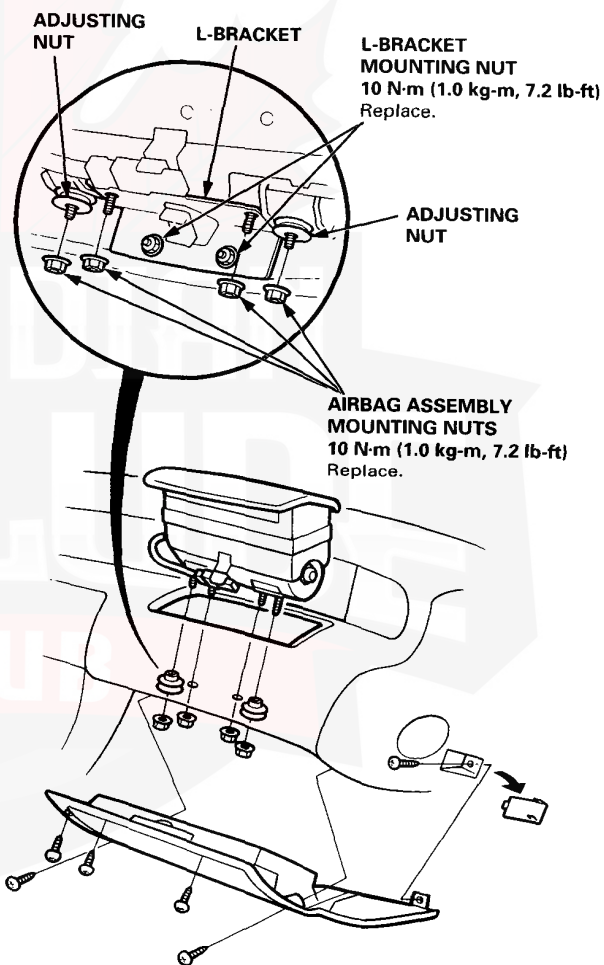
4. Install the new airbags.

**Driver's Side:** Place the driver's airbag assembly in the steering wheel, and secure it with new TORX® bolts.



### Front Passenger's Side:

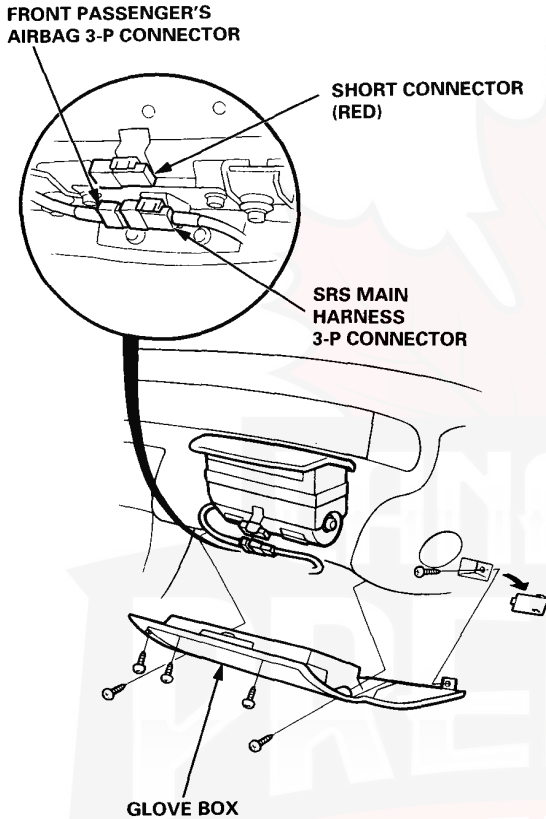
- Place the front passenger's airbag assembly in the dashboard.
- Loosen the two mounting nuts on the L-bracket.
- Press the airbag assembly downwards and turn the adjusting nuts until they touch the lower part of the airbag assembly.
- Tighten the four airbag mounting nuts, then tighten the two mounting nuts on the L-bracket.



- Remove and properly store the short connectors, then reconnect the airbag connectors.

**Front Passenger's Side:**

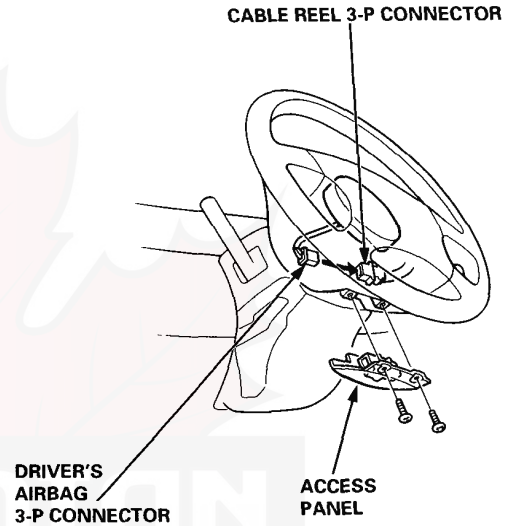
- Attach the SRS main harness 3-P connector to the connector holder.



- Then reinstall the glove box, visor, and tweeter cover on the dashboard.

**Driver's Side:**

- Remove the short connector (RED) from the driver's airbag connector, then connect the airbag 3-P connector to the cable reel 3-P connector.



- Attach the short connector (RED) to the access panel, then reinstall the panel on the steering wheel.
- Connect the battery positive cable, then the negative cable.
  - After installing the airbag assembly, confirm proper system operation:
    - Turn the ignition switch ON (II): The instrument panel SRS indicator light should come on for about six seconds and then go off.
    - Make sure both horn buttons work.
    - Take a test drive and make sure the cruise control switches work.

# Airbag Assembly

## Disposal

Before scrapping any airbags (including those in a whole car to be scrapped) the airbags must be deployed. If the car is still within the warranty period, before you deploy the airbags, the Honda District Service Manager must give approval and/or special instructions.

Only after the airbags have been deployed (as the result of vehicle collision, for example), can they be scrapped. If the airbags appear intact (not deployed) treat them with extreme caution.

Follow this procedure:

### Deploying the Airbags: In-Car

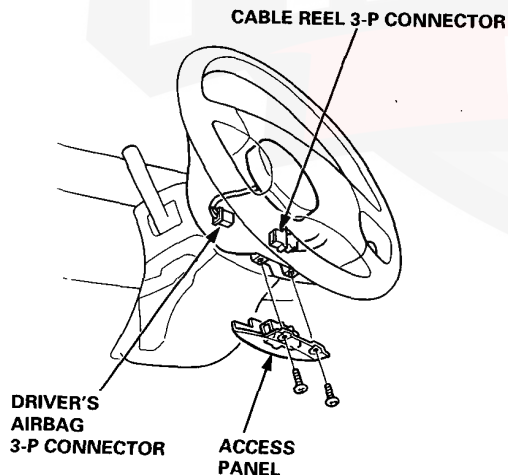
NOTE: If an SRS car is to be entirely scrapped, its airbags should be deployed while still in the car. The airbags should not be considered as salvageable part and should never be installed in another car.

**WARNING** Confirm that the airbag assemblies are securely mounted; otherwise, severe personal injury could result during deployment.

1. Disconnect the battery negative cable, then disconnect the positive cable and wait at least three minutes.
2. Confirm that the special tool is functioning properly by following the check procedure on the tool box label, or on page 23-73.

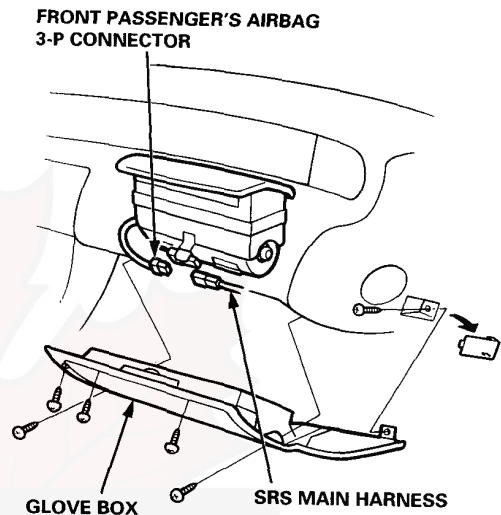
### Driver's Airbag:

3. Remove the access panel, then disconnect the 3-P connector between the driver's airbag and the cable reel.

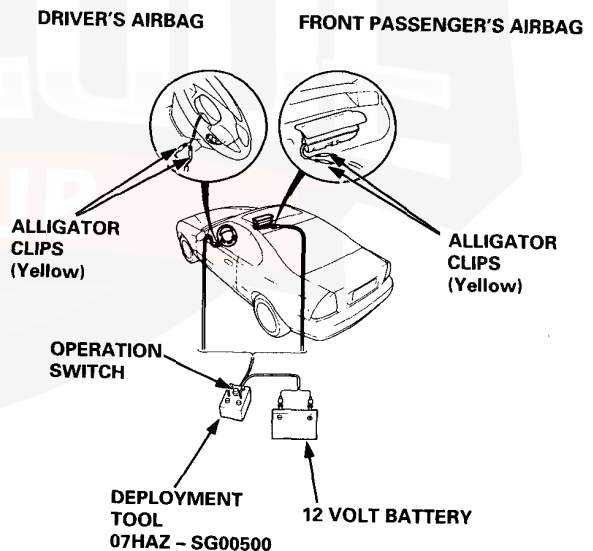


### Front Passenger's Airbag:

4. Remove the glove box, then disconnect the 3-P connector between the front passenger's airbag and SRS main harness.



5. Cut off the airbag connector, strip the ends of the airbag wires, and connect the special tool alligator clips to the airbag. Place the special tool about 10 meters (thirty feet) away from the airbag.



6. Connect a 12 volt battery to the tool:
  - If the green light on the tool comes on, the airbag igniter circuit is defective and cannot deploy the airbags. Go to Damaged Airbag Special Procedure.
  - If the red light on the tool comes on, the airbags are ready to be deployed.
7. Push the tool's deployment switch. The airbags should deploy (deployment is both highly audible and visible a loud noise and rapid inflation of the bag, followed by slow deflation).
  - If audible/visible deployment happens and the green light on the tool comes on, continue with this procedure.
  - If the airbags don't deploy, yet the green light comes on, the igniters are defective. Go to Damaged Airbag Special Procedure.

**▲ WARNING** During deployment, the airbag assembly can become hot enough to burn you. Wait thirty minutes after deployment before touching the assembly.

8. Dispose of the complete airbag assembly. No part of it can be reused. Place it in a sturdy plastic bag and seal it securely.

**CAUTION:**

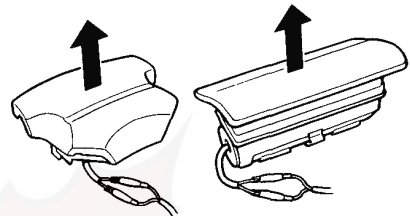
- Wear a face shield and gloves when handling a deployed airbag.
- Wash your hands and rinse them well with water after handling a deployed airbag.



**Deploying the Airbag: Out-of-car**

NOTE: If an intact airbag assembly has been removed from a scrapped car or has been found defective or damaged during transit, storage, or service, it should be deployed as follows:

**▲ WARNING** Position the airbag assembly face up, outdoors on flat ground, at least 10 meters (thirty feet) from any obstacles or people.



1. Confirm that the special tool is functioning properly by following the check procedure on this page or on the tool box label.
2. Remove the short connector from the airbag connector.
3. Follow steps 5, 6, 7 and 8 of the in-car deployment procedure.

**Damaged Airbag Special Procedure**

**▲ WARNING** If an airbag cannot be deployed, it should not be treated as normal scrap; it should still be considered a potentially explosive device that can cause serious injury.

1. If installed in a car, follow the removal procedure on page 23-68.
2. In all cases, make sure a short connector is properly installed on the airbag connector.
3. Package the airbag in exactly the same packaging that the new replacement part came in.
4. Mark the outside of the box "DAMAGED AIRBAG NOT DEPLOYED" so it does not get confused with your parts stock.
5. Contact your Honda District Service Manager for how and where to return it for disposal.

**Deployment Tool: Check Procedure**

1. Connect the yellow clips to both switch protector handles on the tool; connect the tool to a battery.
2. Push the operation switch: green means tool is OK; red means tool is faulty.
3. Disconnect the battery and the yellow clips.



# Cable Reel

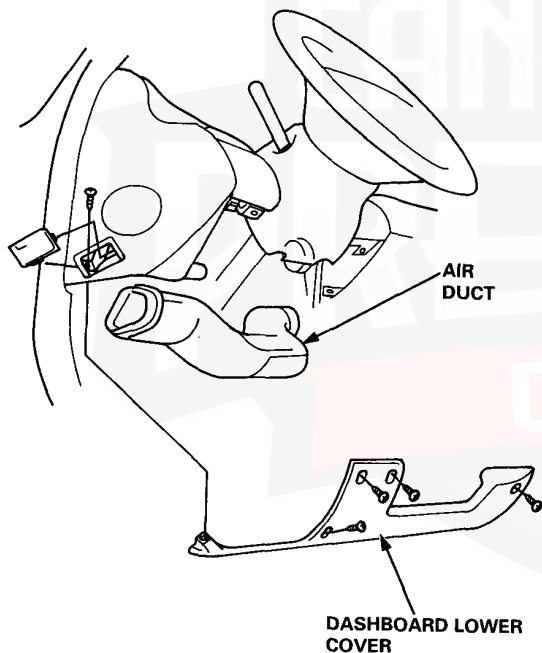
## Replacement

**⚠ WARNING** Store a removed airbag assembly with the pad surface up. If the airbag is improperly stored face down, accidental deployment could propel the unit with enough force to cause serious injury.

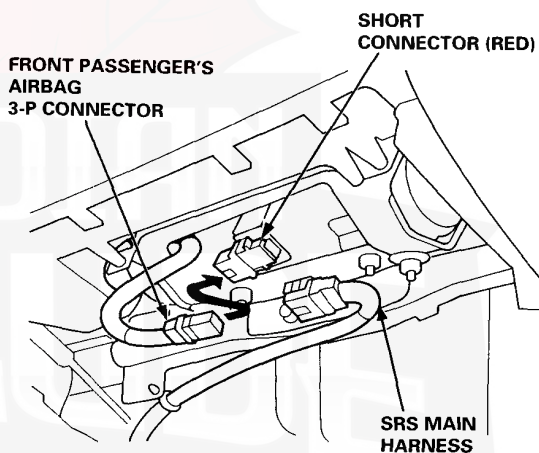
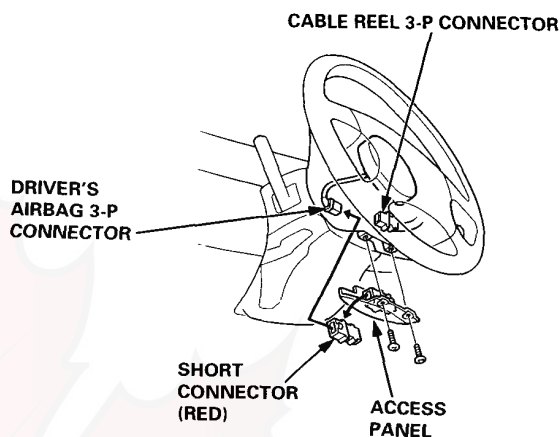
### CAUTION:

- Carefully inspect the airbag assembly before installing it. Do not install an airbag assembly that shows signs of being dropped or improperly handled, such as dents, cracks or deformation.
- Always keep the short connectors on the airbags when the harness is disconnected.
- Do not disassemble or tamper with any airbag assembly.

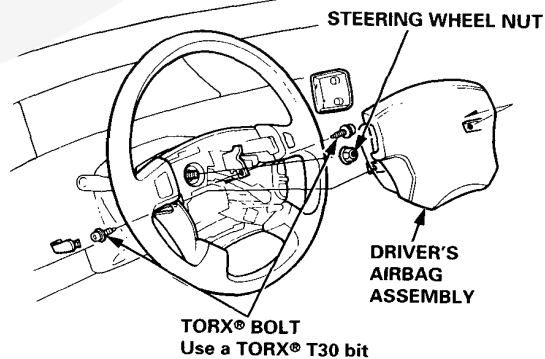
1. Disconnect the battery negative cable, then disconnect the positive cable and wait at least three minutes.
2. Make sure the wheels are facing straight ahead.
3. Remove the dashboard lower cover, and air duct.



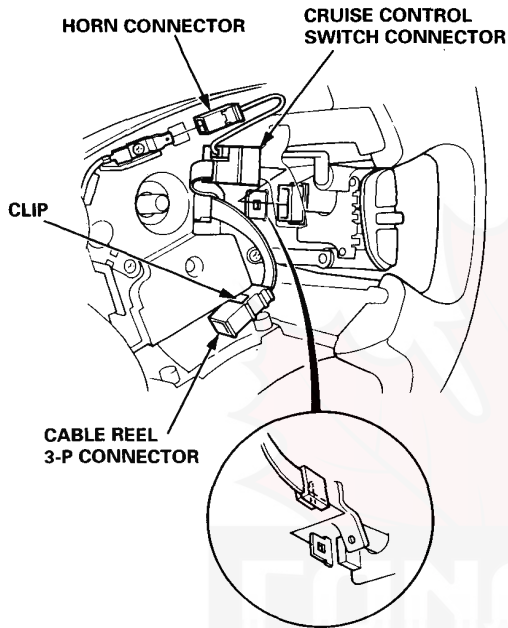
4. Connect the short connectors to the airbags.



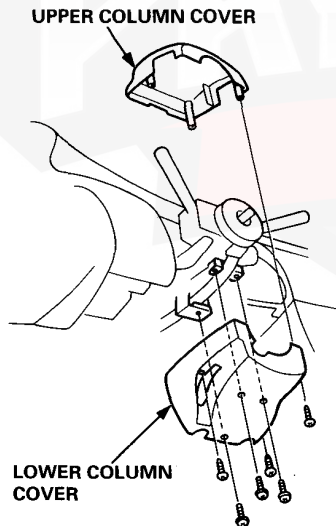
5. Remove the driver's airbag assembly from the steering wheel (two T30 TORX® bolts), then remove the steering wheel nut.



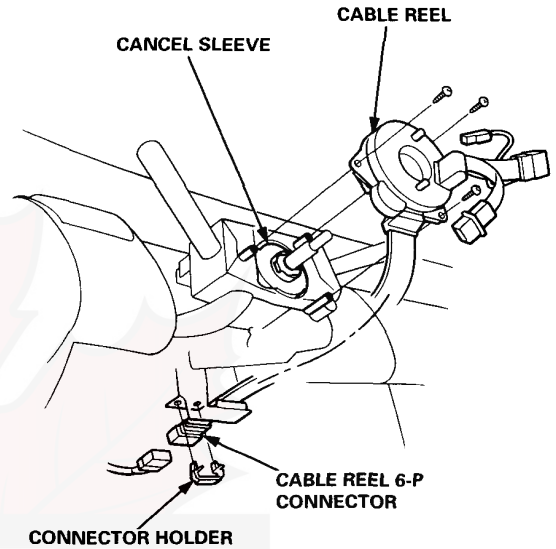
6. Disconnect the connectors from the horn and cruise control switch, then remove the cable reel 3-P connector from its clip.



7. Remove the steering wheel from the column.  
8. Remove the upper and lower column covers.



9. Disconnect the 6-P connector between the cable reel and SRS main harness, then remove the connector holder from the steering column.



10. Remove the cable reel from the column.

(cont'd)

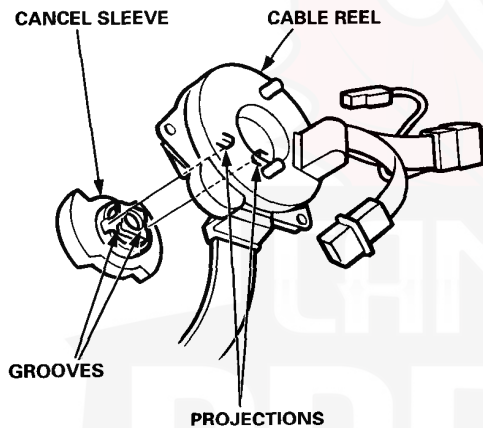
# Cable Reel

## Replacement (cont'd)

### CAUTION:

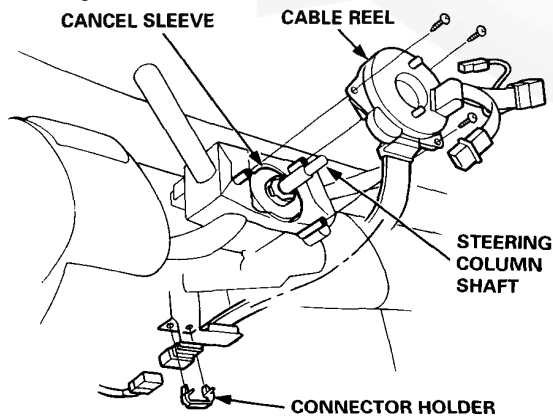
- Before installing the steering wheel, the front wheels should be aligned straight ahead.
- Be sure to install the harness wires so that they are not pinched or interfering with other car parts.
- After reassembly, confirm that the wheels are still straight ahead and that the steering wheel spoke angle is correct (road test). If minor spoke angle adjustment is necessary, do so only by adjustment of the tie-rods, not by removing and repositioning the steering wheel.

11. 2WS: Align the cancel sleeve grooves with the cable reel projections.



4WS: Be sure that the yellow mark on the front main steering angle sensor rotor faces downwards. If it doesn't, turn the rotor till it is in the neutral lock position.

12. Carefully install the cable reel on the steering column shaft. Then attach the connector holder to the steering column.



13. Install the steering column upper and lower covers.

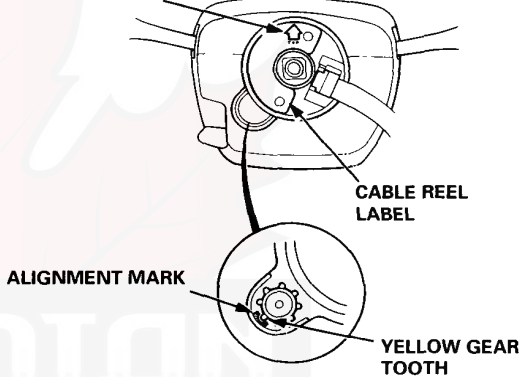
14. Center the cable reel.

Do this by first rotating the cable reel clockwise until it stops.

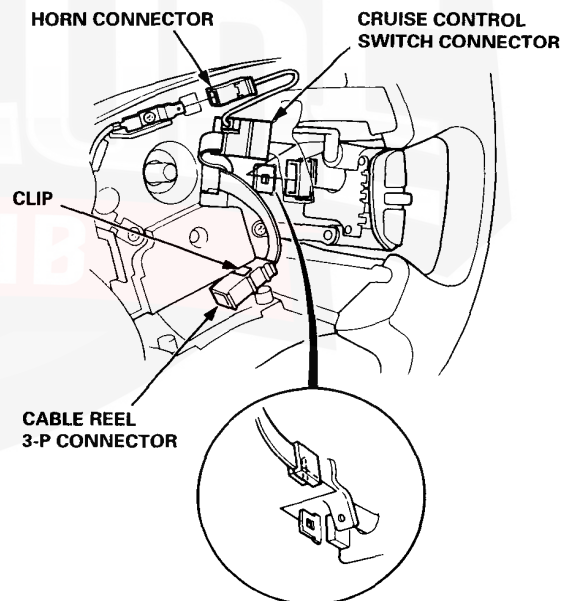
Then rotate it counterclockwise (approximately two turns) until:

- The yellow gear tooth lines up with the alignment mark on the cover.
- The arrow mark on the cable reel label points straight up.

### ARROW MARK



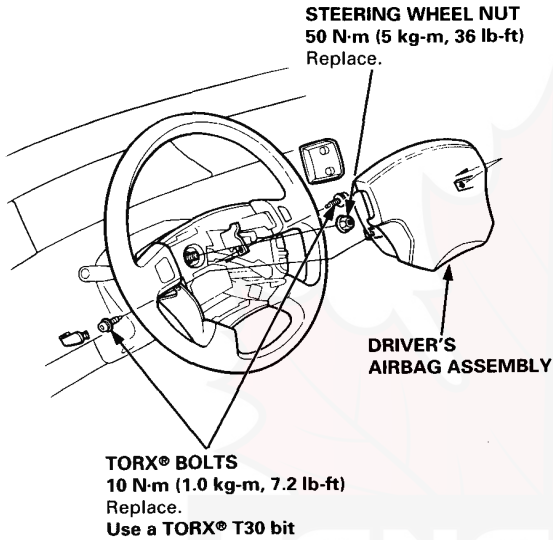
15. Install the steering wheel, and attach the cable reel 3-P connector to the clip.



16. Connect the horn connector and cruise control switches connector.

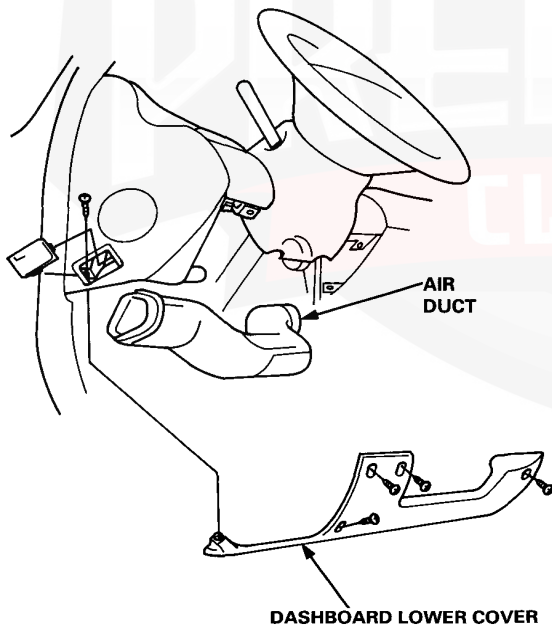
17. Install the steering wheel nut.

**NOTE:** Models with 4WS  
Check that the 4WS system is neutral.



18. Install the driver's airbag assembly.

19. Connect the cable reel 6-P connector to the SRS main harness, then install the air duct and dashboard lower cover.

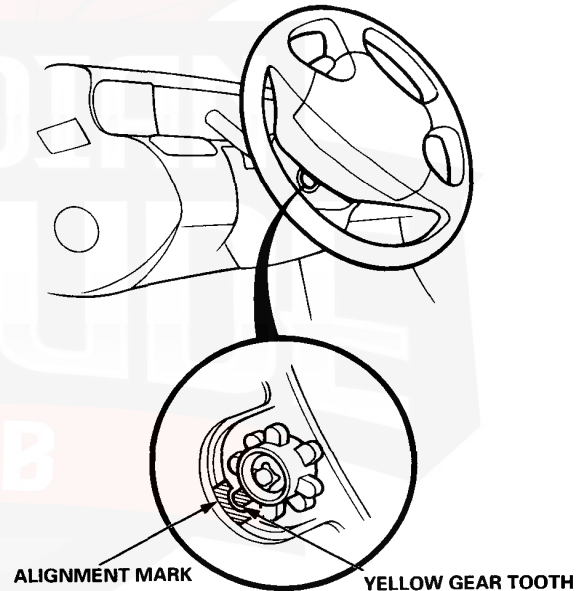


20. Remove and properly store the short connectors (RED), then reconnect the airbag connectors (and reinstall the glove box).

21. Reconnect the battery positive cable, then the negative cable.

22. After installing the cable reel, confirm proper system operation:

- Turn the ignition ON (II); the instrument panel SRS indicator light should come on for about six seconds and then go off.
- Make sure both horn buttons work.
- Make sure the headlight and wiper switches work.
- Go for a test drive and make sure the cruise control switches work.
- Rotate the steering wheel counterclockwise to make sure the yellow gear tooth lines up with the slot on the cover.



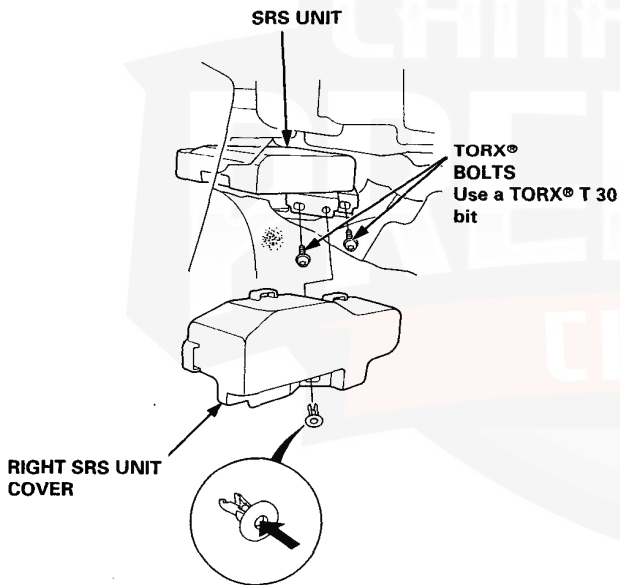
# SRS Unit

## Replacement

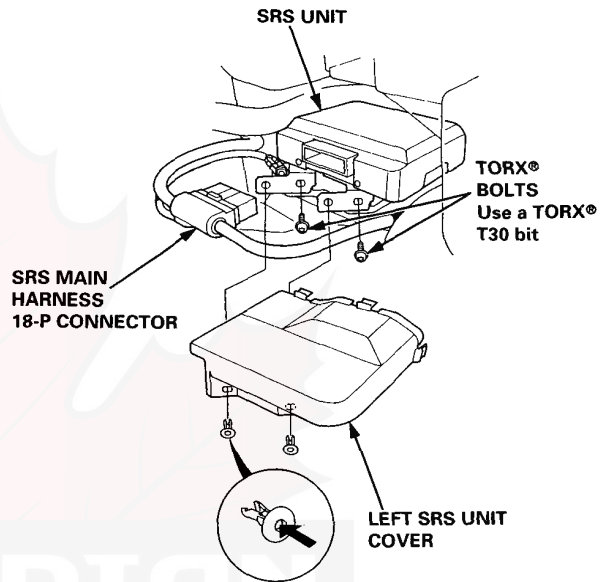
### CAUTION:

- Before disconnecting any part of the SRS wire harness, install the short connectors on the airbags.
- During installation or replacement, do not bump (impact wrench, hammer etc.) the area near the SRS unit.
- Do not damage the SRS unit terminals or connectors.
- Do not disassemble the SRS unit; it has no serviceable parts.
- Store the SRS unit in a clean, dry area.
- Do not use any SRS unit which has been subjected to water damage or shows signs of being dropped or improperly handled, such as dents, cracks or deformation.

1. Disconnect the battery negative cable, then disconnect the positive cable and wait at least three minutes.
2. Connect the short connectors to the airbags (see page 23-38).
3. Remove the right side cover from the SRS unit.



4. Remove the left side cover from the SRS unit, then disconnect the SRS main harness 18-P connector from the SRS unit.



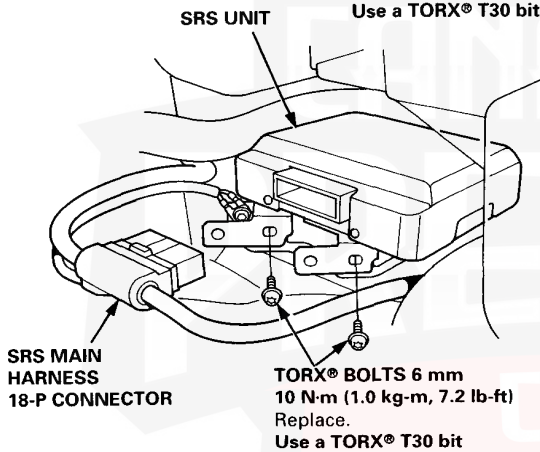
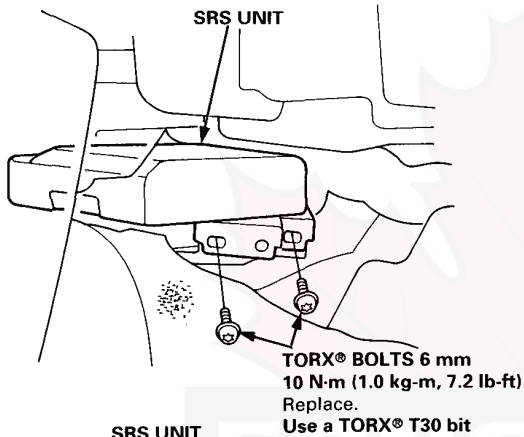
5. Remove the four SRS unit TORX® bolts, then pull the SRS unit out from the left side.



**CAUTION:**

- Be sure to install the SRS wiring so that it is not pinched or interfering with other car parts.
- When tightening the TORX® bolts to the specified torque after replacement, be careful to turn them in so that their heads rest squarely on the brackets.

6. Install the new SRS unit.



7. Connect the SRS main harness 18-P connector to the SRS unit; push it into position until it clicks.
8. Install the SRS unit covers (right and left).

9. Remove and properly store the short connectors (RED), then reconnect the airbag connectors (and reinstall the glove box).
10. Reconnect the battery positive cable, then the negative cable.
11. After installing the SRS unit, confirm proper system operation: Turn the ignition ON (II); the instrument panel SRS indicator light should come on for about six seconds and then go off.